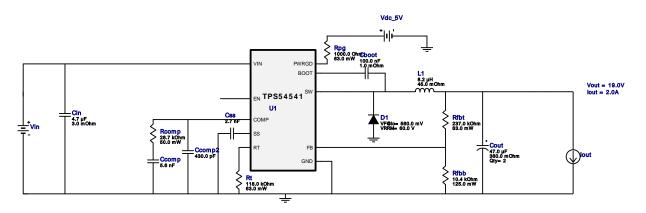
VinMin = 20.0V VinMax = 24.0V Vout = 19.0V Iout = 2.0A Device = TPS54541DPRR Topology = Buck Created = 2023-07-17 02:41:49.514 BOM Cost = \$3.24 BOM Count = 15 Total Pd = 1.04W

WEBENCH® Design Report

Design: 70 TPS54541DPRR TPS54541DPRR 20V-24V to 19.00V @ 2A

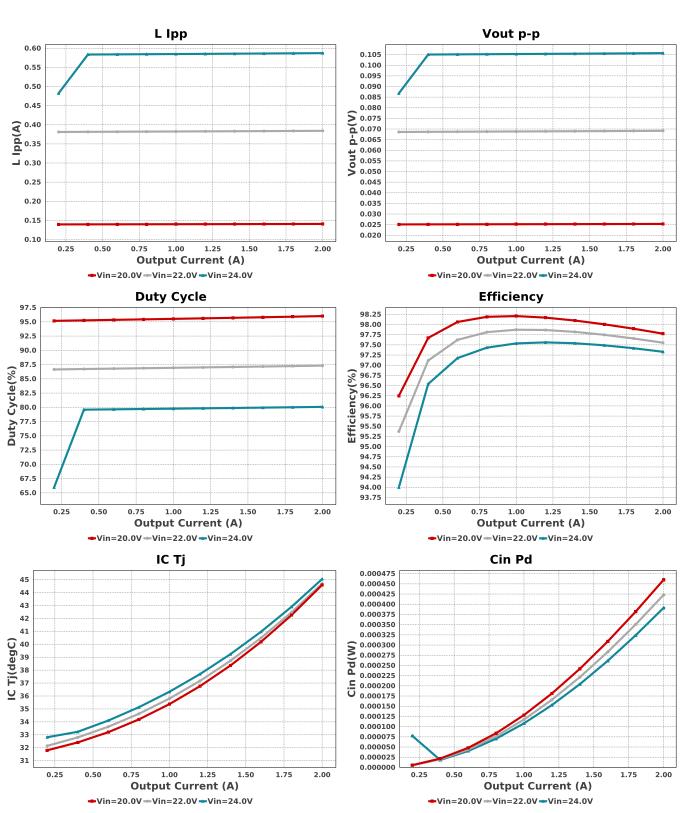


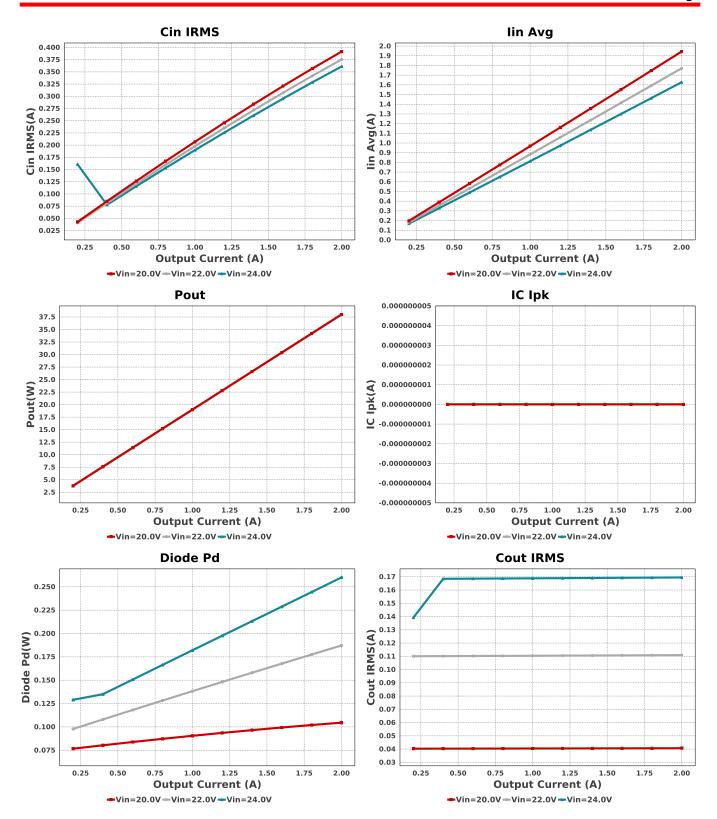
Electrical BOM

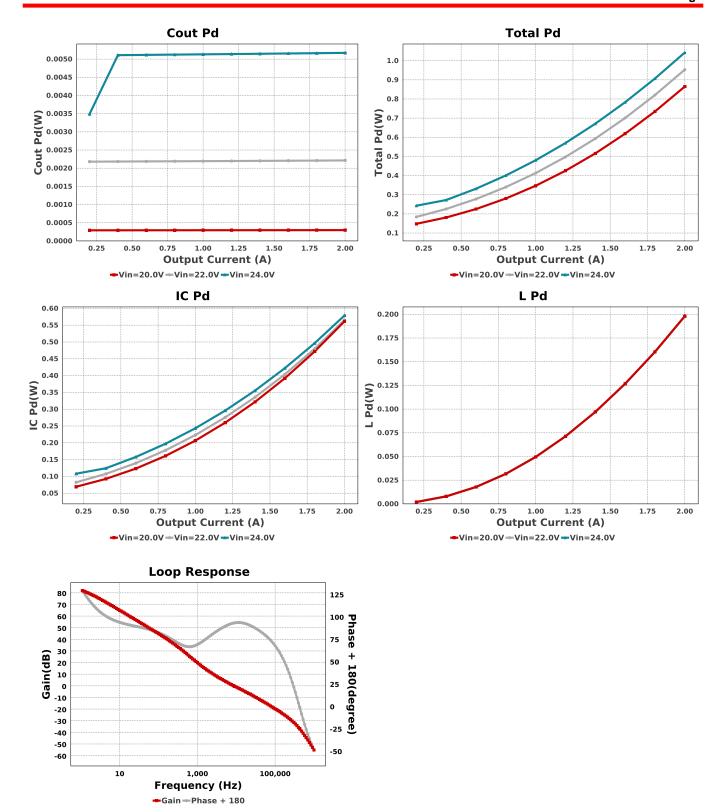
Name	Manufacturer	Part Number	Properties	Qty	Price	Footprint
Cboot	MuRata	GRM155R71A104KA01D Series= X7R	Cap= 100.0 nF ESR= 1.0 mOhm VDC= 10.0 V IRMS= 0.0 A	1	\$0.01	0402 3 mm ²
Ccomp	TDK	CGA4C2C0G1H562J060AA Series= C0G/NP0	Cap= 5.6 nF VDC= 50.0 V IRMS= 0.0 A	1	\$0.05	0805 7 mm ²
Ccomp2	MuRata	GRM1555C1H431GA01D Series= C0G/NP0	Cap= 430.0 pF VDC= 50.0 V IRMS= 0.0 A	1	\$0.03	0402 3 mm ²
Cin	MuRata	GRM31CR71H475KA12L Series= X7R	Cap= 4.7 uF ESR= 3.0 mOhm VDC= 50.0 V IRMS= 4.98 A	1	\$0.10	1206 11 mm ²
Cout	Chemi-Con	EMZA350ADA470MF61G Series= MZA	Cap= 47.0 uF ESR= 360.0 mOhm VDC= 35.0 V IRMS= 240.0 mA	2	\$0.20	CAPSMT_62_F61 74 mm ²
Css	TDK	C2012C0G1H272J060AA Series= C0G/NP0	Cap= 2.7 nF VDC= 50.0 V IRMS= 0.0 A	1	\$0.03	0805 7 mm ²
D1	Diodes Inc.	PDS760-13	VF@Io= 560.0 mV VRRM= 60.0 V	1	\$0.36	PowerDI5 50 mm ²
L1	Bourns	SRN8040-8R2Y	L= 8.2 μH 45.0 mOhm	1	\$0.33	SRN8040 100 mm ²
Rcomp	Yageo	RC0201FR-0728K7L Series=?	Res= 28.7 kOhm Power= 50.0 mW Tolerance= 1.0%	1	\$0.01	0201 2 mm ²
Rfbb	Yageo	RT0805BRD0710K4L Series= RT0805	Res= 10.4 kOhm Power= 125.0 mW Tolerance= 0.1%	1	\$0.05	0805 7 mm ²
Rfbt	Vishay-Dale	CRCW0402237KFKED Series= CRCWe3	Res= 237.0 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	0402 3 mm ²

Name	Manufacturer	Part Number	Properties	Qty	Price	Footprint
Rpg	Vishay-Dale	CRCW04021K00FKED Series= CRCWe3	Res= 1000.0 Ohm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	0402 3 mm ²
Rt	Vishay-Dale	CRCW0402118KFKED Series= CRCWe3	Res= 118.0 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	0402 3 mm ²
U1	Texas Instruments	TPS54541DPRR	Switcher	1	\$1.84	









Operating Values

#	Name	Value	Category	Description
1.	Cin IRMS	361.102 mA	Capacitor	Input capacitor RMS ripple current
2.	Cin Pd	391.18 μW	Capacitor	Input capacitor power dissipation
3.	Cout IRMS	169.505 mA	Capacitor	Output capacitor RMS ripple current
4.	Cout Pd	5.172 mW	Capacitor	Output capacitor power dissipation
5.	Diode Pd	260.05 mW	Diode	Diode power dissipation
6.	IC lpk	0.0 A	IC	Peak switch current in IC
7.	IC Pd	578.85 mW	IC	IC power dissipation
8.	IC Tj	45.05 degC	IC	IC junction temperature
9.	ICThetaJA Effective	26.0 degC/W	IC	Effective IC Junction-to-Ambient Thermal Resistance
10.	lin Avg	1.627 A	IC	Average input current
11.	L Ipp	587.18 mA	Inductor	Peak-to-peak inductor ripple current

#	Name	Value	Category	Description
12.	L Pd	198.0 mW	Inductor	Inductor power dissipation
13.	Cin Pd	391.18 μW	Power	Input capacitor power dissipation
14.	Cout Pd	5.172 mW	Power	Output capacitor power dissipation
15.	Diode Pd	260.05 mW	Power	Diode power dissipation
16.	IC Pd	578.85 mW	Power	IC power dissipation
17.	L Pd	198.0 mW	Power	Inductor power dissipation
18.	Total Pd	1.042 W	Power	Total Power Dissipation
19.	BOM Count	15	System	Total Design BOM count
			Information	
20.	Cross Freq	8.676 kHz	System	Bode plot crossover frequency
			Information	
21.	Duty Cycle	80.081 %	System	Duty cycle
			Information	
22.	Efficiency	97.33 %	System	Steady state efficiency
			Information	
23.	FootPrint	371.0 mm ²	System	Total Foot Print Area of BOM components
			Information	
24.	Frequency	831.593 kHz	System	Switching frequency
			Information	
25.	Gain Marg	-36.854 dB	System	Bode Plot Gain Margin
			Information	
26.	lout	2.0 A	System	lout operating point
			Information	
27.	Low Freq Gain	81.913 dB	System	Gain at 1Hz
			Information	
28.	Mode	CCM	System	Conduction Mode
			Information	
29.	Phase Marg	93.729 deg	System	Bode Plot Phase Margin
			Information	
30.	Pout	38.0 W	System	Total output power
			Information	
31.	Total BOM	\$3.24	System	Total BOM Cost
			Information	
32.	Vin	24.0 V	System	Vin operating point
			Information	
33.	Vout	19.0 V	System	Operational Output Voltage
			Information	
34.	Vout Actual	19.031 V	System	Vout Actual calculated based on selected voltage divider resistors
			Information	
35.	Vout Tolerance	2.065 %	System	Vout Tolerance based on IC Tolerance (no load) and voltage divider
			Information	resistors if applicable
36.	Vout p-p	105.693 mV	System	Peak-to-peak output ripple voltage
			Information	

Design Inputs

9			
Name	Value	Description	
lout	2.0	Maximum Output Current	
VinMax	24.0	Maximum input voltage	
VinMin	20.0	Minimum input voltage	
Vout	19.0	Output Voltage	
base_pn	TPS54541	Base Product Number	
source	DC	Input Source Type	
Та	30.0	Amhient temperature	

WEBENCH® Assembly

Component Testing

Some published data on components in datasheets such as Capacitor ESR and Inductor DC resistance is based on conservative values that will guarantee that the components always exceed the specification. For design purposes it is usually better to work with typical values. Since this data is not always available it is a good practice to measure the Capacitance and ESR values of Cin and Cout, and the inductance and DC resistance of L1 before assembly of the board. Any large discrepancies in values should be electrically simulated in WEBENCH to check for instabilities and thermally simulated in WebTHERM to make sure critical temperatures are not exceeded.

Soldering Component to Board

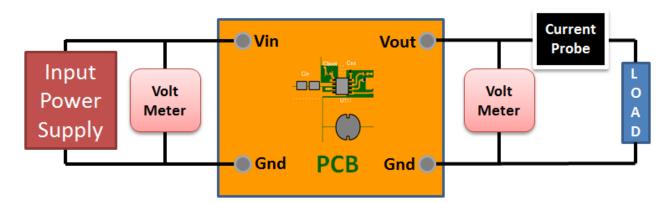
If board assembly is done in house it is best to tack down one terminal of a component on the board then solder the other terminal. For surface mount parts with large tabs, such as the DPAK, the tab on the back of the package should be pre-tinned with solder, then tacked into place by one of the pins. To solder the tab town to the board place the iron down on the board while resting against the tab, heating both surfaces simultaneously. Apply light pressure to the top of the plastic case until the solder flows around the part and the part is flush with the PCB. If the solder is not flowing around the board you may need a higher wattage iron (generally 25W to 30W is enough).

Initial Startup of Circuit

It is best to initially power up the board by setting the input supply voltage to the lowest operating input voltage 20.0V and set the input supply's current limit to zero. With the input supply off connect up the input supply to Vin and GND. Connect a digital volt meter and a load if needed to set the minimum lout of the design from Vout and GND. Turn on the input supply and slowly turn up the current limit on the input supply. If the voltage starts to rise on the input supply continue increasing the input supply current limit while watching the output voltage. If the current increases on the input supply, but the voltage remains near zero, then there may be a short or a component misplaced on the board. Power down the board and visually inspect for solder bridges and recheck the diode and capacitor polarities. Once the power supply circuit is operational then more extensive testing may include full load testing, transient load and line tests to compare with simulation results.

Load Testing

The setup is the same as the initial startup, except that an additional digital voltmeter is connected between Vin and GND, a load is connected between Vout and GND and a current meter is connected in series between Vout and the load. The load must be able to handle at least rated output power + 50% (7.5 watts for this design). Ideally the load is supplied in the form of a variable load test unit. It can also be done in the form of suitably large power resistors. When using an oscilloscope to measure waveforms on the prototype board, the ground leads of the oscilloscope probes should be as short as possible and the area of the loop formed by the ground lead should be kept to a minimum. This will help reduce ground lead inductance and eliminate EMI noise that is not actually present in the circuit.



Design Assistance

- 1. Master key: 632442765DCFBEA5[v1]
- 2. TPS54541 Product Folder: http://www.ti.com/product/TPS54541: contains the data sheet and other resources.

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