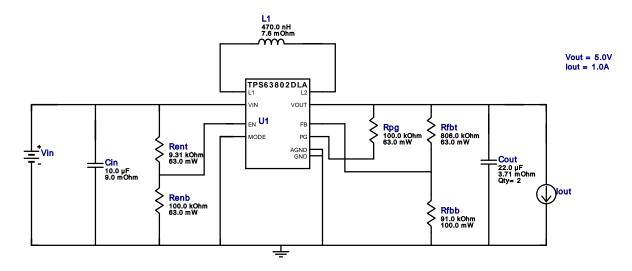
VinMin = 1.3V VinMax = 3.2V Vout = 5.0V Iout = 1.0A Device = TPS63802DLAR
Topology = Buck_Boost
Created = 2023-11-08 00:36:56.027
BOM Cost = \$1.54
BOM Count = 10
Total Pd =

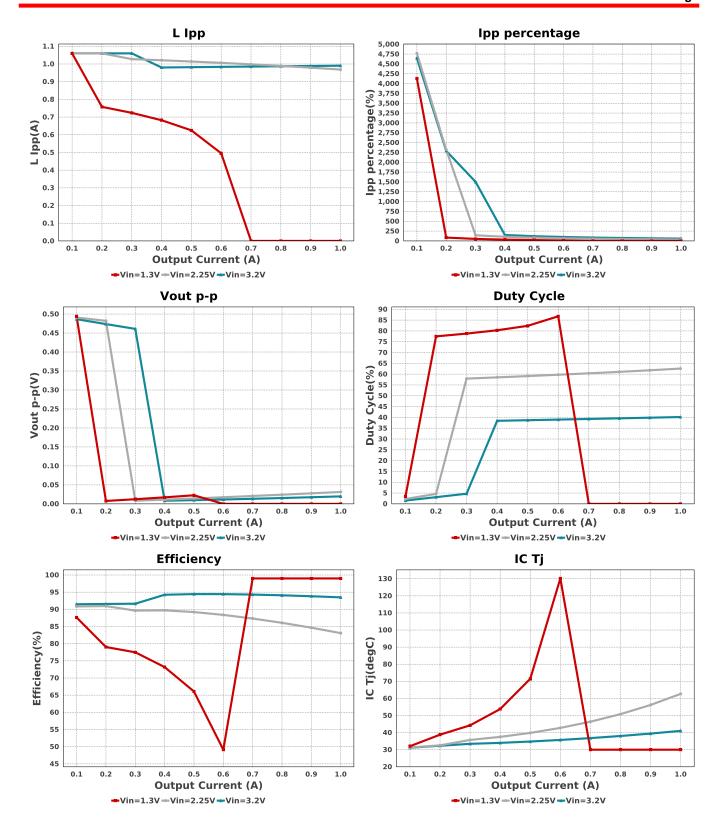
WEBENCH® Design Report

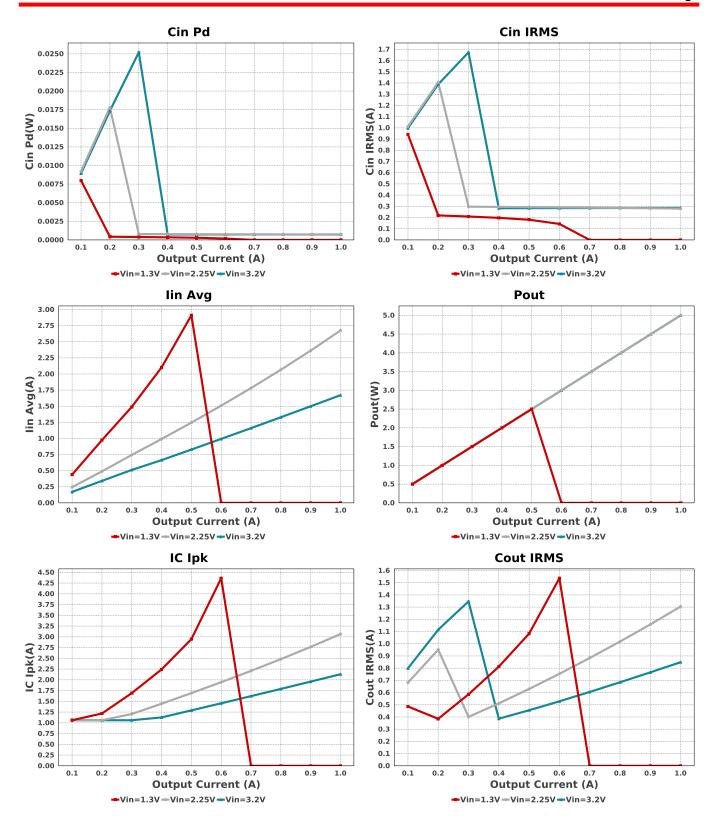
Design: 202 TPS63802DLAR TPS63802DLAR 1.3V-3.2V to 5.00V @ 1A

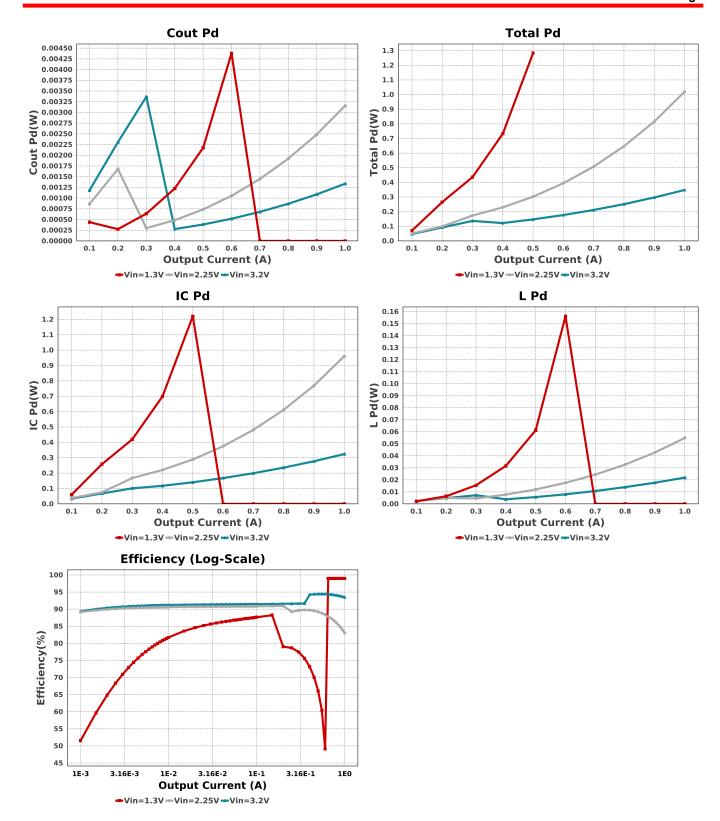


Electrical BOM

Name	Manufacturer	Part Number	Properties	Qty	Price	Footprint
Cin	MuRata	GRM188R60J106ME47D Series= X5R	Cap= 10.0 uF ESR= 9.0 mOhm VDC= 6.3 V IRMS= 2.74 A	1	\$0.03	0603 5 mm ²
Cout	TDK	C1608X5R1A226M080AC Series= X5R	Cap= 22.0 uF ESR= 3.71 mOhm VDC= 10.0 V IRMS= 2.69936 A	2	\$0.08	0603 5 mm ²
L1	Coilcraft	XFL4015-471MEB	L= 470.0 nH 7.6 mOhm	1	\$0.60	XFL4015 28 mm ²
Renb	Vishay-Dale	CRCW0402100KFKED Series= CRCWe3	Res= 100.0 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	0402 3 mm ²
Rent	Vishay-Dale	CRCW04029K31FKED Series= CRCWe3	Res= 9.31 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	0402 3 mm ²
Rfbb	Yageo	RC0603FR-0791KL Series= ?	Res= 91.0 kOhm Power= 100.0 mW Tolerance= 1.0%	1	\$0.01	0603 5 mm ²
Rfbt	Vishay-Dale	CRCW0402806KFKED Series= CRCWe3	Res= 806.0 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	0402 3 mm ²
Rpg	Vishay-Dale	CRCW0402100KFKED Series= CRCWe3	Res= 100.0 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	0402 3 mm ²
U1	Texas Instruments	TPS63802DLAR	Switcher	1	\$0.70	DLA0010A 12 mm²







Operating Values

#	Name	Value	Category	Description
1.	Cin IRMS	2.74 A	Capacitor	Input capacitor RMS ripple current
2.	Cin Pd	0.0 W	Capacitor	Input capacitor power dissipation
3.	Cout IRMS	5.399 A	Capacitor	Output capacitor RMS ripple current
4.	Cout Pd	0.0 W	Capacitor	Output capacitor power dissipation
5.	IC lpk	0.0 A	IC	Peak switch current in IC
6.	IC Pd	0.0 W	IC	IC power dissipation
7.	IC Tj	30.0 degC	IC	IC junction temperature
8.	IC Tolerance	5.0 mV	IC	IC Feedback Tolerance
9.	ICThetaJA	34.0 degC/W	IC	IC junction-to-ambient thermal resistance
10.	lin Avg	0.0 A	IC	Average input current

			•	
#	Name	Value	Category	Description
11.	Ipp percentage	0.0 %	Inductor	Inductor ripple current percentage (with respect to average inductor current)
12.	L lpp	0.0 A	Inductor	Peak-to-peak inductor ripple current
13.	L Pd	0.0 W	Inductor	Inductor power dissipation
14.	Cin Pd	0.0 W	Power	Input capacitor power dissipation
15.	Cout Pd	0.0 W	Power	Output capacitor power dissipation
16.	IC Pd	0.0 W	Power	IC power dissipation
17.	L Pd	0.0 W	Power	Inductor power dissipation
18.	BOM Count	10	System Information	Total Design BOM count
19.	Duty Cycle	0.0 %	System Information	Duty cycle
20.	Efficiency	99.0 %	System Information	Steady state efficiency
21.	FootPrint	71.0 mm²	System Information	Total Foot Print Area of BOM components
22.	Frequency	2.52 MHz	System Information	Switching frequency
23.	lout	1.0 A	System Information	lout operating point
24.	Mode	BOOST CCM	System Information	Conduction Mode
25.	Pout	0.0 W	System Information	Total output power
26.	Total BOM	\$1.54	System Information	Total BOM Cost
27.	Vin	1.3 V	System Information	Vin operating point
28.	Vout	5.0 V	System Information	Operational Output Voltage
29.	Vout Actual	4.929 V	System Information	Vout Actual calculated based on selected voltage divider resistors
30.	Vout Tolerance	2.833 %	System Information	Vout Tolerance based on IC Tolerance (no load) and voltage divider resistors if applicable
31.	Vout p-p	0.0 V	System Information	Peak-to-peak output ripple voltage

Design Inputs

Name	Value	Description	
lout	1.0	Maximum Output Current	
VinMax	3.2	Maximum input voltage	
VinMin	1.3	Minimum input voltage	
Vout	5.0	Output Voltage	
base_pn	TPS63802	Base Product Number	
source	DC	Input Source Type	
Та	30.0	Ambient temperature	

WEBENCH® Assembly

Component Testing

Some published data on components in datasheets such as Capacitor ESR and Inductor DC resistance is based on conservative values that will guarantee that the components always exceed the specification. For design purposes it is usually better to work with typical values. Since this data is not always available it is a good practice to measure the Capacitance and ESR values of Cin and Cout, and the inductance and DC resistance of L1 before assembly of the board. Any large discrepancies in values should be electrically simulated in WEBENCH to check for instabilities and thermally simulated in WebTHERM to make sure critical temperatures are not exceeded.

Soldering Component to Board

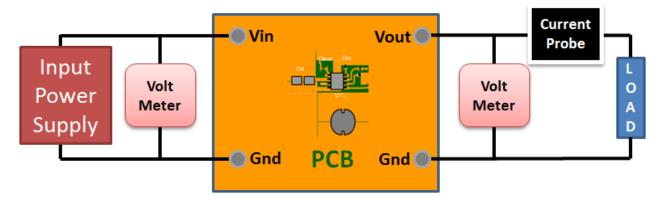
If board assembly is done in house it is best to tack down one terminal of a component on the board then solder the other terminal. For surface mount parts with large tabs, such as the DPAK, the tab on the back of the package should be pre-tinned with solder, then tacked into place by one of the pins. To solder the tab town to the board place the iron down on the board while resting against the tab, heating both surfaces simultaneously. Apply light pressure to the top of the plastic case until the solder flows around the part and the part is flush with the PCB. If the solder is not flowing around the board you may need a higher wattage iron (generally 25W to 30W is enough).

Initial Startup of Circuit

It is best to initially power up the board by setting the input supply voltage to the lowest operating input voltage 1.3V and set the input supply's current limit to zero. With the input supply off connect up the input supply to Vin and GND. Connect a digital volt meter and a load if needed to set the minimum lout of the design from Vout and GND. Turn on the input supply and slowly turn up the current limit on the input supply. If the voltage starts to rise on the input supply continue increasing the input supply current limit while watching the output voltage. If the current increases on the input supply, but the voltage remains near zero, then there may be a short or a component misplaced on the board. Power down the board and visually inspect for solder bridges and recheck the diode and capacitor polarities. Once the power supply circuit is operational then more extensive testing may include full load testing, transient load and line tests to compare with simulation results.

Load Testing

The setup is the same as the initial startup, except that an additional digital voltmeter is connected between Vin and GND, a load is connected between Vout and GND and a current meter is connected in series between Vout and the load. The load must be able to handle at least rated output power + 50% (7.5 watts for this design). Ideally the load is supplied in the form of a variable load test unit. It can also be done in the form of suitably large power resistors. When using an oscilloscope to measure waveforms on the prototype board, the ground leads of the oscilloscope probes should be as short as possible and the area of the loop formed by the ground lead should be kept to a minimum. This will help reduce ground lead inductance and eliminate EMI noise that is not actually present in the circuit.



Design Assistance

- 1. Master key: 2253CB3D334901EC[v1]
- 2. TPS63802 Product Folder: http://www.ti.com/product/TPS63802: contains the data sheet and other resources.

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