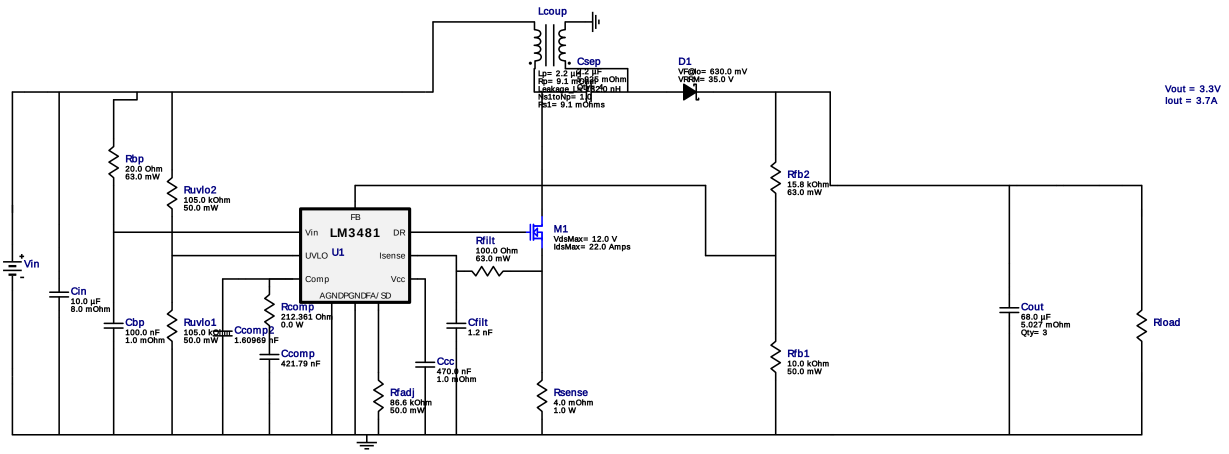
TEXAS INSTRUMENTS

WEBENCH ® Design Report

VinMin = 3.0V
VinMax = 5.0V
Vout = 3.3V
Iout = 3.7A

Device = LM3481MM/NOPB
Topology = SEPIC
Created = 2021-07-14 05:51:52.022
BOM Cost = NA
BOM Count = 26
Total Pd = 4.12W

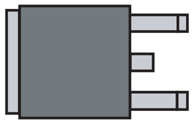
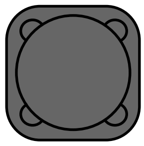
Design : 140 LM3481MM/NOPB
LM3481MM/NOPB 3V-5V to 3.30V @ 3.7A

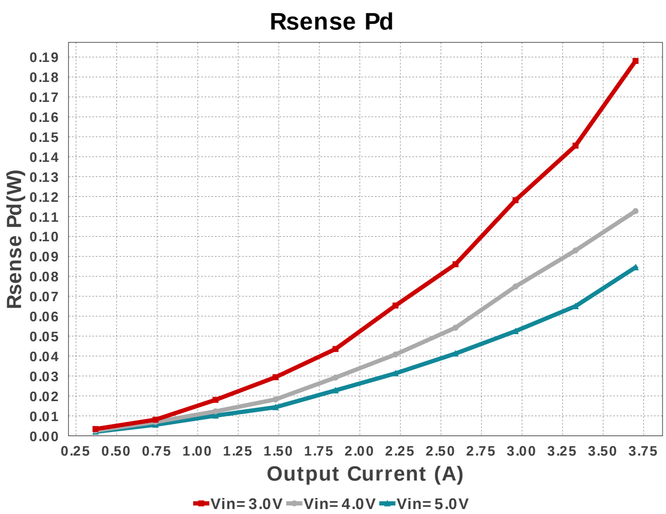


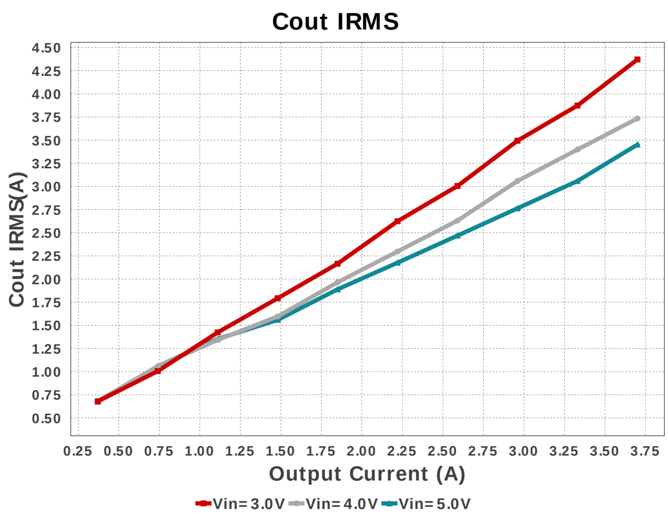
1. Please note that Loop/ stability model has not been implemented for this device.The opertating values and charts related to loop model are disabled.

Electrical BOM

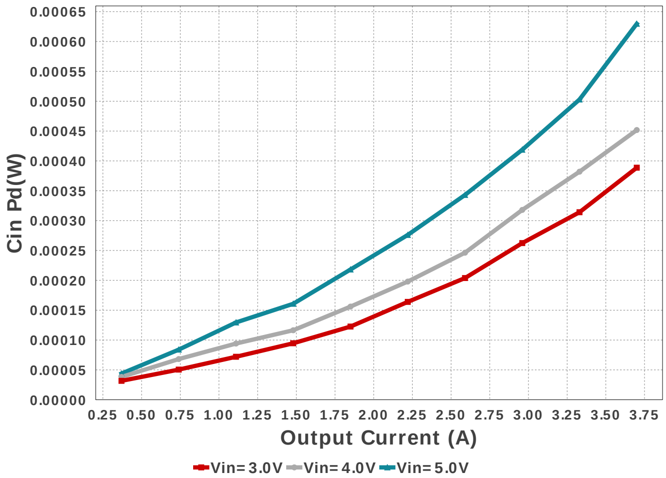
Name	Manufacturer	Part Number	Properties	Qty	Price	Footprint
Cbp	MuRata	GRM155R71C104KA88D Series= X7R	Cap= 100.0 nF ESR= 1.0 mOhm VDC= 16.0 V IRMS= 0.0 A	1	$0.01	0402 3 mm²
Ccc	MuRata	GRM155R61A474KE15D Series= X5R	Cap= 470.0 nF ESR= 1.0 mOhm VDC= 10.0 V IRMS= 0.0 A	1	$0.02	0402 3 mm²
Ccomp	CUSTOM	CUSTOM Series= ?	Cap= 421.79 nF VDC= 0.0 V IRMS= 0.0 A	1	NA	CUSTOM 0 mm²
Ccomp2	CUSTOM	CUSTOM Series= ?	Cap= 1.60969 nF VDC= 0.0 V IRMS= 0.0 A	1	NA	CUSTOM 0 mm²
Cfilt	Samsung Electro-Mechanics	CL21C122JBFNNNE Series= C0G/NP0	Cap= 1.2 nF VDC= 50.0 V IRMS= 0.0 A	1	$0.02	0805 7 mm²
Cin	Kemet	C1210C106K8PACTU Series= X5R	Cap= 10.0 uF ESR= 8.0 mOhm VDC= 10.0 V IRMS= 6.9 A	1	$0.22	1210 15 mm²
Cout	TDK	C4532X5R0J686M280KA Series= X5R	Cap= 68.0 uF ESR= 5.027 mOhm VDC= 6.3 V IRMS= 3.4212 A	3	$0.92	1812_320 23 mm²
Csep	TDK	C1005X7S1A225K050BC Series= X7S	Cap= 2.2 uF ESR= 5.925 mOhm VDC= 10.0 V IRMS= 2.0559 A	4	$0.07	0402_065 3 mm²

Name	Manufacturer	Part Number	Properties	Qty	Price	Footprint
D1	Vishay-Semiconductor	MBRB1635PBF	VF@Io= 630.0 mV VRRM= 35.0 V	1	$1.10	 DDPAK 210 mm²
Lcoup	Coiltronics	DRQ125-2R2-R	Lp= 2.2 µH Rp= 9.1 mOhm Leakage_L= 132.0 nH Ns1toNp= 1.0 Rs1= 9.1 mOhms	1	$0.99	 DRQ125 210 mm²
M1	Texas Instruments	CSD13202Q2	VdsMax= 12.0 V IdsMax= 22.0 Amps	1	$0.13	DQK0006C 9 mm²
Rbp	Vishay-Dale	CRCW040220R0FKED Series= CRCW..e3	Res= 20.0 Ohm Power= 63.0 mW Tolerance= 1.0%	1	$0.01	0402 3 mm²
Rcomp	CUSTOM	CUSTOM Series= ?	Res= 212.361 Ohm Power= 0.0 W Tolerance= 0.0%	1	NA	CUSTOM 0 mm²
Rfadj	Yageo	RC0201FR-0786K6L Series= ?	Res= 86.6 kOhm Power= 50.0 mW Tolerance= 1.0%	1	$0.01	0201 2 mm²
Rfb1	Yageo	RC0201FR-0710KL Series= ?	Res= 10.0 kOhm Power= 50.0 mW Tolerance= 1.0%	1	$0.01	0201 2 mm²
Rfb2	Vishay-Dale	CRCW040215K8FKED Series= CRCW..e3	Res= 15.8 kOhm Power= 63.0 mW Tolerance= 1.0%	1	$0.01	0402 3 mm²
Rfilt	Vishay-Dale	CRCW0402100RFKED Series= CRCW..e3	Res= 100.0 Ohm Power= 63.0 mW Tolerance= 1.0%	1	$0.01	0402 3 mm²
Rsense	Panasonic	ERJ-M1WSF4M0U Series= ERJ	Res= 4.0 mOhm Power= 1.0 W Tolerance= 1.0%	1	$0.15	 2512 43 mm²
Ruvlo1	Yageo	RC0201FR-07105KL Series= ?	Res= 105.0 kOhm Power= 50.0 mW Tolerance= 1.0%	1	$0.01	0201 2 mm²
Ruvlo2	Yageo	RC0201FR-07105KL Series= ?	Res= 105.0 kOhm Power= 50.0 mW Tolerance= 1.0%	1	$0.01	0201 2 mm²
U1	Texas Instruments	LM3481MM/NOPB	Switcher	1	$0.90	 MUB10A 24 mm²

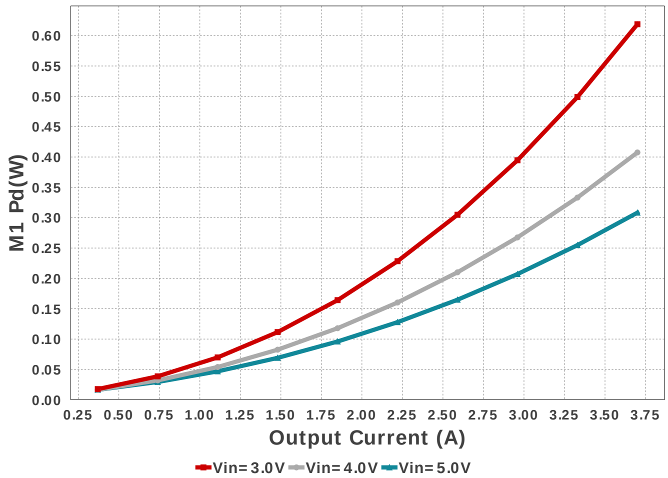




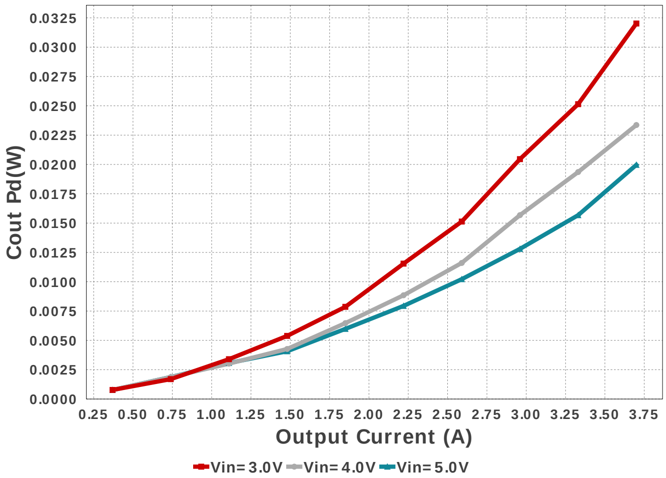
Cin Pd



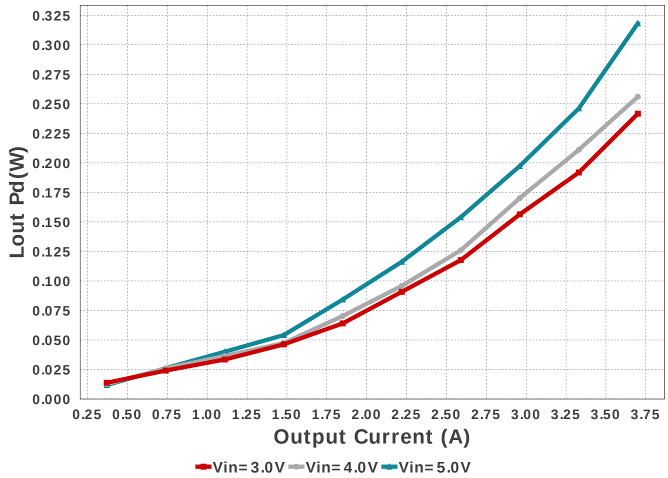
M1 Pd



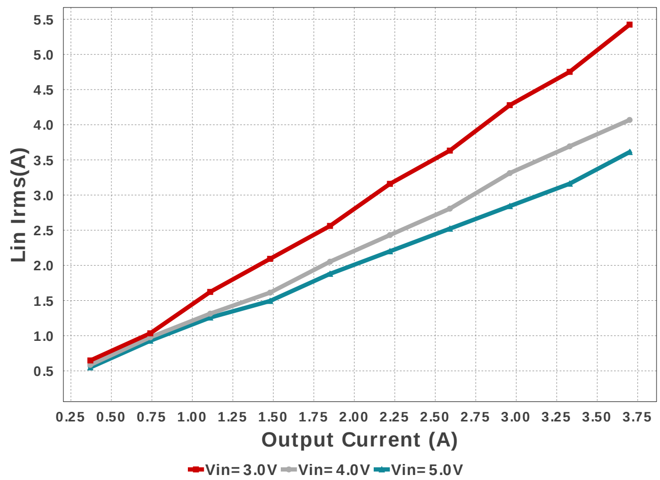
Cout Pd



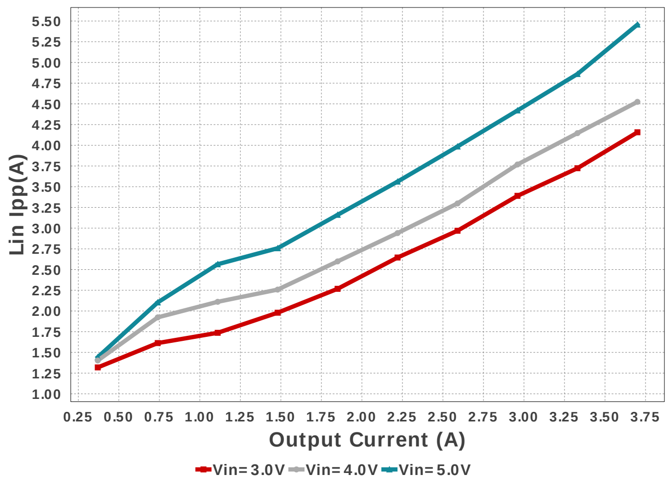
Lout Pd



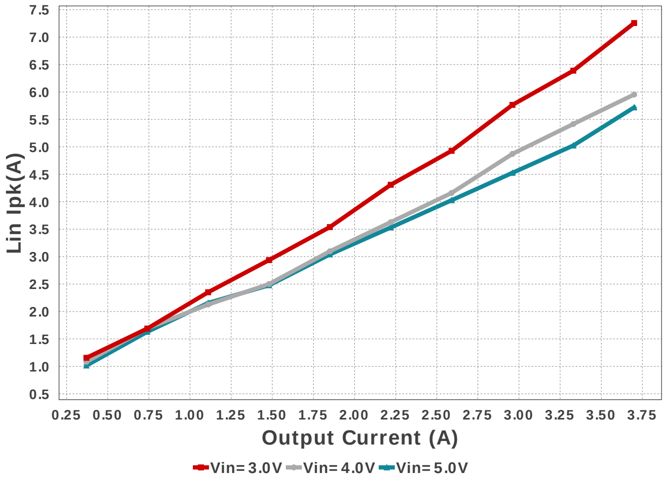
Lin Irms



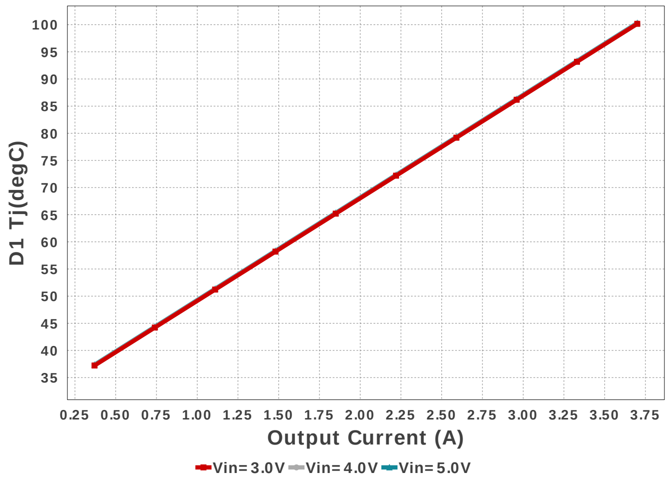
Lin Ipp



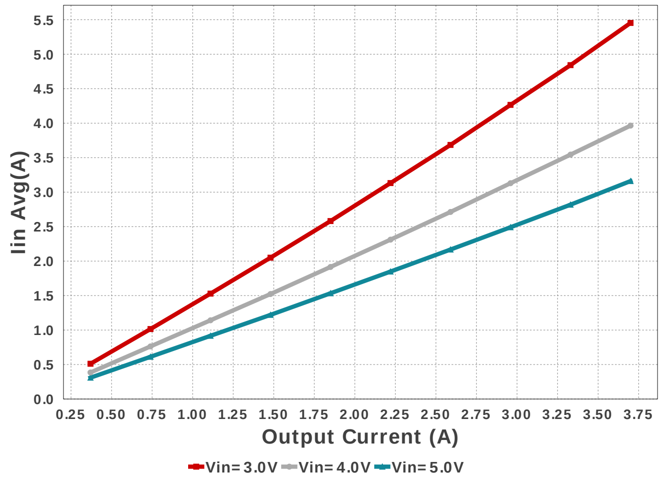
Lin Ipk



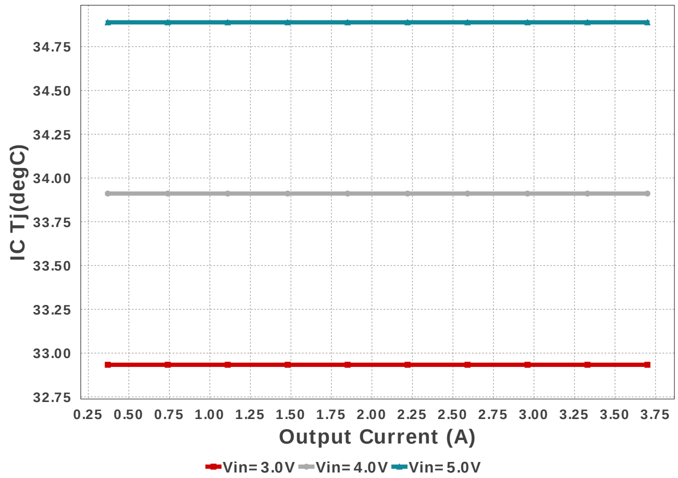
D1 Tj



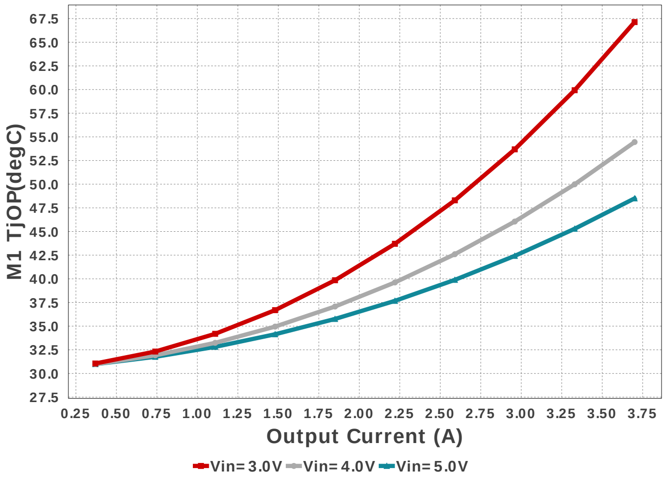
Iin Avg



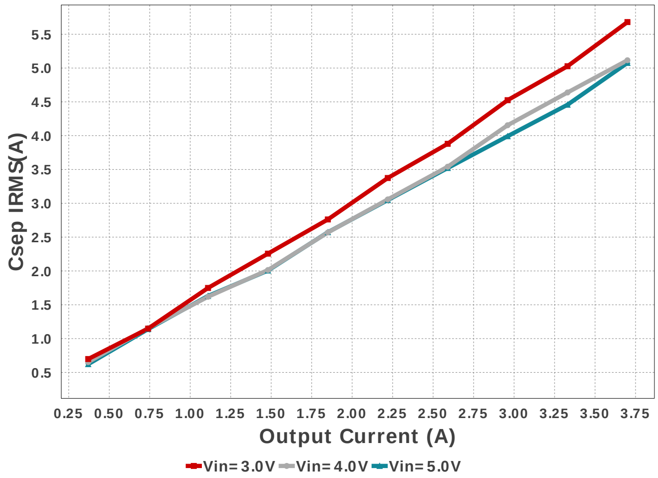
IC Tj



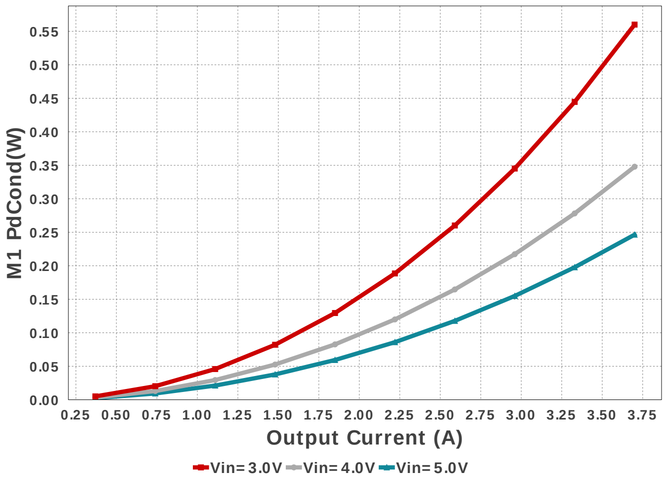
M1 TjOP



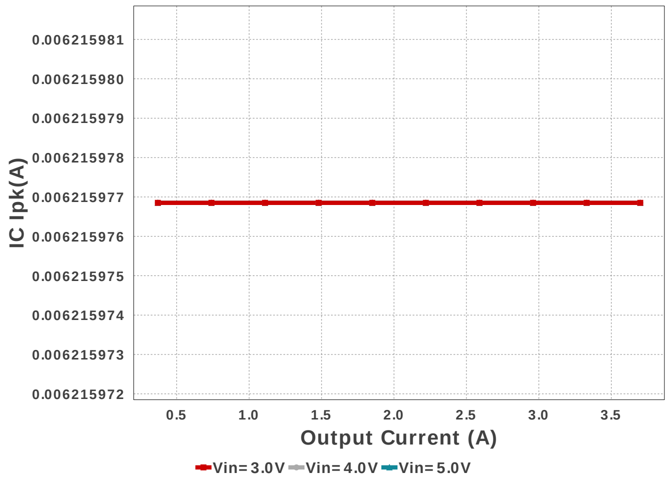
Csep IRMS



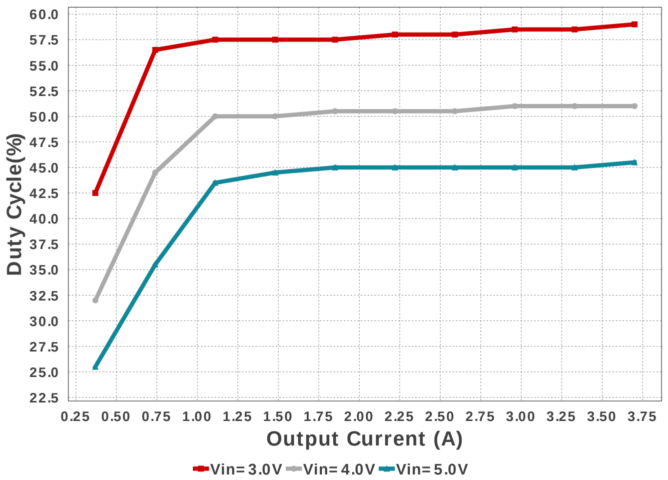
M1 PdCond



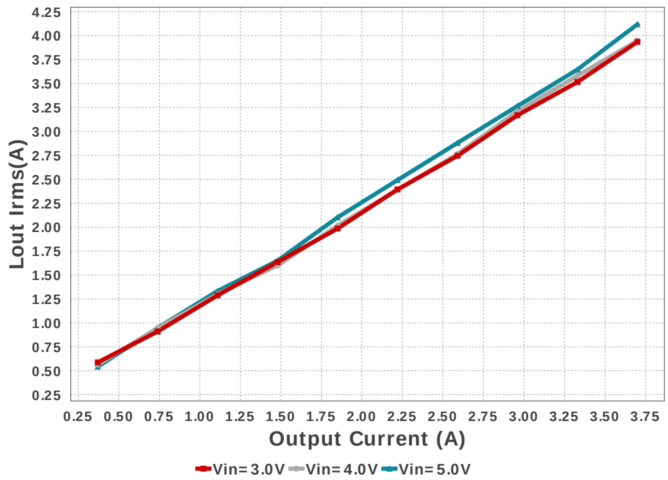
IC Ipk



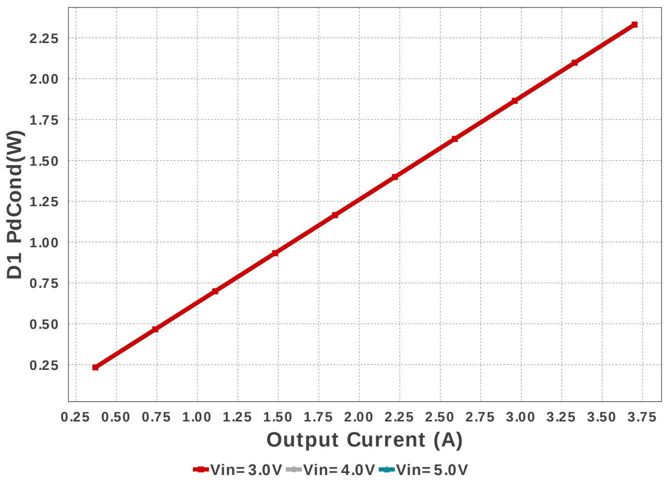
Duty Cycle



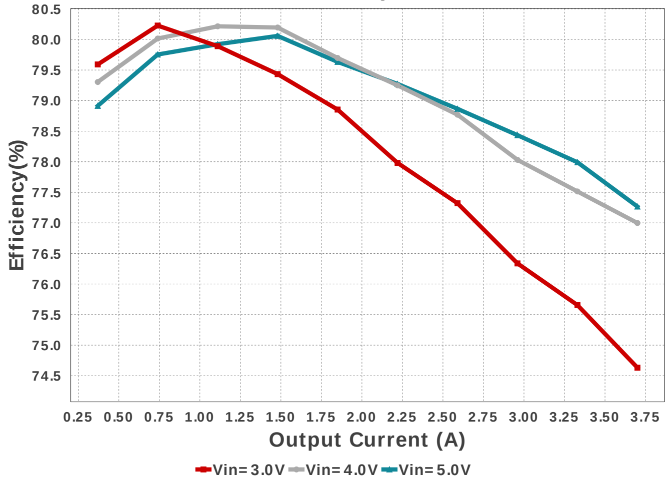
Lout Irms

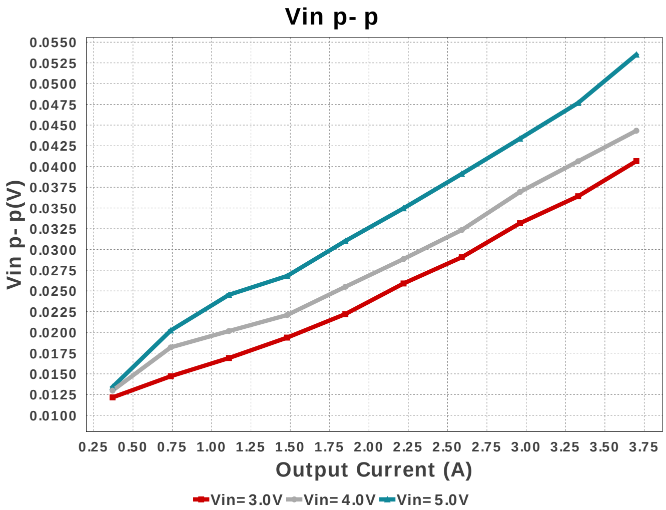


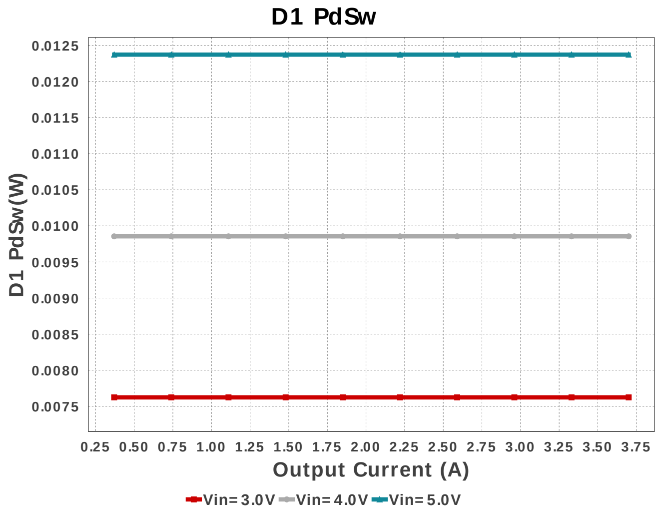
D1 PdCond

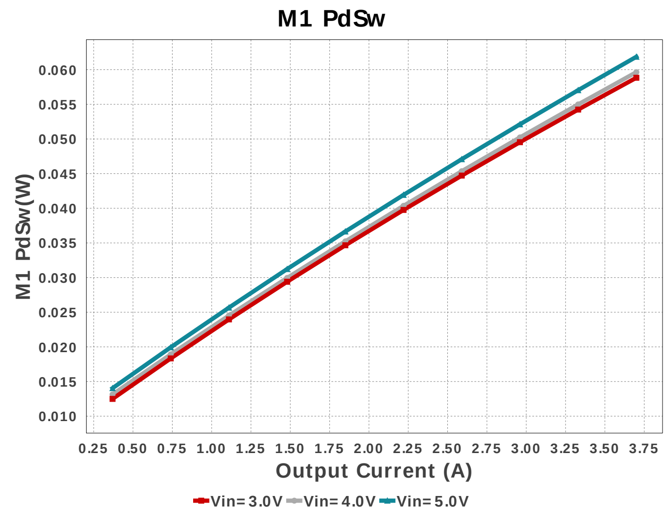


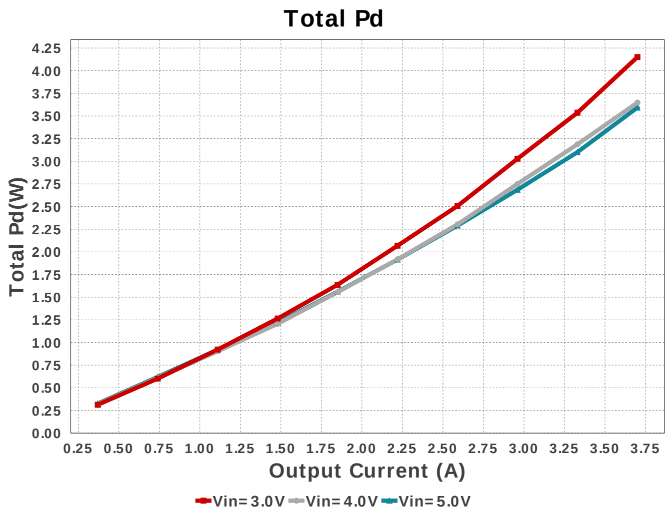
Efficiency

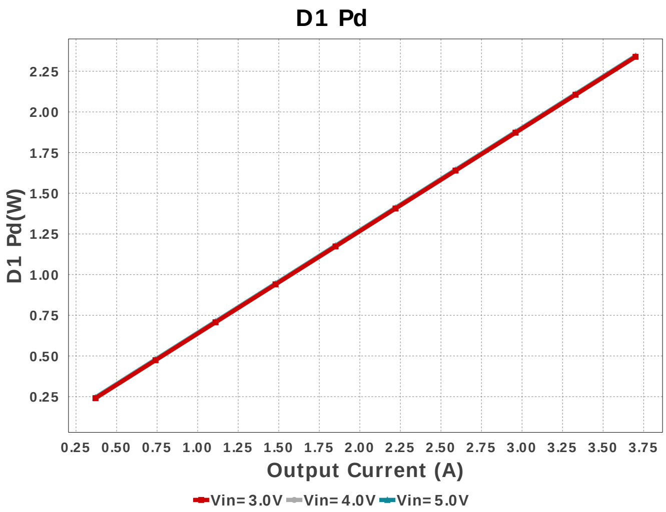


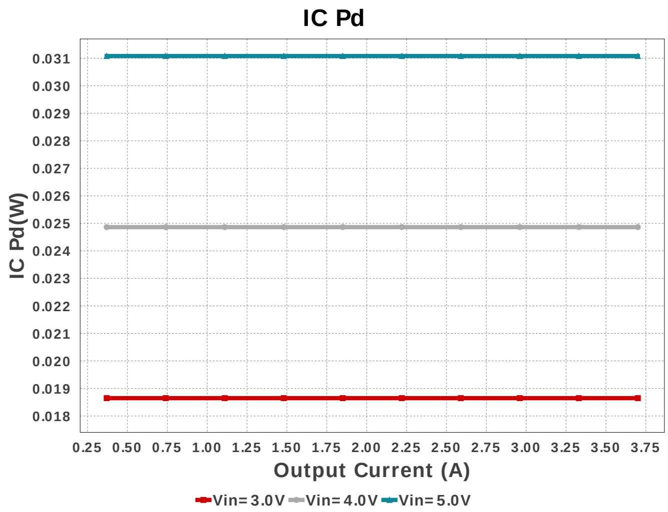

Vin p- p
Vin p- p(V)
0.0550 0.0525 0.0500 0.0475 0.0450 0.0425 0.0400 0.0375 0.0350 0.0325 0.0300 0.0275 0.0250 0.0225 0.0200 0.0175 0.0150 0.0125 0.0100
0.25 0.50 0.75 1.00 1.25 1.50 1.75 2.00 2.25 2.50 2.75 3.00 3.25 3.50 3.75
Output Current (A)
Vin= 3.0V Vin= 4.0V Vin= 5.0V

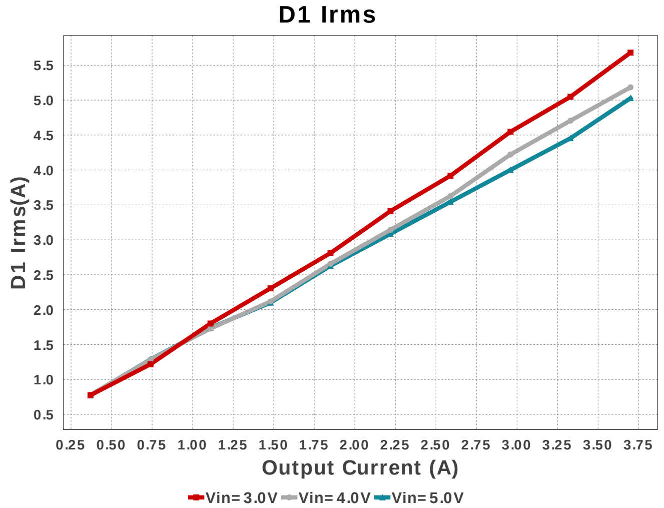

D1 PdSw
D1 PdSw(W)
0.0125 0.0120 0.0115 0.0110 0.0105 0.0100 0.0095 0.0090 0.0085 0.0080 0.0075
0.25 0.50 0.75 1.00 1.25 1.50 1.75 2.00 2.25 2.50 2.75 3.00 3.25 3.50 3.75
Output Current (A)
Vin= 3.0V Vin= 4.0V Vin= 5.0V

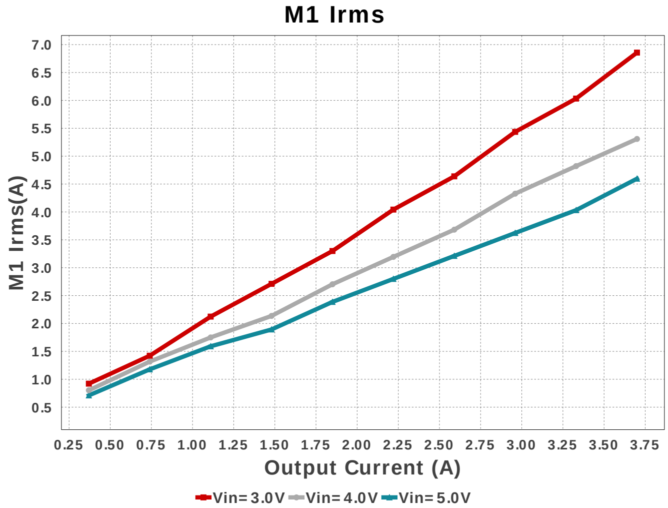

M1 PdSw
M1 PdSw(W)
0.060 0.055 0.050 0.045 0.040 0.035 0.030 0.025 0.020 0.015 0.010
0.25 0.50 0.75 1.00 1.25 1.50 1.75 2.00 2.25 2.50 2.75 3.00 3.25 3.50 3.75
Output Current (A)
Vin= 3.0V Vin= 4.0V Vin= 5.0V

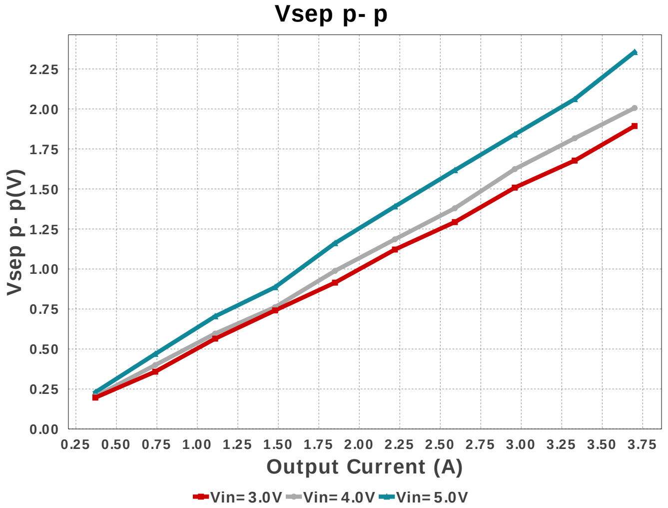

Total Pd
Total Pd(W)
4.25 4.00 3.75 3.50 3.25 3.00 2.75 2.50 2.25 2.00 1.75 1.50 1.25 1.00 0.75 0.50 0.25 0.00
0.25 0.50 0.75 1.00 1.25 1.50 1.75 2.00 2.25 2.50 2.75 3.00 3.25 3.50 3.75
Output Current (A)
Vin= 3.0V Vin= 4.0V Vin= 5.0V

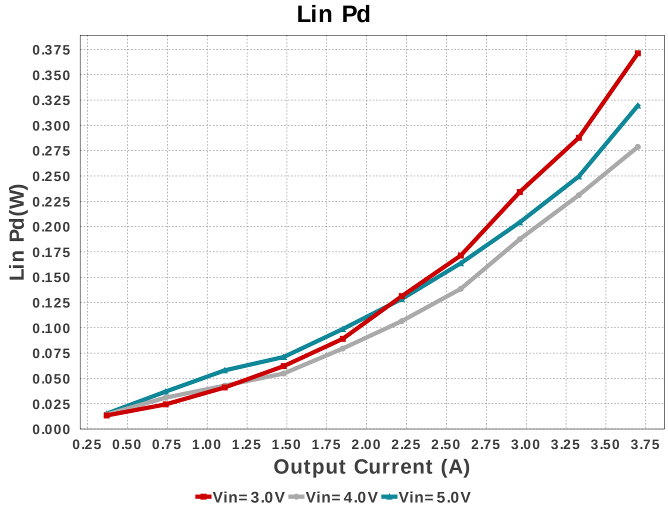

D1 Pd
D1 Pd(W)
2.25 2.00 1.75 1.50 1.25 1.00 0.75 0.50 0.25
0.25 0.50 0.75 1.00 1.25 1.50 1.75 2.00 2.25 2.50 2.75 3.00 3.25 3.50 3.75
Output Current (A)
Vin= 3.0V Vin= 4.0V Vin= 5.0V

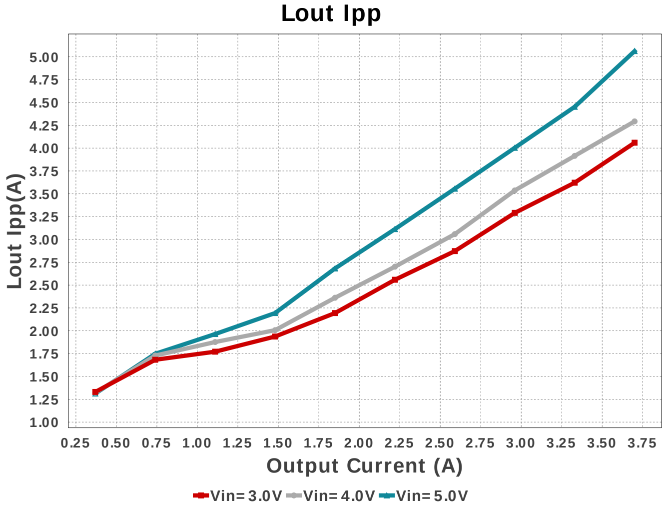

IC Pd
IC Pd(W)
0.031 0.030 0.029 0.028 0.027 0.026 0.025 0.024 0.023 0.022 0.021 0.020 0.019 0.018
0.25 0.50 0.75 1.00 1.25 1.50 1.75 2.00 2.25 2.50 2.75 3.00 3.25 3.50 3.75
Output Current (A)
Vin= 3.0V Vin= 4.0V Vin= 5.0V

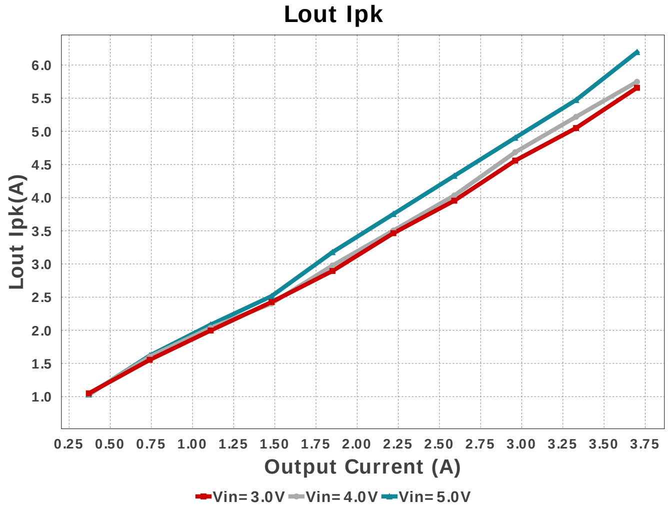

D1 Irms
D1 Irms(A)
0.5 1.0 1.5 2.0 2.5 3.0 3.5 4.0 4.5 5.0 5.5
0.25 0.50 0.75 1.00 1.25 1.50 1.75 2.00 2.25 2.50 2.75 3.00 3.25 3.50 3.75
Output Current (A)
Vin=3.0V Vin=4.0V Vin=5.0V

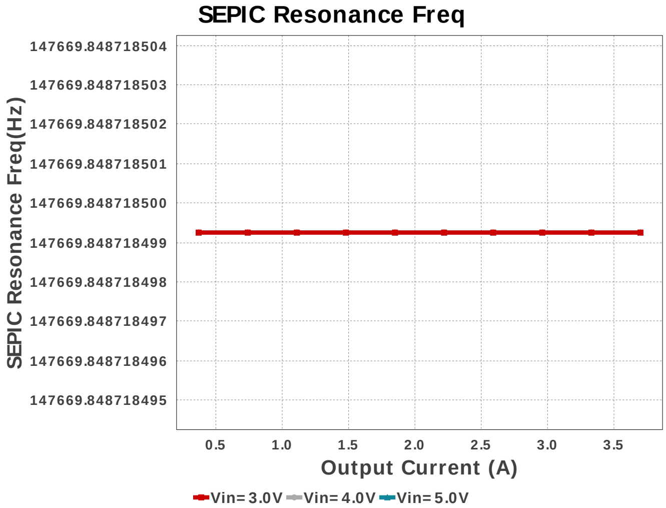

M1 Irms
M1 Irms(A)
0.5 1.0 1.5 2.0 2.5 3.0 3.5 4.0 4.5 5.0 5.5 6.0 6.5 7.0
0.25 0.50 0.75 1.00 1.25 1.50 1.75 2.00 2.25 2.50 2.75 3.00 3.25 3.50 3.75
Output Current (A)
Vin=3.0V Vin=4.0V Vin=5.0V

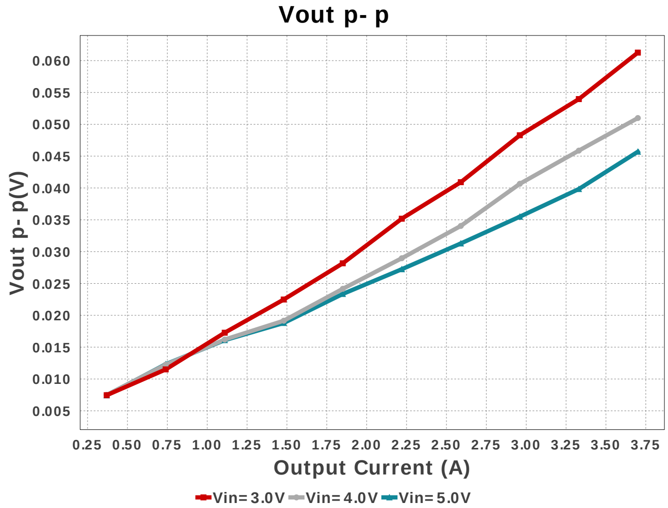

Vsep p-p
Vsep p-p(V)
0.00 0.25 0.50 0.75 1.00 1.25 1.50 1.75 2.00 2.25
0.25 0.50 0.75 1.00 1.25 1.50 1.75 2.00 2.25 2.50 2.75 3.00 3.25 3.50 3.75
Output Current (A)
Vin=3.0V Vin=4.0V Vin=5.0V

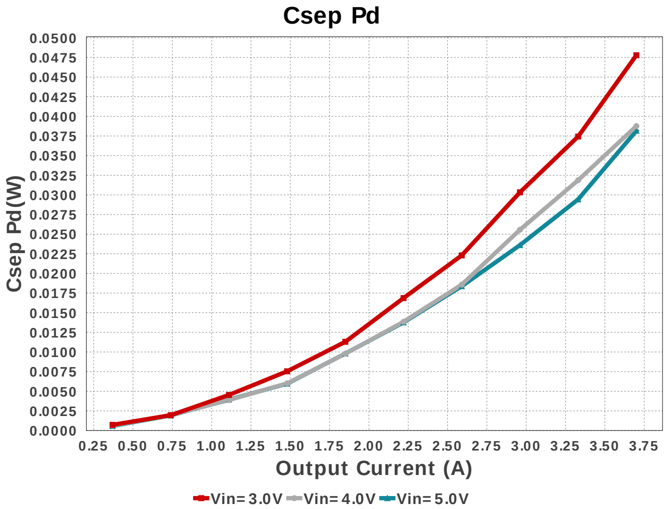

Lin Pd
Lin Pd(W)
0.000 0.025 0.050 0.075 0.100 0.125 0.150 0.175 0.200 0.225 0.250 0.275 0.300 0.325 0.350 0.375
0.25 0.50 0.75 1.00 1.25 1.50 1.75 2.00 2.25 2.50 2.75 3.00 3.25 3.50 3.75
Output Current (A)
Vin=3.0V Vin=4.0V Vin=5.0V

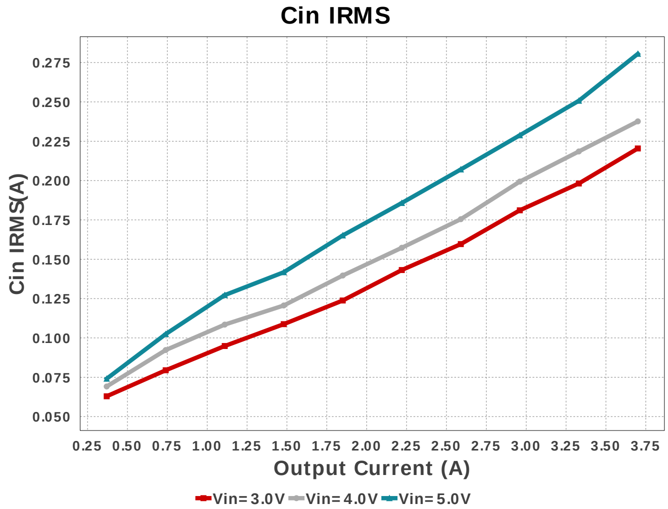

Lout Ipp
Lout Ipp(A)
1.00 1.25 1.50 1.75 2.00 2.25 2.50 2.75 3.00 3.25 3.50 3.75 4.00 4.25 4.50 4.75 5.00
0.25 0.50 0.75 1.00 1.25 1.50 1.75 2.00 2.25 2.50 2.75 3.00 3.25 3.50 3.75
Output Current (A)
Vin=3.0V Vin=4.0V Vin=5.0V


Lout Ipk
Lout Ipk(A)
1.0 1.5 2.0 2.5 3.0 3.5 4.0 4.5 5.0 5.5 6.0
0.25 0.50 0.75 1.00 1.25 1.50 1.75 2.00 2.25 2.50 2.75 3.00 3.25 3.50 3.75
Output Current (A)
Vin=3.0V Vin=4.0V Vin=5.0V









Operating Values

#	Name	Value	Category	Description
1.	Cin IRMS	211.031 mA	Capacitor	Input capacitor RMS ripple current
2.	Cin Pd	356.272 µW	Capacitor	Input capacitor power dissipation
3.	Cout IRMS	4.37 A	Capacitor	Output capacitor RMS ripple current
4.	Cout Pd	31.996 mW	Capacitor	Output capacitor power dissipation
5.	Csep IRMS	5.584 A	Capacitor	SEPIC capacitor RMS ripple current
6.	Csep Pd	46.19 mW	Capacitor	SEPIC capacitor power dissipation
7.	D1 Irms	5.68 A	Current	D1 Irms
8.	Lin Ipk	7.114 A	Current	Lin peak current
9.	Lin Irms	5.396 A	Current	Lin ripple current
10.	Lout Ipk	5.519 A	Current	Lout peak current
11.	Lout Irms	3.899 A	Current	Lout ripple current
12.	D1 Pd	2.339 W	Diode	Diode power dissipation
13.	D1 PdCond	2.331 W	Diode	Diode conduction losses
14.	D1 PdSw	7.834 mW	Diode	Diode switching losses
15.	D1 Tj	100.165 degC	Diode	D1 junction temperature
16.	IC Ipk	6.25 mA	IC	Peak switch current in IC
17.	IC Pd	31.248 mW	IC	IC power dissipation
18.	IC Tj	34.915 degC	IC	IC junction temperature
19.	IC Tolerance	19.0 mV	IC	IC Feedback Tolerance
20.	Iin Avg	5.443 A	IC	Average input current
21.	SEPIC Resonance Freq	147.67 kHz	IC	SEPIC Resonance Frequency
22.	Vsep p-p	1.814 V	IC	Peak-to-peak sepic voltage
23.	Lin Ipp	3.874 A	Inductor	Peak-to-peak input inductor ripple current
24.	Lout Ipp	3.782 A	Inductor	Peak-to-peak output inductor ripple current
25.	M1 Irms	6.854 A	Mosfet	M1 MOSFET Irms
26.	M1 Pd	620.619 mW	Mosfet	M1 MOSFET total power dissipation
27.	M1 PdCond	560.161 mW	Mosfet	M1 MOSFET conduction losses
28.	M1 PdSw	60.459 mW	Mosfet	M1 MOSFET switching losses
29.	M1 TjOP	67.238 degC	Mosfet	M1 MOSFET junction temperature
30.	IOUT_OP	3.7 A	Op Point	Iout operating point
31.	VIN_OP	3.0 V	Op Point	Vin operating point

#	Name	Value	Category	Description
32.	Lin Pd	356.851 mW	Power	Lin power dissipation
33.	Lout Pd	227.554 mW	Power	Lout power dissipation
34.	Total Pd	4.119 W	Power	Total Power Dissipation
35.	Rsense Pd	187.883 mW	Resistor	LED Current Rsns Power Dissipation
36.	BOM Count	26	System Information	Total Design BOM count
37.	Duty Cycle	59.0 %	System Information	Duty cycle
38.	Efficiency	74.774 %	System Information	Steady state efficiency
39.	FootPrint	637.0 mm^2	System Information	Total Foot Print Area of BOM components
40.	Frequency	245.0 kHz	System Information	Switching frequency
41.	Mode	CCM	System Information	Conduction Mode
42.	Total BOM	NA	System Information	Total BOM Cost
43.	Vin p-p	37.845 mV	System Information	Peak-to-peak input voltage
44.	Vout p-p	60.022 mV	System Information	Peak-to-peak output ripple voltage

Design Inputs

Name	Value	Description
Iout	3.7	Maximum Output Current
VinMax	5.0	Maximum input voltage
VinMin	3.0	Minimum input voltage
Vout	3.3	Output Voltage
base_pn	LM3481	Base Product Number
source	DC	Input Source Type
Ta	30.0	Ambient temperature

WEBENCH® Assembly

Component Testing

Some published data on components in datasheets such as Capacitor ESR and Inductor DC resistance is based on conservative values that will guarantee that the components always exceed the specification. For design purposes it is usually better to work with typical values. Since this data is not always available it is a good practice to measure the Capacitance and ESR values of Cin and Cout, and the inductance and DC resistance of L1 before assembly of the board. Any large discrepancies in values should be electrically simulated in WEBENCH to check for instabilities and thermally simulated in WebTHERM to make sure critical temperatures are not exceeded.

Soldering Component to Board

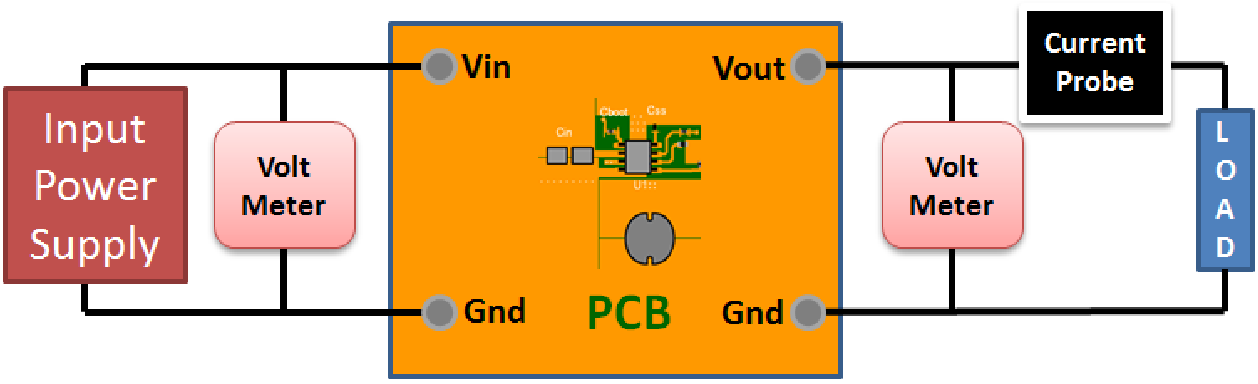
If board assembly is done in house it is best to tack down one terminal of a component on the board then solder the other terminal. For surface mount parts with large tabs, such as the DPAK, the tab on the back of the package should be pre-tinned with solder, then tacked into place by one of the pins. To solder the tab town to the board place the iron down on the board while resting against the tab, heating both surfaces simultaneously. Apply light pressure to the top of the plastic case until the solder flows around the part and the part is flush with the PCB. If the solder is not flowing around the board you may need a higher wattage iron (generally 25W to 30W is enough).

Initial Startup of Circuit

It is best to initially power up the board by setting the input supply voltage to the lowest operating input voltage 3.0V and set the input supply's current limit to zero. With the input supply off connect up the input supply to Vin and GND. Connect a digital volt meter and a load if needed to set the minimum Iout of the design from Vout and GND. Turn on the input supply and slowly turn up the current limit on the input supply. If the voltage starts to rise on the input supply continue increasing the input supply current limit while watching the output voltage. If the current increases on the input supply, but the voltage remains near zero, then there may be a short or a component misplaced on the board. Power down the board and visually inspect for solder bridges and recheck the diode and capacitor polarities. Once the power supply circuit is operational then more extensive testing may include full load testing, transient load and line tests to compare with simulation results.

Load Testing

The setup is the same as the initial startup, except that an additional digital voltmeter is connected between Vin and GND, a load is connected between Vout and GND and a current meter is connected in series between Vout and the load. The load must be able to handle at least rated output power + 50% (7.5 watts for this design). Ideally the load is supplied in the form of a variable load test unit. It can also be done in the form of suitably large power resistors. When using an oscilloscope to measure waveforms on the prototype board, the ground leads of the oscilloscope probes should be as short as possible and the area of the loop formed by the ground lead should be kept to a minimum. This will help reduce ground lead inductance and eliminate EMI noise that is not actually present in the circuit.



Design Assistance

1. Master key : 08753044EC99A9F1[v1]

2. **LM3481** Product Folder : http://www.ti.com/product/LM3481 : contains the data sheet and other resources.

Important Notice and Disclaimer