



Chunghwa Picture Tubes, Ltd.

Product Specification

To : Pioneer

Date : 20160308

TFT LCD

CLAA102NDA1 CW

ACCEPTED BY : (V0.0)

Tentative

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REVISION STATUS

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1. OVERVIEW

CLAA102NDA1 CW is 10.2" color TFT-LCD (Thin Film Transistor Liquid Crystal Display) module composed of LCD panel, driver ICs, control circuit, and backlight.

The 10.2" screen produces a high resolution image that is composed of 1024x600 pixel elements in a stripe arrangement. Display 16.2M colors by 8 Bit R.G.B signal input. Use 3.3 voltage to drive the power of LCD system, and 12.0 Voltage to drive the LED back light.

General specification are summarized in the following table :

| ITEM | SPECIFICATION | | |
|--------------------------------------|--|-------|------|
| Panel Size | 10.2 inch(panel diagonal) | | |
| Display Area (mm) | 222.72(H) x 130.5(V) (10.2-inch diagonal) | | |
| Number of Pixels | 1024(H) x 3(RGB) x 600(V) | | |
| Pixel Pitch (mm) | 0.2175 (H) x 0.2175 (V) | | |
| Color Pixel Arrangement | RGB vertical stripe | | |
| Display Mode | Normally white | | |
| Number of Colors | 16.7M (6Bit+Hi FRC) | | |
| Brightness(cd/m ²) | 600(typ.) | | |
| NTSC | 70(typ.) : 60(min.) | | |
| Contrast Ratio | 1000(typ.) ; 700(min.) | | |
| Response Time (Tr+Tf) | 25ms(typ.) : 30(max.) | | |
| Outline Dimension(mm) | | min. | typ. |
| | Horizontal (H) | 235.7 | 236 |
| | Vertical (V) | 147.7 | 148 |
| | Depth (D) | 5.5 | 5.8 |
| Viewing Angle (BL on , CR \geq 10) | Horizontal(typ) : 70(typ) ; 60(min) Left / 70(typ) ; 60(min) Right | | |
| | Vertical(typ) : 55(typ) ; 45(min) Up / 65(typ) ; 55 (min) Down | | |
| Power Consumption (W) | 4.8 | | |
| BL unit | LED | | |
| Electrical Interface(data) | LVDS | | |
| Viewing Direction | 6 o'clock (Max. contrast ratio, Gray level inversion) | | |
| Weight(g) | TBD | | |
| Surface Treatment | Anti-Glare , Hardness:3H | | |

2. ABSOLUTE MAXIMUM RATINGS

The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

| ITEM | SYMBOL | MIN. | MAX. | UNIT | NOTE |
|--------------------------------------|---|------|-------|------|----------|
| Power Supply Voltage | DVDD | -0.3 | 4.0 | V | |
| Analog Supply Voltage | AVDD | -0.5 | 14.85 | V | |
| Gate On Voltage | VGH | -0.3 | 40 | V | |
| Gate Off Voltage | VGL | -20 | 0.3 | V | |
| Gate On-Gate Off Voltage | VGH-VGL | -0.3 | 40 | V | |
| Signal Input Voltage | NIND0 ~ NIND3 PIND0 ~ PIND3 NINC,PINC | -0.5 | 5 | V | |
| LED Supply Voltage | VLED | -0.3 | 13.0 | V | |
| Static Electricity | VESDc | -200 | 200 | V | 【Note 2】 |
| | VESDm | -15K | 15K | V | |
| ICC Rush Current | IRUSH | - | 1 | A | 【Note 3】 |
| Forward Current (per LED) | If | - | 150 | mA | |
| Reverse Voltage (per LED) | VR | - | 5 | V | |
| Pulse forward current (per LED) | Ifp | - | 240 | mA | 【Note 4】 |
| Operation Temperature | T _{op} | -30 | 85 | °C | 【Note 1】 |
| Storage Temperature | T _{stg} | -40 | 90 | °C | 【Note 1】 |

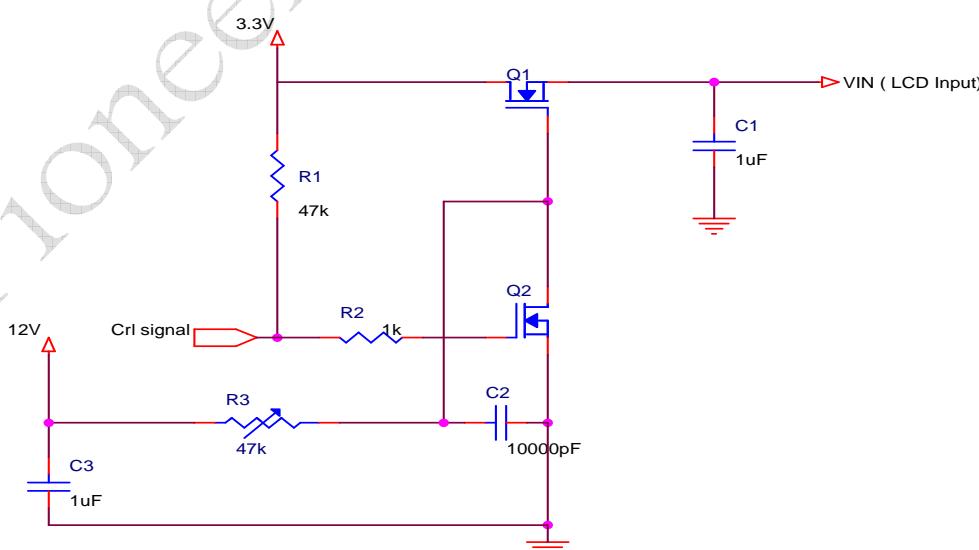
【Note1】 If users use the product out off the environment operation range (temperature and humidity), it will concern for visual quality.

【Note2】 Test Condition: IEC 61000-4-2,

VESDc : Contact discharge to input connector

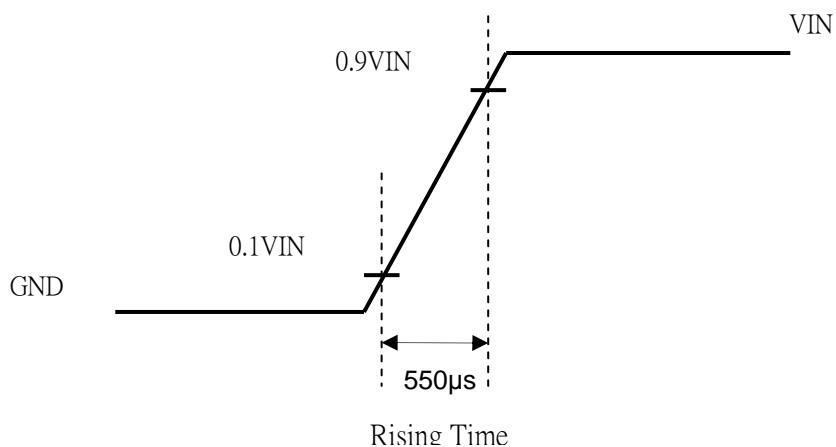
VESDm : Discontact discharge to module

【Note3】 The input pulse-current measurement system as below :



Control signal:High(+3.3V)→Low(GND)

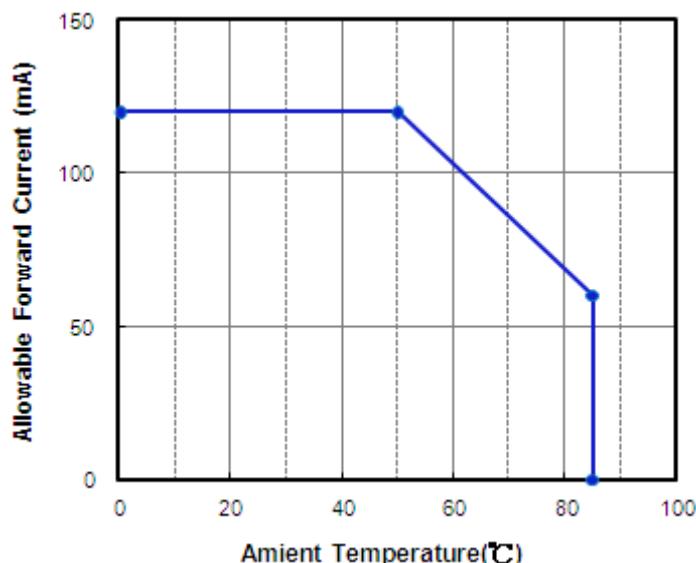
Supply Voltage of rising time should be from R3 and C2 tune to 550 us.

**【Note4】**

*1) If the product were used out of the operation and storage range, it will have quality issue.

*2) Ifp Conditions : Pulse Width \leq 10msec , Duty \leq 1/10 .

*3) Each one of LED operation must be follow diagram of Ambient Temperature and Allowable Forward Current.



3. ELECTRICAL CHARACTERISTICS

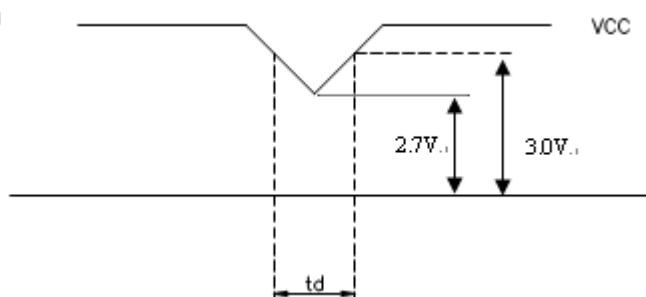
3.1 TFT LCD Power Voltage

Ta=25°C

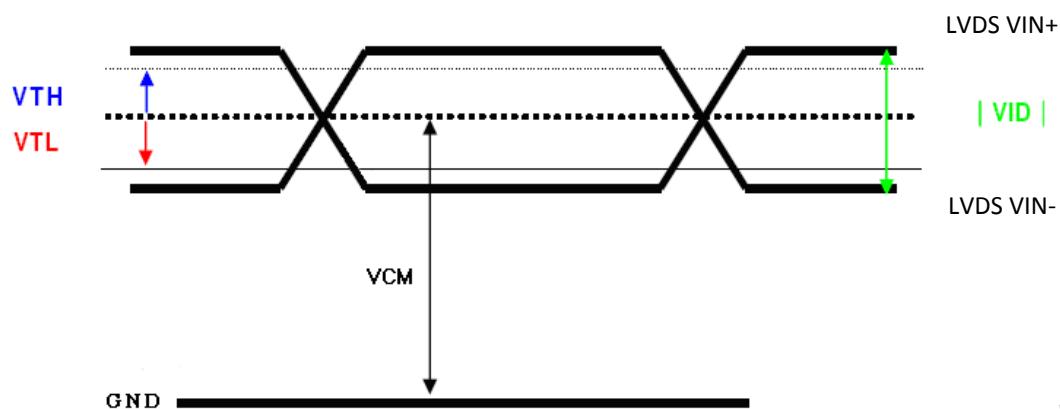
| ITEM | SYMBOL | MIN | TYP | MAX | UNIT | NOTE |
|--------------------------------------|--------|-------------------|-----------|-------------------------|------|----------------|
| Digital Power Supply Voltage For LCD | DVDD | 3 | 3.3 | 3.6 | V | Note1 |
| Logic Input Voltage (LVDS:IN+,IN-) | VCM | $\frac{ VID }{2}$ | - | $2.4 - \frac{ VID }{2}$ | V | Note2 |
| | VID | 200 | - | 600 | mV | Note2 |
| | VTH | - | - | 100 | mV | VCM=1.2V Note2 |
| | VTL | -100 | - | - | mV | |
| Analog Power Supply Voltage | AVDD | 9.4 | 9.6 | 9.8 | V | |
| Gate On Power Supply Voltage | VGH | 19 | 20 | 21 | V | |
| Gate Off Power Supply Voltage | VGL | -6.6 | -6 | -5.4 | V | |
| Common Power Supply Voltage | VCOM | (3.5) | (4.0) | (4.5) | V | Note3 |
| Gamma Voltage | V1 | - | (9.128) | - | V | |
| | V2 | - | (8.978) | - | V | |
| | V3 | - | (7.297) | - | V | |
| | V4 | - | (6.868) | - | V | |
| | V5 | - | (6.561) | - | V | |
| | V6 | - | (6.066) | - | V | |
| | V7 | - | (5.303) | - | V | |
| | V8 | - | (4.842) | - | V | |
| | V9 | - | (3.641) | - | V | |
| | V10 | - | (2.999) | - | V | |
| | V11 | - | (2.653) | - | V | |
| | V12 | - | (2.192) | - | V | |
| | V13 | - | (0.589) | - | V | |
| | V14 | - | (0.439) | - | V | |

【Note1】 VCC –dip condition:

- 1) When $2.7V \leq VCC < 3.0V$, $td \leq 10ms$.
- 2) $VCC > 3.0V$, VCC-dip condition should be same as VCC-turn-on condition.



【Note 2】 LVDS signal



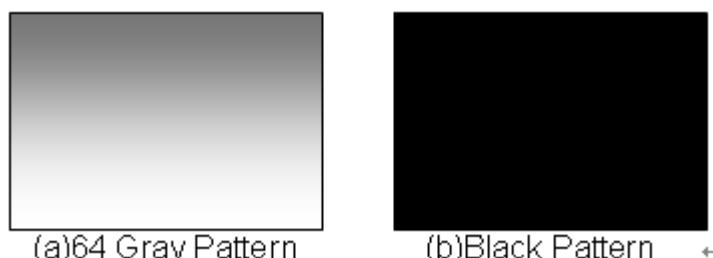
【Note 3】 Please adjust VCOM to make the flicker level be minimum.

3.2 TFT-LCD Current Consumption

| ITEM | SYMBOL | CONDITION | MIN | TYPE | MAX | UNIT | NOTE |
|------------------------|--------|-------------|-----|-------|-------|------|-------|
| Gate on power current | IVGH | VGH =20V | -- | 0.5 | 1 | mA | Note1 |
| Gate off power current | IVGL | VGL= -6V | -- | 0.5 | 1 | mA | Note1 |
| Digital power current | IDVDD | DVDD = 3.3V | -- | (40) | (50) | mA | Note1 |
| Analog power current | IAVDD | AVDD = 9.6V | -- | (40) | (70) | mA | Note1 |
| LCD Power Consumption | PC | | -- | (530) | (860) | mW | Note1 |

【Note1】 (Frame rate = 60 Hz)

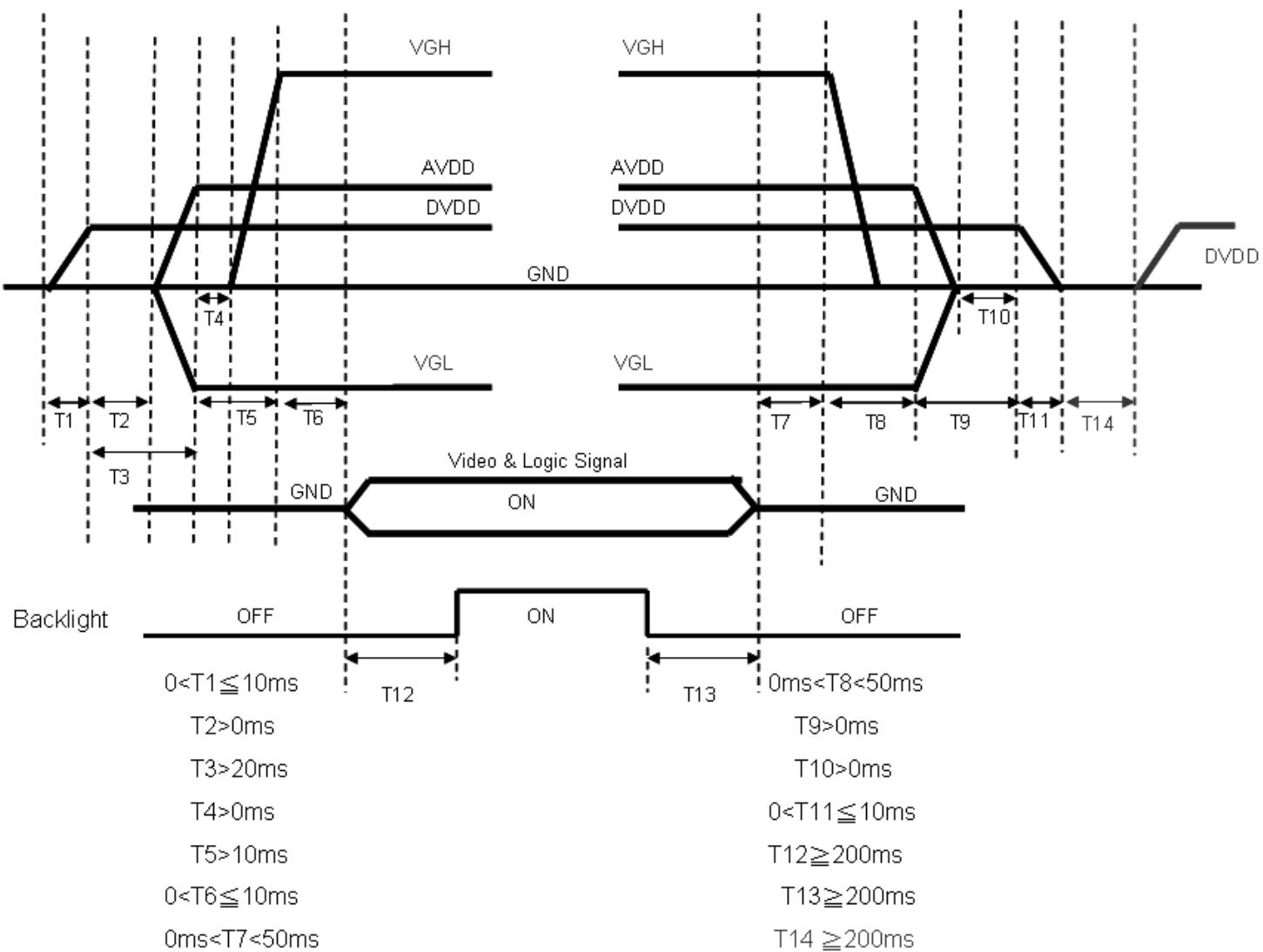
Typical: Under 64 gray pattern
Maximum: Under black pattern



3.3 Power & Signal Sequence

Power On : DVDD→AVDD/VGL→VGH→Video & Logic Signal→Backlight

Power Off : Backlight→Video & Logic Signal→ VGH→AVDD/VGL→DVDD



4. INTERFACE CONNECTION

CN1 : Connector type : MSBK2407P30D (STM) or compatible.

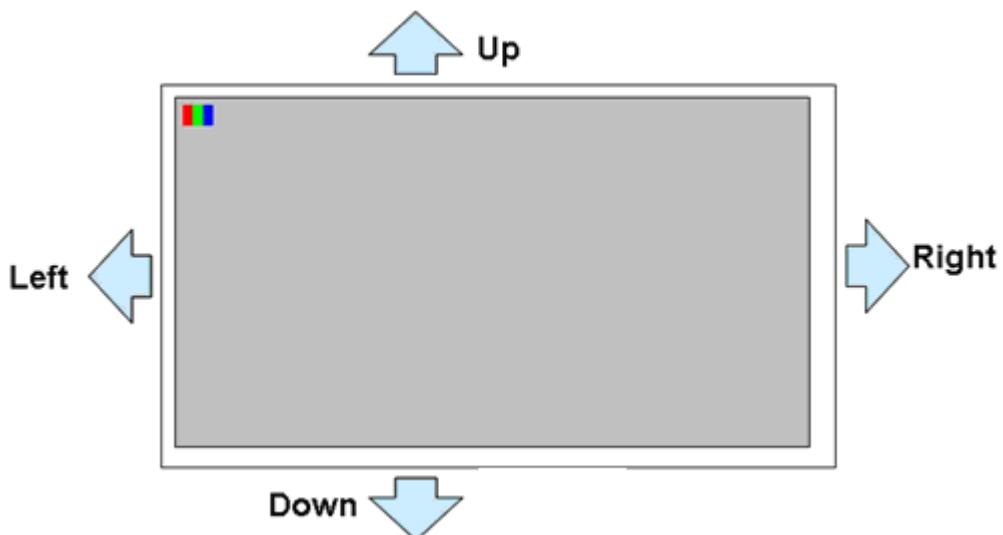
| PIN NO | SYMBOL | DESCRIPTION |
|--------|--------|---|
| 1 | AGND | Analog ground |
| 2 | AVDD | Analog power |
| 3 | DVDD | Digital power |
| 4 | GND | Digital ground |
| 5 | VCOM | Common voltage |
| 6 | DVDD | Digital power |
| 7 | GND | Digital ground |
| 8 | V14 | Gamma correction voltage reference |
| 9 | V13 | Gamma correction voltage reference |
| 10 | V12 | Gamma correction voltage reference |
| 11 | V11 | Gamma correction voltage reference |
| 12 | V10 | Gamma correction voltage reference |
| 13 | V9 | Gamma correction voltage reference |
| 14 | V8 | Gamma correction voltage reference |
| 15 | GND | Digital ground |
| 16 | DVDD | Digital power |
| 17 | GND | Digital ground |
| 18 | PIND3 | Positive LVDS differential data input |
| 19 | NIND3 | Negative LVDS differential data input |
| 20 | GND | Digital ground |
| 21 | PINC | Positive LVDS differential clock input |
| 22 | NINC | Negative LVDS differential clock input |
| 23 | GND | Digital ground |
| 24 | PIND2 | Positive LVDS differential data input |
| 25 | NIND2 | Negative LVDS differential data input |
| 26 | GND | Digital ground |
| 27 | PIND1 | Positive LVDS differential data input |
| 28 | NIND1 | Negative LVDS differential data input |
| 29 | GND | Digital ground |
| 30 | PIND0 | Positive LVDS differential data input |
| 31 | NIND0 | Negative LVDS differential data input |
| 32 | GND | Digital ground |
| 33 | GND | Digital ground |
| 34 | GRB | Global reset pin. Active low to enter reset state. Suggest to connecting with an RC reset circuit for stability. Normally pull high. (R=10KΩ , C=1μF) |
| 35 | STBYB | Standby mode, normally pull high STBYB="1", normal operation STBYB="0", timing control, source driver will turn off, all output are high-Z |
| 36 | SHLR | Left or right display control |
| 37 | DVDD | Digital power |
| 38 | UPDN | Up / down display control |
| 39 | AGND | Analog ground |
| 40 | AVDD | Analog power |
| 41 | VCOM | Common voltage |
| 42 | DITH | Dithering function enable control. Normally pull low DITHER = "1", Enable internal dithering function DITHER = "0", Disable internal dithering function |
| 43 | GND | Digital ground |
| 44 | DVDD | Digital Power |
| 45 | GND | Digital ground |
| 46 | V7 | Gamma correction voltage reference |
| 47 | V6 | Gamma correction voltage reference |
| 48 | V5 | Gamma correction voltage reference |
| 49 | V4 | Gamma correction voltage reference |
| 50 | V3 | Gamma correction voltage reference |
| 51 | V2 | Gamma correction voltage reference |
| 52 | V1 | Gamma correction voltage reference |

| | | |
|----|------|--|
| 53 | GND | Digital ground |
| 54 | DVDD | Digital power |
| 55 | SELB | 6bit/8bit mode select, SELB = "0", LVDS input data is 8bits SELB = "1", LVDS input data is 6bits |
| 56 | VGH | Positive power for TFT |
| 57 | DVDD | Digital power for Gate IC |
| 58 | VGL | Negative power for TFT |
| 59 | GND | Digital ground for Gate IC |
| 60 | NC | Not connect |

Remarks :

- 1) Mating connector : 089K60-000100-G2-R (STARCONN)
- 2) UPDN and SHLR control function

| UPDN | SHLR | FUNCTION |
|------|------|---|
| 0 | 1 | Normal display |
| 0 | 0 | Inverse Left and Right |
| 1 | 1 | Inverse Up and Down |
| 1 | 0 | Inverse Left and Right Inverse Up and Down |



- 3) if LVDS input data is 6bits, SELB must be set to High
if LVDS input data is 8bit , SELB must be set to Low

DITH and SELB control function

| DITH | SELB | FUNCTION |
|------|------|----------------|
| 0 | 1 | Colors (262K) |
| 0 | 0 | Colors (262K) |
| 1 | 1 | Colors (262K) |
| 1 | 0 | Colors (16.7M) |

CN2 : BLU Pin assignment

| PIN NO | SYMBOL | FUNCTION |
|--------|--------|----------|
| 1 | A | Anode |
| 2 | K | Cathode |

Note :

Input connector : BHSR-02VS-1(JST)

Outlet connector: SM02B-BHSS-1(JST)

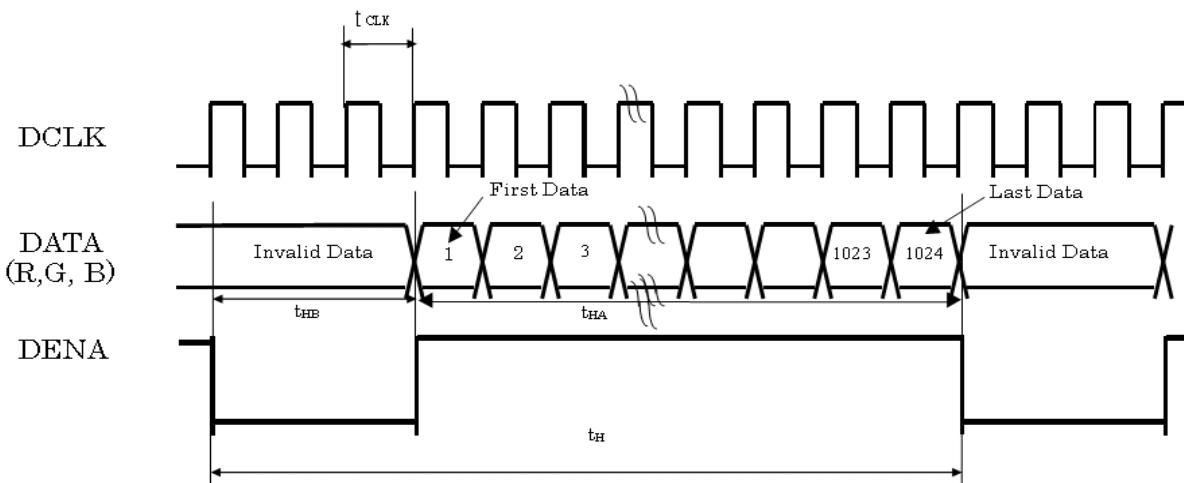
5. INPUT SIGNAL

5.1 Timing Specification

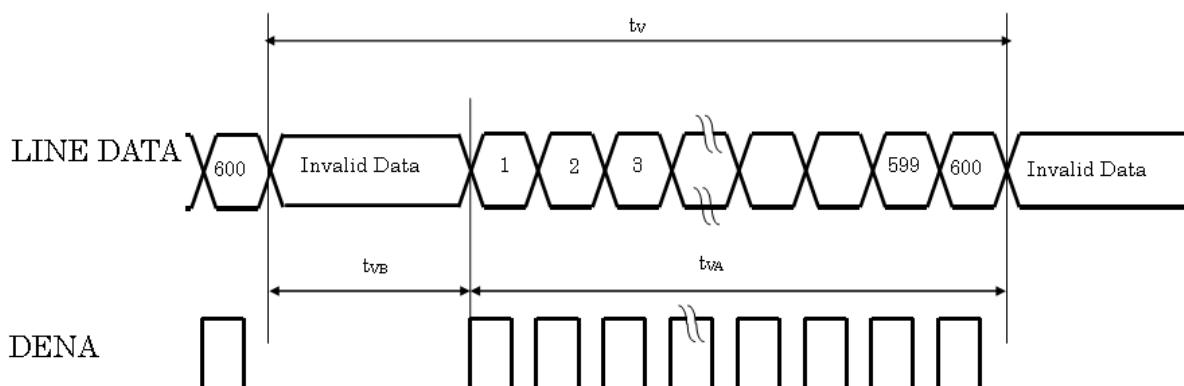
| ITEM | | SYMBOL | MIN. | TYP. | MAX. | UNIT |
|----------------------------|------------|-------------------|-----------------|-------|-------|--------------------|
| LVDS input signal sequence | Horizontal | CLK Frequency | tCLK | 41 | 45 | 50 MHz |
| | | CLK Period | tCLK | 24.39 | 22.22 | 20.00 ns |
| | | Horizontal Period | t _H | 1194 | 1200 | 1240 tCLK |
| | | Horizontal Valid | t _{HA} | 1024 | 1024 | 1024 tCLK |
| | | Horizontal Blank | t _{HB} | 170 | 176 | 216 tCLK |
| | Vertical | Frame | f _V | 55 | 60 | 65 Hz |
| | | Vertical Period | t _V | 624 | 625 | 638 t _H |
| | | Vertical Valid | t _{VA} | 600 | 600 | 600 t _H |
| | | Vertical Blank | t _{VB} | 24 | 25 | 38 t _H |

5.2 Timing Sequence (Timing Chart)

5.2.1 Horizontal Timing Sequence

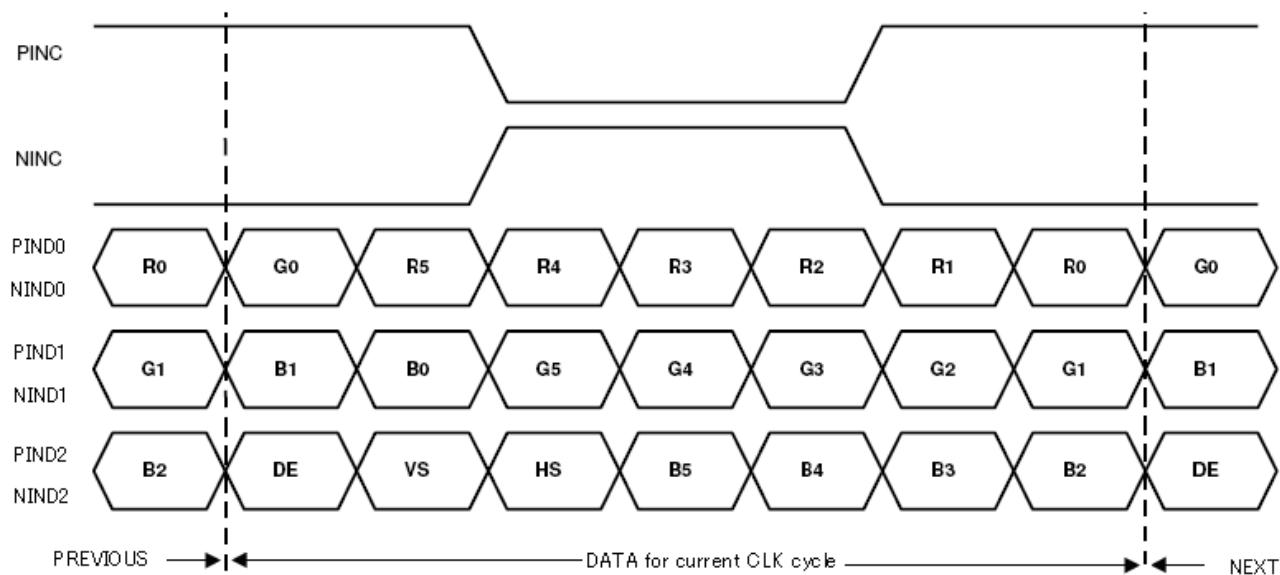


5.2.2 Vertical Timing Sequence

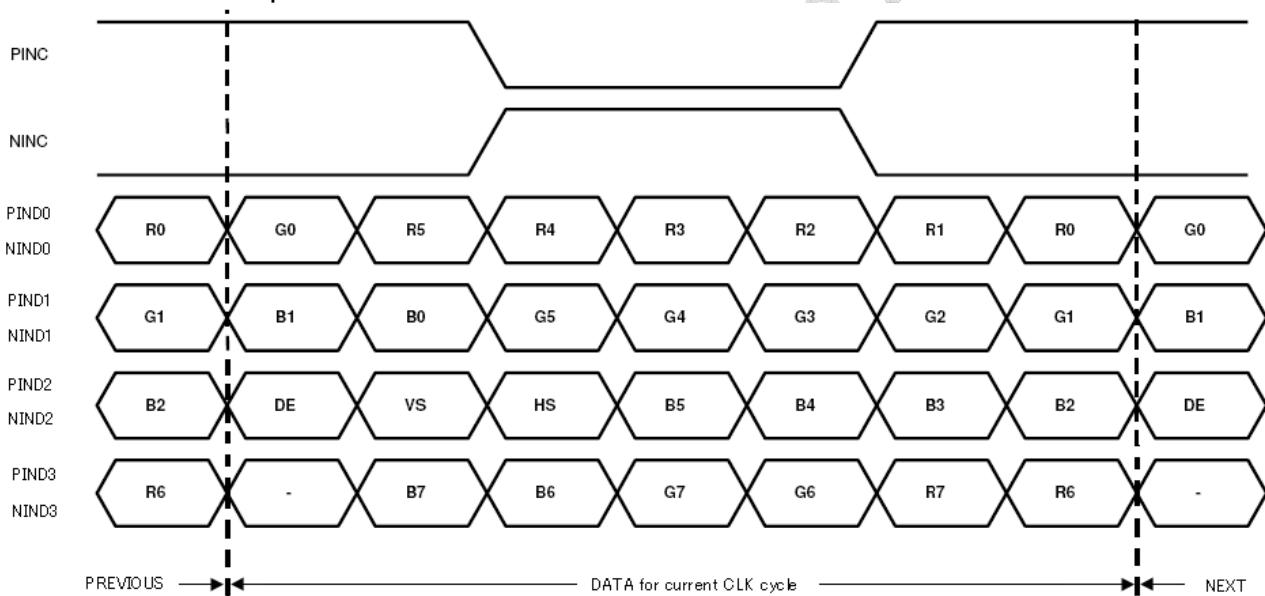


5.2.3 LVDS Input Data Mapping

6bits LVDS input



8bits LVDS input



5.3 Color Data Assignment

| COLOR | INPUT DATA | R DATA | | | | | | G DATA | | | | | | B DATA | | | | | |
|-------------|---------------|--------|----|----|-----|-----|----|--------|----|----|----|-----|-----|--------|----|----|----|-----|----|
| | | R5 | R4 | R3 | R2 | R1 | R0 | G5 | G4 | G3 | G2 | G1 | G0 | B5 | B4 | B3 | B2 | B1 | B0 |
| | MSB | | | | LSB | MSB | | | | | | LSB | MSB | | | | | LSB | |
| BASIC COLOR | BLACK | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | RED(63) | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | GREEN(63) | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | |
| | BLUE(63) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | |
| | CYAN | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| | MAGENTA | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | |
| | YELLOW | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | |
| | WHITE | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| RED | RED(0) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | RED(1) | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | RED(2) | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | | | | | | | | | | | | | | | | | | | |
| | RED(62) | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | RED(63) | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| GREEN | GREEN(0) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | GREEN(1) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | |
| | GREEN(2) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | | | | | | | | | | | | | | | | | | | |
| | GREEN(62) | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | GREEN(63) | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | |
| BLUE | BLUE(0) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | BLUE(1) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | |
| | BLUE(2) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | |
| | | | | | | | | | | | | | | | | | | | |
| | BLUE(62) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | |
| | BLUE(63) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | |

【Note1】Definition of Gray Scale

color(n) : n is series of Gray Scale. The more n value is, the bright Gray Scale.

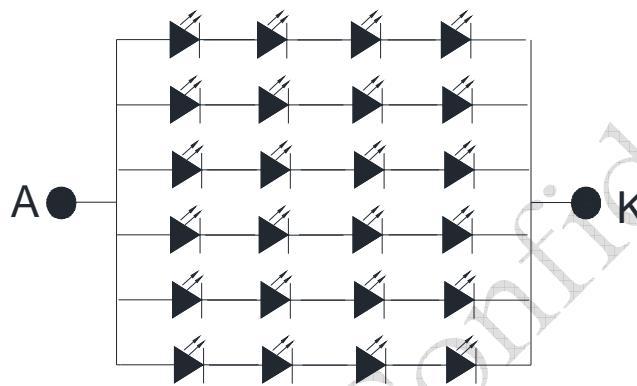
【Note2】Data:1-High,0-Low

5.4 Backlight unit

| ITEM | SYMBOL | CONDITION | MIN. | TYP. | MAX. | UNIT | NOTE |
|-------------------|--------|--------------------|-------|-------|------|------|------|
| LED current | IL | Ta=25°C IF=60mA | -- | 360 | -- | mA | |
| LED voltage | VL | Ta=25°C IF=60mA | | 11.6 | | V | |
| Power consumption | WL | Ta=25°C IF=60mA | -- | 4.176 | -- | W | |
| LED LifeTime | | Ta=25°C IF=60mA | 50000 | 70000 | | Hr | |

Note

*1) LED Circuit Diagram



*2) A : Anode(+) , K : Cathode(-)

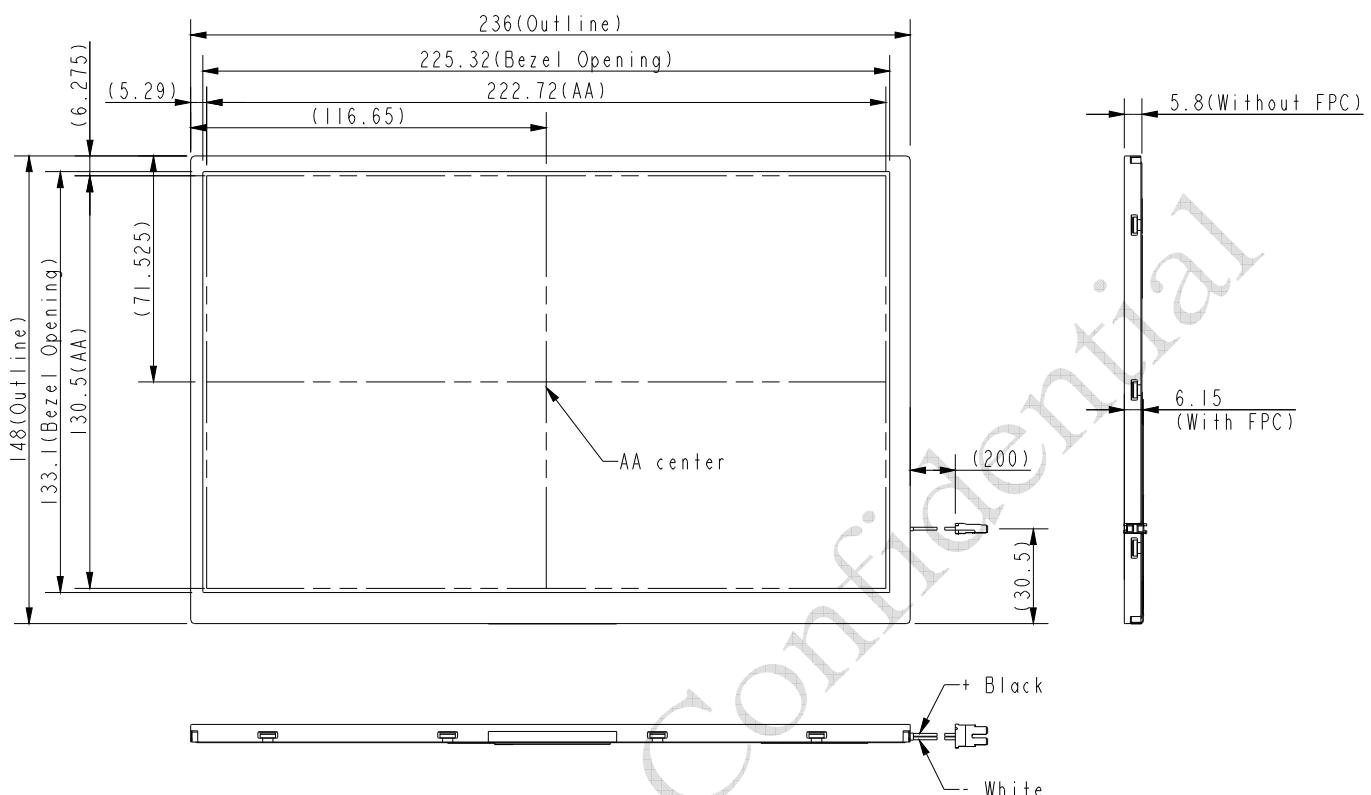
*3) LED control must use the constant current control to avoid the leakage light and brightness quality issue.

*4) Definition LED lifetime : Luminance will decay less than 50%.

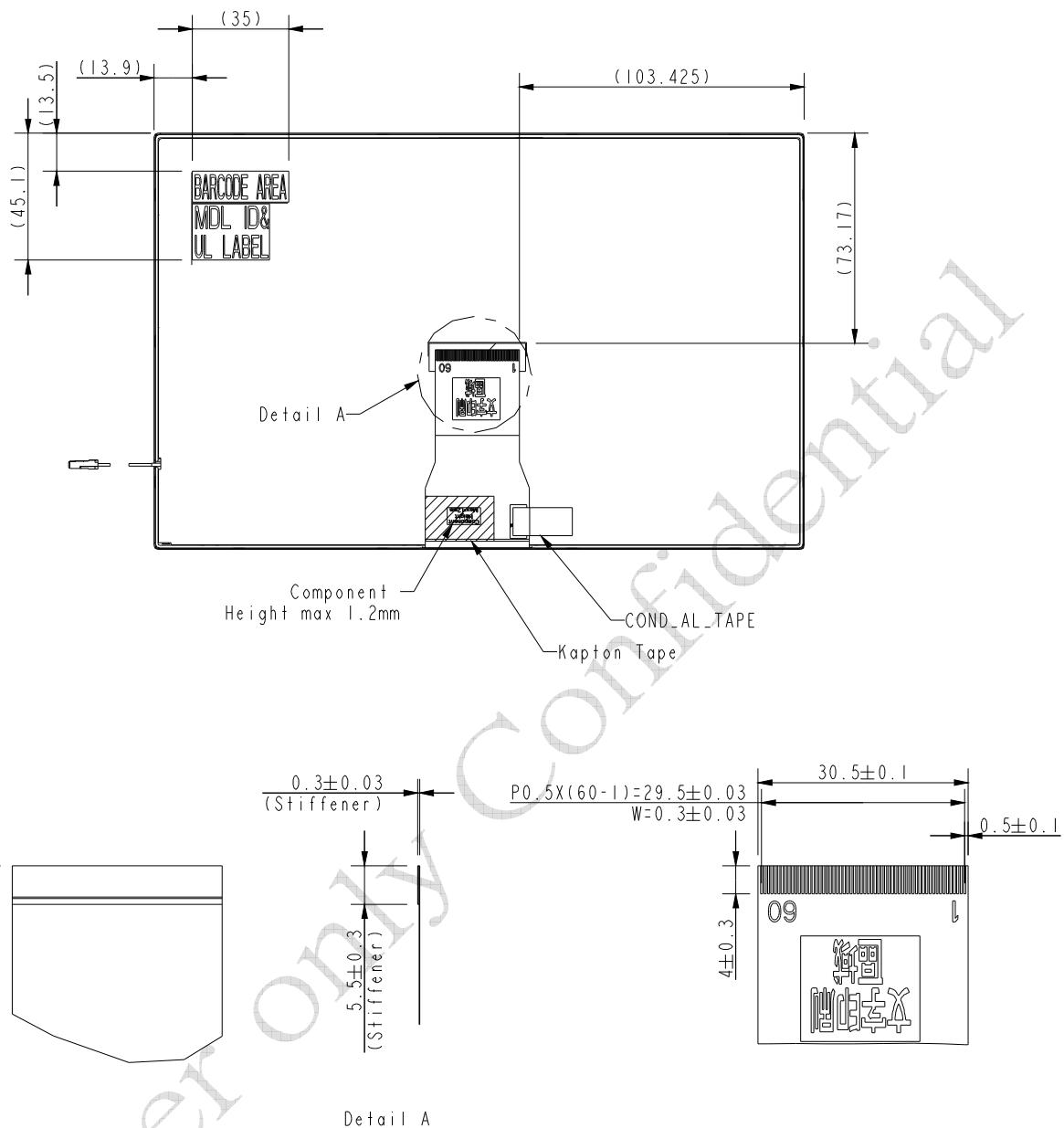
6. MECHANICAL DIMENSION

6.1 Front Side

[Unit : mm]



6.2 Rear Side



[Note] : Tolerance is $\pm 0.3\text{mm}$

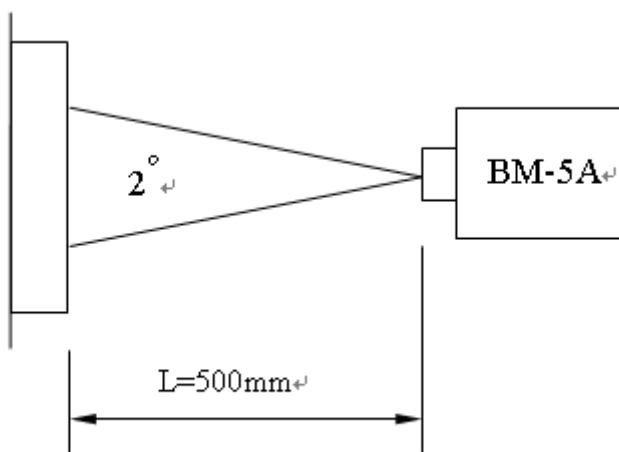
7. OPTICAL CHARACTERISTICS

T_a = 25°C, V_{CC} = 3.3V

| ITEM | SYMBOL | CONDITION | MIN. | TYP. | MAX. | UNIT | NOTE |
|----------------------------|----------------|----------------------------------|---------------------|--------------------|--------------------|--------------------|--------------|
| Contrast Ratio | CR | Point-5 | 700 | 1000 | -- | -- | *1)*2)*3) |
| Luminance*) | L _w | Point-5 | - | 600 | -- | cd/m ² | *1)*3) |
| NTSC | NTSC | | 60 | 70 | -- | % | *1)*3) |
| Luminance Uniformity | ΔL | | 70 | 80 | | % | *1)*3) |
| Response Time(White-Black) | Tr+Tf | Point-5 | -- | 25 | 30 | ms | *1)*3)*5) |
| Viewing Angle | Horizontal | Left (ψ) | CR ≥ 10 Point-5 | 60 | 70 | -- | ° |
| | | Right (ψ) | | 60 | 70 | -- | ° |
| | Vertical | Up (θ) | | 45 | 55 | -- | ° |
| | | Down (θ) | | 55 | 65 | -- | ° |
| Color Coordinate | White | W _x W _y | θ=ϕ = 0° Point-5 | (0.264) (0.295) | (0.304) (0.335) | (0.344) (0.375) | -- *1)*3) |
| | Red | R _x R _y | | (0.615) (0.300) | (0.655) (0.340) | (0.695) (0.380) | |
| | Green | G _x G _y | | (0.281) (0.592) | (0.321) (0.632) | (0.361) (0.672) | |
| | Blue | B _x B _y | | (0.111) (0.022) | (0.151) (0.062) | (0.191) (0.102) | |

NOTE :

*1) Measure condition : 25°C ± 2°C , 60±10%RH , under 1 Lux in the dark room color coordinate and color gamut are measured by SRUL1R, and all the other items are measured by BM-5A (TOPCON) , viewing angle 2° , IL=360mA (Backlight current) , measurement after lighting on 10 mins.



*2) Definition of contrast ratio :

Contrast Ratio (CR)= (White) Luminance of ON ÷ (Black) Luminance of OFF

3) Definition of luminance : Measure white luminance on the point 5 as figure8-1

Definition of Luminance Uniformity: Measure white luminance on the point1~9 as figure8-1

$$\Delta L = [L(\text{MIN})/L(\text{MAX})] \times 100$$

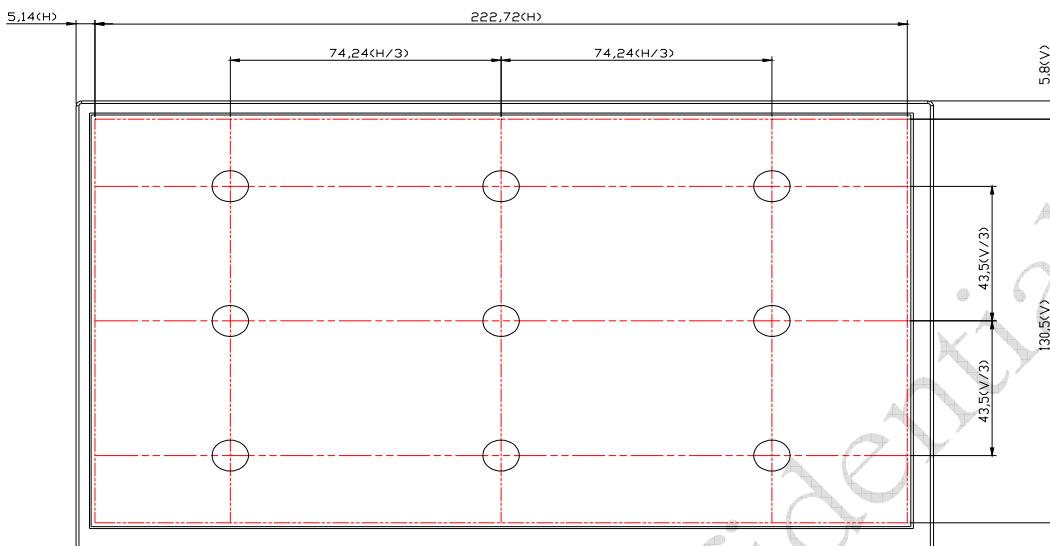


Fig8-1 Measuring point

*4) Definition of Viewing Angle(θ, ψ), refer to Fig8-2 as below :

These items are measured by EZ-CONTRAST (ELDIM) in the dark room. (no ambient light).

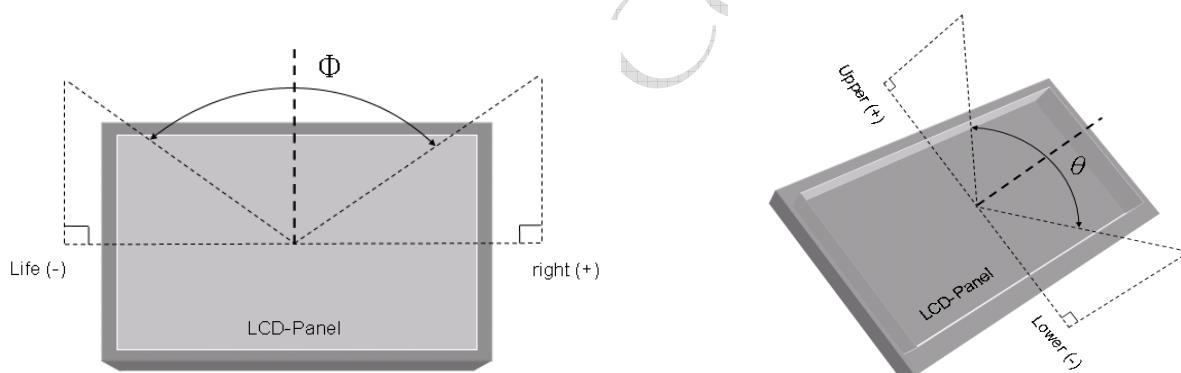


Fig8-2 Definition of Viewing Angle

*5) Definition of Response Time.(White-Black)

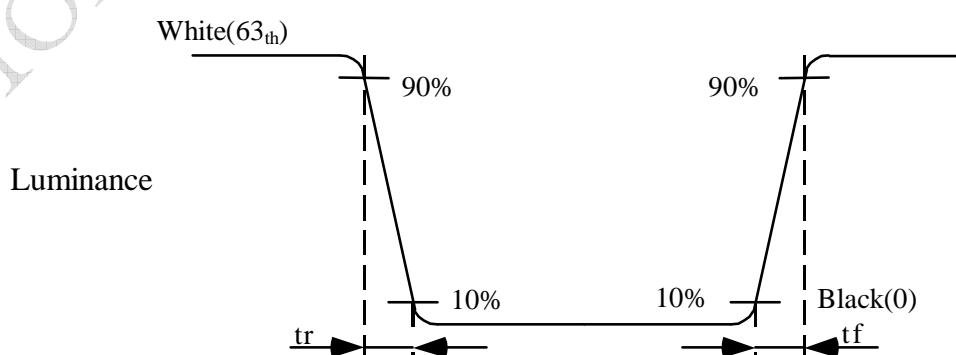


Fig8-3 Definition of Response Time(White-Black)

8. RELIABILITY TEST

8.1 Temperature and Humidity

| TEST ITEMS | CONDITIONS | NOTE |
|--|--|-----------------|
| High Temperature Operation | 85°C , 240Hrs | |
| High Temperature Storage | 90°C , 240Hrs | |
| High Temperature High Humidity Operation | 60°C , 90%RH , 240Hrs | No condensation |
| Low Temperature Operation | -30°C , 240Hrs | |
| Low Temperature Storage | -40°C , 240Hrs | |
| Thermal Shock | -40°C (0.5Hr) ~ 85°C(0.5Hr) 200 cycles | |
| Image Sticking | 25°C,4hrs,8*6 Chess board,5min Disappear | Note1 |

【Note1】

Condition of Image Sticking test : $25^{\circ}\text{C} \pm 2^{\circ}\text{C}$

Operation with test pattern sustained for 4 hrs, then change to gray pattern immediately.
After 5 mins, the mura must be disappeared completely.

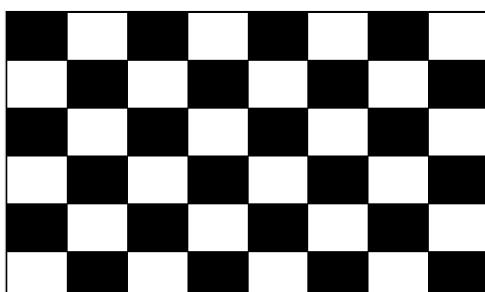


Image Sticking pattern



Judgment pattern 128-Gray

8.2 Shock and Vibration

| TEST ITEMS | CONDITIONS |
|------------------------------|--|
| Shock (Non-operation) | <ul style="list-style-type: none"> Shock level: 980m/s^2 (equel to 100G) Waveform: half sinusoidal wave, 6ms. Number of shocks: $\pm X, \pm Y, \pm Z$, each axis 1times, total 6 times |
| Vibration (Non-operation) | <ul style="list-style-type: none"> Frequency range: 8~33.3Hz Stroke: 1.3mm Vibration: sinusodial wave, perpendicular axis (both x, z axis: 2Hrs, y axis 4Hrs). Sweep: 2.9G, 33.3Hz~400Hz Cycle: 15min |

8.3 ESD Test

| ITEM | CONDITION | NOTE |
|------|--|------|
| ESD | 150pF , 330Ω , $\pm 8\text{KV} & \pm 15\text{KV}$ air & contact test | *1) |
| | 200pF , 0Ω , $\pm 200\text{V}$ contact test | *2) |

NOTE:

*1) LCD glass and metal bezel

*2) IF connector pins

8.4 Judgment Standard

The Judgment of the above test should be made as follow:

Pass: Normal display image with no line defect.

Fail: No display image, function NG or line defects.

9. WARRANTY

9.1 The period is within 12 months since the date of shipping out under normal using and storage conditions. ($25^{\circ}\text{C} \pm 5^{\circ}\text{C}$; <60%RH)

9.2 The warranty will be avoided in case of defect induced by customer.

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