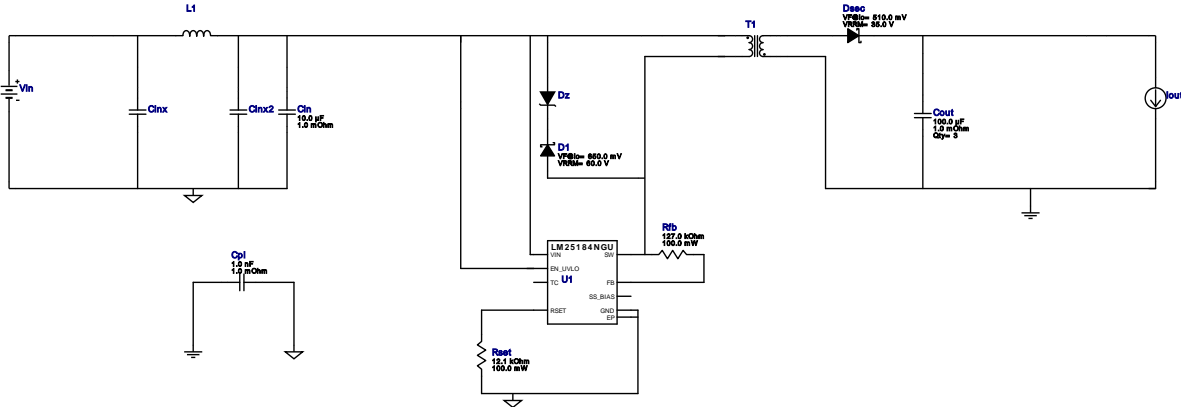


WEBENCH® Design Report

 Design : 13 LM25184NGUR
 LM25184NGUR 18V-36V to 5.00V @ 3A


- 1) RC snubber circuits are to be implemented on both primary and secondary sides only if the ripple is beyond user expectations. Zener snubber is selected if the Voltage at the drain of the Mosfet exceeds 65 V. The EMI filter shown in the schematic is a placeholder. It has not yet been designed for the application.
- 2) Always reserve the Zener Clamp and dummy load position on PCB.

Design Alerts

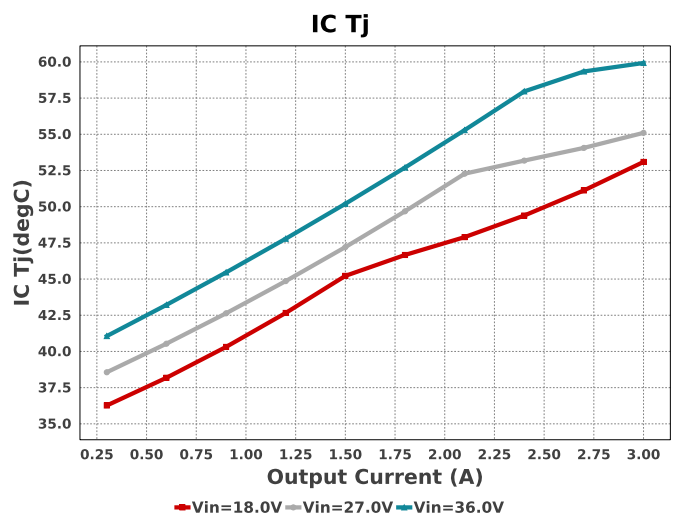
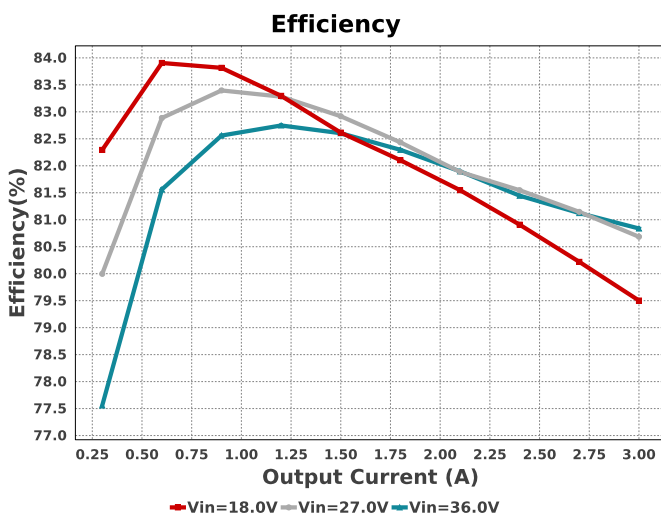
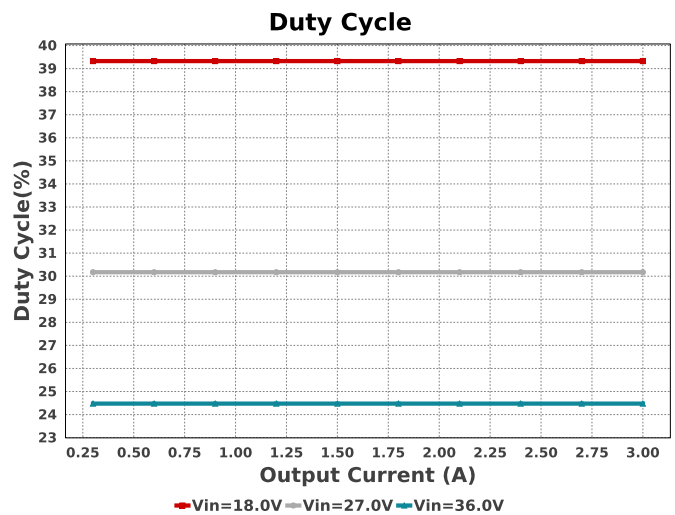
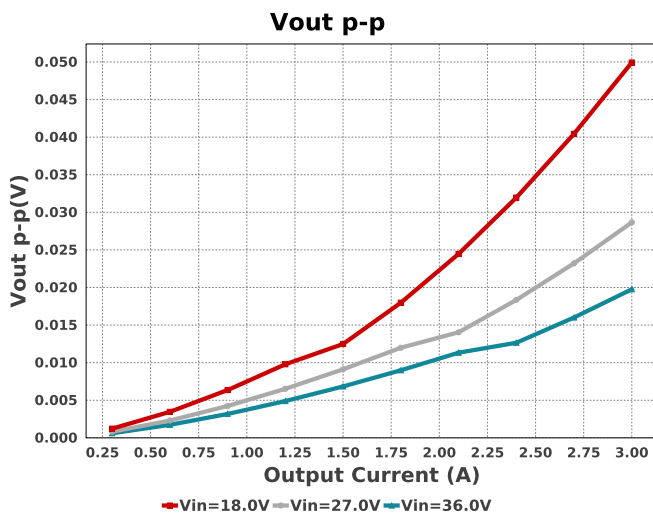
Component Selection Information

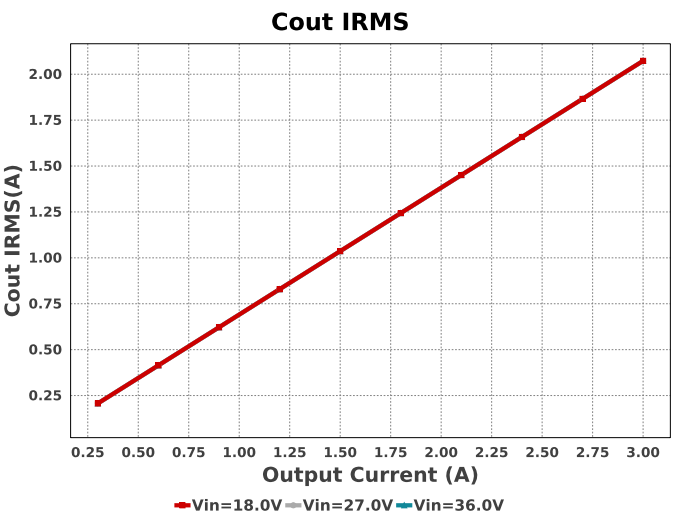
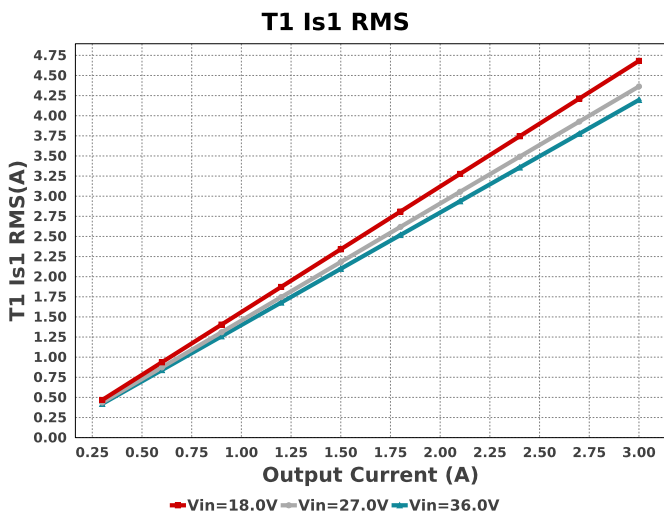
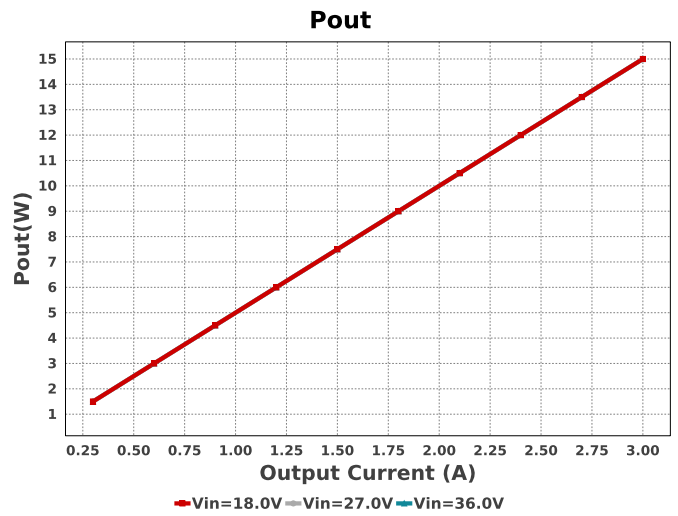
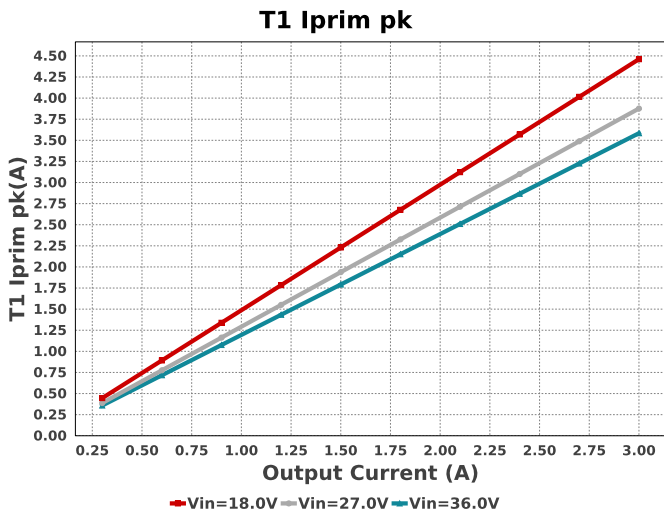
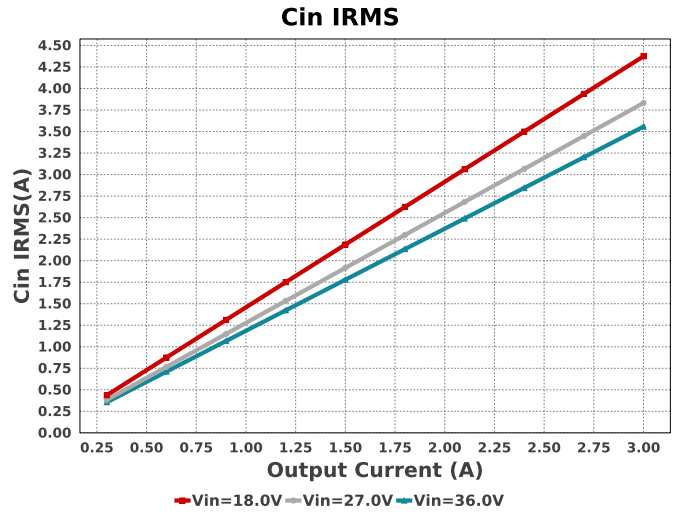
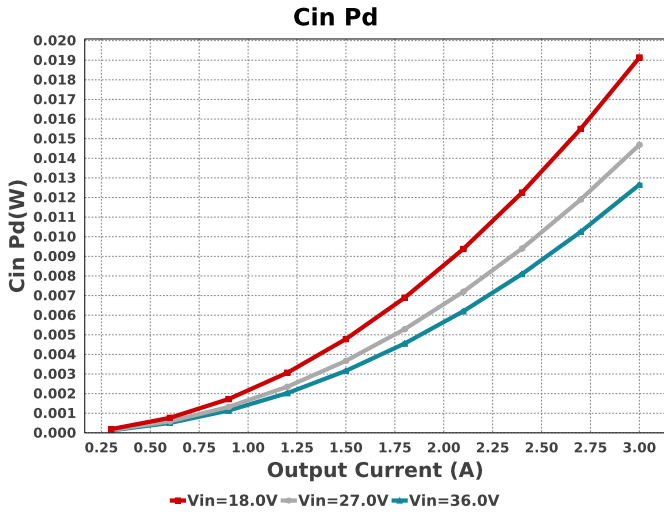
Click on the transformer symbol in the schematic and select "Explore Transformer Core/Bobbin Selection" to design using specific transformer cores and bobbin.

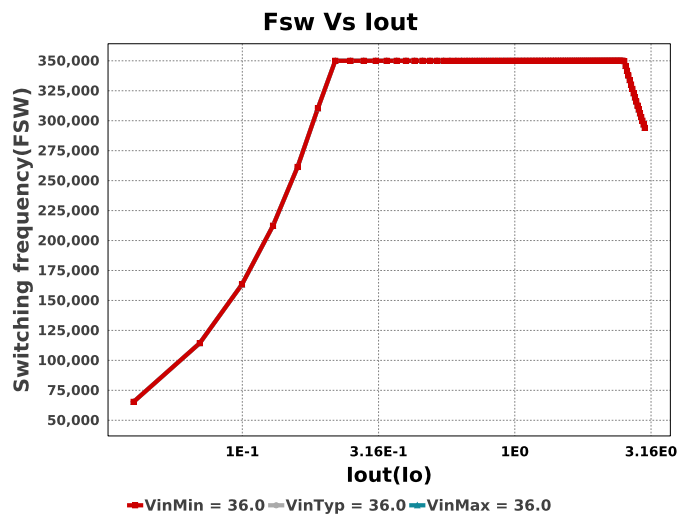
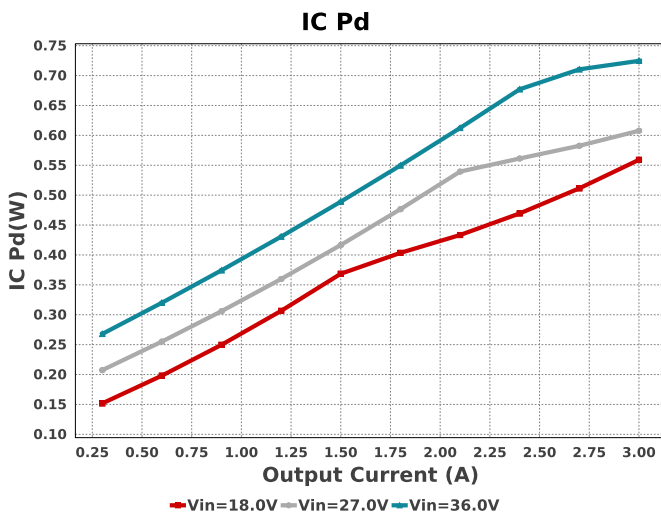
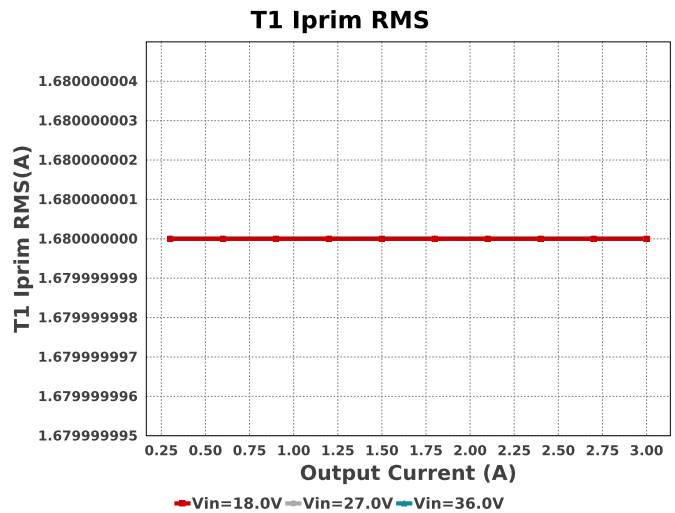
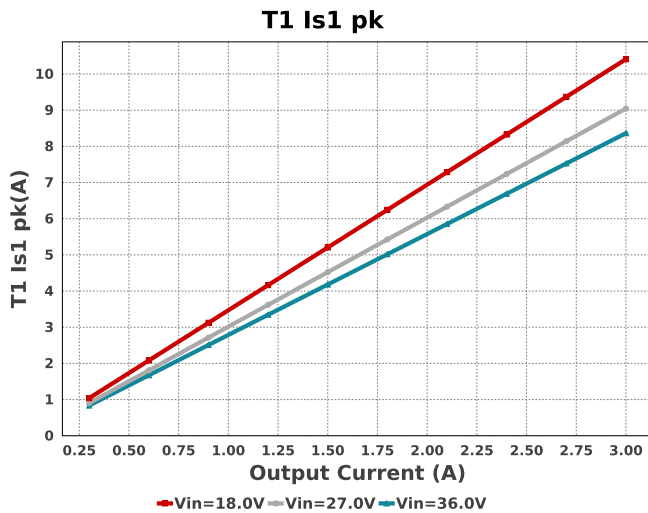
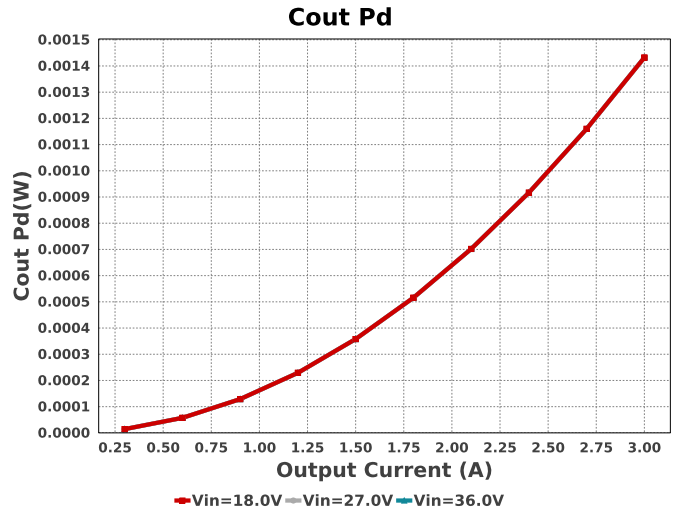
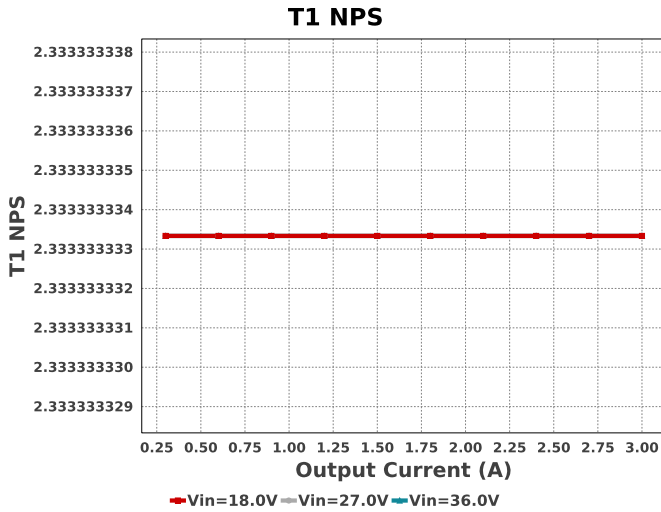
Electrical BOM

Name	Manufacturer	Part Number	Properties	Qty	Price	Footprint
Cin	TDK	C3225X7R1H106M250AC Series= X7R	Cap= 10.0 uF ESR= 1.0 mOhm VDC= 50.0 V IRMS= 5.0 A	1	\$0.27	1210 15 mm ²
Cout	MuRata	GRM32EC80J107ME20L Series= X6S	Cap= 100.0 uF ESR= 1.0 mOhm VDC= 6.3 V IRMS= 6.0 A	3	\$0.17	1210_270 15 mm ²
Cpi	Johanson Technology	202R18W102KV4E Series= X7R	Cap= 1.0 nF ESR= 1.0 mOhm VDC= 2.0 kV IRMS= 0.0 A	1	\$0.06	1206_190 11 mm ²
Csnb	Kemet	C0805C220J5GACTU Series= C0G/NP0	Cap= 22.0 pF ESR= 179.0 mOhm VDC= 50.0 V IRMS= 464.0 mA	1	\$0.01	0805 7 mm ²
D1	Fairchild Semiconductor	FSV360FP	VF@Io= 650.0 mV VRRM= 60.0 V	1	\$0.13	SOD-123HE 13 mm ²

Name	Manufacturer	Part Number	Properties	Qty	Price	Footprint
Dsec	ON Semiconductor	MBRD835LT4G	VF@Io= 510.0 mV VRRM= 35.0 V	1	\$0.36	 DPAK 102 mm²
Dz	Micro Commercial Components	3SMAJ5932B-TP	Zener	1	\$0.13	 SMA 37 mm²
Rdmy	Vishay-Dale	CRCW0402715RFKED Series= CRCW..e3	Res= 715.0 Ohm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	 0402 3 mm²
Rfb	Vishay-Dale	CRCW0603127KFKEA Series= CRCW..e3	Res= 127.0 kOhm Power= 100.0 mW Tolerance= 1.0%	1	\$0.01	 0603 5 mm²
Rset	Vishay-Dale	CRCW060312K1FKEA Series= CRCW..e3	Res= 12.1 kOhm Power= 100.0 mW Tolerance= 1.0%	1	\$0.01	 0603 5 mm²
Rsnb	Vishay-Dale	CRCW0402100RFKED Series= CRCW..e3	Res= 100.0 Ohm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	 0402 3 mm²
T1	Core=TDK , CoilFormer=TDK	Core=B65805P0000R049 , CoilFormer=B65806P1008D001	Lp= 10.0 µH Turns Ratio(Nps)= 7:3 Npri= 7.0 Nsec= 3.0	1	\$0.78	 TDK_B65803 146 mm²
U1	Texas Instruments	LM25184NGUR	Switcher	1	\$2.11	NGU0008C 25 mm²







Operating Values

#	Name	Value	Category	Description
1.	T1 NPS	2.333		Transformer primary to secondary turns ratio
2.	Cin IRMS	4.374 A	Capacitor	Input capacitor RMS ripple current
3.	Cin Pd	19.132 mW	Capacitor	Input capacitor power dissipation
4.	Cout IRMS	2.073 A	Capacitor	Output capacitor RMS ripple current
5.	Cout Pd	1.432 mW	Capacitor	Output capacitor power dissipation
6.	T1 Iprim RMS	1.682 A	Current	Transformer Primary RMS Current
7.	T1 Iprim pk	4.461 A	Current	Transformer Primary Peak Current
8.	T1 Is1 RMS	4.681 A	Current	Transformer Secondary1 RMS Current
9.	T1 Is1 pk	10.409 A	Current	Transformer Secondary1 Peak Current
10.	IC Pd	559.1 mW	IC	IC power dissipation
11.	IC Tj	53.091 degC	IC	IC junction temperature

#	Name	Value	Category	Description
12.	ICThetaJA	41.3 degC/W	IC	IC junction-to-ambient thermal resistance
13.	Cin Pd	19.132 mW	Power	Input capacitor power dissipation
14.	Cout Pd	1.432 mW	Power	Output capacitor power dissipation
15.	IC Pd	559.1 mW	Power	IC power dissipation
16.	BOM Count	15	System	Total Design BOM count
17.	Duty Cycle	39.326 %	System Information	Duty cycle
18.	Efficiency	79.502 %	System Information	Steady state efficiency
19.	FootPrint	415.0 mm ²	System Information	Total Foot Print Area of BOM components
20.	Frequency	184.259 kHz	System Information	Switching frequency
21.	Iout	3.0 A	System Information	Iout operating point
22.	Mode	DCM/BCM	System Information	Conduction Mode
23.	Pout	15.0 W	System Information	Total output power
24.	Total BOM	\$4.4	System Information	Total BOM Cost
25.	Vin	18.0 V	System Information	Vin operating point
26.	Vout	5.0 V	System Information	Operational Output Voltage
27.	Vout Tolerance	9.6 %	System Information	Vout Tolerance based on IC Tolerance (no load) and voltage divider resistors if applicable
28.	Vout p-p	49.931 mV	System Information	Peak-to-peak output ripple voltage

Design Inputs

Name	Value	Description
Iout	3.0	Maximum Output Current
VinMax	36.0	Maximum input voltage
VinMin	18.0	Minimum input voltage
VinTyp	24.0	Typical input voltage
Vout	5.0	Output Voltage
base_pn	LM25184	Base Product Number
source	DC	Input Source Type
Ta	30.0	Ambient temperature

WEBENCH® Assembly

Component Testing

Some published data on components in datasheets such as Capacitor ESR and Inductor DC resistance is based on conservative values that will guarantee that the components always exceed the specification. For design purposes it is usually better to work with typical values. Since this data is not always available it is a good practice to measure the Capacitance and ESR values of C_{in} and C_{out} , and the inductance and DC resistance of L1 before assembly of the board. Any large discrepancies in values should be electrically simulated in WEBENCH to check for instabilities and thermally simulated in WebTHERM to make sure critical temperatures are not exceeded.

Soldering Component to Board

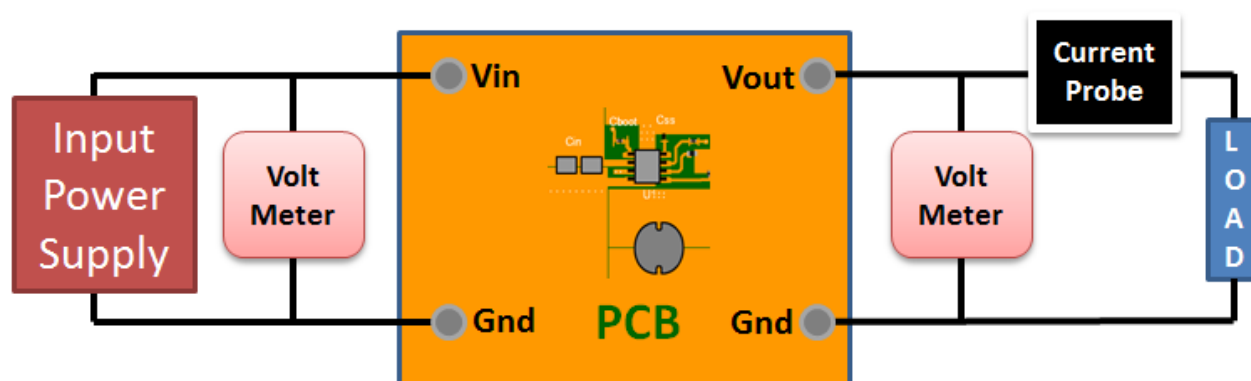
If board assembly is done in house it is best to tack down one terminal of a component on the board then solder the other terminal. For surface mount parts with large tabs, such as the DPAK, the tab on the back of the package should be pre-tinned with solder, then tacked into place by one of the pins. To solder the tab down to the board place the iron down on the board while resting against the tab, heating both surfaces simultaneously. Apply light pressure to the top of the plastic case until the solder flows around the part and the part is flush with the PCB. If the solder is not flowing around the board you may need a higher wattage iron (generally 25W to 30W is enough).

Initial Startup of Circuit

It is best to initially power up the board by setting the input supply voltage to the lowest operating input voltage 18.0V and set the input supply's current limit to zero. With the input supply off connect up the input supply to V_{in} and GND. Connect a digital volt meter and a load if needed to set the minimum load of the design from V_{out} and GND. Turn on the input supply and slowly turn up the current limit on the input supply. If the voltage starts to rise on the input supply continue increasing the input supply current limit while watching the output voltage. If the current increases on the input supply, but the voltage remains near zero, then there may be a short or a component misplaced on the board. Power down the board and visually inspect for solder bridges and recheck the diode and capacitor polarities. Once the power supply circuit is operational then more extensive testing may include full load testing, transient load and line tests to compare with simulation results.

Load Testing

The setup is the same as the initial startup, except that an additional digital voltmeter is connected between V_{in} and GND, a load is connected between V_{out} and GND and a current meter is connected in series between V_{out} and the load. The load must be able to handle at least rated output power + 50% (7.5 watts for this design). Ideally the load is supplied in the form of a variable load test unit. It can also be done in the form of suitably large power resistors. When using an oscilloscope to measure waveforms on the prototype board, the ground leads of the oscilloscope probes should be as short as possible and the area of the loop formed by the ground lead should be kept to a minimum. This will help reduce ground lead inductance and eliminate EMI noise that is not actually present in the circuit.



WEBENCH® Transformer Report

#	Name	Value
1.	Core Part Number	B65805P0000R049
2.	Core Manufacturer	TDK
3.	Coil Former Part Number	B65806P1008D001
4.	Coil Former Manufacturer	TDK

Transformer Electrical Diagram

Primary

Turns	7.0
AWG	30.0
Layers	2.0
Strands	4.0
Insulation Type	Heavy Insulated Magnet Wire

Secondary

Turns	3.0
AWG	33.0
Layers	1.0
Strands	3.0
Insulation Type	Triple Insulated

Transformer Construction Diagram

Winding Instruction

Winding	AWG	Turns	Winding Orientation
Primary First 1/2.0	30.0	4	Clockwise
Triple Insulated Secondary	33.0	3.0	Counter Clockwise
Primary Second 1/2.0	30.0	3	Clockwise

Transformer Parameters

#	Name	Value
1.	Lpri	1.0E-5H
2.	Inductance Factor(AI)	205.0nH
3.	Npri	7.0
4.	Nsec	3.0
5.	Core Type	RM5
6.	Core Material	N49
7.	Bmax	0.21T
8.	Switching Frequency	243.51kHz
9.	DMax	0.49
10.	Ipk(Primary)	3.6A
11.	Irms(Primary)	1.68A
12.	Ipk(Secondary)	8.4A
13.	Irms(Secondary)	3.47A

Design Assistance

1. Master key : F698FF00F37BF3C5[v1]

2. **LM25184** Product Folder : <http://www.ti.com/product/LM25184> : contains the data sheet and other resources.

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