

11.5.5 Test 26/08/22:

Goals:

- 1) Compare the power-up of the sample 65 updated to ECN4736 (UCC2808A-1) to the start-up of a non-modified 2013 sample (UCC3808-1 J177) from batch 186477.
- 2) Exchange the PWM stages and check if the fault is linked to the PWM stage.

Results:

- 1) The 2013 unit, UCC3808-1 J177, starts at the 1st attempt, VCC drops but not low enough to cause a restart of the PWM chip.
Unit 65 does not start properly, the switching of the PWM chip does not maintain VCC high enough to maintain the switching continuous.
- 2) The fault is linked to the use of the UCC2808AD-1.
The problem does not seem to be linked to the ramp generated on the CS pin.
The problem seems to be an instability in the feedback causing a too low duty cycle for too long not keeping the voltage of the PWM chip in range.

Start-up test without load:

2013 sample:

UCC3808-1 J177:

Vcc raises up to ~14V before the switching starts.

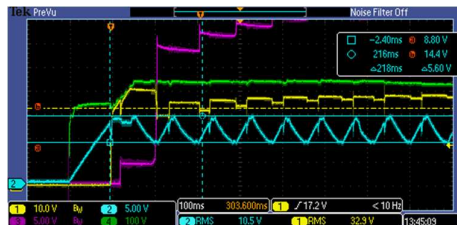
Vcc drops to ~9.2V when the switching starts but that is not low enough to stop the switching.

The 35.8V rail and the PFC voltages build at the same time.

CH1: 35.8V rail, CH2: VCC UCC3808-1, CH3: OP1, CH4: PFC voltage



UCC2808AD-1:

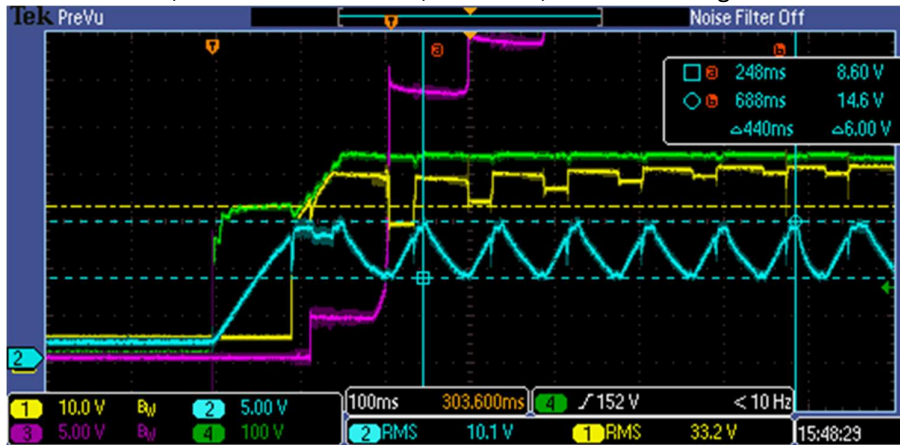


During the oscillation, the 35.8V rail drops to 29.6V when the PWM chip stops and goes to 35.2V when the PWM chip restarts. The PWM chip seems to operate ~13ms after which the PWM command does not seem sufficient to maintain VCC. After ~58ms VCC drops below the operating

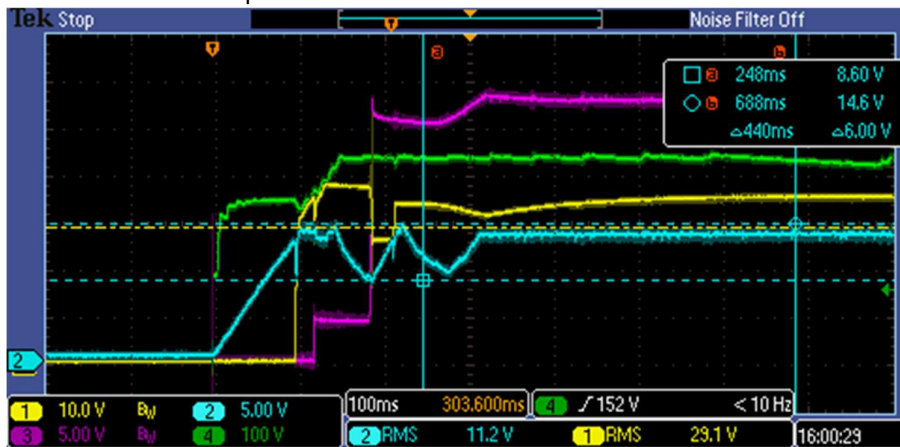
voltage and the switching stops. The capacitor of VCC needs ~25ms before to reach again the start voltage.

Cycle ~100ms: 25ms charge up to start-up voltage,
 13ms PWM operates, VCC raises up.
 58ms PWM may operate but the duty cycle does not maintain VCC which drops until the chip stops

- The start-up oscillation problem is not due to an unexpected signal on the CS pin. The below scope capture shows a power-up with C69 shorted with exactly the same problem:
 CH1: 35.8V rail, CH2: VCC UCC3808-1, CH3: OP1, CH4: PFC voltage

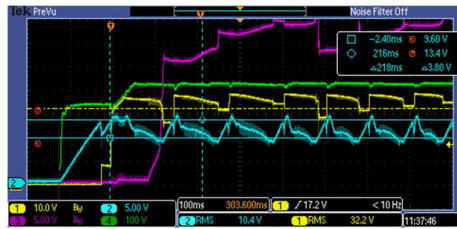


- Removal of C68 (compensation on U12)
 The PSU now starts up even if that shows 2 restarts.



Sample 65:

UCC2808AD-1:



UCC3808-1 and J177 of 2013 sample:

It does not start on the 1st attempt, however, on the second VCC was maintained instead of dropping below the OFF threshold as per the UCC2808A.

