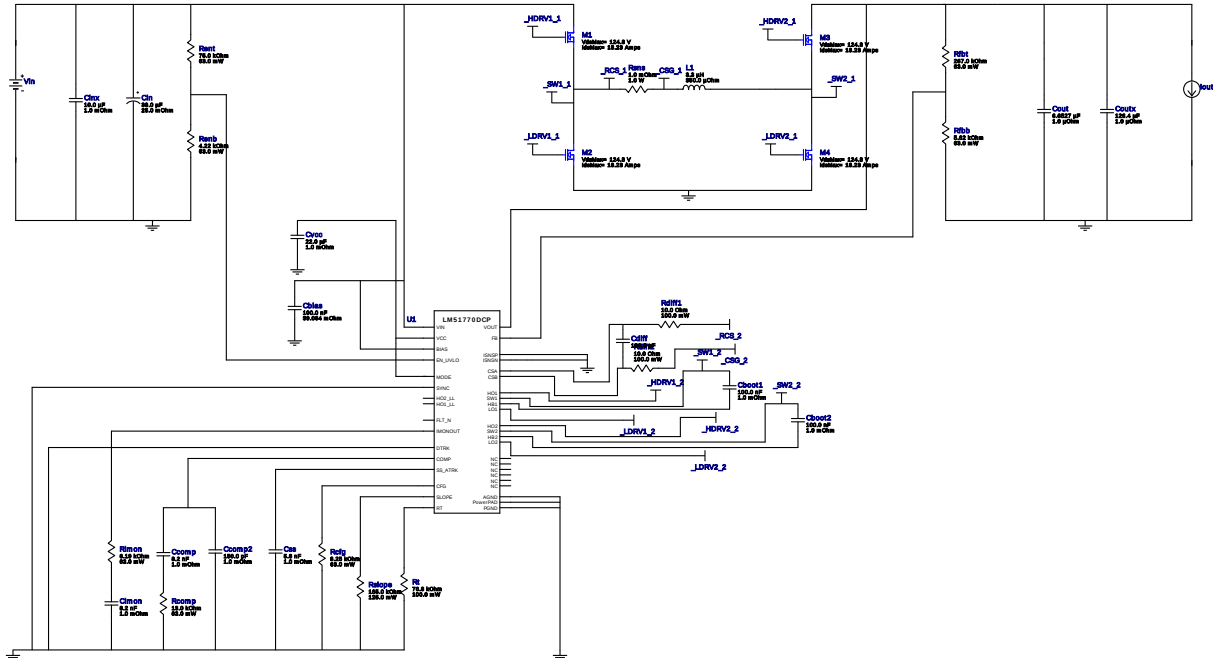


WEBENCH® Design Report

Design : 19 LM51770DCPR
LM51770DCPR 24V-30V to 48.00V @ 20A



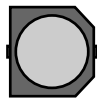
Design Alerts

LM51770 Design

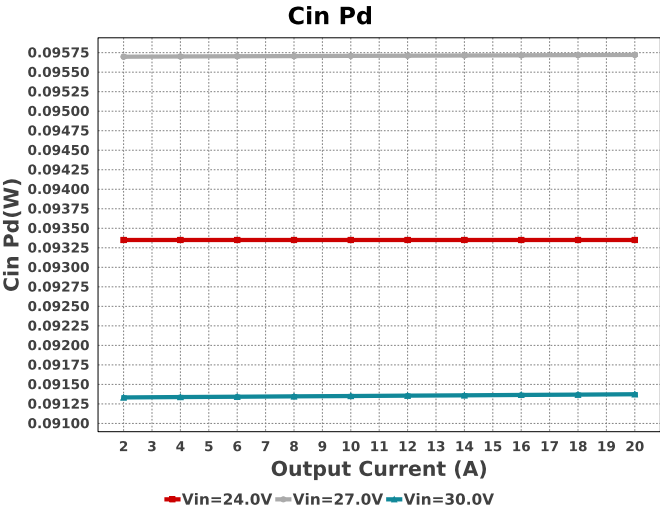
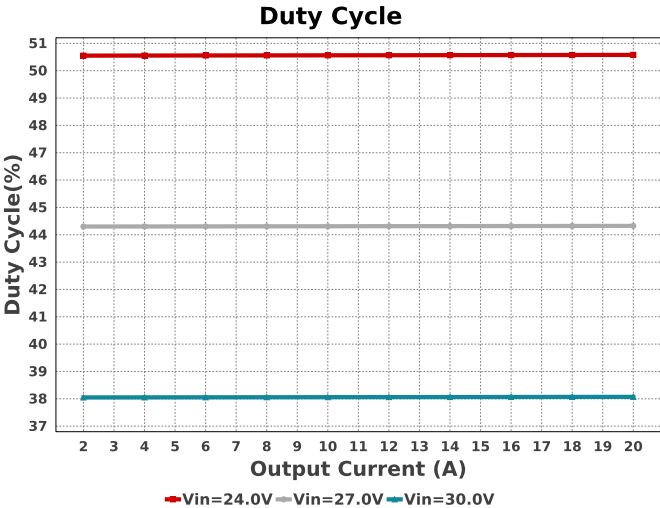
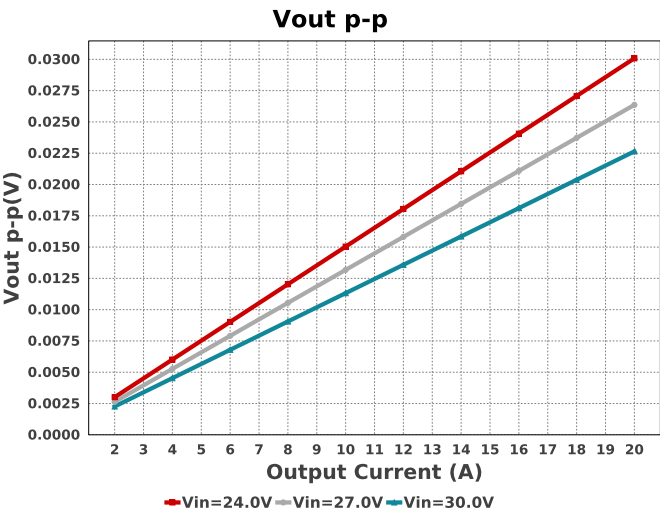
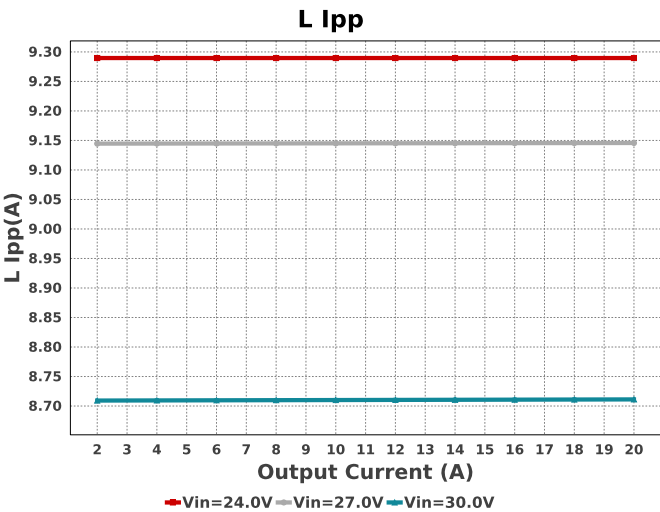
With the design conditions, either the IC or the selected FET junction temperature is exceeded above the maximum rating. Hence, this design is created using an ideal FET. Please note that the resulting FET parameters are ideal, so the efficiency/loss opvals have been disabled. Also, the schematic/PCB export and Thermal simulations will not work with the ideal FET.

Electrical BOM

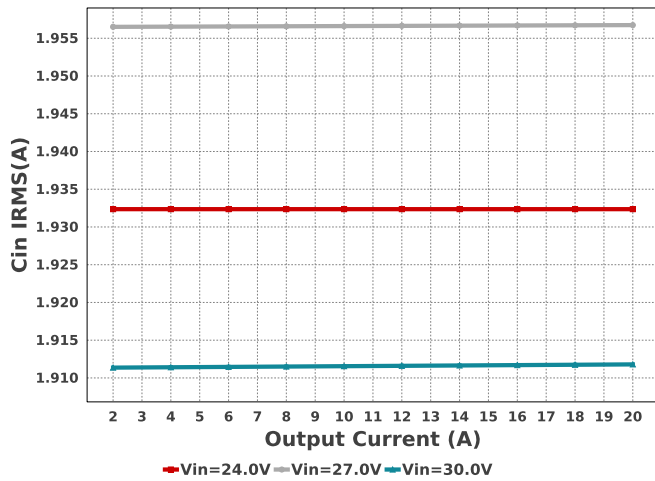
Name	Manufacturer	Part Number	Properties	Qty	Price	Footprint
Cbias	TDK	C1005X5R1H104K050BB Series= X5R	Cap= 100.0 nF ESR= 39.064 mOhm VDC= 50.0 V IRMS= 814.67 mA	1	\$0.02	0402 3 mm ²
Cboot1	Taiyo Yuden	EMK107B7104KA-T Series= X7R	Cap= 100.0 nF ESR= 1.0 mOhm VDC= 16.0 V IRMS= 0.0 A	1	\$0.01	0603 5 mm ²
Cboot2	Taiyo Yuden	EMK107B7104KA-T Series= X7R	Cap= 100.0 nF ESR= 1.0 mOhm VDC= 16.0 V IRMS= 0.0 A	1	\$0.01	0603 5 mm ²
Ccomp	MuRata	GRM155R71C822KA01D Series= X7R	Cap= 8.2 nF ESR= 1.0 mOhm VDC= 16.0 V IRMS= 0.0 A	1	\$0.01	0402 3 mm ²
Ccomp2	MuRata	GRM1555C1H151JA01D Series= C0G/NP0	Cap= 150.0 pF ESR= 1.0 mOhm VDC= 50.0 V IRMS= 0.0 A	1	\$0.01	0402 3 mm ²
Cdiff	Kemet	C0805C181K5GACTU Series= C0G/NP0	Cap= 180.0 pF VDC= 50.0 V IRMS= 0.0 A	1	\$0.01	0805 7 mm ²

Name	Manufacturer	Part Number	Properties	Qty	Price	Footprint
Cimon	MuRata	GRM155R71C822KA01D Series= X7R	Cap= 8.2 nF ESR= 1.0 mOhm VDC= 16.0 V IRMS= 0.0 A	1	\$0.01	 0402 3 mm ²
Cin	Panasonic	50SVPF39M Series= SVPF	Cap= 39.0 uF ESR= 25.0 mOhm VDC= 50.0 V IRMS= 3.8 A	1	\$1.15	 CAPSMT_62_E12 106 mm ²
Cinx	TDK	C3225X7R1H106M250AC Series= X7R	Cap= 10.0 uF ESR= 1.0 mOhm VDC= 50.0 V IRMS= 5.0 A	1	\$0.27	 1210 15 mm ²
Cout	CUSTOM	CUSTOM Series= ?	Cap= 6.6527 uF ESR= 1.0 uOhm VDC= 68.571 V IRMS= 1.11759 A	1	NA	CUSTOM 0 mm ²
Coutx	CUSTOM	CUSTOM Series= ?	Cap= 126.4 uF ESR= 1.0 uOhm VDC= 72.0 V IRMS= 25.095 A	1	NA	CUSTOM 0 mm ²
Css	MuRata	GRM155R71H562KA88D Series= X7R	Cap= 5.6 nF ESR= 1.0 mOhm VDC= 50.0 V IRMS= 0.0 A	1	\$0.01	 0402 3 mm ²
Cvcc	MuRata	GRM188R60J226MEA0D Series= X5R	Cap= 22.0 uF ESR= 1.0 mOhm VDC= 6.3 V IRMS= 6.0 A	1	\$0.04	 0603 5 mm ²
L1	Würth Elektronik	78437613521033	L= 3.3 µH 350.0 µOhm	1	\$10.35	WE-HCFAT_3521 0 mm ²
M1	NA	IdealFET	VdsMax= 124.8 V IdsMax= 18.23 Amps	1	NA	KCS0003B 80 mm ²
M2	NA	IdealFET	VdsMax= 124.8 V IdsMax= 18.23 Amps	1	NA	KCS0003B 80 mm ²
M3	NA	IdealFET	VdsMax= 124.8 V IdsMax= 18.23 Amps	1	NA	KCS0003B 80 mm ²
M4	NA	IdealFET	VdsMax= 124.8 V IdsMax= 18.23 Amps	1	NA	KCS0003B 80 mm ²
Rcfg	Vishay-Dale	CRCW04028K25FKED Series= CRCW..e3	Res= 8.25 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	 0402 3 mm ²
Rcomp	Vishay-Dale	CRCW040213K0FKED Series= CRCW..e3	Res= 13.0 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	 0402 3 mm ²
Rdiff1	Vishay-Dale	CRCW060310R0FKEA Series= CRCW..e3	Res= 10.0 Ohm Power= 100.0 mW Tolerance= 1.0%	1	\$0.01	 0603 5 mm ²
Rdiff2	Vishay-Dale	CRCW060310R0FKEA Series= CRCW..e3	Res= 10.0 Ohm Power= 100.0 mW Tolerance= 1.0%	1	\$0.01	 0603 5 mm ²
Renb	Vishay-Dale	CRCW04024K22FKED Series= CRCW..e3	Res= 4.22 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	 0402 3 mm ²
Rent	Vishay-Dale	CRCW040275K0FKED Series= CRCW..e3	Res= 75.0 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	 0402 3 mm ²
Rfbb	Vishay-Dale	CRCW04025K62FKED Series= CRCW..e3	Res= 5.62 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	 0402 3 mm ²
Rfbt	Vishay-Dale	CRCW0402267KFKED Series= CRCW..e3	Res= 267.0 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	 0402 3 mm ²

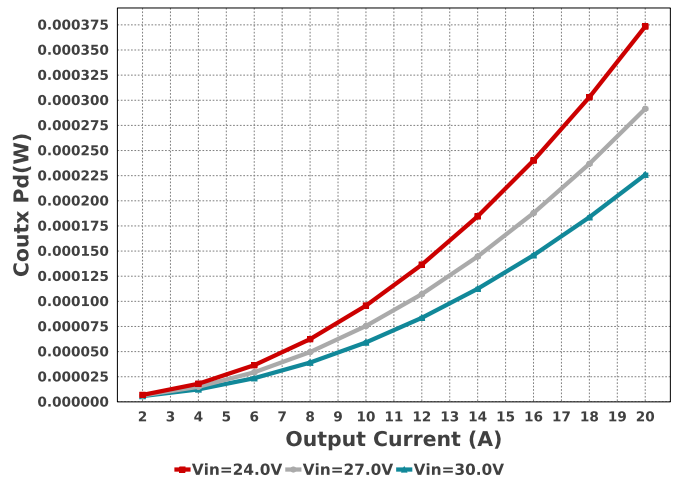
Name	Manufacturer	Part Number	Properties	Qty	Price	Footprint
R1mon	Vishay-Dale	CRCW04026K19FKED Series= CRCW..e3	Res= 6.19 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	 0402 3 mm²
Rslope	Panasonic	ERJ-6ENF1653V Series= ERJ-6E	Res= 165.0 kOhm Power= 125.0 mW Tolerance= 1.0%	1	\$0.01	 0805 7 mm²
Rsns	Vishay-Dale	WSL20101L000FEA18 Series= WSL...18	Res= 1.0 mOhm Power= 1.0 W Tolerance= 1.0%	1	\$0.73	 2010 32 mm²
Rt	Vishay-Dale	CRCW060376K8FKEA Series= CRCW..e3	Res= 76.8 kOhm Power= 100.0 mW Tolerance= 1.0%	1	\$0.01	 0603 5 mm²
U1	Texas Instruments	LM51770DCPR	Switcher	1	\$2.65	 DCP0038A 75 mm²



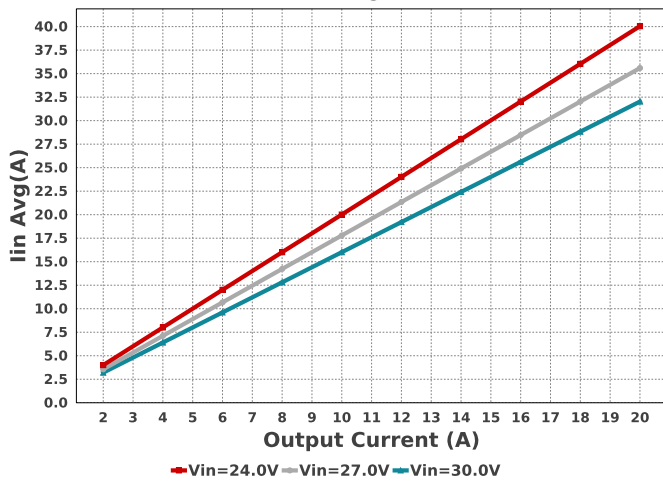
Cin IRMS



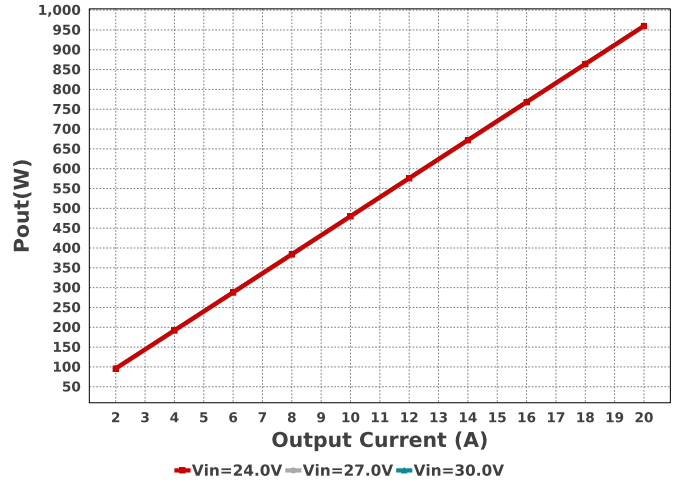
Coutx Pd



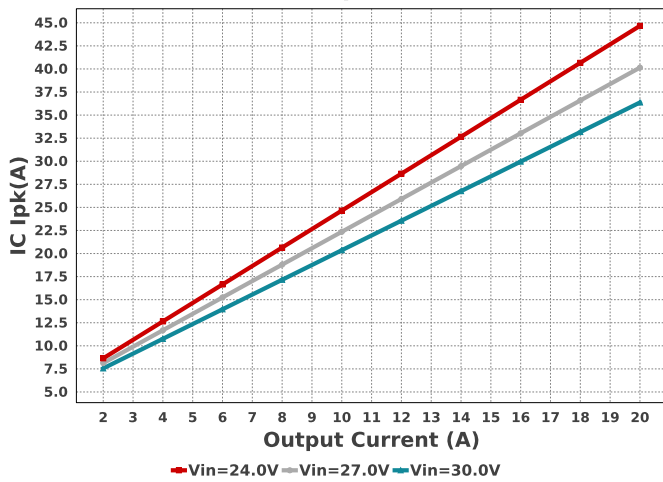
Iin Avg



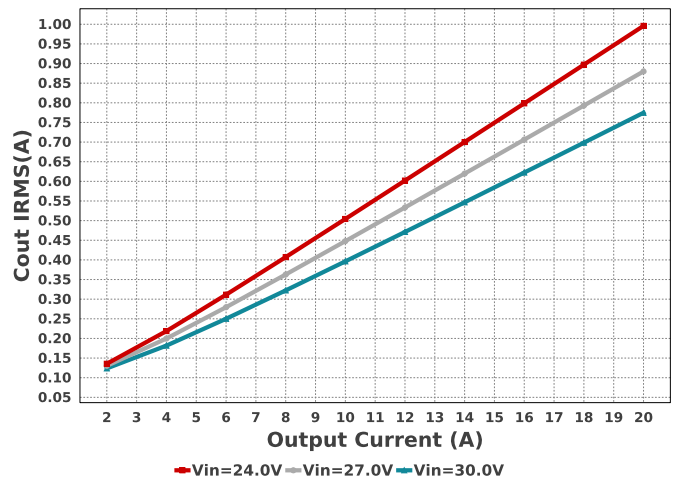
Pout

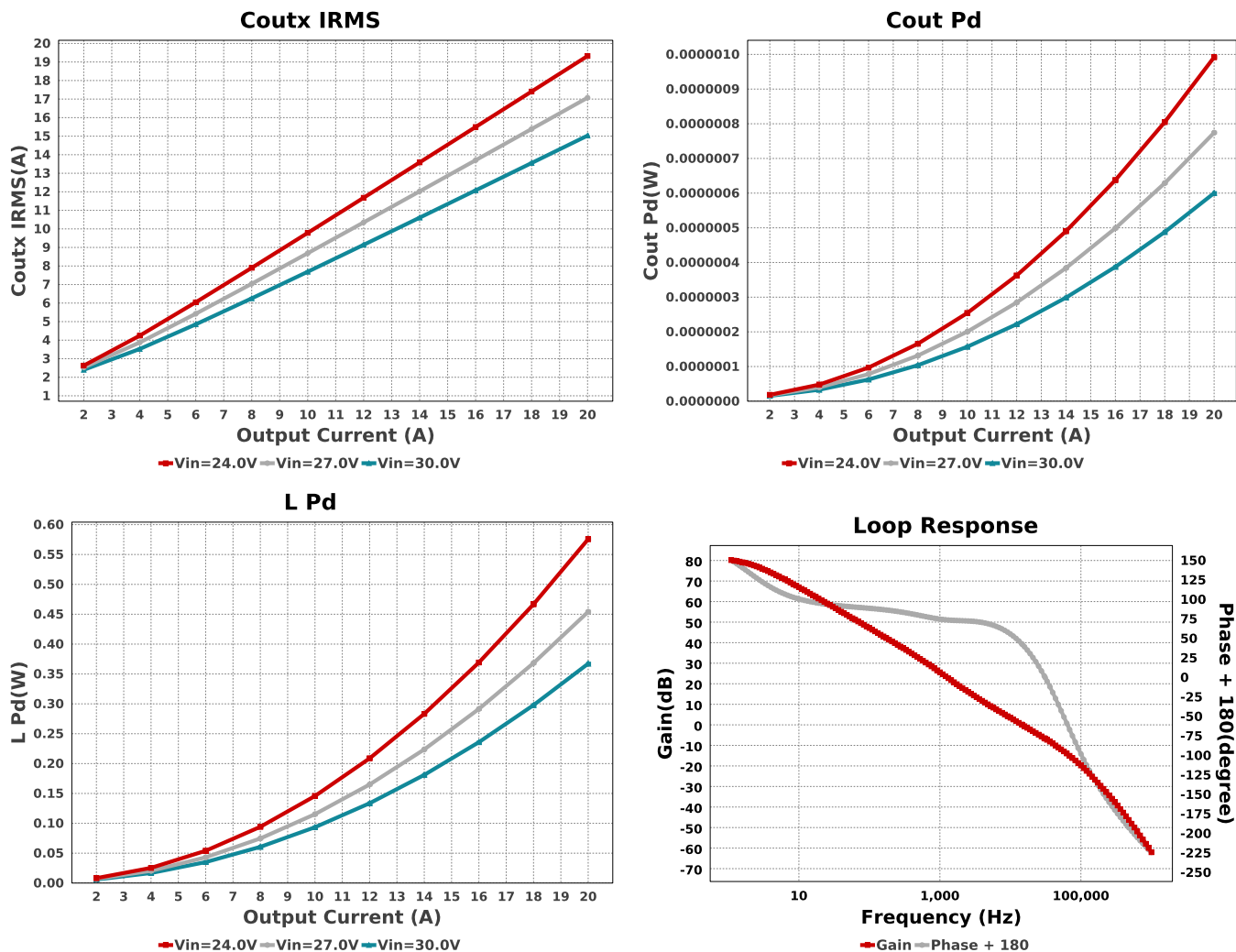


IC Ipk



Cout IRMS





Operating Values

#	Name	Value	Category	Description
1.	Cin IRMS	1.932 A	Capacitor	Input capacitor RMS ripple current
2.	Cin Pd	93.35 mW	Capacitor	Input capacitor power dissipation
3.	Cout IRMS	1.016 A	Capacitor	Output capacitor RMS ripple current
4.	Cout Pd	1.032 μ W	Capacitor	Output capacitor power dissipation
5.	Coutx IRMS	19.304 A	Capacitor	Output capacitor_x RMS ripple current
6.	Coutx Pd	372.64 μ W	Capacitor	Output capacitor_x power loss
7.	IC Ipk	44.668 A	IC	Peak switch current in IC
8.	IC Tolerance	10.0 mV	IC	IC Feedback Tolerance
9.	Iin Avg	40.046 A	IC	Average input current
10.	L Ipp	9.29 A	Inductor	Peak-to-peak inductor ripple current
11.	L Pd	575.67 mW	Inductor	Inductor power dissipation
12.	Cin Pd	93.35 mW	Power	Input capacitor power dissipation
13.	Cout Pd	1.032 μ W	Power	Output capacitor power dissipation
14.	Coutx Pd	372.64 μ W	Power	Output capacitor_x power loss
15.	L Pd	575.67 mW	Power	Inductor power dissipation
16.	BOM Count	31	System	Total Design BOM count
17.	Cross Freq	12.598 kHz	Information	Bode plot crossover frequency
18.	Duty Cycle	50.577 %	System	Duty cycle
19.	FootPrint	1.503 k mm ²	Information	Total Foot Print Area of BOM components
20.	Frequency	391.443 kHz	System	Switching frequency
21.	Gain Marg	-5.379 dB	Information	Bode Plot Gain Margin
22.	Iout	20.0 A	System	Iout operating point
23.	Low Freq Gain	78.234 dB	Information	Gain at 1Hz

#	Name	Value	Category	Description
24.	Mode	CCM	System Information	Conduction Mode
25.	Phase Marg	37.968 deg	System Information	Bode Plot Phase Margin
26.	Pout	960.0 W	System Information	Total output power
27.	Total BOM	NA	System Information	Total BOM Cost
28.	Vin	24.0 V	System Information	Vin operating point
29.	Vout	48.0 V	System Information	Operational Output Voltage
30.	Vout Actual	48.509 V	System Information	Vout Actual calculated based on selected voltage divider resistors
31.	Vout Tolerance	2.998 %	System Information	Vout Tolerance based on IC Tolerance (no load) and voltage divider resistors if applicable
32.	Vout p-p	30.907 mV	System Information	Peak-to-peak output ripple voltage

Design Inputs

Name	Value	Description
Iout	20.0	Maximum Output Current
VinMax	30.0	Maximum input voltage
VinMin	24.0	Minimum input voltage
Vout	48.0	Output Voltage
base_pn	LM51770	Base Product Number
source	DC	Input Source Type
Ta	30.0	Ambient temperature

WEBENCH® Assembly

Component Testing

Some published data on components in datasheets such as Capacitor ESR and Inductor DC resistance is based on conservative values that will guarantee that the components always exceed the specification. For design purposes it is usually better to work with typical values. Since this data is not always available it is a good practice to measure the Capacitance and ESR values of C_{in} and C_{out} , and the inductance and DC resistance of $L1$ before assembly of the board. Any large discrepancies in values should be electrically simulated in WEBENCH to check for instabilities and thermally simulated in WebTHERM to make sure critical temperatures are not exceeded.

Soldering Component to Board

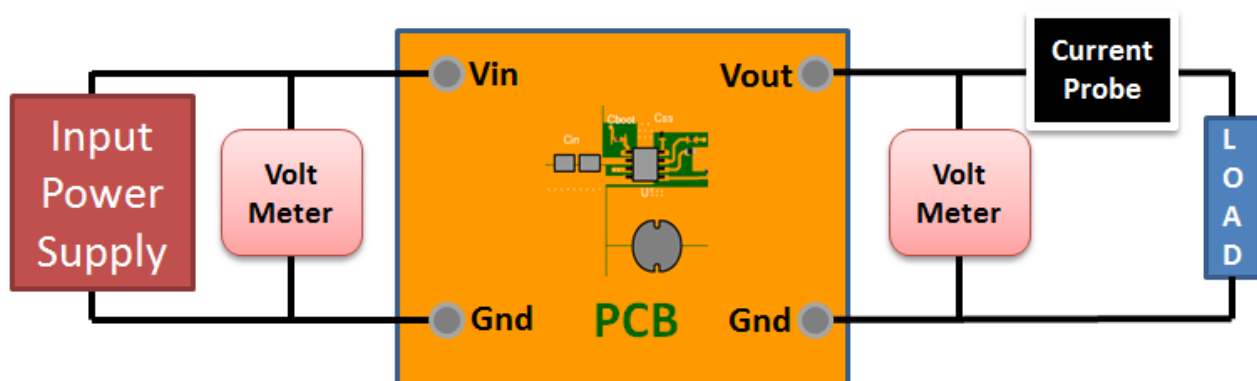
If board assembly is done in house it is best to tack down one terminal of a component on the board then solder the other terminal. For surface mount parts with large tabs, such as the DPAK, the tab on the back of the package should be pre-tinned with solder, then tacked into place by one of the pins. To solder the tab down to the board place the iron down on the board while resting against the tab, heating both surfaces simultaneously. Apply light pressure to the top of the plastic case until the solder flows around the part and the part is flush with the PCB. If the solder is not flowing around the board you may need a higher wattage iron (generally 25W to 30W is enough).

Initial Startup of Circuit

It is best to initially power up the board by setting the input supply voltage to the lowest operating input voltage 24.0V and set the input supply's current limit to zero. With the input supply off connect up the input supply to V_{in} and GND. Connect a digital volt meter and a load if needed to set the minimum load of the design from V_{out} and GND. Turn on the input supply and slowly turn up the current limit on the input supply. If the voltage starts to rise on the input supply continue increasing the input supply current limit while watching the output voltage. If the current increases on the input supply, but the voltage remains near zero, then there may be a short or a component misplaced on the board. Power down the board and visually inspect for solder bridges and recheck the diode and capacitor polarities. Once the power supply circuit is operational then more extensive testing may include full load testing, transient load and line tests to compare with simulation results.

Load Testing

The setup is the same as the initial startup, except that an additional digital voltmeter is connected between V_{in} and GND, a load is connected between V_{out} and GND and a current meter is connected in series between V_{out} and the load. The load must be able to handle at least rated output power + 50% (7.5 watts for this design). Ideally the load is supplied in the form of a variable load test unit. It can also be done in the form of suitably large power resistors. When using an oscilloscope to measure waveforms on the prototype board, the ground leads of the oscilloscope probes should be as short as possible and the area of the loop formed by the ground lead should be kept to a minimum. This will help reduce ground lead inductance and eliminate EMI noise that is not actually present in the circuit.



Design Assistance

1. Master key : C61E8F5C0E97DAEF9A31D217C2C12622[v1]
2. **LM51770** Product Folder : <http://www.ti.com/product/LM51770> : contains the data sheet and other resources.

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