

# How to Design With TPS65560/TPS65561 Photo Flash Charger and IGBT Driver

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#### ABSTRACT

The Texas Instruments TPS65560/TPS65561 photo flash chargers offer a complete solution for charging a photo flash capacitor from a battery input, and subsequently discharging the capacitor to a xenon flash tube. These devices have an integrated voltage reference, power switch, IGBT driver, and control logic blocks for capacitor charging and driving IGBT applications. Compared with discrete solutions, these devices reduce the component count, shrink the solution size, and ease designs for xenon tube applications. Additional advantages are fast charging times and high efficiency from an optimized PWM control algorithm.

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### 1 Introduction

The TPS65560/TPS65561 photo flash chargers offer a complete solution for charging a photo flash capacitor from a battery input, and subsequently discharging the capacitor to a xenon flash tube. These devices have an integrated voltage reference, power switch, insulated gate bipolar transistor (IGBT) driver, and control logic blocks for capacitor charging and driving IGBT applications. Compared with discrete solutions, these devices reduce the component count, shrink the solution size, and ease designs for xenon tube applications. Additional advantages are fast charging times and high efficiency from an optimized PWM control algorithm. The typical application circuit is shown in Figure 1.

Among the salient features of the TPS65560/TPS65561 are programmable peak current at primary side, detecting STOP charging at primary side, and four kinds of protections.

- It is easy to program the peak current at the primary side. The peak current can be set from I(PEAK1) to I(PEAK2) by using the I\_PEAK pin of the TPS65560/TPS65561 (see Figure 9). These values (I<sub>(PEAK1)</sub> and I<sub>(PEAK2)</sub>) are specified in each product data sheet. Section 2.1.3 discusses this in detail.
- The target output voltage is set by the turn ratio of the transformer. The TPS65560/TPS65561 stop
  charging when they detect the target voltage from the primary side via the transformer. VFULL, which
  is the target voltage on the primary side, is specified in each product data sheet. Section 2.1.2
  discusses this in detail.
- The devices have four kinds of protections: MAX ON TIME, MAX OFF TIME, OVER VDS, and THERMAL disable. Section 2.1.8 discusses these in detail.

The TPS65560/TPS65561 are particularly well suited for portable device applications, such as digital still cameras (DSCs), digital video cameras (DVCs), optical film cameras, mobile camera phones, and PDAs with cameras.



**Figure 1. Typical Application Circuit** 

### 2 Operation

### 2.1 Basic Function

### 2.1.1 How to Start and Stop Charging

The TPS65560/TPS65561 have one internal enable latch, F1, that holds the state (ON/OFF status) of the device (see Figure 2). The only way to start charging is to input the rising edge into the CHG pin (see time A/C/H in Figure 4). Each time the rising edge is applied, the TPS65560/TPS65561 start charging.

The following items describe how to stop charging:

- 1. Forcing a STOP by setting the CHG pin to a logic low (see time B in Figure 4).
  - This manually stops the charging. Setting the CHG pin to low forces the internal enable signal (ENA) (see Figure 2) low and the internal FET switch turns off.
- Automatic STOP by detecting the output voltage when V<sub>OUT</sub> reaches the target value (see time D in Figure 4).
  - This is the standard stop function. U1 (see Figure 2) compares ( $V_{SW} V_{BAT}$ ) to VFULL, which is the target voltage on the primary side. ( $V_{SW}$  is the voltage at the SW pin and  $V_{BAT}$  is the battery voltage.) The TPS65560/TPS65561 automatically stop charging when ( $V_{SW} V_{BAT}$ ) exceeds VFULL.
- 3. Protected stop by detecting an overvoltage (OVDS) on the SW pin (see time I in Figure 4).
  - This function protects the TPS65560/TPS65561 from stress due to overcurrent at the SW pin when the internal FET switch is ON. The internal FET is turned off if the voltage between the drain and the source of the FET exceeds the specified OV<sub>DS</sub> voltage. The value (overcurrent detection at V<sub>SW</sub>) is specified in each product data sheet. Internally, exceeding OVDS makes F1 reset, forcing ENA to low and switching the internal FET off.



To prevent false operation due to noise on the CHG pin, the TPS65560/TPS65561 have a logic mask between CHG input signal and internal enable signal (ENA) (see Figure 3). The mask is valid up to the rising edge of th ENA signal. The typical mask time is approximately 12  $\mu$ s.



Figure 3. CHG Mask Time

(1)



Figure 4. Whole Operation Sequence Diagram

### 2.1.2 Control Charging

The TPS65560/TPS65561 application circuit is based on a flyback power-supply topology. When the internal FET switch turns on, current, which is programmable by the I\_PEAK pin voltage, flows into the primary side of the transformer and, thus, stores energy in the primary winding. When the internal FET switch turns off, the stored energy is transferred to the secondary side of the transformer. At that moment, the current flows in the secondary side to the photo flash capacitor ( $C_{OUT}$  in Figure 1) via the diode, D1.

The TPS65560/TPS65561 use three comparators (U1, U2, and U3) (see Figure 1 and Figure 2) to determine the state of the internal FET switch. The descriptions for these comparators follow.

- U1 (VFULL comparator): Detects charge completion
- U2 (VZERO comparator): Detects the turning ON timing
- U3 (I\_PEAK comparator): Detects the turning OFF timing

While internal FET switch is ON (time1 to time2 in Figure 5), U3 monitors  $I_{SW}$ , which is the current flowing through the SW pin to PGND. When ISW exceeds the target peak current defined by the I\_PEAK pin voltage, SW turns OFF (time2 in Figure 5).

When the internal FET switch turns OFF (time2 in Figure 5), the magnetic energy in the primary of the transformer is transferred to the secondary side. Meanwhile, U2 monitors the kickback voltage at the SW terminal. As the energy is discharging, the kickback voltage is increasing according to the increase of  $V_{OUT}$  (time2 to time3 in Figure 5). When most all of the energy is discharged, the system cannot continue rectification via the diode, and the charging current of  $I_{OUT}$  goes to zero (time3 in Figure 5). After rectification stops, the small amount of energy left in the transformer is released via parasitic paths, and the kickback voltage reaches zero (time3 to time4 in Figure 5). During this period, U2 makes the internal FET switch turn ON when (V(SW) – VBAT) dips from V(ZERO) (time5 in Figure 5). In the actual circuit, the period between time4 and time5 in Figure 5 is small, or does not appear dependent on the delay time from the U2 detection to the internal FET switch ON.

The ON time of internal FET switch depends on the target peak current defined by the I\_PEAK pin voltage. The ON time is calculated by Equation 1. The reverse recovery time (Trr) of the diode, which is put on the secondary side, is not a constant value because it varies by temperature, forward current, and the variable current at turn OFF. Section 3.2.1 discusses this influence in detail.

$$T_{ON(n)} = L_{P} \frac{I\_PEAK}{V_{BAT}} + Trr(n)$$



Operation

Where:

 $T_{ON(n)} = ON$  time at n cycle switching  $L_P = Primary$  inductance  $I_PEAK = Peak$  current at primary side  $V_{BAT} = Battery$  voltage Trr(n) = Reverse recovery time at n cycle switching

On the other hand, the OFF time depends on output voltage for each cycle. This is because the current that flows on the secondary side depends on output voltage for each cycle. The OFF time at each cycle is calculated by Equation 2.

$$T_{OFF(n)} = N \times L_{P} \frac{I\_PEAK}{V_{OUT(n)}}$$

(2)

Where:

 $T_{OFF(n)} = OFF$  time at n cycle switching N = Turn ratio of transformer V<sub>OUT(n)</sub> = Output voltage at n cycle switching



Figure 5. Timing Diagram for One Switch Cycle



Figure 6. Timing Diagram for Beginning/Ending Cycles



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### 2.1.3 How to Define Peak Primary Current

The I\_PEAK pin of the TPS65560/TPS65561 is used to define the peak current in the primary of the transformer. The programmable range is from 0.8 A to 1.8 A. The I\_PEAK input is treated as a logic input when its voltage is below  $V_{(PKL)}$  (0.6 V) and above  $V_{(PKH)}$  (2.4 V). If the input is less than  $V_{(PKL)}$  or more than  $V_{(PKH)}$ , the value of the peak current is equal to  $I_{(PEAK1)}$  or  $I_{(PEAK2)}$  (see Figure 9).  $I_{(PEAK1)}$  and  $I_{(PEAK2)}$  are specified in the data sheet. For voltages between  $V_{(PKL)}$  and  $V_{(PKH)}$ ,  $I_PEAK$  input is treated as analog input. Typical usages of the variable primary current include:

- Changing I\_PEAK depending on the battery capacity. For example, I\_PEAK can be set high when the battery is fully charged and can supply the most current. As the battery discharges, I\_PEAK can be decreased to reduce the amount of peak current the battery needs to supply.
- I\_PEAK can be used for active power management. For example, I\_PEAK can be reduced when the lenses' zoom motor is operating to avoid excessive current draw on the battery.

The voltage on the I\_PEAK pin (V\_PEAK) can be controlled in three ways (see Figure 1).

- Use an external controller, and treat I\_PEAK as the logic input pin. This method produces only the two
  values of peak current, I<sub>(PEAK1)</sub> and I<sub>(PEAK2)</sub> (see Figure 9 and Figure 10).
- Use an external controller with a digital-to-analog converter (DAC) to force V\_PEAK to follow analog
  information, such as battery voltage. The DAC can set the voltage on the I\_PEAK pin between V<sub>(PKL)</sub>
  and V<sub>(PKH)</sub>.
- Use an analog circuit. The function is the same as using a DAC. The voltage on I\_PEAK can be set using an analog circuit as shown in Figure 1.





Figure 10. IPEAK Pin Voltage vs Peak Current (TPS65561)

### 2.1.4 Peak Current Depends on Delay at I\_PEAK Comparator

A typical 270-ns delay occurs from the detection of ISW exceeding the target peak current to the turning off the internal FET switch. This means that there is a difference between the target peak current and the actual peak current. Due to this, the actual peak current depends on the inductance of the primary side (see Figure 11) even though the I\_PEAK pin voltage is the same. The difference depends on the average current from the battery and the charging time. Section 3.1 discusses the selection of the transformer in detail.



Figure 11. I\_PEAK Delay Depends on Primary-Side Inductance



### 2.1.5 I\_PEAK Temperature Characteristic

The temperature characteristic is almost flat (see Figure 12 and Figure 13). This data was measured with the following conditions: VCC: 3.3 V, VBAT: 4.2 V, primary inductance of transformer: 15  $\mu$ H.



Figure 12. I\_PEAK Temperature Characteristic (TPS65560)



Figure 13. I\_PEAK Temperature Characteristic (TPS65561)

### 2.1.6 Charge Status Indicator

The TPS65560/TPS65561 drive the charge complete indicator, XFULL, low when the charging operation is complete. To communicate to a controller that the charging is complete, connect the XFULL pin to the controller with a pullup resistor (see Figure 14). It is strongly recommended that the CHG pin be set to low immediately after the charging is complete. The XFULL output can also be used to drive a LED to provide a visual indication of charging status. Simply connect the anode to the interface voltage ( $V_{I/F}$ ) and the cathode to XFULL (see Figure 15).





### Figure 14. Connect Controller to XFULL

Figure 15. Connect LED to XFULL

The XFULL output is configured as an open-drain MOSFET (see Figure 2). The MOSFET has a low current sink capability. The current sink capacity of XFULL is shown in Figure 16.



Figure 16. I\_XFULL vs V\_FULL



#### 2.1.7 How to Use Integrated IGBT Driver to Flash Xenon Lamp

The TPS65560/TPS65561 have an integrated IGBT driver to drive the gate of IGBT for a lamp trigger circuit. Once the photo flash capacitor is charged, the F\_ON pin is switched from Low to High to activate the lamp trigger. The CHG pin must remain at GND level when the F\_ON pin is switched to High to fire the photo flash. The TPS65560/TPS65561 have a mask filter (see Figure 17). This mask filter provides some noise immunity for the CHG pin when the xenon lamp is flashing.

The TPS65560/TPS65561 have internal pullup and pulldown resistors as shown in Figure 18; these values are specified in each data sheet (<u>SLVS608</u> and <u>SLVS691</u>). IGBTs are sensitive to fast turnoff times. To achieve a slower turnoff time, the TPS65560/TPS65561 have integrated pullup and pulldown resistors. The recommended rate of turnoff time should be verified with the IGBT data sheet. An additional series resistor can be added between the G\_IGBT pin and the gate of the IGBT if slower turnoff times are required. See the TPS65560/TPS65561 data sheets to select the suitable value of pullup and pulldown resistors.



Figure 17. Relationship Between CHG Signal and F\_ON Signal



Figure 18. Equivalent Circuits of IGBT Driver

### 2.1.8 Protections

The TPS65560/TPS65561 photo flash chargers have four forms of protections: MAX ON TIME, MAX OFF TIME, OVER VDS SHUTDOWN, and THERMAL DISABLE.

• MAX ON TIME

To prevent a condition, such as pulling too much current from a high-impedance power source (i.e., an almost empty battery) and never reaching peak current, the TPS65560/TPS65561 provide a maximum ON TIME function. If the ON TIME exceeds  $t_{MAX}$ , the SW pin of the TPS65560/TPS65561 are forced off, regardless of the target current defined by I\_PEAK pin voltage.  $t_{MAX}$  typically is designed to be 100 µs.

• MAX OFF TIME

To prevent a condition such as never increasing the voltage at the SW pin when the internal FET switch is OFF, the TPS65560/TPS65561 provide a maximum OFF TIME function. If the OFF TIME exceeds  $t_{MIN}$ , the TPS65560/TPS65561 are forced on, regardless of  $V_{ZERO}$  detection.  $t_{MIN}$  typically is designed to be 50 µs.

OVER VDS SHUTDOWN

The TPS65560/TPS65561 provide an overvoltage monitoring function of the SW pin. The TPS65560/TPS65561 are latched off if the voltage on the SW pin is above  $OV_{DS}$  during the switch ON TIME (see Figure 5). This function protects excessive current from flowing through the SW pin to PGND. The device could be damaged if not protected. The typical  $OV_{DS}$  limit is defined in the TPS65560/TPS65561 data sheets.

THERMAL DISABLE

If the junction temperature of the TPS65560/TPS65561 exceeds 150°C, all functions stop (see Figure 19). If the level of the CHG pin is high, the device automatically restarts when its temperature has dropped below the threshold (see Figure 20).





Figure 20. Charging Automatically Restarts When Ambient Temperature Reaches Threshold

### 2.2 How to Calculate Average Current

Average current from the battery is the key for efficiency and charging time. Equation 3 and Equation 4 show the method of the calculation for average current from the battery.

At one switching, the charge coming from the battery is calculated as shown in Equation 3:

$$\Delta Q = \int \frac{V_{BAT}}{L_{P}} dt = \frac{V_{BAT}}{2L_{P}} T_{ON(n)}^{2}$$
(3)

Where:

 $\Delta Q$  = The charge coming from the battery at one switching

 $L_P$  = Primary inductance

V<sub>BAT</sub> = Battery voltage

Trr(n) = On time at n cycle switching

The average current from the battery is calculated as shown in Equation 4:

$$I_{BATave} = \int_{0}^{T_{C}} \frac{\Delta Q}{T_{ON(n)} + T_{OFF(n)}} dt$$

Where:

 $\begin{array}{l} T_{C} = Charging time \\ T_{ON(n)} = ON time at n cycle switching \\ T_{OFF(n)} = OFF time at an cycle switching \\ I_{BATave} = Average current from battery \end{array}$ 

### 2.3 Efficiency

Efficiency is defined as the output power divided by the input power (see Equation 5):

$$\eta = \frac{\mathsf{P}_{\mathsf{OUT}}}{\mathsf{P}_{\mathsf{IN}}}$$

(5)

(4)

(6)

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Where:

The primary charging power ( $P_P$ ) charges the primary-side inductor. It is calculated as shown in Equation 6:

$$P_P = V_{BAT} \times I_{BATave}$$

Where:

 $V_{BAT}$  = Battery voltage I<sub>BATave</sub> = Average current from battery

The secondary discharging power ( $P_S$ ) is equal to the energy discharged by the photo flash capacitor. It is calculated as shown in Equation 7:

$$P_{S} = \frac{1}{2 \times T} C_{OUT} \times \left( V_{OUT} - V_{ini} \right)^{2}$$
(7)

Where:

 $\begin{array}{l} C_{OUT} = Capacitance \ of \ photo \ flash \ capacitor \\ V_{OUT} = Output \ voltage \ after \ charging \\ V_{ini} = Output \ voltage \ before \ charging \\ T = Charging \ time \end{array}$ 

Therefore, efficiency is calculated as shown in Equation 8:

$$\eta = \frac{P_{S}}{P_{P}} = \left(\frac{1}{2}C_{OUT} - \left(V_{OUT} - V_{ini}\right)^{2}\right) / V_{VBAT} \times I_{BATave} \times T$$
(8)

Equation 8 computes measured efficiency with ideal conditions. However, the efficiency also depends on parameters such as DC resistance of the transformer, battery line impedance, and reverse recovery time (Trr) of the diode. These can be checked by using a target output voltage ( $V_{OUT}$ ) of 320 V and a photo flash capacitor ( $C_{OUT}$ ) of 120 µF. The actual efficiency can be measured with two parameters, battery voltage and I\_PEAK pin voltage (see Figure 21 and Figure 22).







Figure 22. Efficiency at VCC 3.3 V (TPS65561)



Operation

(9)

Charging time is one of the most important factors of the photo flash charger. It depends on the average current from the battery, battery voltage ( $V_{BAT}$ ), target output voltage ( $V_{OUT}$ ), photo flash capacitor ( $C_{OUT}$ ), and the efficiency ( $\eta$ ). Average input current from the battery depends on the peak current in the primary side.

The difference in output voltage with one switching cycle ( $\Delta V_{OUT}$ ) is calculated as shown in Equation 9:

$$\Delta V_{OUT} \approx \frac{\Delta E_{IN}}{C_{OUT}V_{OUT(n)}} = \frac{1}{2} \times \frac{\eta}{C_{OUT}V_{OUT(n)}} \times L_{P} \times I_{P} EAK^{2}$$

Where:

$$\begin{split} I\_PEAK &= Peak \text{ current at primary side} \\ \eta &= Efficiency \\ C_{OUT} &= Capacitance of photo flash capacitor \\ V_{OUT(n)} &= Output \text{ voltage at n cycle switching} \\ L_P &= Primary \text{ inductance} \end{split}$$

To improve the charging time, the following items are important:

Efficiency

The higher the efficiency, the better and faster the charging time. The efficiency depends on the following items:

- Transformer

The efficiency depends on the copper loss and the core losses in the transformer. Larger diameter wire is the only way to reduce the copper losses. This means that the size of the transformer must be larger.

Changing the core material to another material with better frequency characteristics, increasing the effective core area, or increasing the number of turns in the winding all can reduce the core losses. But, this can also increase the size of the transformer.

- Line impedance

To improve the efficiency, the line impedance should be reduced as much as possible. This can be accomplished by using wide traces on the circuit board.

Diode

The efficiency depends on the parametric capacitor and the reverse recovery time:

Average current from battery

The larger the average current, the faster the charging time. Efficiency depends on the following items:

Diode

The efficiency depends on the parametric capacitor and the reverse recovery time.

Primary inductance

As section 2.1.4 shows, this relates to the peak current on the primary side. To avoid the influence of I\_PEAK delay, a larger inductance is recommended. From the efficiency point of view, a range from 7  $\mu$ H to 15  $\mu$ H is recommended.

Photo flash capacitor/target output voltage

A smaller output voltage value effectively reduces the charging time, but this value depends on the brightness of the xenon lamp and the flash brightness depends on the energy stored in the capacitor. The required flash intensity should be initially defined.

These can be checked with a target output voltage ( $V_{OUT}$ ) of a 320-V photo flash capacitor ( $C_{OUT}$ ) of 120 µF. The actual efficiency can be measured with two parameters—battery voltage and I\_PEAK pin voltage (see Figure 23 and Figure 24).







Figure 24. Charging Time at VCC 3 V (TPS65561)



### 3 How to Select External Components

### 3.1 How to Select a Transformer

The transformer is the key component for faster charging and higher efficiency. The following discussion provides useful information for selecting a transformer.

#### 3.1.1 How to Determine Turn Ratio and Primary Inductance

First, determine the desired target output voltage, which depends on the desired brightness of the flash. After that, the turn ratio of transformer (N) is calculated by Equation 10. The recommended range of the turn ratio of transformer is from 10 to 12.

$$N = \frac{V_{OUT} + V_{D}}{V FULL}$$

Where:

$$\label{eq:Voltage} \begin{split} &\mathsf{N} = \mathsf{Turn} \ \mathsf{ratio} \ \mathsf{of} \ \mathsf{transformer} \\ &\mathsf{V}_{\mathsf{OUT}} = \mathsf{Target} \ \mathsf{output} \ \mathsf{voltage} \\ &\mathsf{V}_{\mathsf{O}} = \mathsf{Forward} \ \mathsf{diode} \ \mathsf{voltage} \\ &\mathsf{V}_{\mathsf{F}}\mathsf{FULL} = \mathsf{Primary} \ \mathsf{target} \ \mathsf{voltage} \end{split}$$

Next, determine the peak current value on the primary side to determine the voltage on the I\_PEAK pin (see Section 2.1.3). The transformer's primary inductance can be calculated using Equation 11 after choosing the peak current.

$$\frac{V_{OUT} \times T_{OFF MIN}}{N \times I_{P} EAK} \le L_{P} \le 600 \ [\mu H]$$

Where:

 $\label{eq:Vout} \begin{array}{l} V_{OUT} = \text{Target output voltage} \\ T_{OFF \ MIN} = \text{Minimum OFF time just before reaching the target voltage specified in the data sheet,} \\ XFULL after \ V(SW) \ exceeds \ V(FULL). \\ I_{PEAK} = \text{Peak current at primary side} \\ N = \text{Turn ratio of transformer} \\ L_{P} = \text{Primary inductance} \end{array}$ 

The minimum inductance for the primary side is defined by the allowable minimum OFF time ( $T_{OFF MIN}$ ) at the target output voltage, and the maximum inductance at the primary side is defined by the MAX ON TIME protection. The recommendation range of primary-side inductance is from 7 µH to 15 µH from an efficiency point of view.

(10)

(11)



#### 3.1.2 Leakage Inductance

A transformer with too much stray inductance can cause damage to the internal FET due to large voltage spikes (over 50 V) at the SW pin (see Figure 25).



Figure 25. Surge Voltage at SW Pin

The leakage inductance of the transformer is determined by the coefficient of coupling, K, of the transformer (see Equation 12). For best results, the coefficient coupling should be more than 0.97.

$$K = \frac{L_{P} - L_{PL}}{L_{P}}$$

(12)

Where:

 $L_P$  = Primary inductance  $L_{Pl}$  = Primary leakage inductance

Table 1 shows the allowable maximum leakage inductance to protect the internal FET switch from inductive spikes when the internal FET switch turned OFF.

I_PEAK RANGE (A)	MAXIMUM LEAKAGE INDUCTANCE [µH]
<1.1	0.20
1.1 to 1.3	0.16
1.3 to 1.5	0.14
1.5 to 1.8	0.12
>1.8	0.11

#### Table 1. Guideline About Leakage Inductance

#### 3.1.3 DC Resistance

The dc resistance is determined by the number of turns of wire in the transformer and the wire's cross-sectional area. A higher dc resistance increases the overall losses of the transformer. To get higher efficiency, select the transformer with the lower dc resistance.

#### 3.1.4 Recommended Transformers

Table 2 and Table 3 are recommended transformers for the TPS65560.

TYPE NUMBER	SIZE W × D × H (mm)	L <sub>Ρ</sub> (μΗ)	l <sub>SW</sub> (Max) (A)	R <sub>PRI</sub> (mΩ)	R <sub>SEC</sub> (Ω)	TURN RATIO
TTRN-060S-015	6,8 × 8 × 5	14	2	200	18	1:10
TTRN-060S-014						1:11
TTRN-060S-016					21	1:12
TTRN-038S-009	6,5 × 6,4 × 4	14	1.3	86	15	1:10
TTRN-038S-006						1:11
TTRN-038S-010					18	1:12
TTRN-038S-011	6,5 × 6,4 × 4	4 7	2	2 86	10	1:10
TTRN-038S-007						1:11
TTRN-038S-012					11	1:12

### Table 2. Recommended Transformers<sup>(1)</sup> (Tokyo Coil Engineering)

<sup>(1)</sup> These values are the reference for designing.

### General Enquiry (Tokyo Coil Engineering)

TEL: +81-426-56-6262 FAX: +81-426-56-6336 E-mail: tce@tokyo-coil.co.jp Web: <u>http://www.tokyo-coil.co.jp/</u>

#### Table 3. Recommended Transformers (Kijima-musen)<sup>(1)</sup>

TYPE NUMBER	SIZE W × D × H (mm)	L <sub>Ρ</sub> (μΗ)	I <sub>SW</sub> (Max) (A)	R <sub>PRI</sub> (mΩ)	R <sub>SEC</sub> (Ω)	TURN RATIO	
SBTI-5.6-1	6,3 × 5,6 × 4	9.5		106	24.22	1:10	
SBTI-5.6-2			9.5	1.8	117	26.46	1:11
SBTI-5.6-3					105	36.56	1:12

<sup>(1)</sup> These values are the reference for designing.

#### General Enquiry (Kijima-musen)

TEL: +81-3-3755-1101 FAX: +81-3-3755-5577 E-mail: sale@kijima-m.co.jp

### 3.2 How to Select a Diode

### 3.2.1 Principle of Reverse Current

The most important factor in selecting a diode is the reverse recovery time (Trr). Trr influences the charging time and the efficiency. During Trr, the current in the secondary side should be flowing from the capacitor to the transformer. The mechanism of reverse current is described in the following steps (see Figure 26 and Figure 27).

1. Internal FET switch = ON

When the internal FET switch is ON, the primary current is flowing forward and starts charging. The voltage at the secondary side reverse biases the diode, so it is OFF and no current flows.

2. Internal FET switch turns OFF

When the internal FET switch turns OFF, the primary current stops flowing and the voltage at the secondary side becomes positive, thus, forward biasing the diode, the diode turns ON, and secondary current flows to the photo flash capacitor.

3. ETRANS is almost zero and reverse current flows.

Energy charging of the primary side ( $E_{TRANS}$ ) decreases to almost zero. When this happens, the internal FET switch turns ON. However, the diode cannot immediately turn OFF because of the



#### How to Select External Components

reverse recovery time. Hence, reverse current flows through the diode during Trr. When current finally flows forward in the diode, the voltage on the primary side reduces to less than zero, approximately -0.7 V.

4. Recovery diode

When its energy is moved to the photo flash charger, output voltage goes up to about 300 V and reduces the secondary-side voltage. Because of this, the anode voltage goes down and the cathode voltage goes up. The diode enters a recovering condition and recovers after Trr. When its voltage goes to approximately –0.7 V, the body diode of the internal FET switch turns ON. Its voltage goes up to GND. After Trr, the diode recovers and the reverse current stops.

The selection of a slow Trr diode results in high power consumption in the diode because of reverse current flow. Consequently, high diode power consumption results in slow charging times. To obtain faster charging time and efficiency, select a faster Trr if possible.



Figure 26. Mechanism of Reverse Current



Figure 27. Diagram of Reverse Current

### 3.2.2 Important Reminders for Selecting Diodes

To select the proper diode for the photo flash charger, consider the following guidelines.

- Use a faster Trr. The recommended value is less than 100 ns.
- Current through the diode must not exceed the absolute maximum current flow of the forward current (I<sub>DIODE</sub>). I<sub>DIODE</sub> can be calculated using Equation 13.

$$I_{diode} = \frac{I\_PEAK}{N}$$

(13)

(14)

 $I\_PEAK = Peak$  current at primary side N = Turn ratio of transformer

• The absolute maximum reverse voltage (VR) must not be exceeded. VR can be calculated using Equation 14. The recommended value is more than 600 V.

$$V_{R} = V_{OUT} + N \times V_{BAT}$$

 $V_{OUT}$  = Output voltage  $V_{BAT}$  = Battery voltage N = Turn ratio of transformer

Recommended diodes are shown in Table 4 and Table 5.

TYPE NUMBER MAX RESERVE VOLTA (V)		MAX FORWARD CONTINUOUS CURRENT (A)	Trr (ns)
F1P8	800	0.5	30 <sup>(1)</sup>
FT02P80	800	0.2	45 <sup>(1)</sup>
FT02U60 600		0.2	70 <sup>(2)</sup>

Table 4. Recommended Diodes (Origin Electric)

(1) The measured condition is IF = 0.5 A, IR = 1 A.

<sup>(2)</sup> The measured condition is IF = IR = 100 mA.

### **General Inquiry (Origin Electric)**

TEL: +81-3-5954-9117 FAX: +81-3-5954-9122 E-mail: h\_teramoto@origin.jp Web: <u>http://www.origin.co.jp/</u>

#### Table 5. Recommended Diodes (Toshiba)

TYPE NUMBER	MAX RESERVE VOLTAGE (V)	MAX FORWARD CONTINUOUS CURRENT (A)	Trr (ns)
	800	0.5	100(1)
	600	0.7	100\**

<sup>(1)</sup> The measured condition is IF = 0.5 A, IR = 1 A.

#### **General Inquiry (Toshiba)**

TEL: +81-3-3457-3464 FAX: +81-3-5444-9356 E-mail: kenji.rikiishi@toshiba.co.jp Web: http://www.semicon.toshiba.co.jp/

### 3.3 How to Select Photo Flash Capacitor

Ensure that the photo flash capacitor  $C_{OUT}$  is a large-value type compared to that used in a forward converter. This is because the discharging energy of a flyback transformer is greater than that of a forward transformer. Equation 15 shows the computation for determining the photo flash capacitor value. Using a larger value than the one derived by this computation could burn out the flash element.

$$C_1 \leq \frac{2 \times E}{V_{out}^2}$$

Where:

 $C_1$  = Photo flash capacitor value E = Absolute maximum energy for xenon tube  $V_{OUT}$  = Target output voltage

### 4 PCB Information

The following PCB layout considerations can also result in better performance:

- **Note 1:** Any design factor resulting in a large leakage inductance value on the primary side should be avoided because it can lead to device failure due to overvoltage at the SW pin. The selection of a proper transformer, as discussed in the preceding section can reduce leakage inductance (see Section 3.1.2).
- **Note 2:** The loop indicated by dotted lines shown in Figure 28 should be laid out as small as possible to reduce voltage spikes at the SW pin. If this loop is large, the parasitic inductance may cause device failure.
- **Note 3:** The parasitic resistance in the power path from the battery to primary-side turn of the transformer should not be ignored because the large current flows from the battery to primary-side turn of the transformer. The TPS65560/TPS65561 have a single-point ground connection inside the IC at PGND PAD. Therefore, the PCB layout should also keep a single-point ground connection at the PGND terminal of TPS65560/TPS6556. A bypass capacitor (C3 in Figure 28) is required to avoid noise introduced by grounding; the recommended value is 1 μF. Also, the distance from C3 and VCC (PGND) should be minimized.

(15)



**Note 4:** To get an accurate output voltage, two bypass capacitors (C1 and C2 in Figure 28) are required to reduce the noise from the VBAT line. C1 is the bypass capacitor from the V<sub>BAT</sub> line to PGND; the recommended value is 10  $\mu$ F. Place it as close as possible to the battery. C2 is the bypass capacitor from the V<sub>BAT</sub> pin to PGND; the recommended value is 1  $\mu$ F. Place it as close as possible to the battery. C2 is close as possible to the IC.



Figure 28. PCB Design Guideline



### 5 Recommend Foot Pattern Information

#### FOR REFERENCE ONLY

## RGT (S-PQFP-N16)



NOTES: A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. Publication IPC-7351 is recommended for alternate designs.
- D. This package is designed to be soldered to a thermal pad on the board. Refer to Application Note, Quad Flat-Pack Packages, Texas Instruments Literature No. SCBA017, SLUA271, and also the Product Data Sheets for specific thermal information, via requirements, and recommended board layout. These documents are available at www.ti.com <a href="http://www.ti.com">http://www.ti.com</a>.
- E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC 7525 for stencil design considerations.
- F. Customers should contact their board fabrication site for minimum solder mask web tolerances between signal pads.

# **EXAMPLE LAND PATTERN**



### 6 Conclusion

This application report demonstrates several advantages of the TPS65560/TPS65561 photo flash chargers:

- These devices can be designed into a smaller area and require few external components because of the integrated IGBT driver.
- The peak current on the primary-side inductor can be set to a maximum of 1.8 A (TPS65560) or 2.2 A (TPS65561) by an external voltage reference. This makes it possible to control battery life and protect against system shutdown by large currents and to change the charging time.
- By selecting the proper external components, it is possible to achieve 70% or greater efficiency and charging times that are less than 4 s with a battery voltage of 4.2 V and the voltage on the I\_PEAK pin greater than 2 V for the TPS65560.

To maximize TPS65560/TPS65561 performance:

- Choose a diode with the fastest Trr speed, and select a transformer with the highest coefficient of coupling. These factors influence charging time and efficiency.
- Good system layout of the PCB can result in enhanced performance.

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