

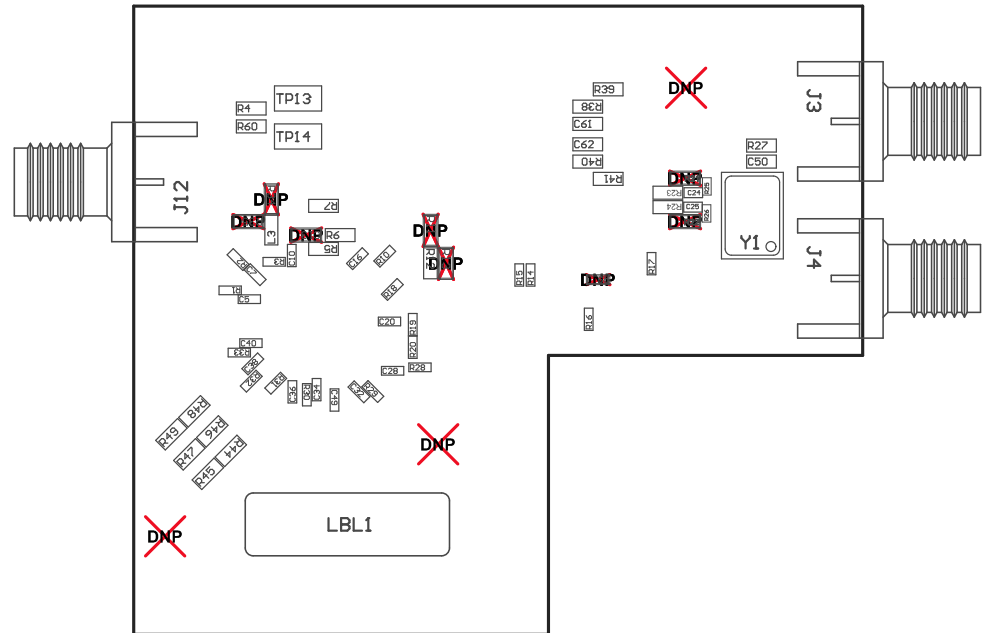
- Z21 ■ Install label in silkscreened box after final wash. Text shall be 8 pt font. Text shall be per the Label Table in the PDF schematic.
- Z22 ■ These assemblies are ESD sensitive, ESD precautions shall be observed.
- Z23 ■ These assemblies must be clean and free of all contaminants. Use of no clean flux is not acceptable.
- Z24 ■ These assemblies must comply with workmanship standards IPC-610-A Class 2, unless otherwise specified.

COMPONENTS MARKED 'DNP' SHOULD NOT BE POPULATED.

ASSEMBLY VARIANT: 001

PCB VIEWED FROM TOP SIDE	BOARD #: HSDC020	REV: E1	SVN REV: Not In VersionControl
M5 Assembly Top	TID #: .TID		
PLOT NAME = Top Assembly Drawing	GENERATED : 1/19/2018 11:33:06 AM	TEXAS INSTRUMENTS	

Orient headers to avoid contact with solder fillet on adjacent connectors



COMPONENTS MARKED 'DNP' SHOULD NOT BE POPULATED.  
ASSEMBLY VARIANT: 001

PCB VIEWED FROM BOTTOM SIDE	BOARD #: HSDC020	REV: E1	SVN REV: Not In VersionControl
M6 Assembly Bottom	TID #: .TID		
PLOT NAME = Bottom Assembly Drawing	GENERATED : 1/19/2018 11:33:09 AM	TEXAS INSTRUMENTS	