

# DATA IMAGE CORPORATION

## CTP Module Specification

### PRELIMINARY

ITEM NO.: SCF0700C48GGU21

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### 3. GENERAL SPECIFICATIONS

Composition: 7 inch WVGA resolution display with a projected capacitive Touch Panel (CTP).  
Interface: RGB interface for panel and I<sup>2</sup>C for the CTP.

Parameter		Specifications	Unit
Screen Size		7.0 (diagonal)	inch
Surface Treatment		Glare	
Display Format		800(H) x (R,G,B) x 480(V)	dots
Outline Dimension		179.7 (W) x 107.6 (H) x 7.75(D)	mm
LCD Active Area		152.4(W) x 91.44 (H)	mm
Sensor Active Area		154.6(W) x 92.4 (H)	mm
Dot Pitch		0.0635(W) x 0.1905 (H)	mm
Pixel Configuration		Stripe	
Weight		TBD	g
View Angle direction		6 o'clock	
Temperature Range	Operation	-20~70	°C
	Storage	-30~80	°C

### 4. LCD ABSOLUTE MAXIMUM RATINGS

Parameter		Symbol	MIN.	MAX.	Unit	Remark
Power supply voltage		V <sub>CC</sub>	-0.3	6.0	V	Ta=25°C
Logic input voltage		V <sub>I</sub>	-0.3	V <sub>CC</sub> +0.3	V	
Humidity	Operation	20%~90% relative humidity				Ta<=60°C
	Non Operation	5%~90% relative humidity				Ta<=60°C

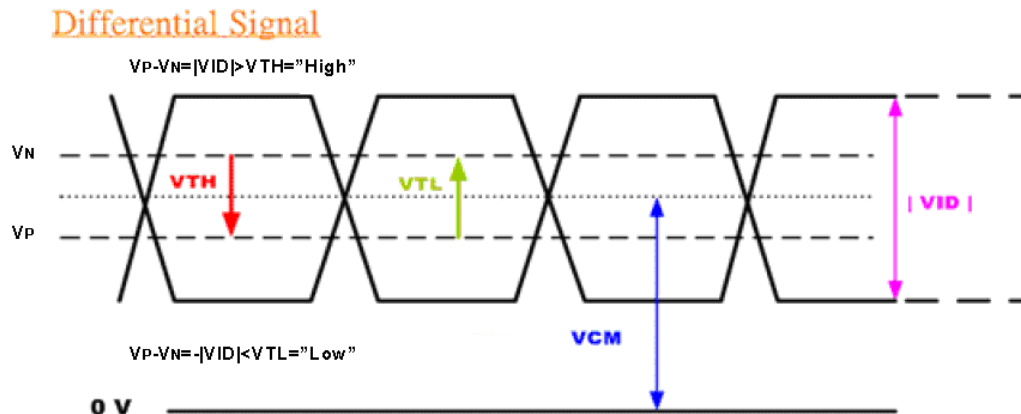
### 5. LCD ELECTRICAL CHARACTERISTICS

fH=30KHz, fV=60Hz, fCLK=33.3MHz, Ta=25°C

Parameter	Symbol	MIN.	TYP.	MAX.	Unit	Remark
Power Supply voltage for LCD	V <sub>CC</sub>	+3.0	+3.3	+3.6	V	
Power Supply Current for LCD	I <sub>CC</sub>		150	200	mA	V <sub>CC</sub> =3.3V
Power Supply voltage for LED	V <sub>DD</sub>	3	3.3	5.5	V	
Power Supply Current for LED	I <sub>DD</sub>		650	850	mA	V <sub>DD</sub> =3.3V
Power Supply Current for LED	I <sub>DD</sub>		400	550	mA	V <sub>DD</sub> =5.0V
Ripple voltage	V <sub>RF</sub>	-	-	100	mV <sub>P-P</sub>	
ADJ frequency		19K	20K	21K	Hz	
ADJ input voltage	V <sub>IH</sub>	3.0	-	3.3	V	
	V <sub>IL</sub>	0	-	0.3	V	
Differential Input High Threshold	V <sub>TH</sub>	-	-	100	[mV]	V <sub>CM</sub> =1.2V Note 1
Differential input Low Threshold	V <sub>TL</sub>	-100	-	-	[mV]	
LED dice life time			20000		Hr	Note 2

Note 1: LVDS Signal Waveform.

Note 1: LVDS Signal Waveform.



Note 2: The "LED dice life time" is defined as the brightness decrease to 50% original brightness that the ambient temperature is 18°C~28°C and LED dice current=20mA.

## 6. LCD INPUT SIGNAL CHARACTERISTICS

### 6.1 AC Characteristic

Parameter	Symbol	MIN.	TYP.	MAX.	Unit
Data setup time	$T_{dsu}$	6	-	-	ns
Data hold time	$T_{dhd}$	6	-	-	ns
DE setup time	$T_{esu}$	6	-	-	ns

### 6.2 Resolution : 800x480

Parameter	Symbol	MIN.	TYP.	MAX.	Unit
DCLK frequency	$F_{CPH}$	25	33.26	40	MHz
DCLK period	$T_{CPH}$	-	30.06	-	ns
DCLK pulse duty	$T_{CWH}$	40	50	60	%
DE period	$T_{DEH} + T_{DEL}$	1000	1056	1200	$T_{CPH}$
DE pulse width	$T_{DEH}$	-	800	-	$T_{CPH}$
DE frame blanking	$T_{DEB}$	10	45	110	$T_{DEH} + T_{DEL}$
DE frame width	$T_{DE}$	-	480	-	$T_{DEH} + T_{DEL}$

### 6.3 Timing Controller Timing Chart

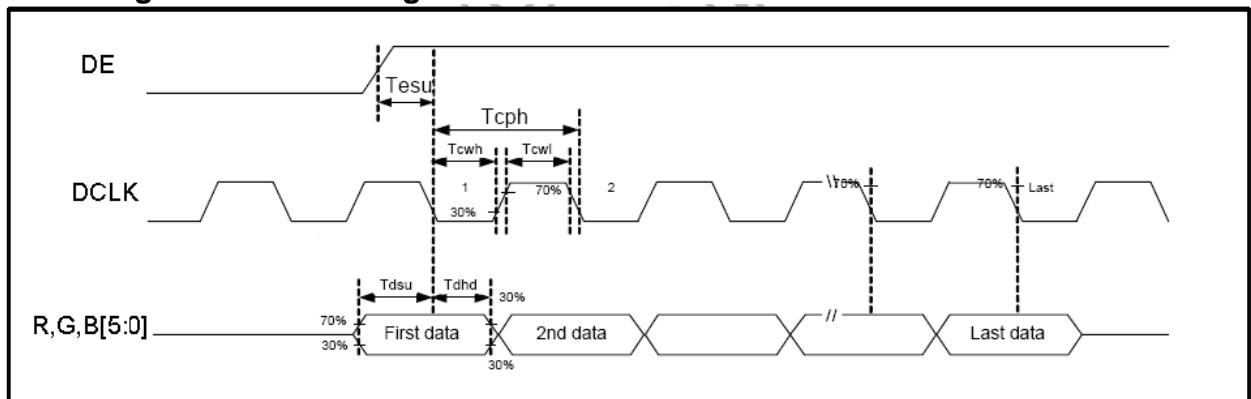
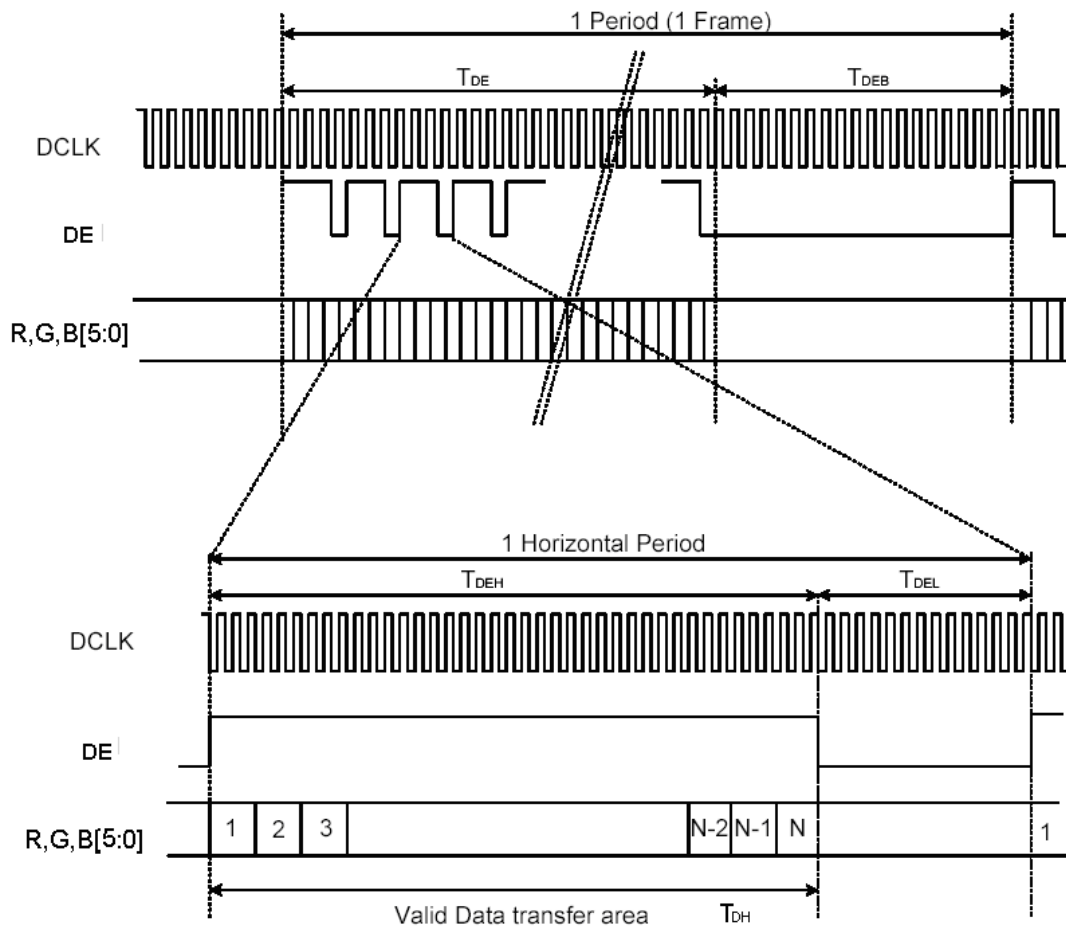
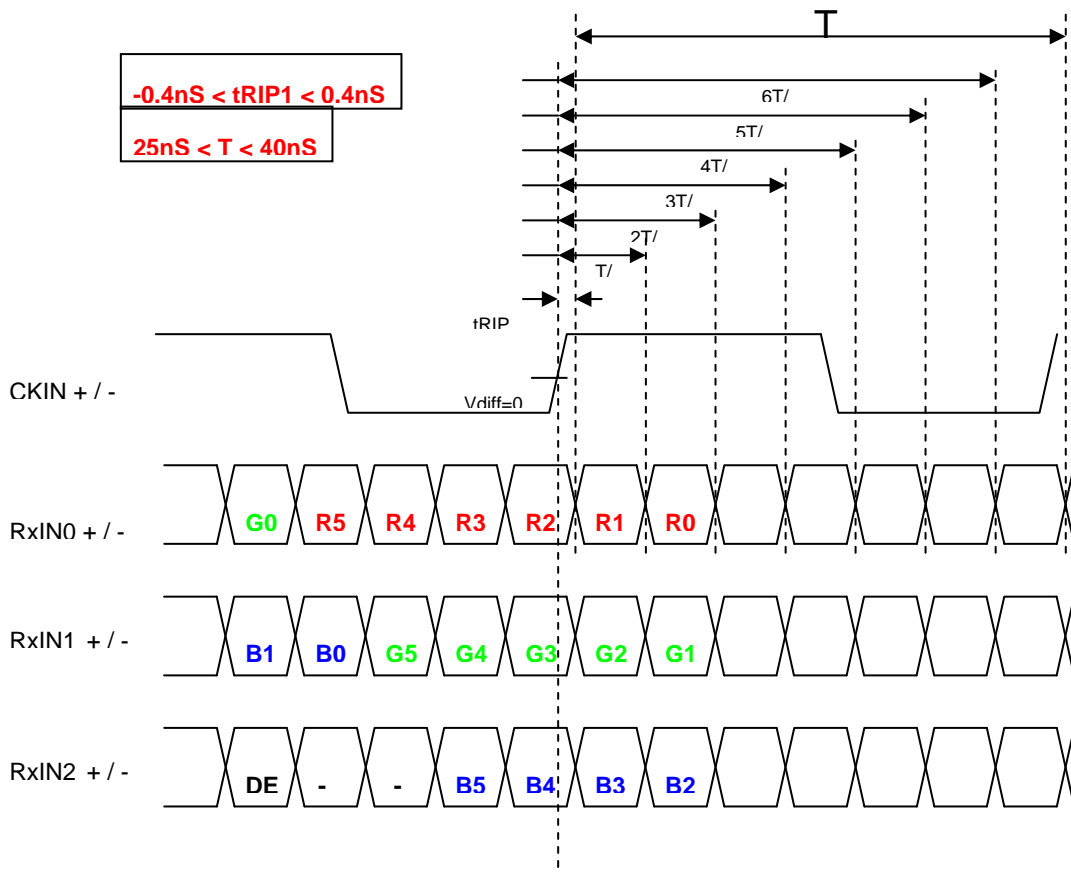


Figure 1 Clock and Data input waveforms.



## 6.4 LVDS Timing Chart



## 6.5 Color Data Input Assignment

		Data Signal																	
		Red						Green						Blue					
Color		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale of Red	Red(0) / Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Red(61)	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale of Green	Green(0)/ Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	Green(2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Green(61)	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
	Green(62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Gray Scale of Blue	Blue(0)/ Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue (1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue (2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Blue (61)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
	Blue (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

### Correspondence between Data and Display Position

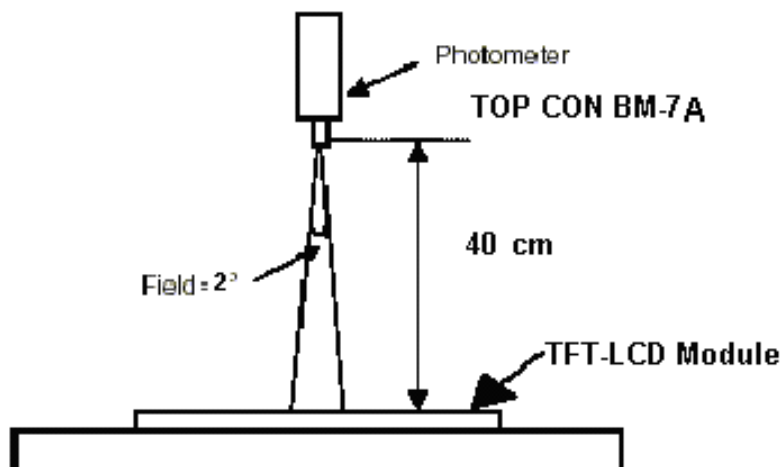
	S0001	S0002	S0003	S0004	S0005	S0006	S0007	S0008	-----	S2399	S2400
C001	R001	G001	B001	R002	G002	B002	R003	G003		G800	B800
C480	R001	G001	B001	R002	G002	B002	R003	G003		G800	B800

## 7. OPTICAL CHARACTERISTIC

Parameter		Symbol	Condition	MIN.	TYP.	MAX.	Unit	Remarks
Viewing Angle	Horizontal	$\theta_{x+}$	Center CR≥10	65	70	--	deg	Note 1,4
		$\theta_{x-}$		65	70	--		
	Vertical	$\theta_{Y+}$		55	60	--		
		$\theta_{Y-}$		55	60	--		
Contrast Ratio		CR	at optimized viewing angle	250	400	--		Note 1,3
Response time	Rise	Tr	Center	-	5	10	ms	Note 1,6
	Fall	Tf	$\theta_x=\theta_y=0^{\circ}$	-	11	16	ms	
Uniformity		B-uni	$\theta_x=\theta_y=0^{\circ}$	70	80	--	%	Note1,5
Brightness		L	$\theta_x=\theta_y=0^{\circ}$	210	270	--	cd/m <sup>2</sup>	Note 1,2
Chromaticity		$x_W$	Center $\theta_x=\theta_y=0^{\circ}$	0.26	0.31	0.36		Note 1,7
		$y_W$		0.28	0.33	0.38		
		$x_R$		0.52	0.57	0.62		
		$y_R$		0.31	0.36	0.41		
		$x_G$		0.30	0.35	0.40		
		$y_G$		0.53	0.58	0.63		
		$x_B$		0.10	0.15	0.20		
		$y_B$		0.09	0.14	0.19		
Image sticking		tis	2 hours			2	Sec	Note 8

The following optical specifications shall be measured in a darkroom or equivalent state (ambient luminance  $\leq 1$  lux, and at room temperature). The operation temperature is  $25^\circ\text{C} \pm 2^\circ\text{C}$ . The measurement method is shown in Note1.

Note1: The method of optical measurement:

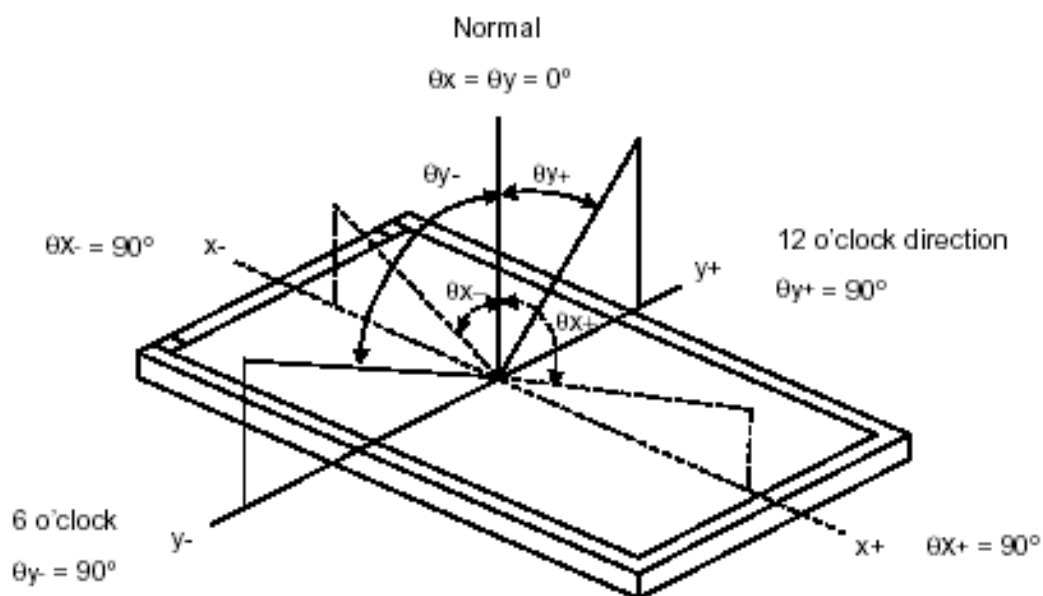


Note2: Measured at the center area of the panel and at the viewing angle of the  $\theta_x = \theta_y = 0^\circ$

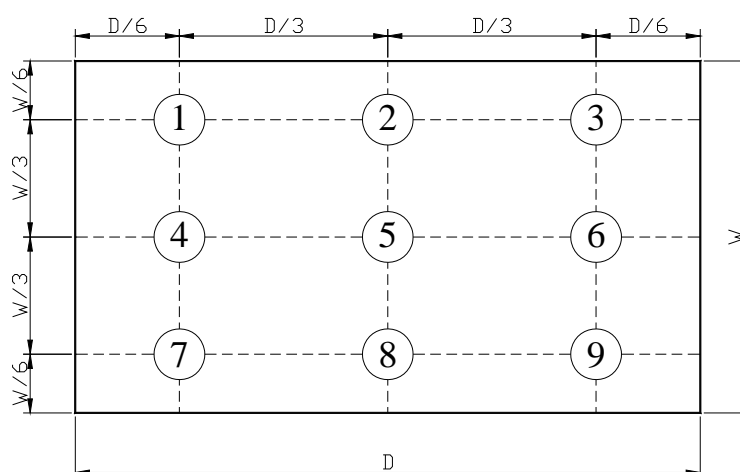
Note3: Definition of Contrast Ratio (CR):

$$CR = \frac{\text{Luminance with all pixels in white state}}{\text{Luminance with all pixels in Black state}}$$

Note4: Definition of Viewing Angle



Note 5: Definition of Brightness Uniformity (B-uni):

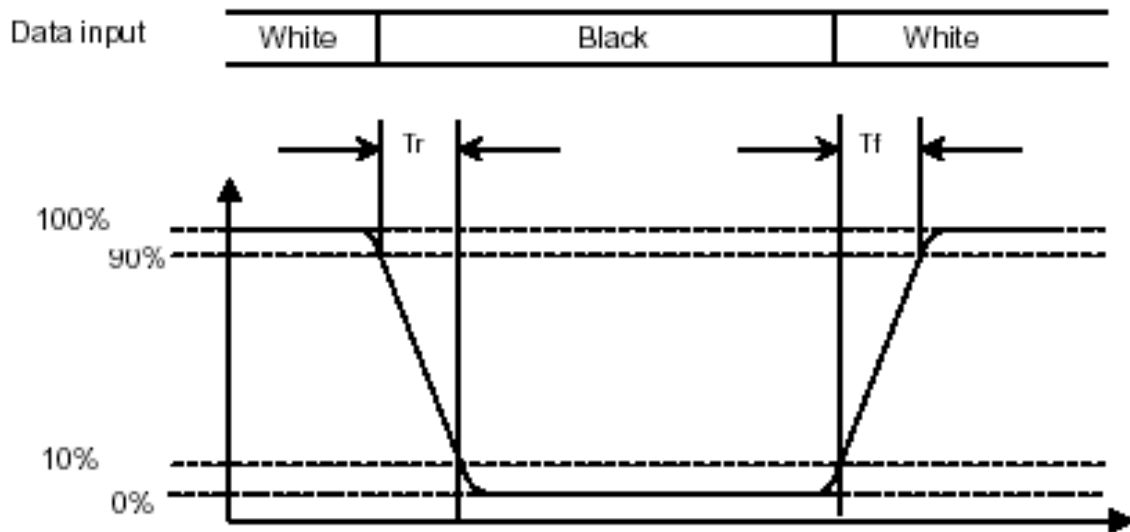


$$B\text{-uni} = \frac{\text{Minimum luminance of 9 points}}{\text{Maximum luminance of 9 points}} \quad (\text{Note 5}).$$



Note6: Definition of Response Time:

The Response Time is set initially by defining the “Rising Time ( $T_r$ )” and the “Falling Time ( $T_f$ )” respectively.  $T_r$  and  $T_f$  are defined as following figure.



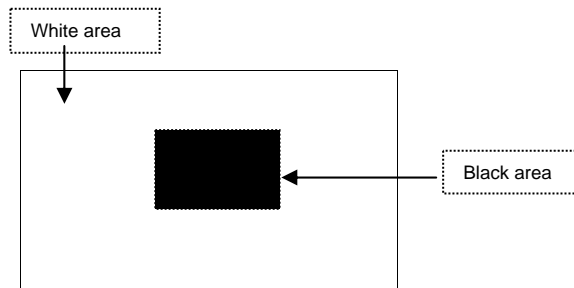
Note 7: Definition of Chromaticity:

The color coordinates ( $x_W, y_W$ ), ( $x_R, y_R$ ), ( $x_G, y_G$ ), and ( $x_B, y_B$ ) are obtained with all pixels in the viewing field at white, red, green, and blue states, respectively.

Note 8: Definition of Image sticking (tis):

Continuously display the test pattern shown in the figure below for 2 hours. Then display a completely white screen. The previous image shall not persist more than 2 sec at 25 °C

#### Image sticking pattern

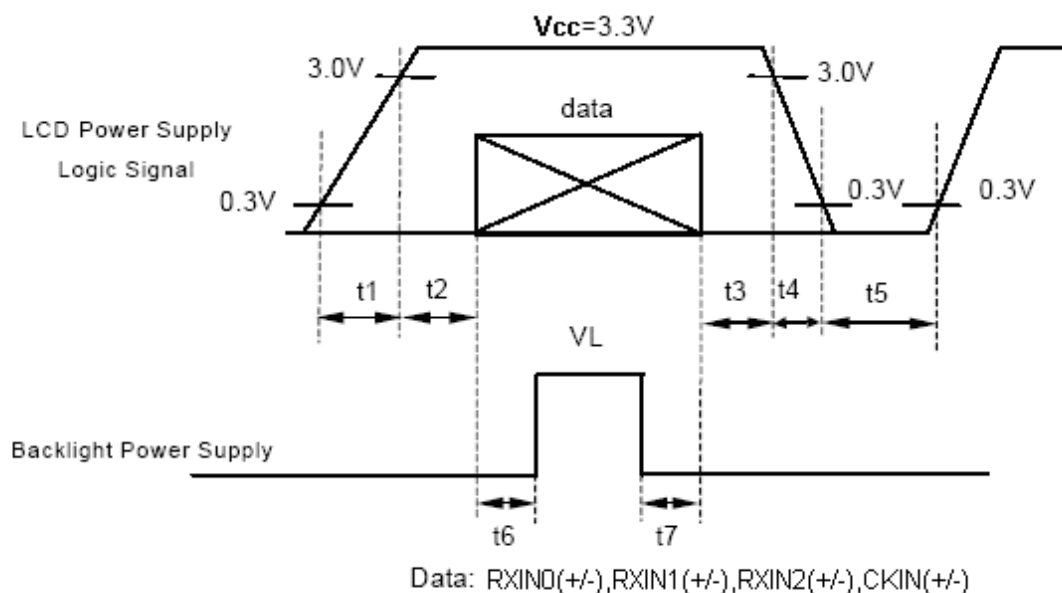


## 8. LCD PIN CONNECTIONS

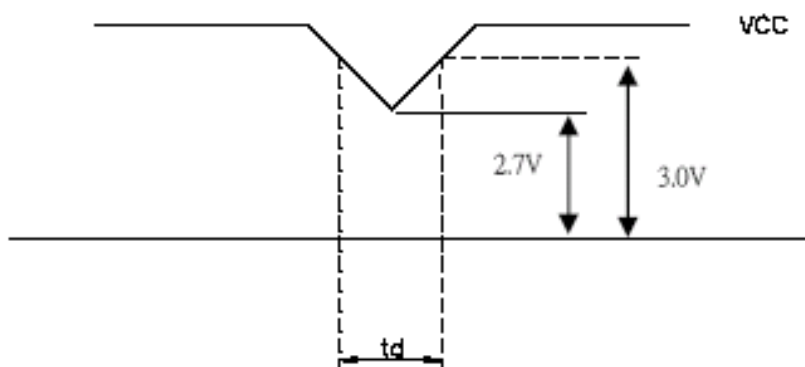
Pin No	Symbol	Function	Remark
1	VCC	power supply for Digital Circuit	
2	VCC	power supply for Digital Circuit	
3	GND	Ground	
4	GND	Ground	
5	RxIN0-	Differential Data Input ,CH0(Negative)	
6	RxIN0+	Differential Data Input ,CH0(Positive)	
7	GND	Ground	
8	RxIN1-	Differential Data Input ,CH1(Negative)	
9	RxIN1+	Differential Data Input ,CH1(Positive)	
10	GND	Ground	
11	RxIN2-	Differential Data Input ,CH2(Negative)	
12	RxIN2+	Differential Data Input ,CH2(Positive)	
13	GND	Ground	
14	CKIN-	Differential Clock Input (Negative)	
15	CKIN+	Differential Clock Input (Positive)	
16	GND	Ground	
17	VDD	Power Supply for LED Driver Circuit	
18	VDD	Power Supply for LED Driver Circuit	
19	GND	Ground	
20	ADJ	Brightness control for LED B/L	

Remarks :

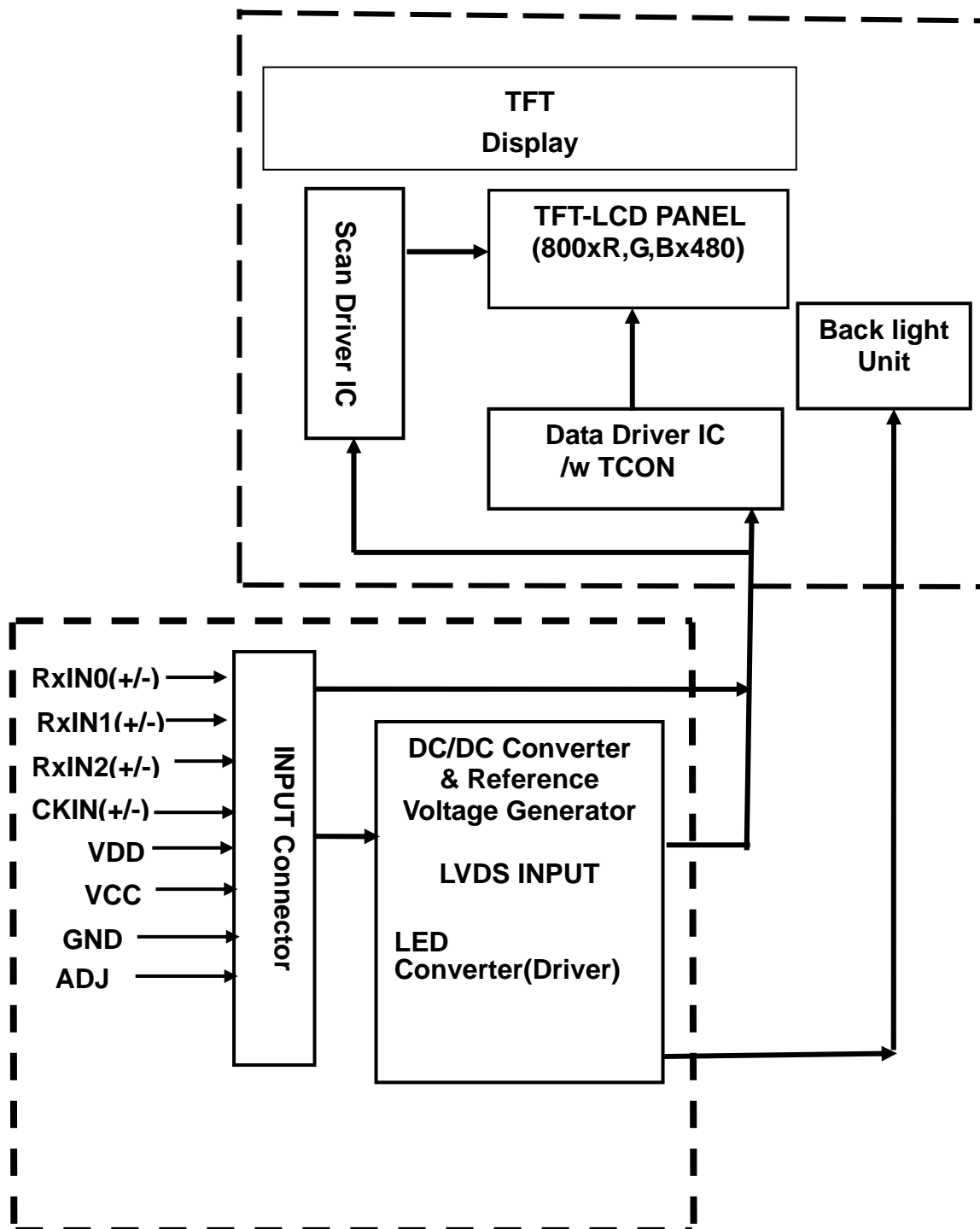
- 1) ADJ is brightness control Pin. The larger of the pulse duty is, the higher of the brightness.
- 2) ADJ signal is 0~3.3V.Operation frequency is 20KHz
- 3) GND PIN must be grounding, can not be floating.

**Remarks:**
**Power Signal sequence:**
 $t1 \leq 10\text{ms}$  ;  $1 \text{ sec} \leq t5$ 
 $50\text{ms} \leq t2$  ;  $200\text{ms} \leq t6$ 
 $0 < t3 \leq 50\text{ms}$  ;  $200\text{ms} \leq t7$ 
 $0 < t4 \leq 10\text{ms}$ 

**VCC-dip condition:**

(1)  $2.7 \text{ V} \leq VCC < 3.0\text{V}$ ,  $t_d \leq 10 \text{ ms}$ 

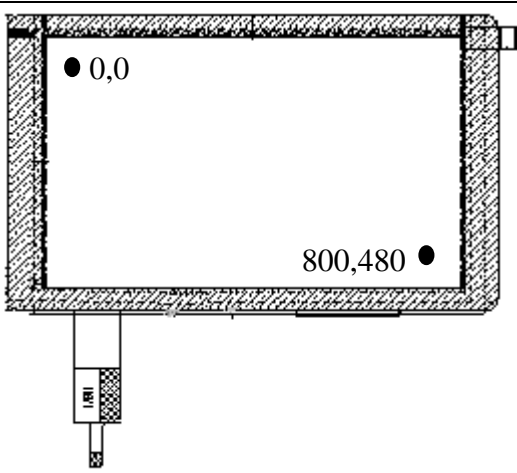
(2)  $VCC > 3.0\text{V}$ , VCC-dip condition should be the same with VCC-turn-on condition.


## 9. LCD BLOCK DIAGRAM



## 10. CTP SPECIFICATIONS

### 10.1 GENERAL SPECIFICATIONS

Item	Specification	Unit
Type	Transparent type projected capacitive touch panel	
Input mode	Human's finger	
Multi touch	5	Point
(X,Y) Position		

### 10.1 ABSOLUTE MAXIMUM RATINGS

Symbol	Description	Min	Typ	Max	Unit
VDD1	Supply voltage	-0.3	-	3.6	V
VI	Logic input voltage	-0.3	-	VDD1+0.3	V

#### 10.1.2 ELECTRICAL CHARACTERISTICS

Symbol	Description	Min	Typ	Max	Unit
VDD1	Supply voltage	2.5	3.3	3.6	V
GND	Supply voltage	-	0	-	V
VIH	Input H voltage	0.8VDD1	-	VDD1	V
VIL	Input L voltage	0	-	0.2VDD1	V

### 10.3 POWER CONSUMPTION

Symbol	Description	Fingers	F <sub>scan</sub> (Hz)	Min	Typ	Max	Unit
IVDD1	Active mode	1	280		-	4	mA
		2	160		-	5	mA
		3	90		-	5.2	mA
		4	80		-	5.4	mA
		5	75		-	5.6	mA
Isleep	Sleep mode	0	10		-	0.11	mA
	Deep sleep mode	-			-	50	uA
Ifreeze	Freeze mode	-			-	2	uA
	Boot load	-			-	6.2	mA
	Calibration	-			-	6.2	mA

## 10.4 I<sup>2</sup>C Protocol Specifications

1. Supports 100 KHz clock frequency and up to 400 kHz (Fast Mode).
2. Only support single master solution.
3. Only support 7 bit addressing.
4. If I<sup>2</sup>C master can't finish 1byte data in 100ms, I<sup>2</sup>C slave will restart. The CTP controller operates only as a slave device. The I<sup>2</sup>C interface is functional in active and sleep modes. In sleep mode, asynchronous address match detector hardware allows a sleeping controller to recognize its address and wake up. And the firmware can implements different I<sup>2</sup>C touch protocols. The timings for example that as table 10.1 and figure 10.1.
5. I<sup>2</sup>C slave can hold off the master in the middle of a transaction using what's called clock stretching (the slave keeps SCL pulled low until it's ready to continue). Refer to figure 10.2 for an example.
6. Slave device address = 0x5C.

**Table 10.1: I<sup>2</sup>C timing**

Symbol	Parameter	Min	Typ	Max	Unit
T <sub>LOW</sub>	I <sup>2</sup> C clock low time	2 • T <sub>CPU</sub>			
T <sub>HIGH</sub>	I <sup>2</sup> C clock high time	2 • T <sub>CPU</sub>			
T <sub>HD,STA</sub>	I <sup>2</sup> C clock hold time	2 • T <sub>CPU</sub>			
T <sub>SU,STA</sub>	I <sup>2</sup> C start setup time				
T <sub>SU,STO</sub>	I <sup>2</sup> C stop setup time				
T <sub>HD,DAT</sub>	I <sup>2</sup> C data hold time, when driven by master side				
T <sub>SU,DAT</sub>	I <sup>2</sup> C data setup time, when driven by master side				
T <sub>BUF</sub>	I <sup>2</sup> C bus free time	4.7			us
T <sub>CSR</sub>	I <sup>2</sup> C clock stretching release time	9 • T <sub>CPU</sub>			
T <sub>VD,DAT</sub>	I <sup>2</sup> C data valid after clock change, when data is driven by slave side	9 • T <sub>CPU</sub>			
T <sub>TCPU</sub>	CPU master clock period			55	ns

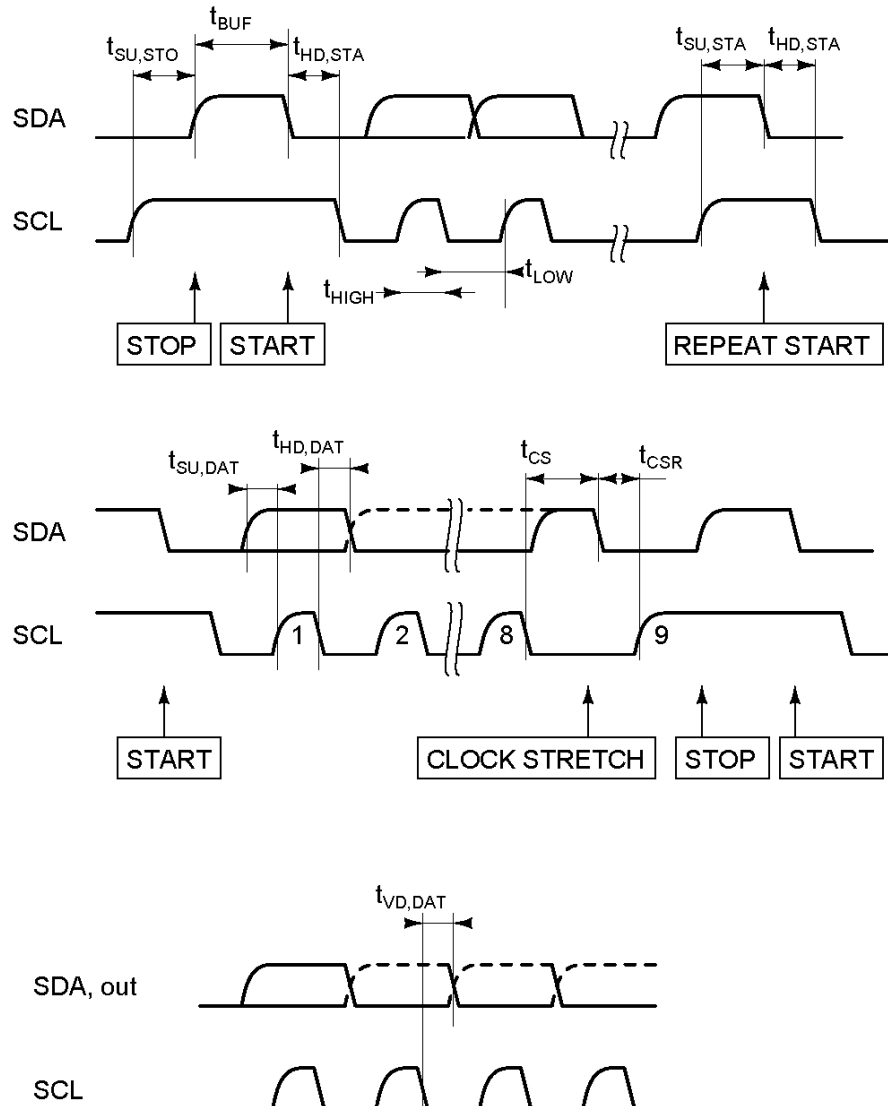


Figure 11.1: I<sup>2</sup>C clock stretching example

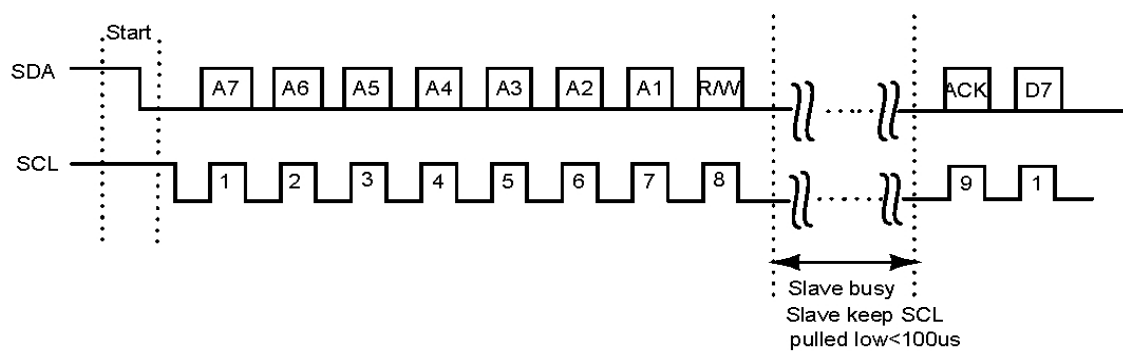


Figure 11.2: I<sup>2</sup>C clock stretching example

## 10.5. Data Protocol

The communication follows I<sup>2</sup>C convention. Refer to figure 10.3 for a definition of the symbols used.

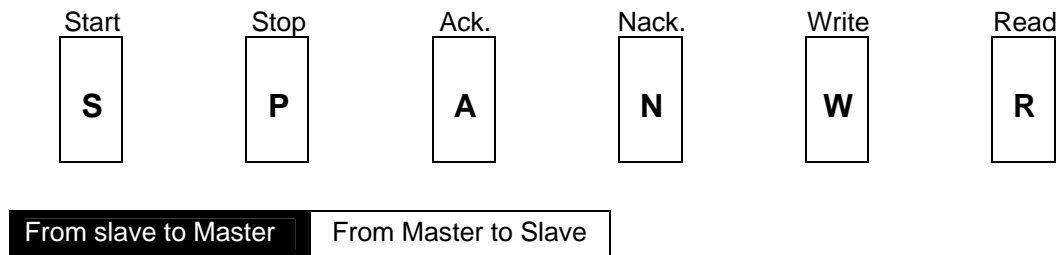


Figure 10.3: I<sup>2</sup>C symbols

## 10.6 Introduction

The protocol for data exchange has been designed with the following considerations

- Most of the data traffic is read operation to get the finger or fingers position.
- Read operation do need an initial write operation.
- Write operations are most of the time power management and interrupt setting instructions.
- Interrupt pulse width setting adjustments need a write operation.

### 10.6.1 Read operation

Read packets have variable content length, decided by the host. It is available to do a single read operation or a sequential read operation. Therefore, the beginning register address is needed to set before a read operation. And the data sent exactly follow the register table 10.2, table 10.5. And, the firmware in the slave will use a memory copy of the register for I<sup>2</sup>C slave read operation, so that firmware can continue updates, and I<sup>2</sup>C slave is still using a consistent (but old) coordinates for read operation.

- In a sequential read operation, the first data sent by the controller is therefore the touching register, and then the X and Y coordinates of the first finger, then 2<sup>nd</sup> finger, 3<sup>rd</sup> finger, 4<sup>th</sup> finger and then coordinates of the 5th finger, and so on. Referred in figure 10.5.
- If the host do not finish the read operation when the INT line is set again, the slave firmware will delay to update coordinates registers for I<sup>2</sup>C read operation until the host finish the read operation. referred to first part of figure 10.6.
- I<sup>2</sup>C stop condition will release data protection and allow the slave firmware update the coordinates registers for I<sup>2</sup>C read operation. So, the host has the chance to get incorrect data when it get the coordinates data with single read operation. Because the host send many times of I<sup>2</sup>C stop condition in each multi-fingers coordinates position reading, it will give the slave firmware chance to update the coordinates registers for I<sup>2</sup>C read operation, the host will give a combines unrelated data (combines new and old coordinates together), referred to the second part of figure 10.6.

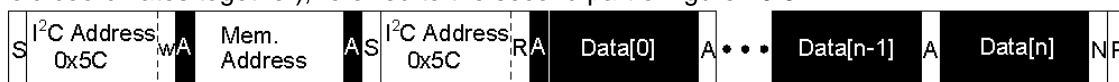


Figure 11.4: Read operation



Figure 11.5: Coordinates read operation



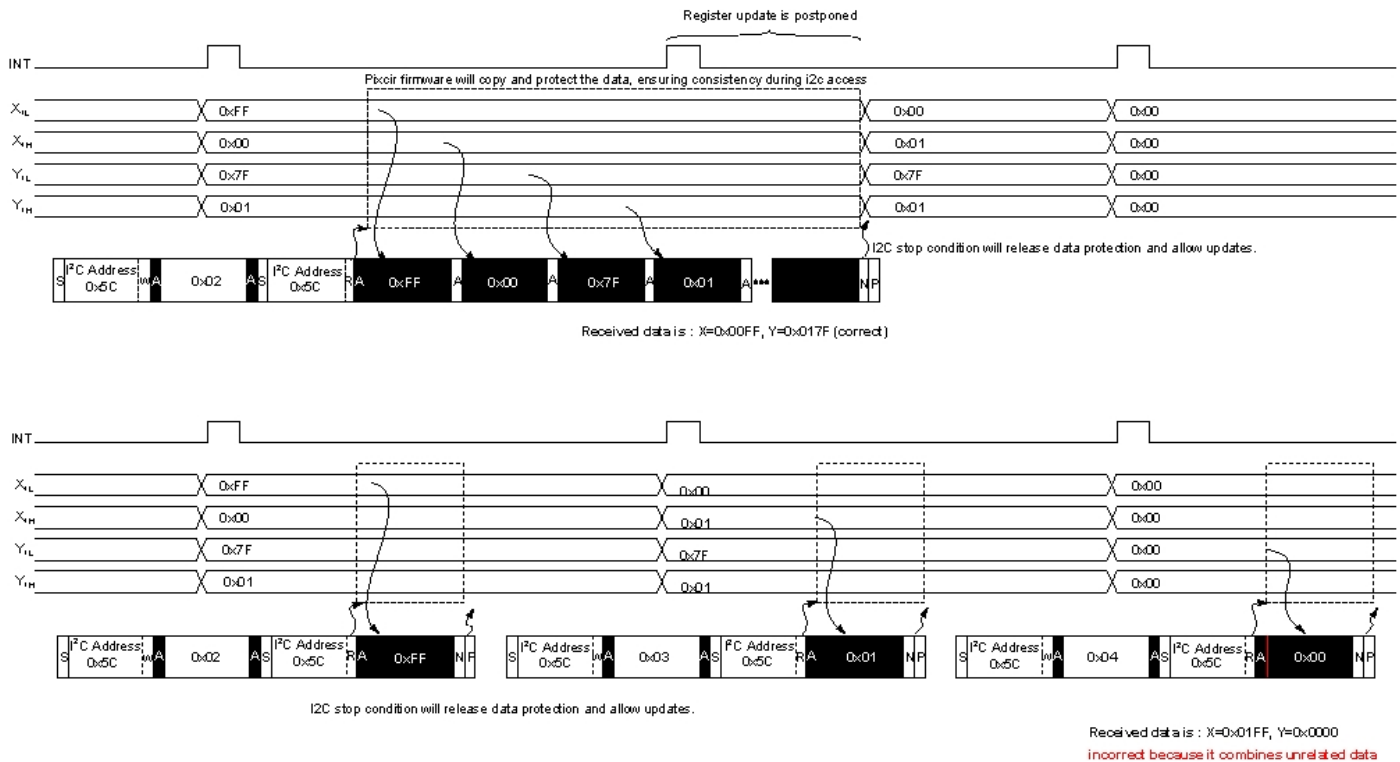


Figure 10.6: Coordinates read operation explanation

### 10.6.2 Write operation

Write packets have variable content length, decided by the host. Write operation stops when host issues an I<sup>2</sup>C STOP symbol. The write packet is illustrated in figure 10.7 and figure 10.8. Following the I<sup>2</sup>C device address, the first byte of the write packet is always the destination register address, referred in table 10.2, table 10.5. Subsequent data value are written at the register pointed by the address, immediately upon reception of the byte. The address counter is automatically incremented. Subsequent data bytes are treated in continuation of the writing operation.

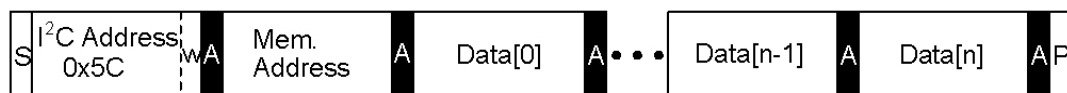


Figure 10.7: Write operation.

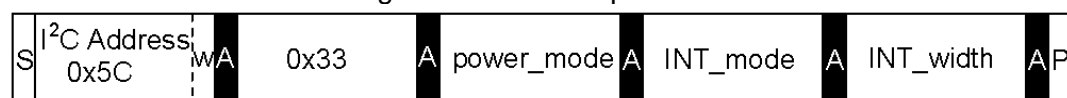


Figure 10.8: Write mode setting operation.

## 10.7 Registers

### 10.7.1 Endianness

Data are little endian, which means LSB byte appears before MSB byte.

### 10.7.2 Registers organization

The accessible registers are shown in the table 10.2, table 10.5. These registers are technically accessible both for reading or writing direction. However, most registers have only one meaningful direction: finger position registers, for example, are typically used in read direction, and writing to them will have no effect; their content will be overridden after a new sensor scan.

**Table 10.2: registers table**

Address	Type	Name	Description	Category
0	Char	Touching	Bit field, see table 11.3	Touch
1	Char	Buttons	Reserved	
2 (LSB) 3 (MSB)	Int	PosX1	Finger #1 X position	
4 (LSB) 5 (MSB)	Int	PosY1	Finger #1 Y position	
6	Char	ID1	Finger #1 identificator	
7 (LSB) 8 (MSB)	Int	PosX2	Finger #2 X position	
9 (LSB) 10 (MSB)	Int	PosY2	Finger #2 Y position	
11	Char	ID2	Finger #2 identificator	
12 (LSB) 13 (MSB)	Int	PosX3	Finger #3 X position	
14 (LSB) 15 (MSB)	Int	PosY3	Finger #3 Y position	
16	Char	ID3	Finger #3 identificator	
17 (LSB) 18 (MSB)	Int	PosX4	Finger #4 X position	
19 (LSB) 20 (MSB)	Int	PosY4	Finger #4 Y position	
21	Char	ID4	Finger #4 identificator	
22 (LSB) 23 (MSB)	Int	PosX5	Finger #5 X position	
24 (LSB) 25 (MSB)	Int	PosY5	Finger #5 Y position	
26	Char	ID5	Finger #5 identificator	
27	Char	Strength1	Finger #1 strength	
28	Char	Strength2	Finger #2 strength	
29	Char	Strength3	Finger #3 strength	
30	Char	Strength4	Finger #4 strength	
31	Char	Strength5	Finger #5 strength	
32 (LSB) 33 (MSB)	int	Initial_ distance	Distance separating fingers on the first time multi touch is detected	Gesture
34 (LSB) 35 (MSB)	int	Distance	Distance separating fingers	
36 (LSB) 37 (MSB)	int	Ratio	100`distance / initial_ distance	
38	Char	Water_ level		Monitor
39	Char	Noise_ level		
40	Char	Palm_ level		
41	Char	Signal_ x		
42	Char	Signal_ y		Buttons
43 50	Char	Button1button8	Reserved	
51	Char	Power_ mode	Power management register. See subsection §11.7.4 and table 11.6	
52	Char	INT_ mode	Control of the INT pin, see table 11.7	
53	Char	INT_ width	INT pulse width	power management
54	Char	Sleep_ freq	Scanning frequency in Sleep mode	
55	Char	Auto_ sleep_ delay	The delay time, the start is the last touch released in Active mode and the end is switch into Sleep mode	

			successful	
56-57	Char		Reserved	Special operations
58	Char	SPECOP	Reserved	
59 (LSB) 60 (MSB)	Int	EEPROM_read_addr	Reserved	
61	Char	Engineering_cmd	Allows, with I <sup>2</sup> C, to send "hyper terminal like commands" for engineering modes	
62 (LSB) 63 (MSB)	Int	CRC	Reserved	version
64-95	Char	Version[0..31]	Customer version control (32bytes)	
96-135	Char	Message[0..39]	Null terminated ASCII message string for engineering and debug purpose	
136 (LSB) 137 (MSB)	Int	RAW_CTRL	Controls RAW data mode (internal, raw, etc. . . ) see table 11.3	
138	Char	Cross_X	X coordinate for method 1 crossing node measurement request	Method 1
139	Char	Cross_Y	Y coordinate for method 1 crossing node measurement request	
140 (LSB) 141 (MSB)	Int	Cross_node	Measurement result for method 1	
142 (LSB) 143 (MSB)	Int	RAW[0..69]	Raw data, content controlled by RAW_CTRL register, or alternatively, history buffer (see Below)	RAW data
144 (LSB) 145 (MSB)	Int	Shared with		
Etc.	Int	History_buffer		

**Table 10.3: touching register (R0)**

Bit 0,1,2	Nb of fingers touching (NBF)
Bit 3	Noise flag (indicates the report is unreliable) (NOI)
Bit 4	Message flag (indicates a message string is sent by slave) (MSG)
Bit 5	Buffer indicates the master has missed more than 2 reports, which are stored in buffer array (BUF)
Bit 6	Palm flag (indicates the algorithm has a palm or similar blocking issue) (PAL)
Bit 7	Water flag, indicates the algorithm has a rejected inputs due to water (WAT)

### 10.7.3 RAW\_CTRL write & read

It is advised to use INT mode=0x08 when debug information are consulted (RAW\_CTRL register not zero). Also, the slave can not instantly refresh the RAW tables following a modification by the master to the RAW\_CTRL register, since in some conditions a relatively lengthy collection of measurements has to be performed. The master however can have the guaranty that the data reported in the RAW table reflects the request placed in RAW\_CTRL if 2 INT pulses have elapsed. If the request in RAW\_CTRL is unchanged, to every new INT pulse corresponds a refresh of the RAW table.

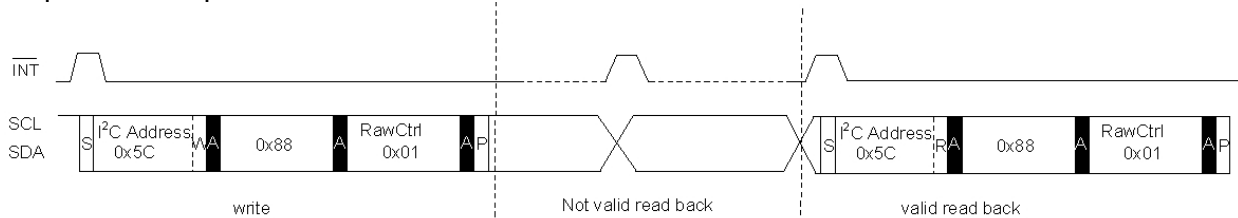


Figure 11.9: RAW\_CTRL write & read

Table 10.4: RAW\_CTRL (R136, 137)

Bit 0	Choose function (0: history buffer, 1: RAW data, 2: system info) See table 12.5
Bit 1	
Bit 2	Method (0 or 1)
Bit 3	Show offset correction (and low-pass filtering for M0)
Bit 4	Show m0 sensitivity adjustment (bit3 must also be set)
Bit 5	M1 pattern small (0) or pattern large (1)
Bit 6	M1 sense direction (0:Y,1:X)
Bit 7	M1 band scan. if 0, only report a single cross node. If 1,report a full X axis scan at RAW position
Bit 8	Disable Algorithm
Bit 9	Enable single shot RAW refresh, must be set to 1 and bit9 to 0. Auto back to 0 and bit9 to 1 after single shot is done
Bit 10	Refresh frozen after single shot is done when 1. Set to 0 to release the freeze and go back to normal refreshing
Bit 11	
Bit 12	
Bit 13	
Bit 14	
Bit 15	

Table 10.5: History buffer registers

Address	Type	Name	Description	Category
142	Char	Interval	Sub sampling rate when filling the history buffer. Disable: 0. Keep all points. 1. Keep one out of two. 2. Etc.	History buffer
143	Char	Buffer_level	Number of fingers report in the buffer	
144 (LSB) 145 (MSB)	Int	Pos X	Coordinate X of the reported point, at time=0	
146 (LSB) 147 (MSB)	Int	Pos Y	Coordinate Y of the reported point, at time=0	
148 (LSB) 149 (MSB)	Int	Pos X	Coordinate X of the reported point at time=1	
150 (LSB) 151 (MSB)	Int	Pos Y	Coordinate Y of the reported point at time=1	

298 (LSB) 299 (MSB)	Int	Pos X	Coordinate X of the reported point, at time=19
300 (LSB) 301 (MSB)	Int	Pos Y	Coordinate Y of the reported point, at time=19

#### 10.7.4 Power\_mode register

The POWER\_MODE register controls the power management and operation of the controller. However, modification becomes effective at any time. There are shown in the table 10.6.

**Table 10.6: Power\_mode register (R51)**

Bit	Name	Description
7-3	--	Not used
2	ALLOW_SLEEP	Allow self demotion from active to sleep mode, provide that this flag is set. If the controller is in active mode and no finger is detected for more than IDLE_PERIOD time, then it allow automatically jumps to sleep mode. If this flag is not set, the host must explicitly switch the device from active to sleep mode.
1-0	POWER_MODE[1-0]	Power mode setting: 00: Active Mode 01: Sleep Mode 11: Freeze Mode

#### 10.7.5 INT\_mode register

The slave can set the INT line, and host can read and write controller device, so the controller behaves like an I<sup>2</sup>C slave device and fully complies with I<sup>2</sup>C addressing and usual I<sup>2</sup>C hand shake protocol. As such, controller is suitable in a bus shared with other I<sup>2</sup>C slaves.

**Table 10.7: INT\_mode register (R52)**

Bit	Name	Description
7-4	-	Not used
3	EN_INT	0:disable interrupt mode 1:enable interrupt mode
2	INT_POL	0:the interrupt is low active(default) 1:the interrupt is high-active
1-0	INT_MODE[1-0]	00:INT assert periodically 01:INT assert only when finger moving(default) 10:INT assert only when finger touch 11: INT pulse assert only when finger touch

When INT\_MODE=00 in the INT mode register, the slave will set the INT line with INT\_width pulse width after each scan in order to request the attention from the host, as shown in figure 11.10 and figure 10.11.

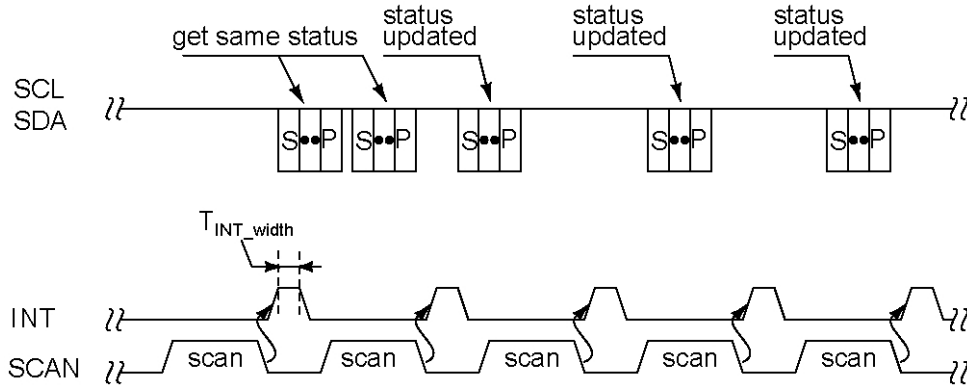


Figure 11.10: INT line pull up by slave (INT\_POL=1, INT\_MODE=00 in the INT mode register)

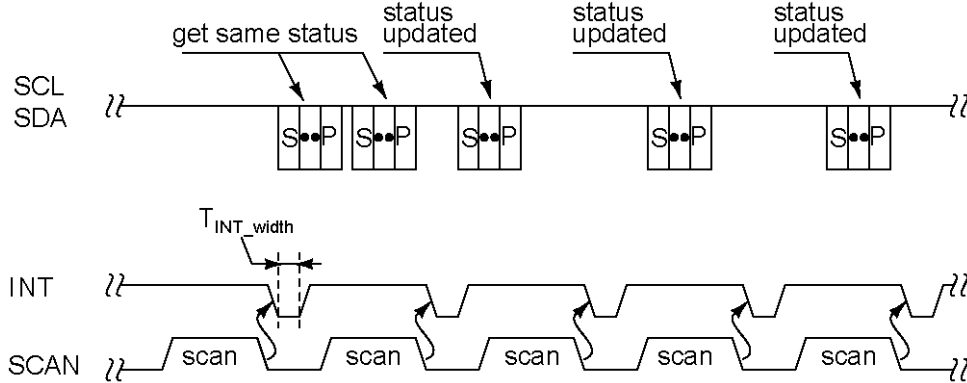


Figure 11.11: INT line pull down by slave (INT\_POL=0, INT\_MODE=00 in the INT mode register)

When INT\_Mode=01 in the INT mode register and finger moving on the panel, the slave will set the INT line after each scan, as shown in figure 10.12. When finger leaves the panel, the slave will continue to pulse INT line for each scan; but once the master has serviced this request and become now aware that there is no more finger touching, the slave will stop pulse the INT line, and will also gradually reduce the scan speed, as shown in figure 10.12.

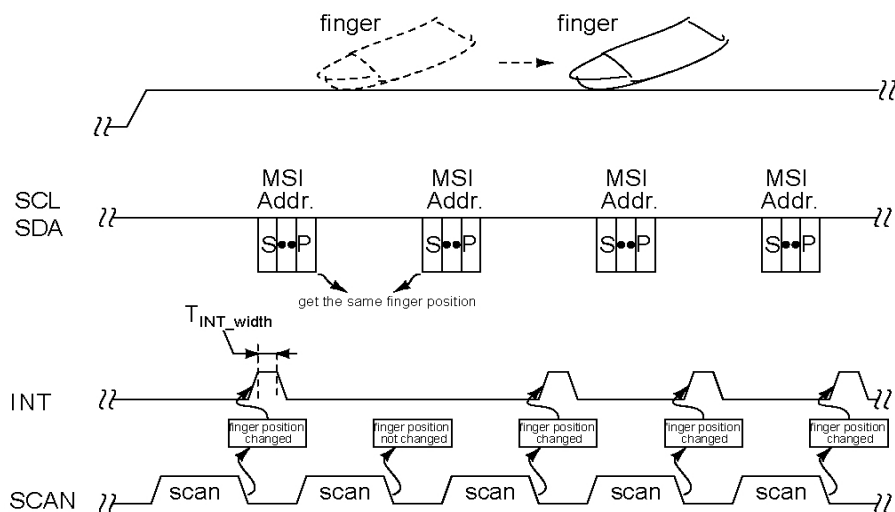


Figure 10.12: INT line pull up when finger moving (INT\_POL=1, INT\_MODE=01 in the INT mode register)

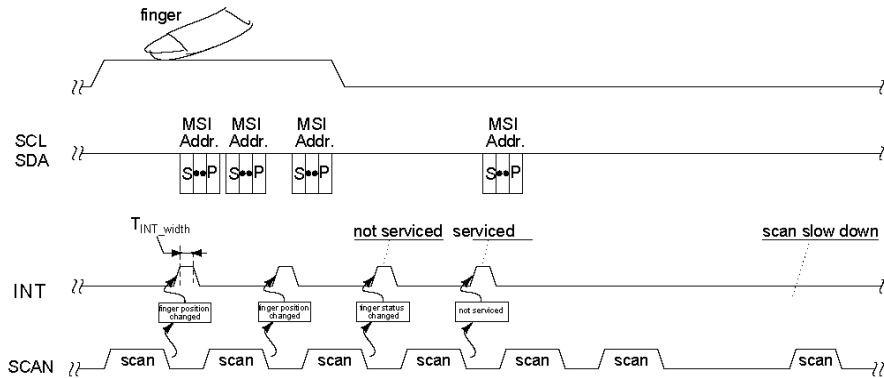


Figure 10.13: INT line will stop pulse when finger leaves and master has acknowledged the situation (INT\_POL=1 in the INT mode register)

When INT\_Mode=10 in the INT mode register and finger touch the panel, the slave will set the INT line after each scan, as shown in figure 10.14. When finger leaves the panel, the slave will continue keep INT line status for each scan; but once the master has serviced this request and become now aware that there is no more finger touching, the slave will release the INT line, and will also gradually reduce the scan speed, as shown in figure 10.15 .

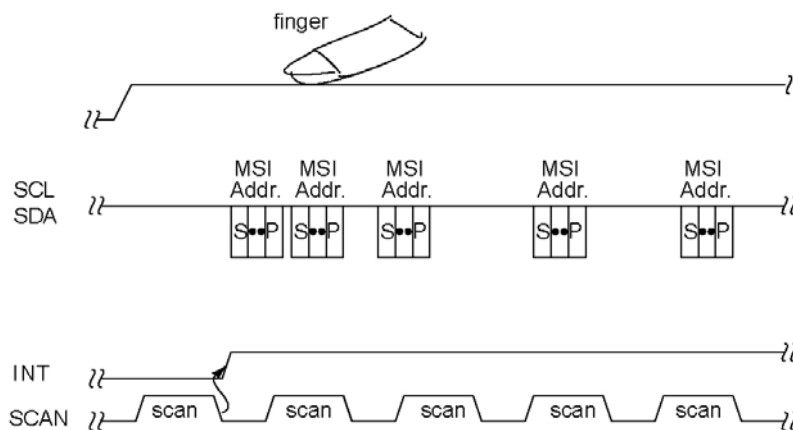


Figure 10.14: INT line pull up when finger touch (INT\_POL=1, INT\_MODE=10 in the INT mode register)

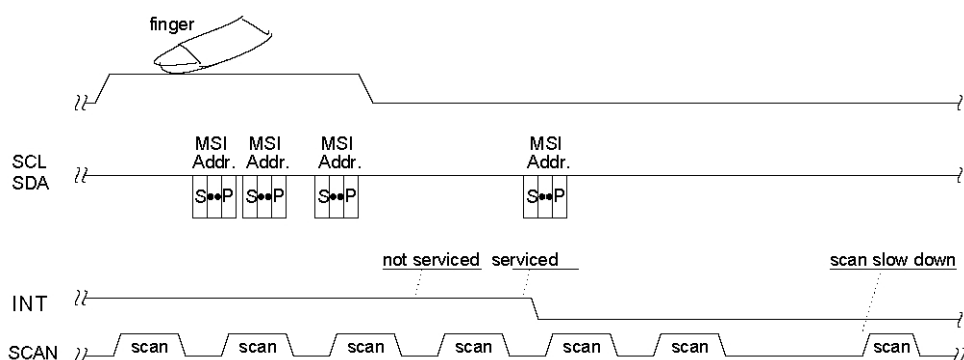


Figure 10.15: INT line will reset level when finger leaves and master has acknowledged the situation (INT\_POL=1 in the INT mode register)

The only difference is send INT pulse instead of level between INT\_Mode=10 to INT\_Mode=11.

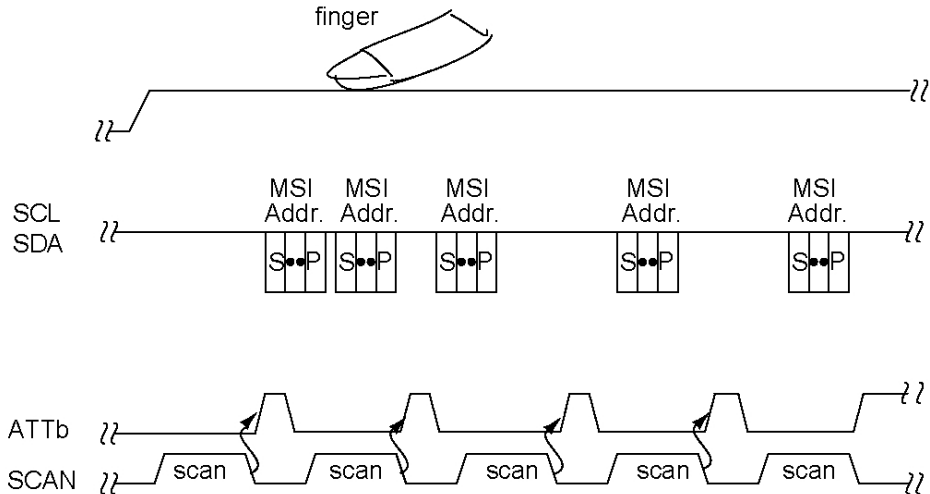


Figure 11.16: INT line pull up when finger touch (INT\_POL=1, INT\_MODE=11 in the INT mode register)

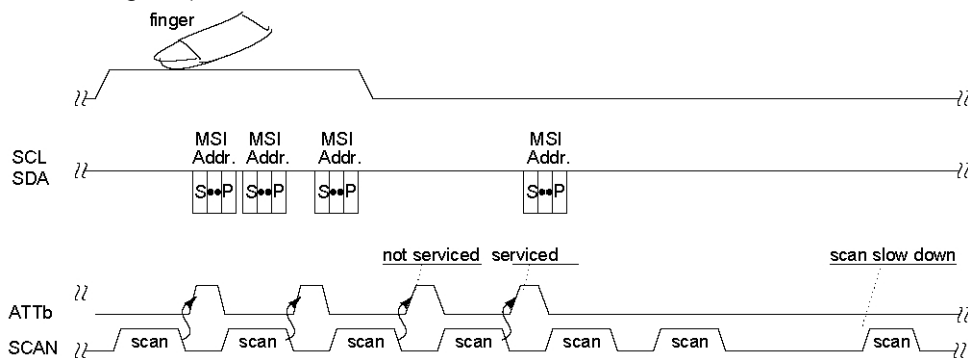
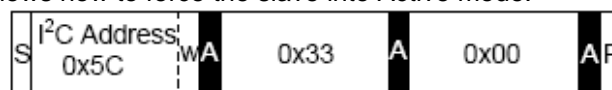


Figure 10.17: INT line will stop pulse when finger leaves and master has acknowledged the situation (INT\_POL=1 in the INT mode register)

## 10.8 Power management

### Active mode

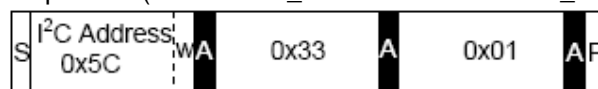
In this mode, the slave resumes with a new scan directly after each I<sup>2</sup>C transfer (after INT rising edge). This is used to reach the highest refresh rate (reach to 400Hz), but also has the highest current consumption. Below is shows how to force the slave into Active mode.



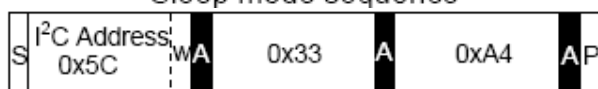
Active mode sequence

### Sleep mode

This mode is selected to decrease the current consumption during low activity phases on the sensor, which need a lower refresh rate (10Hz or can be controlled by **Sleep\_freq** in table 10.2). The controller does automatically switch to Active mode when finger is detected or by setting the POWER\_MODE register to Active mode. Also, the controller can automatically switch from Active to Sleep mode when no finger is detected for more than IDLE\_PERIOD time, provided that ALLOW\_SLEEP bit is set in the POWER\_MODE register. Below are shows how to force the slave into Sleep mode and force the slave to switch automatically into Sleep mode (set ALLOW\_SLEEP bit in POWER\_MODE register).



Sleep mode sequence



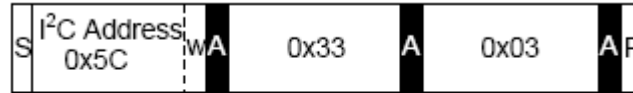
Sleep mode automatically switch sequence



### Freeze mode

In this mode, the slave MCU internal clock source is stopped, and consumption is only MOS leakage. Below shows how to force the slave into Freeze mode. There are two ways to wake up from freeze mode.

- RST pin pull down (connect to the Ground) (default)
- INT pin change ("1 to 0" or "0 to 1")

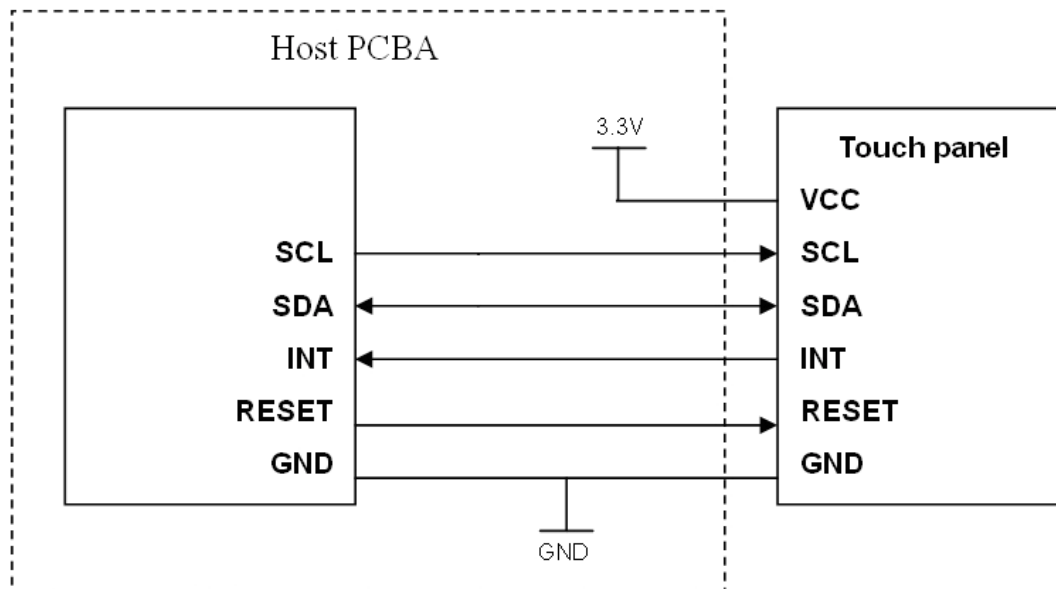


Freeze mode sequence

### 10.9. PIN CONNECTIONS

No.	Name	I/O	Description
1	VDD1	P	Power
2	GND	P	Ground
3	RST	I	Reset, <b>active high</b>
4	SCL	I	I <sup>2</sup> C clock input
5	SDA	I/O	I <sup>2</sup> C data signal
6	INT	O	Interrupt output
7	NC	--	No connect
8	NC	--	No connect

### 10.10. BLOCK DIAGRAM



Note : 1. To reduce the noise from the power, we suggest you use the independent power for the touch panel (VDD1)

## 11. QUALITY ASSURANCE

### 11.1 Test Condition

#### 11.1.1 Temperature and Humidity(Ambient Temperature)

Temperature :  $20 \pm 5^{\circ}\text{C}$

Humidity :  $65 \pm 5\%$

#### 11.1.2 Operation

Unless specified otherwise, test will be conducted under function state.

#### 11.1.3 Container

Unless specified otherwise, vibration test will be conducted to the product itself without putting it in a container.

#### 11.1.4 Test Frequency

In case of related to deterioration such as shock test. It will be conducted only once.

#### 11.1.5 Test Method

No.	Reliability Test Item & Level	Test Level	Remark
1	High Temperature Storage Test	T=80°C,240hrs	IEC68-2-2
2	Low Temperature Storage Test	T=-30°C,240hrs	IEC68-2-1
3	High Temperature Operation Test	T=70°C,240hrs	IEC68-2-2
4	Low Temperature Operation Test	T=-20°C,240hrs	IEC68-2-1
5	High Temperature and High Humidity Operation Test	T=60°C,90% RH,240hrs	IEC68-2-3
6	Temperature Cycle Test (No operation)	-30°C → +25°C → +80°C,50 Cycles 30 min 5min 30 min	IEC68-2-14
7	Vibration Test (No operation)	Frequency:10 ~ 55 Hz Amplitude:1.0 mm Sweep Time:11min Test Period:6 Cycles for each Direction of X,Y,Z	IEC68-2-6
8	Shock Test (No operation)	100G, 6ms Direction : $\pm X, \pm Y, \pm Z$ Cycle : 3 times	IEC68-2-27

## 12. APPEARANCE SPECIFICATION

12.1.1 Temperature:  $25 \pm 5^{\circ}\text{C}$

12.1.2 Humidity:  $55 \pm 10\% \text{ RH}$

12.1.3 Light source: Fluorescent Light

12.1.4 Inspection: Viewing distance:  $35 \pm 5\text{cm}$

12.1.5 Ambient Illumination:

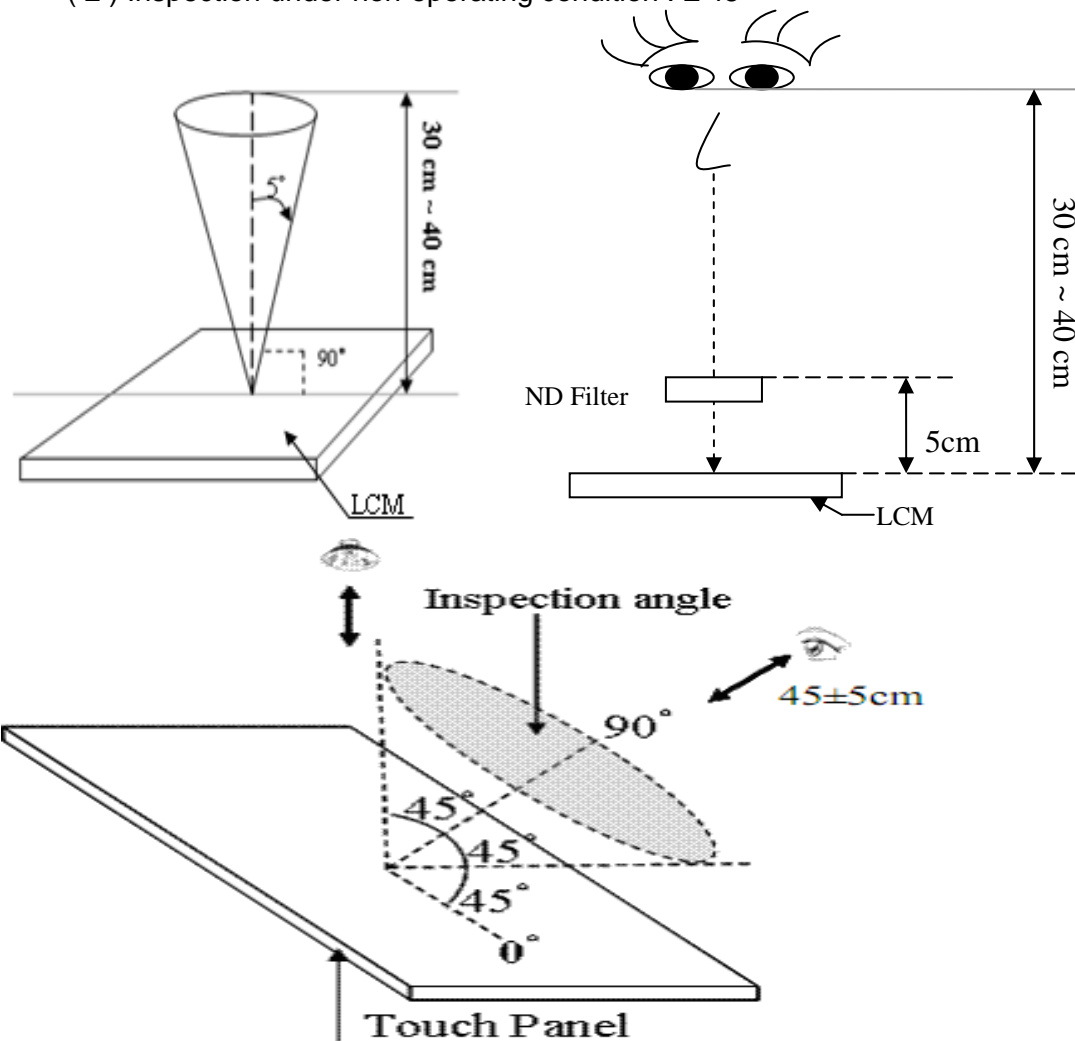
(1) Cosmetic Inspection: 500 ~ 800 lux

(2) Functional Inspection: 400 ~ 600 lux

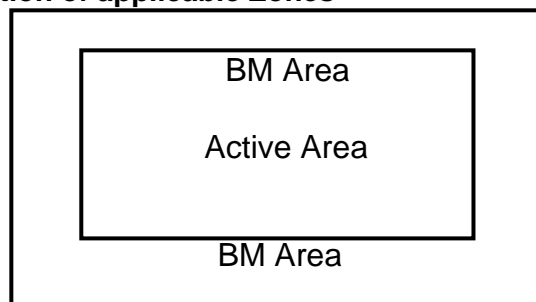
12.1.6 Inspection View angle:

(1) Inspection under operating condition :  $\pm 5^{\circ}$

(2) Inspection under non-operating condition :  $\pm 45^{\circ}$



### 12.2 Definition of applicable Zones




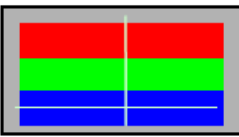


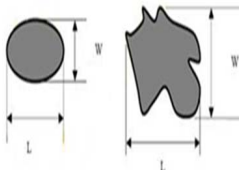
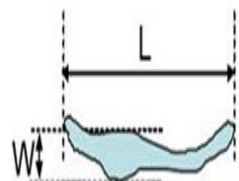
### 12.3 Judgment standard

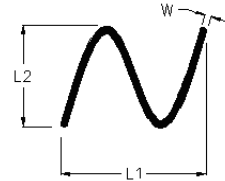
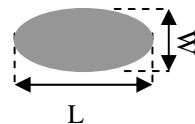
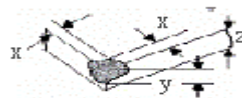
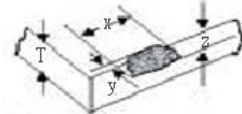

The Judgment of the above test should be made after exposure in room temperature for two hours as follow:

Pass: Normal display image with no obvious non-uniformity and no line defect. Partial transformation of the module parts should be ignored.

Fail: No display image, obvious non-uniformity, or line defect.

### 12.4 Cosmetic Specification and Inspection Items

Inspection Item	Inspection Criteria	Illustration															
Display function	No Display malfunction																
Contrast ratio	Does not meet specified range in the spec.	(Major) (Note:2)															
Line Defect	No obvious Vertical and Horizontal line defect in black and White.																
Point Defect	<table border="1"> <thead> <tr> <th>Item</th><th>Acceptable number</th><th>Total</th></tr> <tr> <th></th><th>Active Area</th><th></th></tr> </thead> <tbody> <tr> <td>Bright</td><td>2</td><td>5</td></tr> <tr> <td>Dark</td><td>4</td><td></td></tr> <tr> <td>Two adjacent dot</td><td>2</td><td>2</td></tr> </tbody> </table>	Item	Acceptable number	Total		Active Area		Bright	2	5	Dark	4		Two adjacent dot	2	2	<p>One Dot</p>  <p>Two adjacent dot</p> 
Item	Acceptable number	Total															
	Active Area																
Bright	2	5															
Dark	4																
Two adjacent dot	2	2															
Foreign material (Black or White spots shape)	<table border="1"> <thead> <tr> <th>Zone Dimension</th><th>Acceptable number</th><th>Class of Defects</th></tr> </thead> <tbody> <tr> <td><math>D &gt; 0.8 \text{ mm}</math></td><td>0</td><td rowspan="3">Minor</td></tr> <tr> <td><math>0.3 \text{ mm} \leq D \leq 0.8 \text{ mm}</math></td><td>5</td></tr> <tr> <td><math>D &lt; 0.3 \text{ mm}</math></td><td>*</td></tr> </tbody> </table>	Zone Dimension	Acceptable number	Class of Defects	$D > 0.8 \text{ mm}$	0	Minor	$0.3 \text{ mm} \leq D \leq 0.8 \text{ mm}$	5	$D < 0.3 \text{ mm}$	*	 <p><math>D = (L + W) / 2</math></p>					
Zone Dimension	Acceptable number	Class of Defects															
$D > 0.8 \text{ mm}$	0	Minor															
$0.3 \text{ mm} \leq D \leq 0.8 \text{ mm}$	5																
$D < 0.3 \text{ mm}$	*																
Foreign Material (Line shape)	<table border="1"> <thead> <tr> <th>Zone Dimension</th><th>Acceptable number</th><th>Class of Defects</th></tr> </thead> <tbody> <tr> <td><math>W &gt; 0.1 \text{ mm}</math> or <math>L &gt; 10 \text{ mm}</math></td><td>0</td><td rowspan="3">Minor</td></tr> <tr> <td><math>0.05 \text{ mm} \leq W \leq 0.1 \text{ mm}</math> <math>L \leq 10 \text{ mm}</math></td><td>5</td></tr> <tr> <td><math>W &lt; 0.05 \text{ mm}</math></td><td>*</td></tr> </tbody> </table>	Zone Dimension	Acceptable number	Class of Defects	$W > 0.1 \text{ mm}$ or $L > 10 \text{ mm}$	0	Minor	$0.05 \text{ mm} \leq W \leq 0.1 \text{ mm}$ $L \leq 10 \text{ mm}$	5	$W < 0.05 \text{ mm}$	*	 <p>L : Long W : Width</p>					
Zone Dimension	Acceptable number	Class of Defects															
$W > 0.1 \text{ mm}$ or $L > 10 \text{ mm}$	0	Minor															
$0.05 \text{ mm} \leq W \leq 0.1 \text{ mm}$ $L \leq 10 \text{ mm}$	5																
$W < 0.05 \text{ mm}$	*																
Non-uniformity	Visible through 2 %ND filter White, R, G, B and gray 50% pattern.	(Minor)															
Dimension	Outline	(Major)															
Bezel appearance	uneven	(Minor)															

Scratch on the Touch panel	<table><tr><th>Zone Dimension</th><th>Acceptable number</th><th>Class of Defects</th></tr><tr><td><math>W &gt; 0.1\text{mm}</math> or <math>L &gt; 10\text{mm}</math></td><td>0</td><td rowspan="2">Minor</td></tr><tr><td><math>W \leq 0.1\text{ mm}</math> <math>L \leq 10\text{mm}</math></td><td>5</td></tr></table>	Zone Dimension	Acceptable number	Class of Defects	$W > 0.1\text{mm}$ or $L > 10\text{mm}$	0	Minor	$W \leq 0.1\text{ mm}$ $L \leq 10\text{mm}$	5	
Zone Dimension	Acceptable number	Class of Defects								
$W > 0.1\text{mm}$ or $L > 10\text{mm}$	0	Minor								
$W \leq 0.1\text{ mm}$ $L \leq 10\text{mm}$	5									
Dent on the Touch panel	<table><tr><th>Zone Dimension</th><th>Acceptable number</th><th>Class of Defects</th></tr><tr><td><math>D &gt; 0.8\text{ mm}</math></td><td>0</td><td rowspan="2">Minor</td></tr><tr><td><math>0.3\text{mm} \leq D \leq 0.8\text{ mm}</math></td><td>5</td></tr></table>	Zone Dimension	Acceptable number	Class of Defects	$D > 0.8\text{ mm}$	0	Minor	$0.3\text{mm} \leq D \leq 0.8\text{ mm}$	5	 $D = (L + W) / 2$
Zone Dimension	Acceptable number	Class of Defects								
$D > 0.8\text{ mm}$	0	Minor								
$0.3\text{mm} \leq D \leq 0.8\text{ mm}$	5									
Polarizer flaw or leak out resin	Defect is defined as the active area.									
Corner Chipping	$X < 3\text{ mm}$ , $Y < 3\text{ mm}$ , $Z < \text{Glass thickness}$									
Edge Chipping	$X < 3\text{ mm}$ , $Y < 3\text{ mm}$ , $Z < \text{Glass thickness}$									
Crack	reject									

## 12.5 Sampling Condition

Unless otherwise agree in written, the sampling inspection shall be applied to the incoming inspection of customer.

Lot size: Quantity of shipment lot per model.

Sampling type: normal inspection, single sampling

Sampling table: MIL-STD-105E

Inspection level: Level II

Class of defects	Definition		
	Major	AQL 0.65%	It is a defect that is likely to result in failure or to reduce materially the usability of the product for the intended function.
	Minor	AQL 1.5%	It is a defect that will not result in functioning problem with deviation classified.

Note:1.(a)Bright point defect is defined as point defect of R,G,B with area  $> 1/2$  pixel respectively

(b)Dark point defect is defined as visible in full white pattern.

(c)Definition of distribution of point defect is as follows:

- minumum separation between dark point defects should be larger than 5mm.
- minumum separation between bright point defects should be larger than 5mm.

(d)Definition of joined bright point defect and joined dark point defect are as follows:

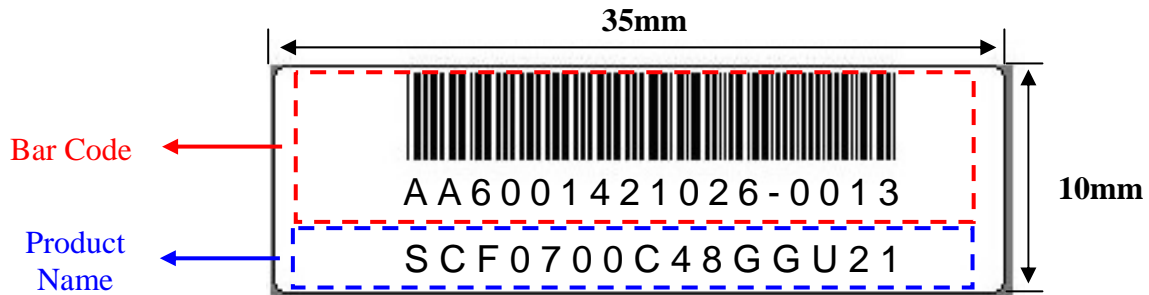
- Three or more joined bright point defects must be nil.
- Three joined dark point defects must be nil.
- Two Joined dark point is counted as two dark points with 2 pair maximum.

(e) Line defect is defined as visible by using 5 % ND filter.

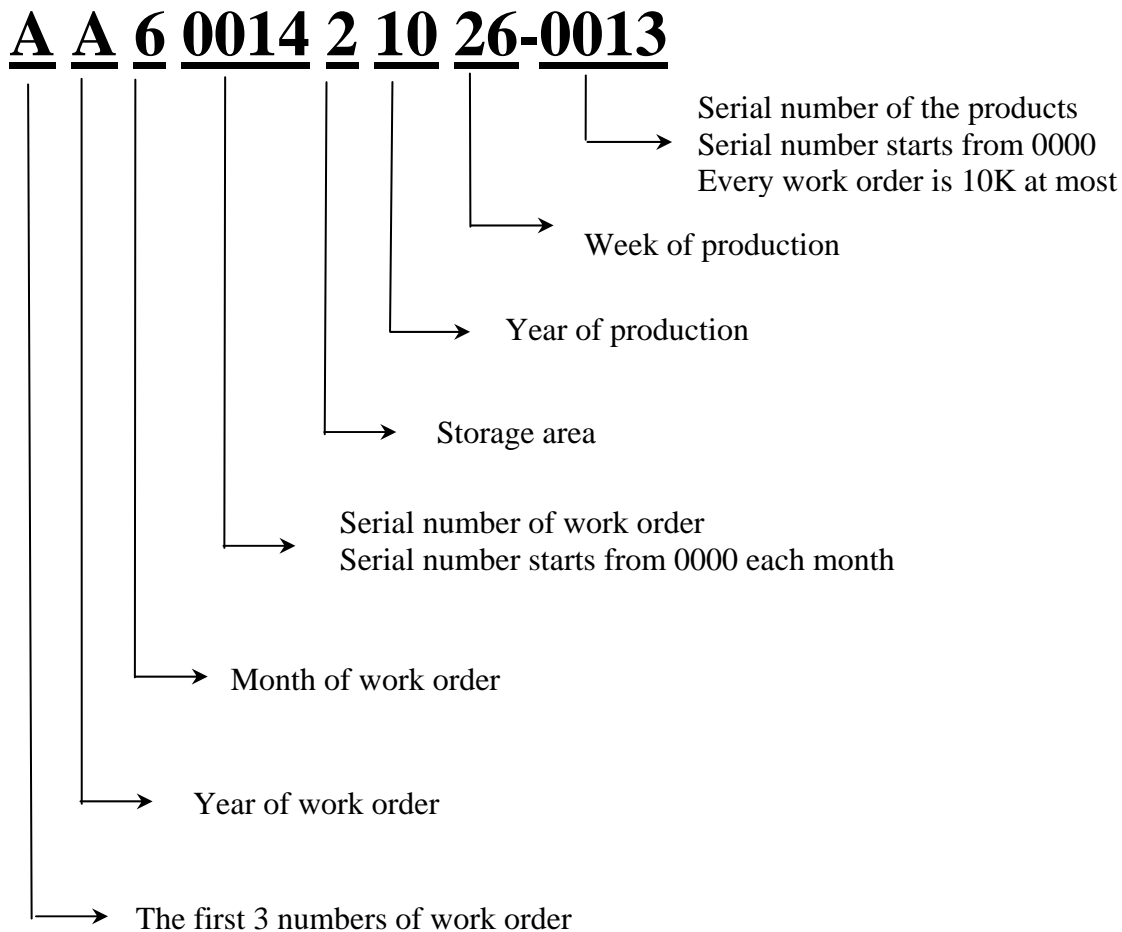
Note:2 Luminance measurement for contrast ratio is at the distance  $50 \pm 5\text{cm}$  between the detective head and the panel with ambient illuminance less than 1 lux. Contrast ratio is obtained at optimum view angle.

### 13. PRODUCT LABEL DEFINE

Product Label style:



BarCode Define:



**Product Name Define:**

<u>SC</u>	<u>F 0700</u>	<u>C48</u>	<u>G</u>	<u>G</u>	<u>U</u>	<u>21</u>	
							<b>Serial Number</b>
							<b>Material of Glue</b>
							N : None
							<b>U : UV</b>
							C : OCA
							R : Other
							<b>Material of Cover Lens</b>
							N : None
							<b>G : Glass</b>
							P : PMMA
							F : Film
							E : PET
							R : Other
							<b>Material of Sensor</b>
							<b>G : Glass</b>
							F : Film
							R : Other
							<b>IC Number</b>
							<b>C48</b> : Tango-C48
							<b>Size</b>
							<b>0700</b> : 7.0 inch
							<b>Module Type</b>
							N : None LCM
							F : Standard TFT Module
							<b>X : Custom TFT Module</b>
							<b>Capacitive Touch Panel</b>

## 14. PRECAUTIONS IN USE LCM

### 1. ASSEMBLY PRECAUTIONS

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment.
- (4) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (5) Do not open the case because inside circuits do not have sufficient strength.
- (6) Please do not take a LCD module to pieces and reconstruct it. Resolving and reconstructing modules may cause them not to work well.
- (7) Please do not touch metal frames with bare hands and soiled gloves. A color change of the metal frames can happen during a long preservation of soiled LCD modules.
- (8) Please pay attention to handling lead wire of backlight so that it is not tugged in connecting with inverter.

### 2. OPERATING PRECAUTIONS

- (1) Please be sure to turn off the power supply before connecting and disconnecting signal input cable.
- (2) Please do not change variable resistance settings in LCD module. They are adjusted to the most suitable value. If they are changed, it might happen LCD does not satisfy the characteristics specification
- (3) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (4) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (5) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.
- (6) Please consider that LCD backlight takes longer time to become stable of radiation characteristics in low temperature than in room temperature.

### 3. ELECTROSTATIC DISCHARGE CONTROL

- (1) The operator should be grounded whenever he/she comes into contact with the module. Never touch any of the conductive parts such the copper leads on the PCB and the interface terminals with any

parts of the human body.

- (2) The modules should be kept in antistatic bags or other containers resistant to static for storage.
- (3) Only properly grounded soldering irons should be used.
- (4) If an electric screwdriver is used, it should be well grounded and shielded from commutator sparks.
- (5) The normal static prevention measures should be observed for work clothes and working benches; for the latter conductive (rubber) mat is recommended
- (6) Since dry air is inductive to statics, a relative humidity of 50-60% is recommended.

### 4. STORAGE PRECAUTIONS

- (1) When you store LCDs for a long time, it is recommended to keep the temperature between 0°C-40°C without the exposure of sunlight and to keep the humidity less than 90%RH.
- (2) Please do not leave the LCDs in the environment of high humidity and high temperature such as 60°C 90%RH
- (3) Please do not leave the LCDs in the environment of low temperature; below -20°C.

### 5. OTHERS

- (1) A strong incident light into LCD panel might cause display characteristics' changing inferior because of polarizer film, color filter, and other materials becoming inferior. Please do not expose LCD module direct sunlight and strong UV rays
- (2) Please pay attention to a panel side of LCD module not to contact with other materials in preserving it alone.
- (3) For the packaging box, please pay attention to the followings:
  - a. Please do not pile them up more than 5 boxes. (They are not designed so.) And please do not turn over.
  - b. Please handle packaging box with care not to give them sudden shock and vibrations. And also please do not throw them up.
  - c. Packing box and inner case for LCDs are made of cardboard. So please pay attention not to get them wet. (Such like keeping them in high humidity or wet place can occur getting them wet.)

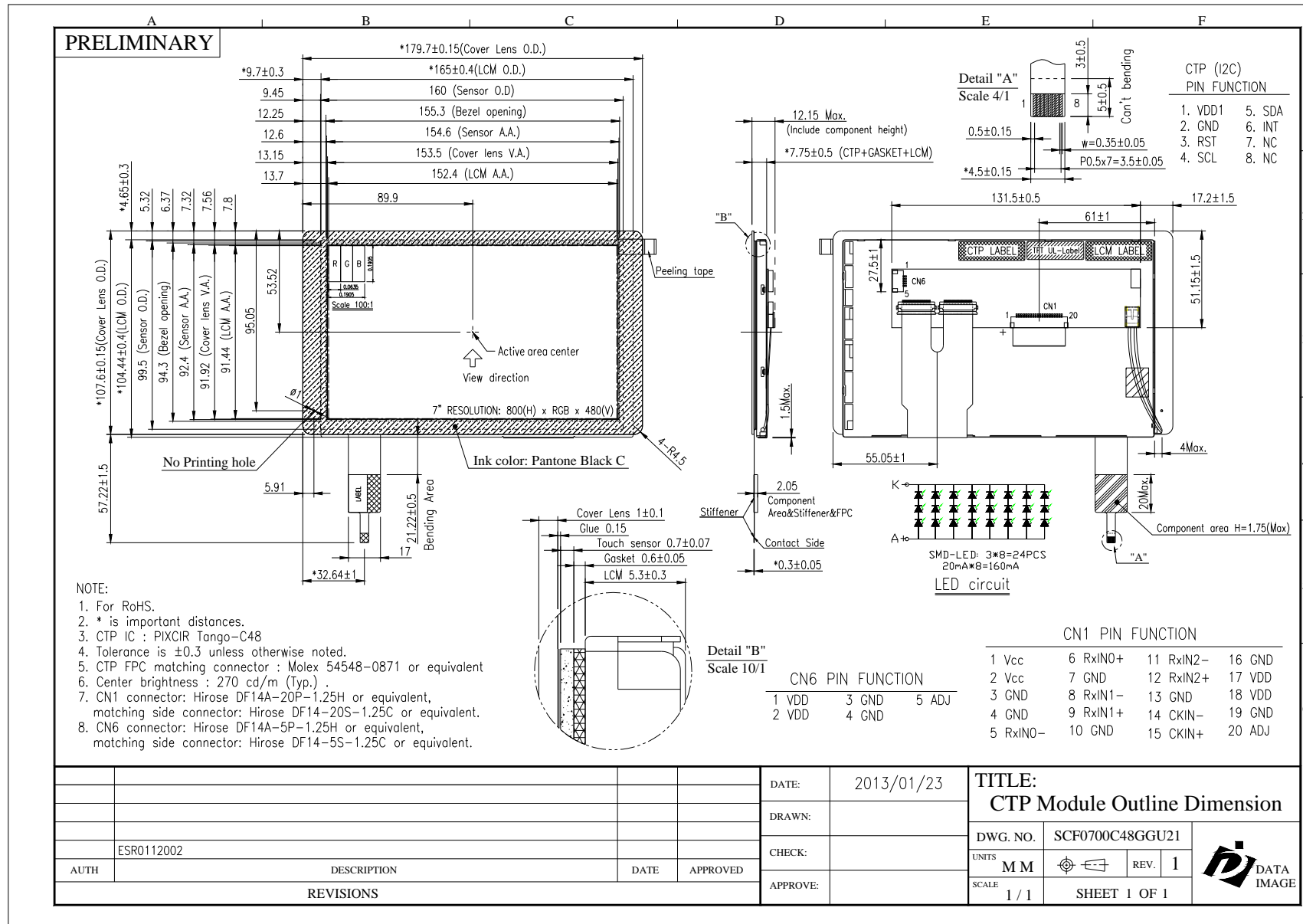
### 6. LIMITED WARRANTY

Unless otherwise agreed between DATA IMAGE and customer, DATA IMAGE will replace or repair any of its LCD and LCM which is found to be defective electrically and visually when inspected in accordance with DATA IMAGE acceptance standards, for a period on one year from date of shipment. Confirmation of such date shall be based on freight documents. The warranty liability of DATA IMAGE is limited to repair and/or replacement on the terms set forth above. DATA IMAGE will not responsible for any subsequent or consequential events.



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## 15. OUTLINE DRAWING



## 16. PACKAGE INFORMATION

TBD