

PCN Number:	20230906001.1A	PCN Date:	September 6, 2023
Title:	Qualification of RFAB Wafer Fab site using qualified Process Technology, Die Revision and additional Assembly site/BOM options for select devices		
Customer Contact:	Change Management team	Dept:	Quality Services
Proposed 1st Ship Date:	Dec 6, 2023	Sample requests accepted until:	Oct 6, 2023*

***Sample requests received after October 6, 2023 will not be supported.**

Change Type:

<input checked="" type="checkbox"/> Assembly Site	<input checked="" type="checkbox"/> Design	<input type="checkbox"/> Wafer Bump Material
<input checked="" type="checkbox"/> Assembly Process	<input type="checkbox"/> Data Sheet	<input type="checkbox"/> Wafer Bump Process
<input checked="" type="checkbox"/> Assembly Materials	<input type="checkbox"/> Part number change	<input checked="" type="checkbox"/> Wafer Fab Site
<input type="checkbox"/> Mechanical Specification	<input type="checkbox"/> Test Site	<input checked="" type="checkbox"/> Wafer Fab Materials
<input checked="" type="checkbox"/> Packing/Shipping/Labeling	<input type="checkbox"/> Test Process	<input checked="" type="checkbox"/> Wafer Fab Process

PCN Details

Description of Change:

Revision A is to provide additional information highlighted below that was not included in the original PCN notification. NOTE: There are no samples offered as a result of this revision.

Texas Instruments is pleased to announce the addition of RFAB using the LBC7 qualified process technology and additional Assembly sites (PHI & CDAT) for the devices listed below in the product affected section.

Current Fab Site			Additional Fab Site		
Current Fab Site	Process	Wafer Diameter	Additional Fab Site	Process	Wafer Diameter
GFAB6	VIP1P	150 mm	RFAB	LBC7	300 mm
GFAB8	VIP1P	200 mm			
DL-LIN	VIP1P	200 mm			
SFAB	J11	150 mm			

The die was also changed as a result of the process change.

For more information on the performance of the LBC7 die (new chip) and any differences with the VIP1P/J11 die (legacy chip), please consult the datasheet revision listed below.

An example of that comparison is shown below:



LP2980-N

www.ti.com

SNOS733Q – APRIL 2000 – REVISED NOVEMBER 2023

5 Specifications

5.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted)^{(1) (2)}

		MIN	MAX	UNIT
V _{IN}	Continuous input voltage range (for legacy chip)	-0.3	16	V
	Continuous input voltage range (for new chip)	-0.3	18	V
V _{OUT}	Output voltage range (for legacy chip)	-0.3	9	V
	Output voltage range (for new chip)	-0.3	V _{IN} + 0.3 or 9 (whichever is smaller)	V
V _{ON/OFF}	ON/OFF pin voltage range (for legacy chip)	-0.3	16	V
	ON/OFF pin voltage range (for new chip)	-0.3	18	V
Current	Maximum output	Internally limited		A
Temperature	Operating junction, T _J	-55	150	°C
	Storage, T _{stg}	-65	150	°C

Construction differences are as follows:

Group 1 - (RFAB/Process migration + PHI & CDAT as additional Assembly sites):

	TFME	HNC	PHI	CDAT
Mount Compound	SID#A-03	SID#400154	8095733	4207123
Mold Compound	SID# R-17	SID#450228	4222198	4222198
Lead finish	Matte Sn	NiPdAu	NiPdAu	Matte Sn

Upon expiry of this PCN TI will combine lead free solutions in a single **standard part number**, for the devices in groups 1 & 2. For example; **LP2985-30DBVR** – can ship with both Matte Sn and NiPdAu/Ag.

Example:

- Customer order for 7500 units of LP2985-30DBVR with 2500 units SPQ (Standard Pack Quantity per Reel).
- TI can satisfy the above order in one of the following ways.
 - I. 3 Reels of NiPdAu finish.
 - II. 3 Reels of Matte Sn finish
 - III. 2 Reels of Matte Sn and 1 reel of NiPdAu finish.
 - IV. 2 Reels of NiPdAu and 1 reel of Matte Sn finish.

Qual details are provided in the Qual Data Section.

Reason for Change:

These changes are part of our multiyear plan to transition products from our 150-millimeter and 200-millimeter factories to newer, more efficient manufacturing processes and technologies, underscoring our commitment to product longevity and supply continuity.

Anticipated impact on Form, Fit, Function, Quality or Reliability (positive / negative):

None

Impact on Environmental Ratings:

Checked boxes indicate the status of environmental ratings following implementation of this change. If below boxes are checked, there are no changes to the associated environmental ratings.

RoHS	REACH	Green Status	IEC 62474
<input checked="" type="checkbox"/> No Change	<input checked="" type="checkbox"/> No Change	<input checked="" type="checkbox"/> No Change	<input checked="" type="checkbox"/> No Change

Changes to product identification resulting from this PCN:

Fab Site Information:

Chip Site	Chip Site Origin Code (20L)	Chip Site Country Code (21L)	Chip Site City
GFAB6	GF6	GBR	Greenock
GFAB8	GF8	GBR	Greenock
DL-LIN	DLN	USA	Dallas
SH-BIP-1	SHE	USA	Sherman
RFAB	RFB	USA	Richardson

Die Rev:

Current

New

Die Rev [2P]	Die Rev [2P]
A, B, C	A

Assembly Site Information:

Assembly Site	Assembly Site Origin (22L)	Assembly Country Code (23L)	Assembly City
TFME	NFM	CHN	Economic Development Zone
HNC	CHS	CHN	Jiaxing City
PHI	PHI	PHL	Baguio City
CDAT	CDA	CHN	Chengdu

Sample product shipping label (not actual product label)

TEXAS INSTRUMENTS
 MADE IN: Malaysia
 2DC: 20:
 MSL 2 /260C/1 YEAR SEAL DT
 MSL 1 /235C/UNLIM 03/29/04
 OPT: 39
 ITEM:
 LBL: 5A (L)T0:1750
 (1P) SN74LS07NSR
 (Q) 2000 (D) 0336
 (31T) LOT: 3959047MLA
 (4W) TKY (1T) 7523483SI2
 (P)
 (2P) REV: (V) 000017
 (20L) CSO: SHE (21L) CCO: USA
 (22L) ASO: MLA (23L) ACO: MYS

Product Affected:

Group 1 Device List (RFAB/Process migration + PHI & CDAT as additional Assembly sites):

LP2985-18DBVR	LP2985-33DBVT	LP2985A-25DBVR	LP2985A-33DBVT
LP2985-30DBVR	LP2985-50DBVR	LP2985A-33DBVR	LP2985A-33DBVTG4
LP2985-33DBVR	LP2985-50DBVT	LP2985A-33DBVRG4	LP2985A-50DBVR
LP2985-33DBVRG4	LP2985A-18DBVR		

Group 2 Device List (RFAB/Process migration only):

LP2980AIM5-2.5/NOPB	LP2980IM5X-ADJ/NOPB	LP2985AIM5X-1.8/NOPB	LP2985IM5-3.5/NOPB
LP2980AIM5-3.0/NOPB	LP2985-25DBVR	LP2985AIM5X-2.5/NOPB	LP2985IM5-3.6/NOPB
LP2980AIM5-3.3/NOPB	LP2985-28DBVR	LP2985AIM5X-2.8/NOPB	LP2985IM5-3.8/NOPB
LP2980AIM5-5.0/NOPB	LP2985A-30DBVR	LP2985AIM5X-3.0/NOPB	LP2985IM5-4.0/NOPB
LP2980AIM5X-3.0/NOPB	LP2985A-50DBVT	LP2985AIM5X-3.3/NOPB	LP2985IM5-4.5/NOPB
LP2980AIM5X-3.3/NOPB	LP2985AIM5-1.8/NOPB	LP2985AIM5X-3.6/NOPB	LP2985IM5-5.0/NOPB
LP2980AIM5X-5.0/NOPB	LP2985AIM5-2.5/NOPB	LP2985AIM5X-4.0/NOPB	LP2985IM5X-1.8/NOPB
LP2980IM5-3.0/NOPB	LP2985AIM5-3.0/NOPB	LP2985AIM5X-4.5/NOPB	LP2985IM5X-2.5/NOPB
LP2980IM5-3.3/NOPB	LP2985AIM5-3.3/NOPB	LP2985AIM5X-5.0/NOPB	LP2985IM5X-2.8/NOPB
LP2980IM5-5.0/NOPB	LP2985AIM5-3.6/NOPB	LP2985IM5-1.8/NOPB	LP2985IM5X-3.0/NOPB
LP2980IM5-ADJ/NOPB	LP2985AIM5-3.8/NOPB	LP2985IM5-2.5/NOPB	LP2985IM5X-3.3/NOPB
LP2980IM5X-2.5/NOPB	LP2985AIM5-4.0/NOPB	LP2985IM5-2.8/NOPB	LP2985IM5X-4.0/NOPB
LP2980IM5X-3.0/NOPB	LP2985AIM5-4.5/NOPB	LP2985IM5-3.0/NOPB	LP2985IM5X-4.5/NOPB
LP2980IM5X-3.3/NOPB	LP2985AIM5-5.0/NOPB	LP2985IM5-3.3/NOPB	LP2985IM5X-5.0/NOPB
LP2980IM5X-5.0/NOPB			

For alternate parts with similar or improved performance, please visit the product page on TI.com

Qualification Results

Data Displayed as: Number of lots / Total sample size / Total failed

Type	#	Test Name	Condition	Duration	Qual Device: LP2980IM5-ADJ/NOM3	QBS Process Reference: TPS2543QRTETQ1	QBS Process Reference: TLV76790QWDRBRQ1	QBS Product Reference: LP2985A-50DBVRM3	QBS Package Reference: TPS3840PH30DBVRQ1
HAST	A2	Biased HAST	130C/85%RH	96 Hours	-	-	-	1/77/0	3/231/0
UHAST	A3	Autoclave	121C/15psig	96 Hours	-	-	-	-	3/231/0
UHAST	A3	Unbiased HAST	130C/85%RH	96 Hours	-	-	-	1/77/0	-
TC	A4	Temperature Cycle	-65C/150C	500 Cycles	-	-	-	1/77/0	3/231/0
HTSL	A6	High Temperature Storage Life	150C	1000 Hours	-	-	-	-	3/135/0
HTSL	A6	High Temperature Storage Life	170C	420 Hours	-	-	-	1/77/0	-
HTOL	B1	Life Test	125C	1000 Hours	-	3/231/0	1/77/0	-	-
ELFR	B2	Early Life Failure Rate	125C	48 Hours	-	3/2400/0	-	-	-

Type	#	Test Name	Condition	Duration	Qual Device: LP2980IM5-ADJ/NOM3	QBS Process Reference: TPS2543QRTETQ1	QBS Process Reference: TLV76790QWDRBRQ1	QBS Product Reference: LP2985A-50DBVRM3	QBS Package Reference: TPS3840PH30DBVRQ1
SD	C3	PB Solderability	Precondition w.155C Dry Bake (4 hrs +/- 15 minutes)	-	-	-	-	-	1/15/0
SD	C3	PB-Free Solderability	Precondition w.155C Dry Bake (4 hrs +/- 15 minutes)	-	-	-	-	-	1/15/0
PD	C4	Physical Dimensions	Cpk>1.67	-	-	-	-	-	3/30/0
ESD	E2	ESD CDM	-	250 Volts	1/3/0	-	-	-	-
ESD	E2	ESD HBM	-	1000 Volts	1/3/0	-	-	-	-
LU	E4	Latch-Up	Per JESD78	-	1/3/0	-	-	-	-
CHAR	E5	Electrical Characterization	Per Datasheet Parameters	-	1/PASS	-	-	-	-

- Qual Device LP2980IM5-ADJ/NOM3 is qualified at MSL1 260C
- Preconditioning was performed for Autoclave, Unbiased HAST, THB/Biased HAST, Temperature Cycle, Thermal Shock, and HTSL, as applicable
- The following are equivalent HTOL options based on an activation energy of 0.7eV : 125C/1k Hours, 140C/480 Hours, 150C/300 Hours, and 155C/240 Hours
- The following are equivalent HTSL options based on an activation energy of 0.7eV : 150C/1k Hours, and 170C/420 Hours
- The following are equivalent Temp Cycle options per JESD47 : -55C/125C/700 Cycles and -65C/150C/500 Cycles

Quality and Environmental data is available at TI's external Web site: <http://www.ti.com/>

TI Qualification ID: R-NPD-2304-007

Qualification Results

Data Displayed as: Number of lots / Total sample size / Total failed

Type	#	Test Name	Condition	Duration	Qual Device: LP2985- 50DBVRM3	QBS Product/Process Reference: TPS2543QRTE	QBS Product/Package Reference: TLV70233DBVR	QBS Product/Package Reference: TPS2514DBVR	QBS Product/Package Reference: TPS2552DBVR
HAST	A2	Biased HAST	130C/85%RH	96 Hours	-	3/231/0	-	-	3/231/0
ACLV	A3	Autoclave	121C/15psig	96 Hours	-	3/231/0	3/231/0	-	3/231/0
UHAST	A3	Unbiased HAST	130C/85%RH	96 Hours	-	-	-	-	-
TC	A4	Temperature Cycle	-65C/150C	500 Cycles	-	3/231/0	3/231/0	3/231/0	3/231/0
HTSL	A6	High Temperature Storage Life	150C	1000 Hours	-	-	-	-	-
HTSL	A6	High Temperature Storage Life	170C	420 Hours	-	3/135/0	3/231/0	-	3/231/0
HTOL	B1	Life Test	150C	408 Hours	-	3/231/0	-	-	-
ELFR	B2	Early Life Failure Rate	150C	24 Hours	-	3/2400/0	-	-	-
WBS	C1	Wire Bond Pull	-	-	-	-	3/228/0	3/228/0	3/228/0
WBP	C2	Wire Bond Shear	-	-	-	-	3/228/0	3/228/0	3/228/0
SD	C3	Solderability	-	-	-	-	3/66/0	-	-
PD	C4	Physical Dimension	-	-	-	-	3/15/0	3/15/0	3/15/0
ESD	E2	ESD HBM	-	1000 Volts	1/3/0	1/3/0	-	-	-
ESD	E2	ESD HBM	-	2500 Volts	1/3/0	1/3/0	-	-	-
ESD	E3	ESD CDM	-	250 Volts	1/3/0	1/3/0	-	-	-
ESD	E3	ESD CDM	-	1500 Volts	1/3/0	1/3/0	-	-	-
LU	E4	Latch-Up	Per JESD78	-	1/6/0	1/6/0	-	-	-
CHAR	E5	Electrical Characterization	Per Datasheet Parameters	-	1/30/0	3/90/0	-	-	-
MQ	-	MQ (Assembly)	Per Site Specification	-	1/30/0	-	-	-	-

- QBS: Qual By Similarity
- Qual Device LP2985-50DBVRM3 is qualified at LEVEL1-260C
- Concurrently qualifies the following product families:
- LP2985: LP2985-33DBVR, LP2985-50DBVR, LP2985-18DBVR, LP2985-33DBVT, LP2985-50DBVT
LP2985-33DBVRM3, LP2985-50DBVRM3, LP2985-18DBVRM3, LP2985-33DBVTM3, LP2985-50DBVTM3
LP2985A: LP2985A-33DBVR, LP2985A-50DBVR, LP2985A-33DBVT, LP2985A-50DBVT, LP2985A-33DBVRM3 and LP2985A-50DBVRM3
LP2985-N: LP2985AIM5-3.3/NO, LP2985IM5-3.3/NOPB, LP2985AIM5X-3.3/NO, LP2985AIM5X-3.3/S1, LP2985AIM5X-5.0/NO, LP2985IM5X-3.3/NO, LP2985AIM5-5.0/NO and LP2985IM5-3.3/NOM3

- Preconditioning was performed for Autoclave, Unbiased HAST, THB/Biased HAST, Temperature Cycle, Thermal Shock, and HTSL, as applicable
- The following are equivalent HTOL options based on an activation energy of 0.7eV: 125C/1k Hours, 140C/480 Hours, 150C/300 Hours, and 155C/240 Hours
- The following are equivalent HTSL options based on an activation energy of 0.7eV: 150C/1k Hours, and 170C/420 Hours
- The following are equivalent Temp Cycle options per JESD47: -55C/125C/700 Cycles and -65C/150C/500 Cycles Quality and

Environmental data is available at TI's external Web site: <http://www.ti.com/>

Green/Pb-free Status:

Qualified Pb-Free (SMT) and Green

TI Qualification ID: R-NPD-2202-124

Qualification Results

Data Displayed as: Number of lots / Total sample size / Total failed

Type	#	Test Name	Condition	Duration	Qual Device: LP2980AIM5X- 5.0/NO	QBS Process Reference: TPS2543QRTETQ1	QBS Package Reference: TLV9061DBVR	QBS Process/Product Reference: TLV76790QWDRBRQ1	QBS Package/Process/Product Reference: LP2985A- 50DBVRM3
HAST	A2	Biased HAST	130C/85%RH	96 Hours	-	-	3/231/0	-	1/77/0
UHAST	A3	Unbiased HAST	130C/85%RH	96 Hours	-	-	3/231/0	-	1/77/0
TC	A4	Temperature Cycle	-65C/150C	500 Cycles	-	-	3/231/0	-	1/77/0
HTSL	A6	High Temperature Storage Life	170C	420 Hours	-	-	3/231/0	-	1/77/0
HTOL	B1	Life Test	125C	1000 Hours	-	3/231/0	-	1/77/0	-
ELFR	B2	Early Life Failure Rate	125C	48 Hours	-	3/2400/0	-	-	-
WBS	C1	Ball Shear	76 balls, 3 units min	Wires	-	-	3/228/0	-	-
WBP	C2	Bond Pull	76 Wires, 3 units min	Wires	-	-	3/228/0	-	-

Type	#	Test Name	Condition	Duration	Qual Device: LP2980AIM5X- 5.0/NO	QBS Process Reference: TPS2543QRTETQ1	QBS Package Reference: TLV9061DBVR	QBS Process/Product Reference: TLV76790QWDRBRQ1	QBS Package/Process/Product Reference: LP2985A- 50DBVRM3
SD	C3	PB-Free Solderability	Precondition w/155C Dry Bake (4 hrs +/- 15 minutes); PB- Free Solder;	-	-	-	3/66/0	-	-
FD	C4	Physical Dimensions	(per mechanical drawing)	-	-	-	3/15/0	-	-
ESD	E2	ESD CDM	-	250 Volts	-	-	-	-	1/3/0
ESD	E2	ESD CDM	-	500 Volts	-	-	-	1/3/0	-
ESD	E2	ESD HBM	-	1000 Volts	-	-	-	-	1/3/0
ESD	E2	ESD HBM	-	2000 Volts	-	-	-	1/3/0	-
LU	E4	Latch-Up	Per JESD78	-	-	-	-	1/6/0	1/6/0
CHAR	E5	Electrical Characterization	Per Datasheet Parameters	-	-	-	-	-	1/PASS
CHAR	E5	Electrical Distributions	Cpk>1.67 Room, hot, and cold	-	-	-	-	3/PASS	-
FTY	E6	Final Test Yield	-	-	1/PASS	-	-	-	-

- QBS: Qual By Similarity
- Qual Device LP2980AIM5X-5.0/NO is qualified at MSL1 260C

- Preconditioning was performed for Autoclave, Unbiased HAST, THB/Biased HAST, Temperature Cycle, Thermal Shock, and HTSL, as applicable
- The following are equivalent HTOL options based on an activation energy of 0.7eV : 125C/1k Hours, 140C/480 Hours, 150C/300 Hours, and 155C/240 Hours
- The following are equivalent HTSL options based on an activation energy of 0.7eV : 150C/1k Hours, and 170C/420 Hours
- The following are equivalent Temp Cycle options per JESD47 : -55C/125C/700 Cycles and -65C/150C/500 Cycles

Quality and Environmental data is available at TI's external Web site: <http://www.ti.com/>

TI Qualification ID: R-CHG-2305-084

Qualification Results

Data Displayed as: Number of lots / Total sample size / Total failed

Type	#	Test Name	Condition	Duration	Qual Device: <u>LP2985A50DBVRM3</u>	QBS Reference: <u>TPS2543QRTETQ1</u>	QBS Reference: <u>TLV76790QWDRBRQ1</u>	QBS Reference: <u>LP298550DBVRM3</u>	QBS Reference: <u>TPS3840PH30DBVRQ1</u>
HAST	A2	Biased HAST	130C/85%RH	96 Hours	1/77/0	3/231/0	3/231/0	-	3/231/0
UHAST	A3	Autoclave	121C/15psig	96 Hours	-	-	-	-	3/231/0
UHAST	A3	Unbiased HAST	130C/85%RH	96 Hours	1/77/0	3/231/0	3/231/0	-	-
TC	A4	Temperature Cycle	-65C/150C	500 Cycles	1/77/0	3/231/0	3/231/0	-	3/231/0
HTSL	A6	High Temperature Storage Life	150C	1000 Hours	-	-	-	-	3/135/0
HTSL	A6	High Temperature Storage Life	170C	420 Hours	1/77/0	-	-	-	-
HTSL	A6	High Temperature Storage Life	175C	500 Hours	-	3/135/0	3/231/0	-	-
HTOL	B1	Life Test	125C	1000 Hours	-	3/231/0	1/77/0	-	3/231/0
ELFR	B2	Early Life Failure Rate	125C	48 Hours	-	3/2400/0	-	-	-
SD	C3	PB Solderability	Precondition w.155C Dry Bake (4 hrs +/- 15 minutes)	-	-	-	-	-	1/15/0
SD	C3	PB-Free Solderability	Precondition w.155C Dry Bake (4 hrs +/- 15 minutes)	-	-	1/15/0	-	-	1/15/0
PD	C4	Physical Dimensions	-	-	1/10/0	3/30/0	2/20/0	-	3/30/0
ESD	E2	ESD CDM	-	1500 Volts	1/3/0	1/3/0	1/3/0	-	-
ESD	E2	ESD HBM	-	4000 Volts	1/3/0	-	-	1/3/0	-
LU	E4	Latch-Up	Per JE5D78	-	1/6/0	1/6/0	1/6/0	1/6/0	-
CHAR	E5	Electrical Characterization	Per Datasheet Parameters	-	-(1)	3/90/0	3/90/0	1/30/0	3/90/0

- QBS: Qual By Similarity
- Qual Device LP2985A-50DBVRM3 is qualified at MSL1 260C

- Preconditioning was performed for Autoclave, Unbiased HAST, THB/Biased HAST, Temperature Cycle, Thermal Shock, and HTSL, as applicable
- The following are equivalent HTOL options based on an activation energy of 0.7eV : 125C/1k Hours, 140C/480 Hours, 150C/300 Hours, and 155C/240 Hours
- The following are equivalent HTSL options based on an activation energy of 0.7eV : 150C/1k Hours, and 170C/420 Hours
- The following are equivalent Temp Cycle options per JE5D47 : -55C/125C/700 Cycles and -65C/150C/500 Cycles Quality and

Environmental data is available at TI's external Web site: <http://www.ti.com/Green/Pb-free>Status>:

Qualified Pb-Free(SMT) and Green

TI Qualification ID: R-NPD-2202-123

Notes:

(1) Electrical Characterization performed on LP2985A-18DBVRM3 and LP2985A-33DBVRM3

For questions regarding this notice, e-mails can be sent to the Change Management team or your local Field Sales Representative.

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