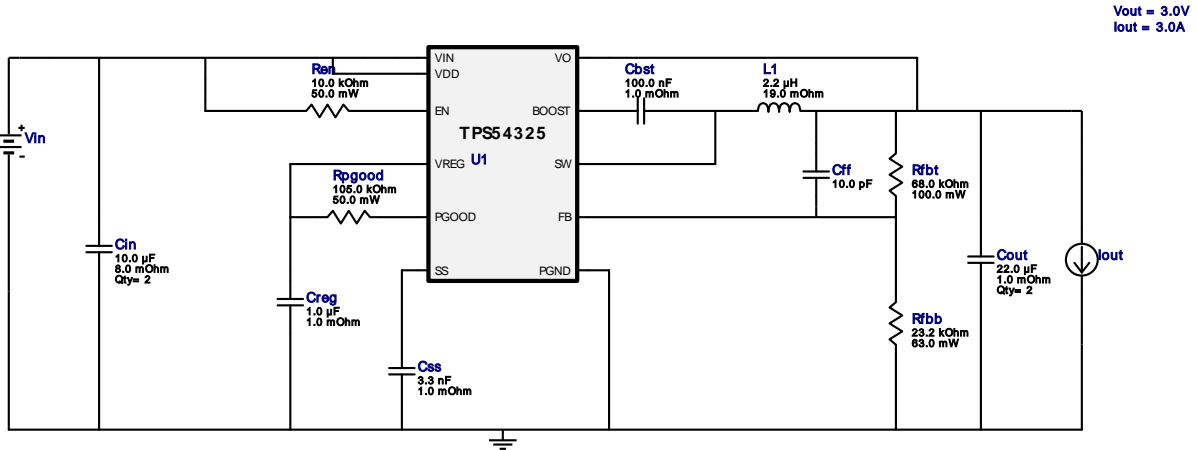

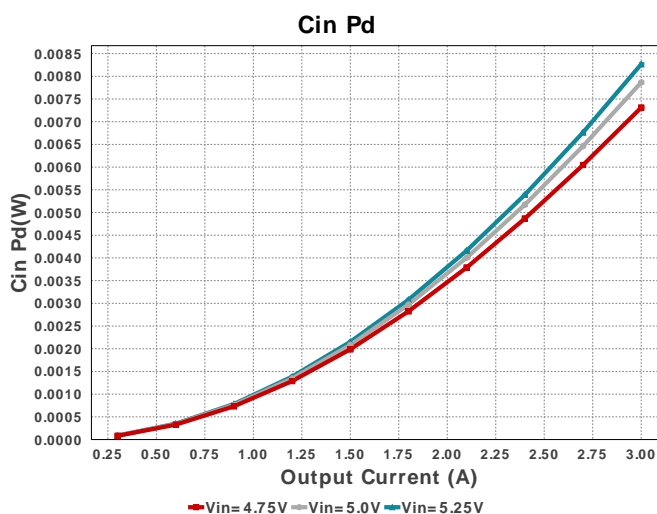
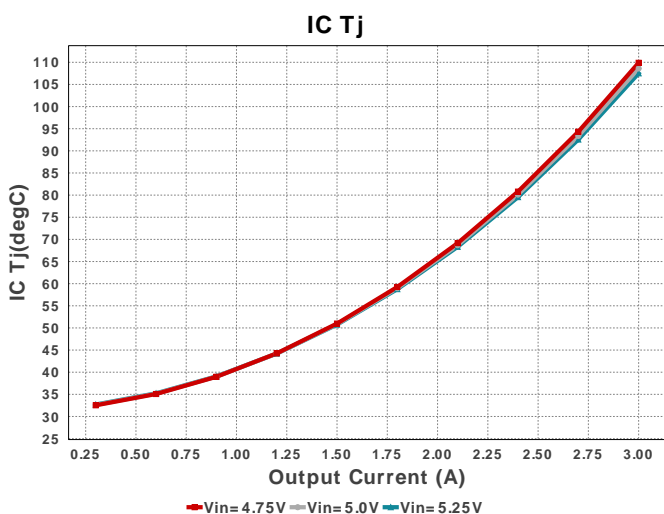
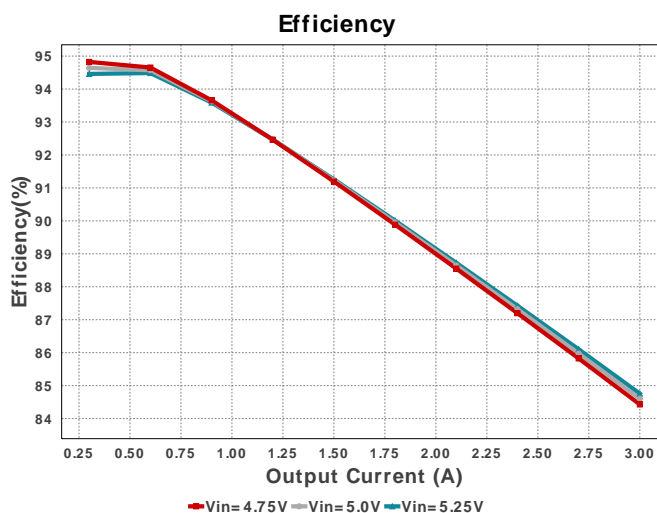
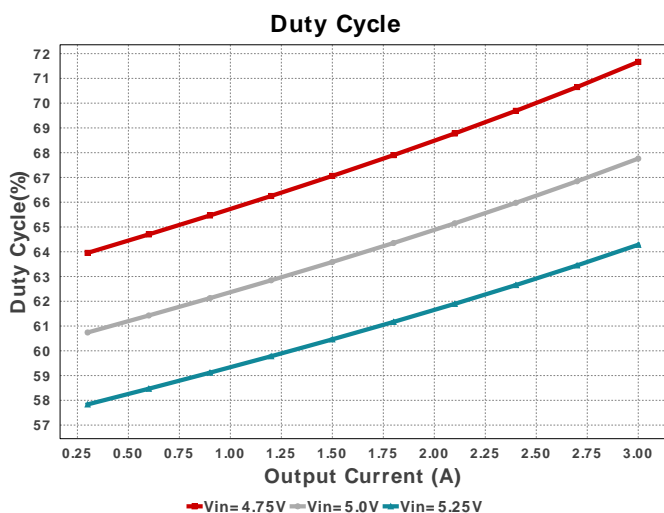
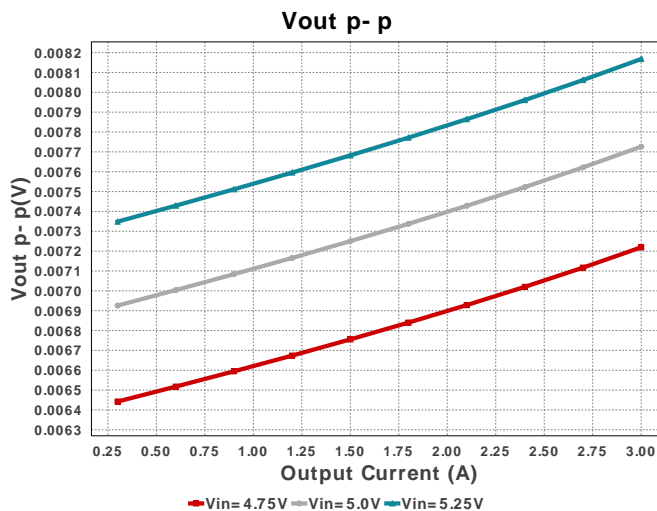
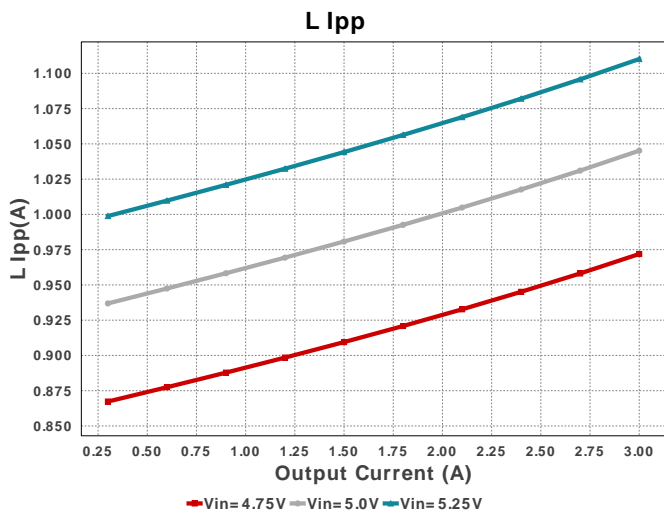


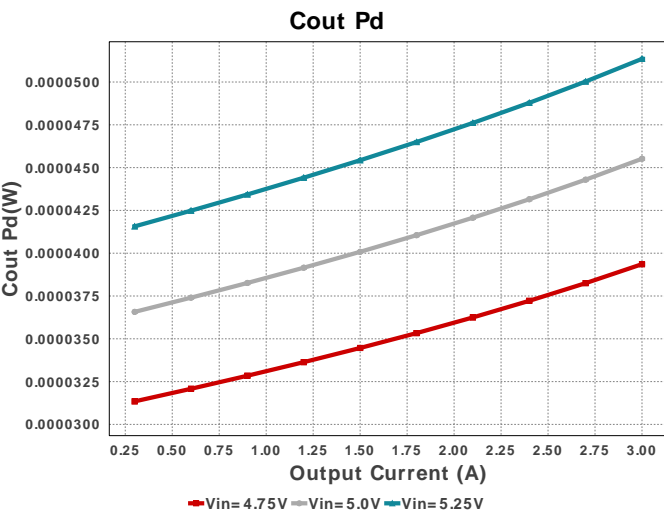
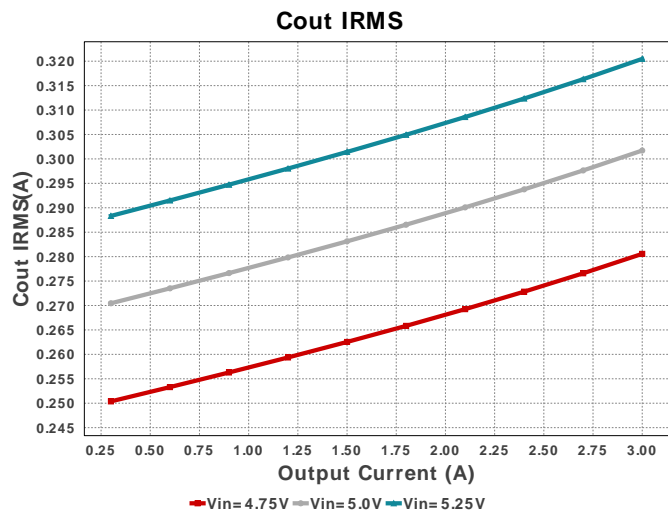
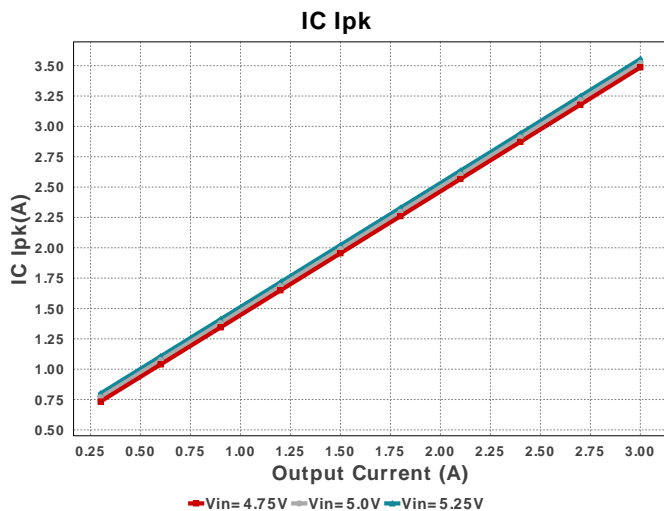
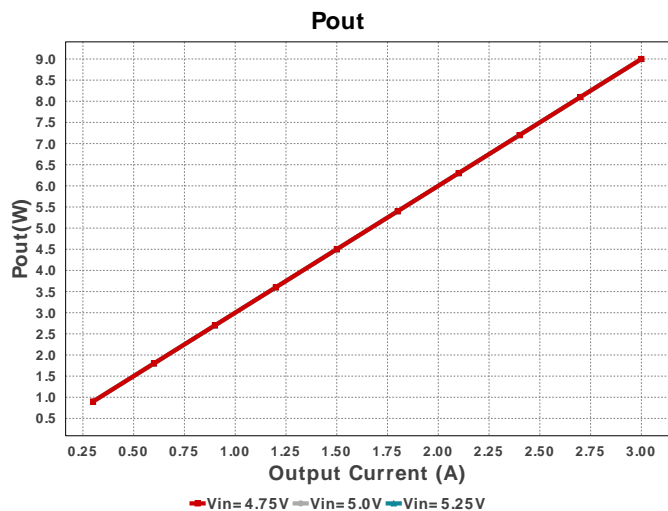
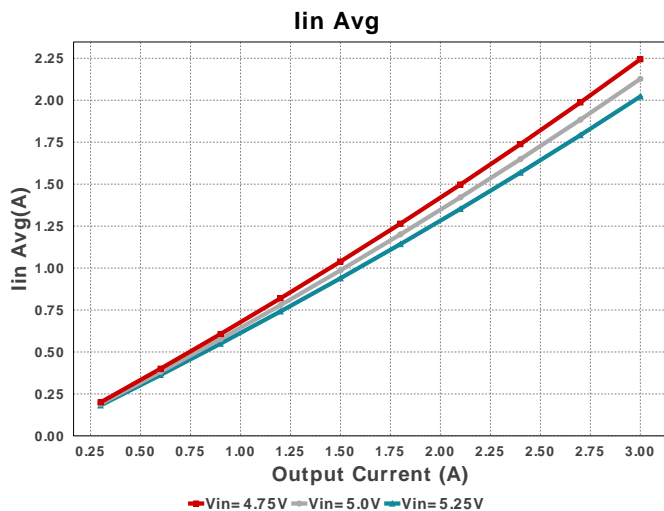
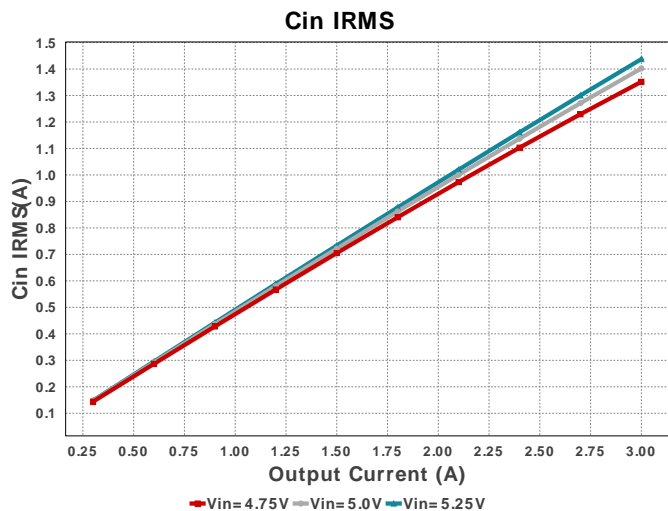
WEBENCH® Design Report

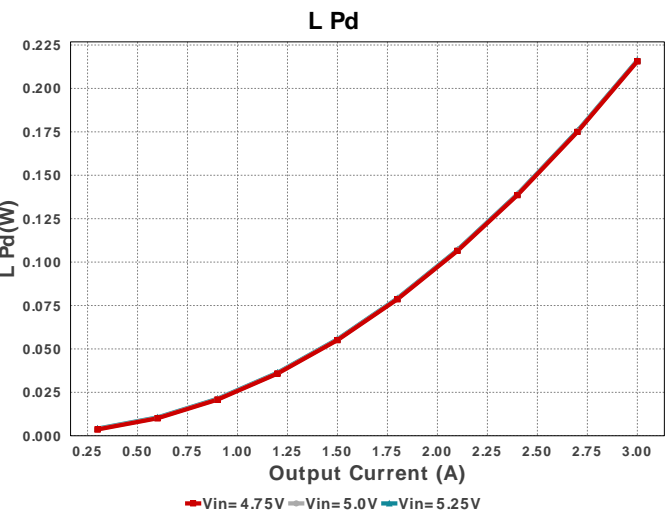
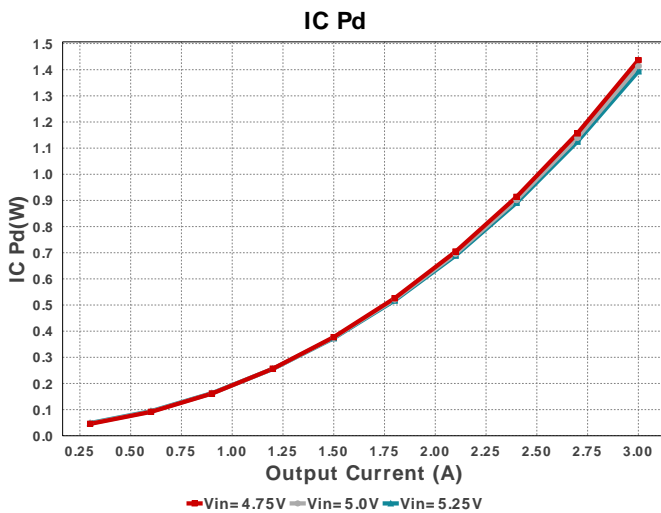
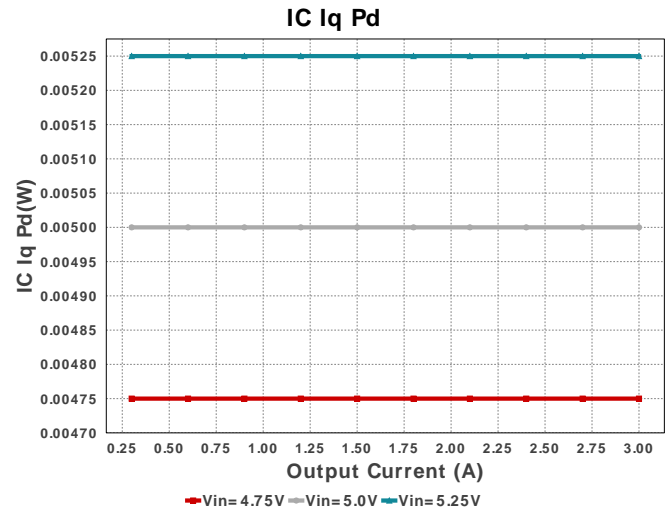
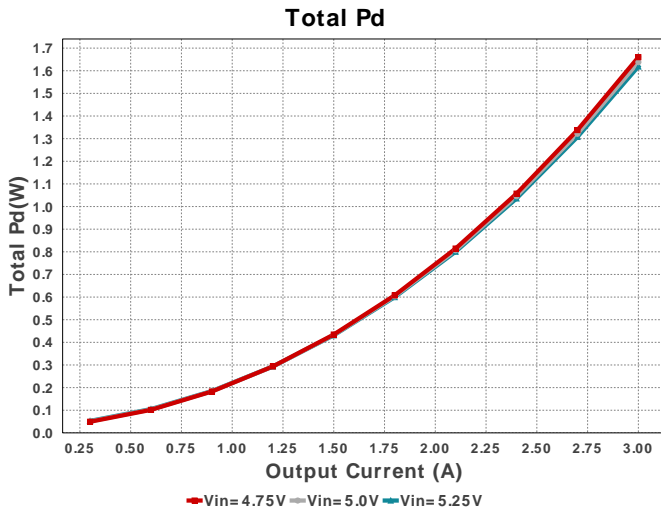
 Design : 11472 TPS54325PWPR
 TPS54325PWPR 4.75V-5.25V to 3.00V @ 3A

Electrical BOM

Name	Manufacturer	Part Number	Properties	Qty	Price	Footprint
Cbst	MuRata	GRM155R71A104KA01D Series= X7R	Cap= 100.0 nF ESR= 1.0 mOhm VDC= 10.0 V IRMS= 0.0 A	1	\$0.01	0402 3 mm ²
Cff	Kemet	C0805C100M4GACTU Series= C0G/NP0	Cap= 10.0 pF VDC= 16.0 V IRMS= 0.0 A	1	\$0.01	0805 7 mm ²
Cin	Kemet	C1210C106K8PACTU Series= X5R	Cap= 10.0 uF ESR= 8.0 mOhm VDC= 10.0 V IRMS= 6.9 A	2	\$0.22	1210 15 mm ²
Cout	TDK	C2012X7S1A226M125AC Series= X7S	Cap= 22.0 uF ESR= 1.0 mOhm VDC= 10.0 V IRMS= 0.0 A	2	\$0.29	0805 7 mm ²
Creg	Kemet	C0603C105Z8VACTU Series= Y5V	Cap= 1.0 uF ESR= 1.0 mOhm VDC= 10.0 V IRMS= 0.0 A	1	\$0.01	0603 5 mm ²
Css	MuRata	GRM216R71E332KA01D Series= X7R	Cap= 3.3 nF ESR= 1.0 mOhm VDC= 25.0 V IRMS= 0.0 A	1	\$0.01	0805 7 mm ²
L1	TDK	SPM6530T-2R2M	L= 2.2 uH 19.0 mOhm	1	\$0.56	 SPM6530 77 mm ²
Ren	Yageo	RC0201FR-0710KL Series= ?	Res= 10.0 kOhm Power= 50.0 mW Tolerance= 1.0%	1	\$0.01	0201 2 mm ²
Rfbb	Vishay-Dale	CRCW040223K2FKED Series= CRCW..e3	Res= 23.2 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	0402 3 mm ²
Rfbt	Yageo	RC0603FR-0768KL Series= ?	Res= 88.0 kOhm Power= 100.0 mW Tolerance= 1.0%	1	\$0.01	0603 5 mm ²

Name	Manufacturer	Part Number	Properties	Qty	Price	Footprint
Rpgood	Yageo	RC0201FR-07105KL Series= ?	Res= 105.0 kOhm Power= 50.0 mW Tolerance= 1.0%	1	\$0.01	0201 2 mm ²
U1	Texas Instruments	TPS54325PWR	Switcher	1	\$0.68	 R-PDSO-G14 61 mm ²







Operating Values

#	Name	Value	Category	Description
1.	Cin IRMS	1.438 A	Capacitor	Input capacitor RMS ripple current
2.	Cin Pd	8.266 mW	Capacitor	Input capacitor power dissipation
3.	Cout IRMS	320.476 mA	Capacitor	Output capacitor RMS ripple current
4.	Cout Pd	51.352 μW	Capacitor	Output capacitor power dissipation
5.	IC Ipk	3.555 A	IC	Peak switch current in IC
6.	IC Iq Pd	5.25 mW	IC	IC Iq Pd
7.	IC Pd	1.394 W	IC	IC power dissipation
8.	IC Tj	107.509 degC	IC	IC junction temperature
9.	ICThetaJA	55.6 degC/W	IC	IC junction-to-ambient thermal resistance
10.	Iin Avg	2.023 A	IC	Average input current
11.	L Ipp	1.11 A	Inductor	Peak-to-peak inductor ripple current
12.	L Pd	216.19 mW	Inductor	Inductor power dissipation
13.	Cin Pd	8.266 mW	Power	Input capacitor power dissipation
14.	Cout Pd	51.352 μW	Power	Output capacitor power dissipation
15.	IC Pd	1.394 W	Power	IC power dissipation
16.	L Pd	216.19 mW	Power	Inductor power dissipation
17.	Total Pd	1.619 W	Power	Total Power Dissipation
18.	BOM Count	14	System	Total Design BOM count
19.	Duty Cycle	64.282 %	System	Duty cycle
20.	Efficiency	84.757 %	System	Steady state efficiency
21.	FootPrint	214.0 mm ²	System	Total Foot Print Area of BOM components
22.	Frequency	592.198 kHz	System	Switching frequency
23.	Iout	3.0 A	System	Iout operating point
24.	Mode	CCM	System	Conduction Mode

#	Name	Value	Category	Description
25.	Pout	9.0 W	System Information	Total output power
26.	Total BOM	\$2.34	System Information	Total BOM Cost
27.	Vin	5.25 V	System Information	Vin operating point
28.	Vout	3.0 V	System Information	Operational Output Voltage
29.	Vout Actual	3.007 V	System Information	Vout Actual calculated based on selected voltage divider resistors
30.	Vout Tolerance	2.568 %	System Information	Vout Tolerance based on IC Tolerance (no load) and voltage divider resistors if applicable
31.	Vout p-p	8.168 mV	System Information	Peak-to-peak output ripple voltage

Design Inputs

Name	Value	Description
Iout	3.0	Maximum Output Current
VinMax	5.25	Maximum input voltage
VinMin	4.75	Minimum input voltage
Vout	3.0	Output Voltage
base_pn	TPS54325	Base Product Number
source	DC	Input Source Type
Ta	30.0	Ambient temperature

WEBENCH® Assembly

Component Testing

Some published data on components in datasheets such as Capacitor ESR and Inductor DC resistance is based on conservative values that will guarantee that the components always exceed the specification. For design purposes it is usually better to work with typical values. Since this data is not always available it is a good practice to measure the Capacitance and ESR values of C_{in} and C_{out} , and the inductance and DC resistance of L1 before assembly of the board. Any large discrepancies in values should be electrically simulated in WEBENCH to check for instabilities and thermally simulated in WebTHERM to make sure critical temperatures are not exceeded.

Soldering Component to Board

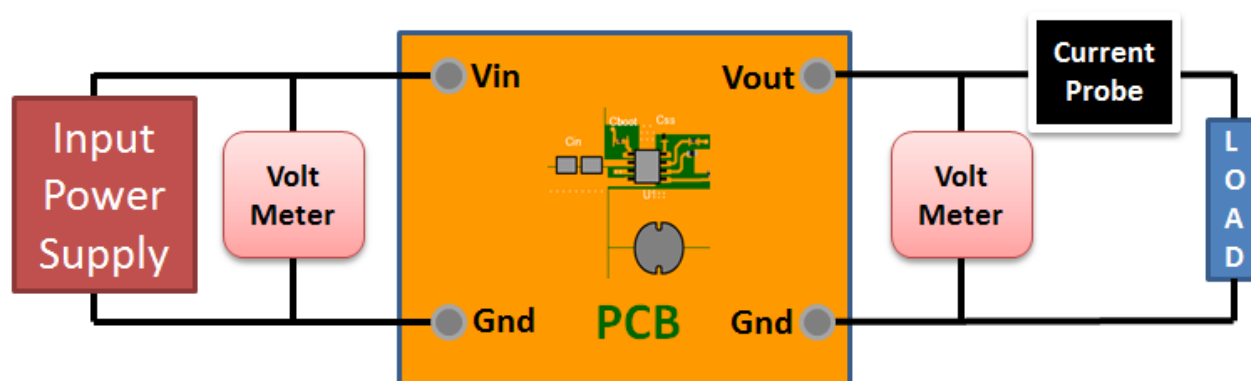
If board assembly is done in house it is best to tack down one terminal of a component on the board then solder the other terminal. For surface mount parts with large tabs, such as the DPAK, the tab on the back of the package should be pre-tinned with solder, then tacked into place by one of the pins. To solder the tab down to the board place the iron down on the board while resting against the tab, heating both surfaces simultaneously. Apply light pressure to the top of the plastic case until the solder flows around the part and the part is flush with the PCB. If the solder is not flowing around the board you may need a higher wattage iron (generally 25W to 30W is enough).

Initial Startup of Circuit

It is best to initially power up the board by setting the input supply voltage to the lowest operating input voltage 4.75V and set the input supply's current limit to zero. With the input supply off connect up the input supply to V_{in} and GND. Connect a digital volt meter and a load if needed to set the minimum load of the design from V_{out} and GND. Turn on the input supply and slowly turn up the current limit on the input supply. If the voltage starts to rise on the input supply continue increasing the input supply current limit while watching the output voltage. If the current increases on the input supply, but the voltage remains near zero, then there may be a short or a component misplaced on the board. Power down the board and visually inspect for solder bridges and recheck the diode and capacitor polarities. Once the power supply circuit is operational then more extensive testing may include full load testing, transient load and line tests to compare with simulation results.

Load Testing

The setup is the same as the initial startup, except that an additional digital voltmeter is connected between V_{in} and GND, a load is connected between V_{out} and GND and a current meter is connected in series between V_{out} and the load. The load must be able to handle at least rated output power + 50% (7.5 watts for this design). Ideally the load is supplied in the form of a variable load test unit. It can also be done in the form of suitably large power resistors. When using an oscilloscope to measure waveforms on the prototype board, the ground leads of the oscilloscope probes should be as short as possible and the area of the loop formed by the ground lead should be kept to a minimum. This will help reduce ground lead inductance and eliminate EMI noise that is not actually present in the circuit.



Design Assistance

1. Master key : 9323268074580801[v1]
2. **TPS54325** Product Folder : <http://www.ti.com/product/TPS54325> : contains the data sheet and other resources.

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