Abstract

This article presents some design guidelines for the RCD snubber of flyback converters. When the MOSFET turns off, a high-voltage spike occurs on the drain pin because of a resonance between the leakage inductor (L lk) of the main transformer and the output capacitor (Coss) of the MOSFET. The excessive voltage on the drain pin may lead to an avalanche breakdown and eventually damage the MOSFET. Therefore, it is necessary to add an additional circuit to clamp the voltage.

Introduction

One of the most simple topologies is a flyback converter. It is derived from a buck-boost converter by replacing filter inductors with coupled inductors, such as gapped core transformers. When the main switch turns on, the energy is stored in the transformer as a flux form and is transferred to output during the main switch off-time. Since the transformer needs to store energy during the main switch on-time, the core should be gapped. Since flyback converters need very few components, it is a very popular topology for low- and medium-power applications such as battery chargers, adapters, and DVD players.

Figure 1 shows a flyback converter operating in continuous conduction mode (CCM) and discontinuous conduction mode (DCM) with several parasitic components, such as primary and secondary leakage inductors, an output capacitor of MOSFET, and a junction capacitor of a secondary diode.
When the MOSFET turns off, the primary current \( i_d \) charges \( C_{OSS} \) of the MOSFET in a short time. When the voltage across \( C_{OSS} \) \( (V_{ds}) \) exceeds the input voltage plus reflected output voltage \( (V_{in}+nV_o) \), the secondary diode turns on, so that the voltage across the magnetizing inductor \( (L_m) \) is clamped to \( nV_o \). There is, therefore, a resonance between \( L_{lk1} \) and \( C_{OSS} \) with high-frequency and high-voltage surge. This excessive voltage on the MOSFET may cause failure. In the case of the CCM operation, the secondary diode remains turned on until the MOSFET is gated on. When the MOSFET turns on, a reverse recovery current of the secondary diode is added to the primary current, and there is a large current surge on the primary current at the turn-on instance. Meanwhile, since the secondary current runs dry before the end of one switching period in the case of the DCM operation, there is a resonance between \( L_m \) and \( C_{OSS} \) of the MOSFET.

**Snubber design**

The excessive voltage due to resonance between \( L_{lk1} \) and \( C_{OSS} \) should be suppressed to an acceptable level by an additional circuit to protect the main switch. The RCD snubber circuit and key waveforms are shown in Figures 2 and 3. The RCD snubber circuit absorbs the current in the leakage inductor by turning on the snubber diode \( (D_{sn}) \) when \( V_{ds} \) exceeds \( V_{in}+nV_o \). It is assumed that the snubber capacitance is large enough that its voltage does not change during one switching period.

When the MOSFET turns off and \( V_{ds} \) is charged to \( V_{in}+nV_o \), the primary current flows to \( C_{sn} \) through the snubber diode \( (D_{sn}) \). The secondary diode turns on at the same time. Therefore, the voltage across \( L_{lk1} \) is \( V_{sn}-nV_o \). The slope of \( i_{sn} \) is as follows:

\[
\frac{di_{sn}}{dt} = -\frac{(V_{sn}-nV_o)}{L_{lk1}}
\]

(1)

where \( i_{peak} \) is the peak current of the primary current.

The snubber capacitor voltage \( (V_{sn}) \) should be determined at the minimum input voltage and full-load condition. Once \( V_{sn} \) is determined, the power dissipated in the snubber circuit at the minimum input voltage and full-load condition is obtained by:

\[
P_{sn} = V_{sn} \frac{i_{peak}^2}{2} \times f_s = \frac{1}{2} L_{lk1} i_{peak}^2 \frac{V_{sn}}{V_{in}+nV_o} \times f_s
\]

(3)

where \( f_s \) is the switching frequency of the flyback converter. \( V_{sn} \) should be 2~2.5 times of \( nV_o \). Very small \( V_{sn} \) results in a severe loss in the snubber circuit, as shown in the above equation.
On the other hand, since the power consumed in the snubber resistor ($R_{sn}$) is $V_{sn}^2/R_{sn}$, the resistance is obtained by:

$$R_{sn} = \frac{V_{sn}^2}{\frac{1}{2}L_{lk1}I_{peak2}^2 + 2nV_o f_s}$$  \hspace{1cm} (4)

The snubber resistor with the proper rated power should be chosen based on the power loss. The maximum ripple of the snubber capacitor voltage is obtained as follows:

$$\Delta V_{sn}^2 = \frac{V_{sn}}{C_{sn}R_{sn}f_s}$$  \hspace{1cm} (5)

In general, 5~10% ripple is reasonable. Therefore, the snubber capacitance is calculated using the above equation.

When the converter is designed to operate in CCM, the peak drain current, together with the snubber capacitor voltage, decreases as the input voltage increases. The snubber capacitor voltage under maximum input voltage and full-load condition is obtained as follows:

$$V_{sn2} = V_o + nV_o + \sqrt{\left(nV_o\right)^2 + 2R_{sn}L_{lk1}I_{peak2}^2}$$  \hspace{1cm} (6)

where $f_s$ is the switching frequency of the flyback converter, $L_{lk1}$ is the primary-side leakage inductance, $n$ is the turns ratio of the transformer, $R_{sn}$ is the snubber resistance, and $I_{peak2}$ is the primary peak current at the maximum input voltage and full-load condition. When the converter operates in CCM at the maximum input voltage and full-load condition, the $I_{peak2}$ is obtained as follows:

$$I_{peak2} = \frac{P_{in}V_{DC_{max}} + nV_o}{V_{DC_{max}} \times nV_o} + \frac{V_{DC_{max}} \times nV_o}{2L_m f_s (V_{DC_{max}} \times nV_o)}$$  \hspace{1cm} (7)

When the converter operates in DCM at the maximum input voltage and full-load condition, the $I_{peak2}$ is obtained by:

$$I_{peak2} = \frac{2P_{in}}{\sqrt{f_s L_m}}$$  \hspace{1cm} (8)

where $P_{in}$ is the input power, $L_m$ is the magnetizing inductance of the transformer, and $V_{DC_{max}}$ is the rectified maximum input voltage in DC value.

Verify that the maximum value of $V_{ds}$ is below 90% and 80% of the rated voltage of the MOSFET ($BV_{dss}$), at the transient period and steady-state period, respectively. The voltage rating of the snubber diode should be higher than $BV_{dss}$. Usually an ultra-fast diode with 1A current rating is used for the snubber circuit.

Example

An adapter using FSDM311 has following specifications: 85V$_{ac}$ to 265V$_{ac}$ input voltage range, 10W output power, 5V output voltage, and 67kHz switching frequency. When the RCD snubber uses a 1nF snubber capacitor and 480kΩ snubber resistor, Figure 4 shows several waveforms with 265V$_{ac}$ at the instance of the AC switch turn-on.

In Figures 4-7, Channel 1 through 4 stand for the drain voltage ($V_{ds}$, 200V/div), the supply voltage ($V_{CC}$, 5V/div), the feedback voltage ($V_{fb}$, 1V/div), and the drain current ($I_d$, 0.2A/div), respectively. The maximum voltage stress on the internal SenseFET is around 675V, as shown in Figure 4. The voltage rating of FSDM311 is 650V, according to the datasheet. There are two reasons for the excess of the voltage ratings: the wrong transformer design and/or the wrong snubber design. Figure 5 shows the reason.

![Figure 4. Start-up Waveforms with 1nF Snubber Capacitor and 480kΩ Snubber Resistor](image)

![Figure 5. Steady-State Waveforms with 1nF Snubber Capacitor and 480kΩ Snubber Resistor](image)
For the reliability, the maximum voltage stress at the steady state should be equal to 80% of the rated voltage (650V * 0.8 = 520V). Figure 5 shows the voltage stress on the internal SenseFET is above 570V with V_in = 265V_ac at steady state. However, the fact that V_in+nVo is around 450V (= 375V + 15 * 5V) implies the turns ratio of the transformer is 15, which is a reasonable value. Therefore, the snubber circuit should be redesigned.

Let V_sn be twice that of nVo, 150V, and L lk and i peak is 150 \mu H and 400mA by measuring, respectively. Obtain the snubber resistance as follows:

\[
R_{sn} = \frac{V_{sn}^2}{\frac{1}{2}L lk i_{peak}^2 V_{sn} - nV_o f_s} = \frac{150^2}{\frac{1}{2} \times 150 \mu H \times 0.4^2 \times \frac{150}{150 - 75} \times 67k} = 14k
\]

The power emission from R_sn is calculated as follows:

\[
P = \frac{V_{sn}^2}{R_{sn}} = \frac{150^2}{14k} = 1.6W
\]

Let the maximum ripple of the snubber capacitor voltage be 10% and the snubber capacitance is obtained as follows:

\[
C_{sn} = \frac{V_{sn}}{\Delta V_{sn} R_{sn} f_s} = \frac{150}{15 \times 14k \times 67k} = 10nF
\]

The results with 14k\Omega (3W) and 10nF are shown in Figures 6 and 7.