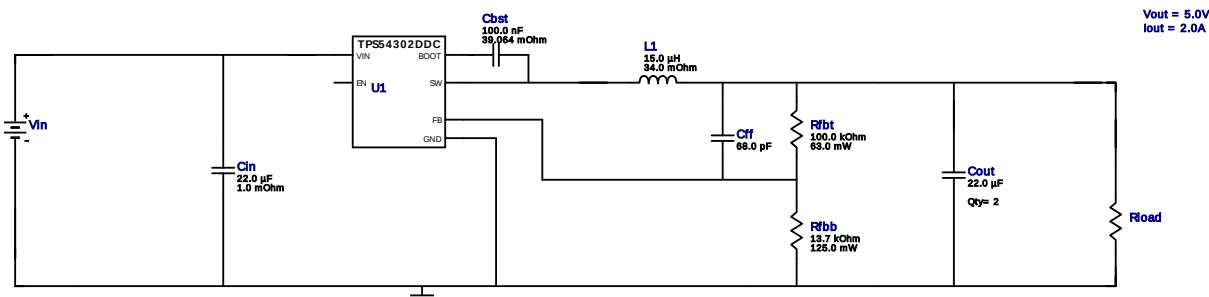
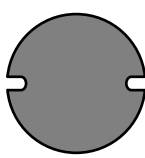


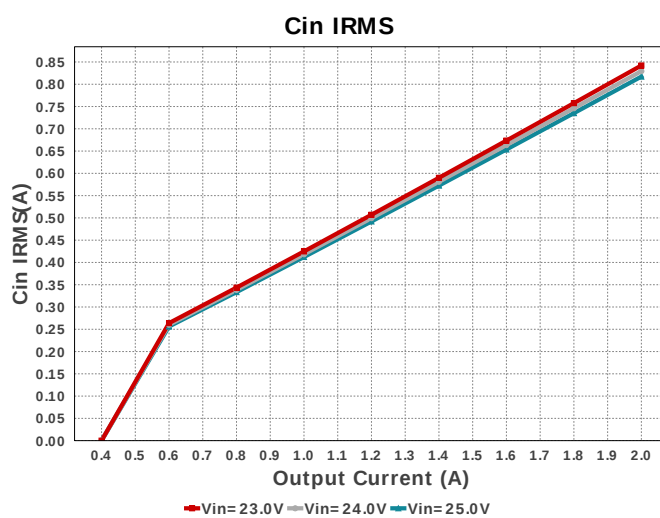
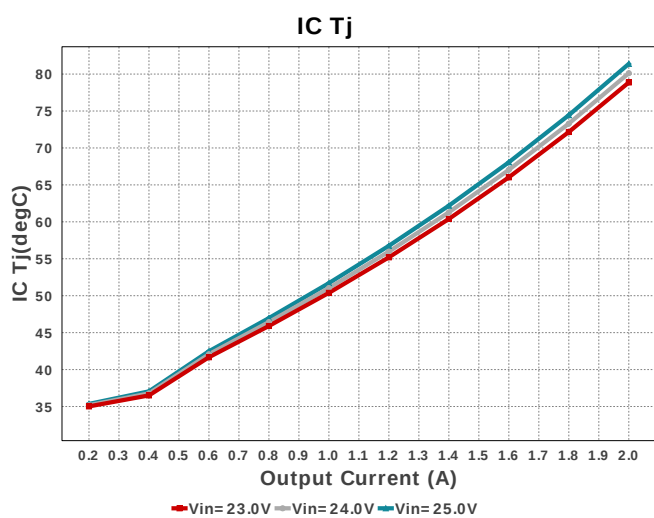
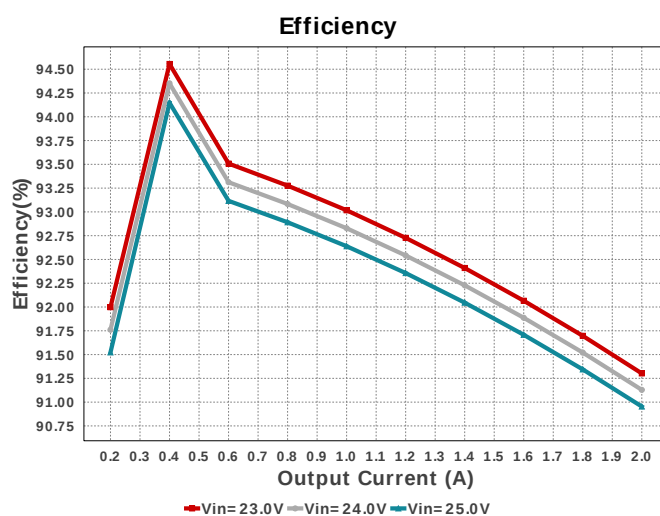
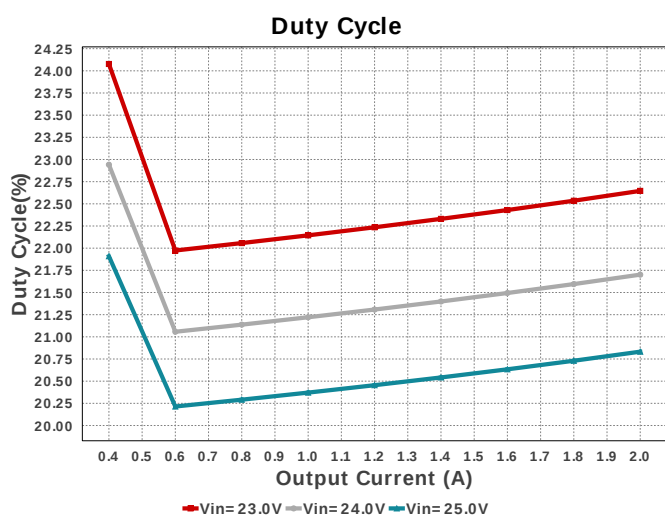
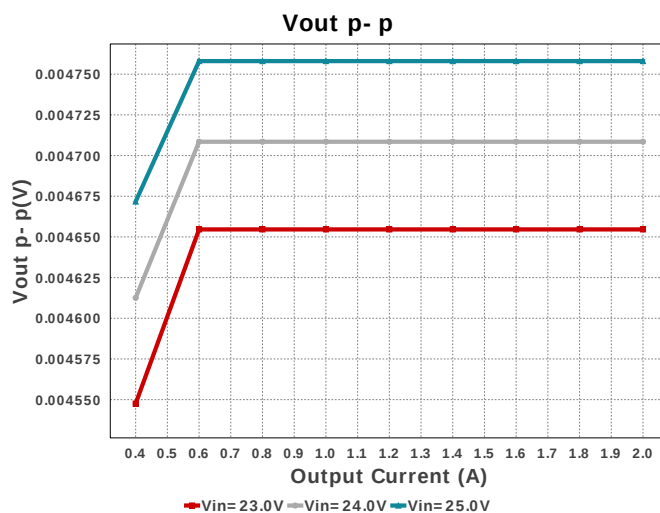
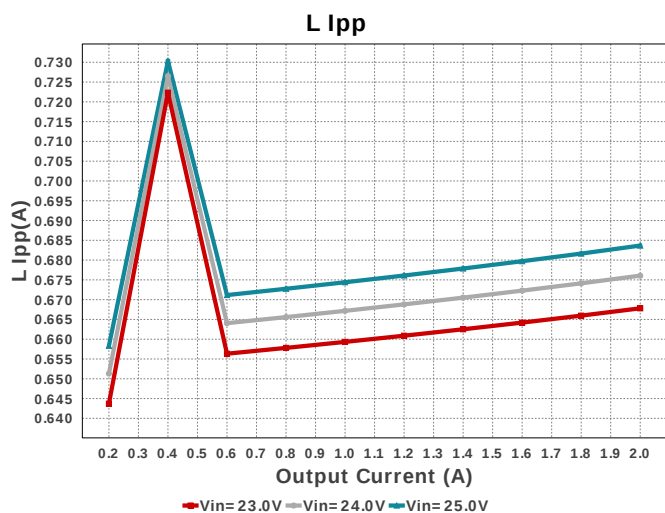
WEBENCH® Design Report

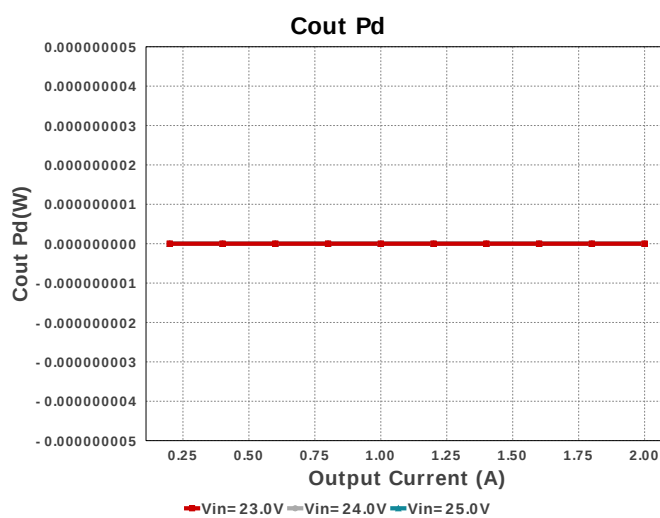
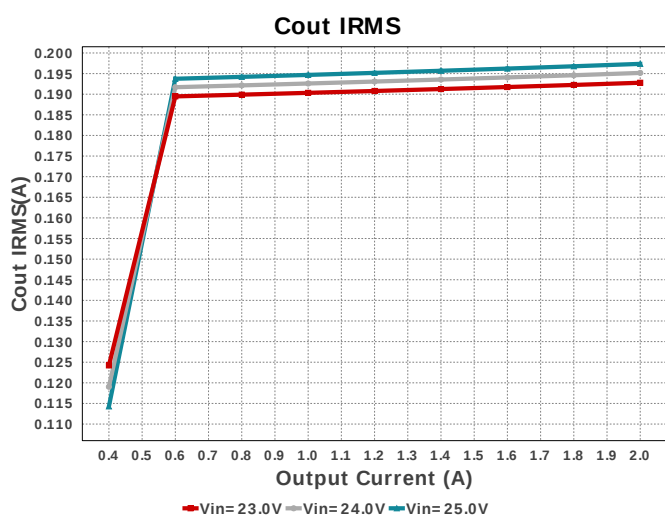
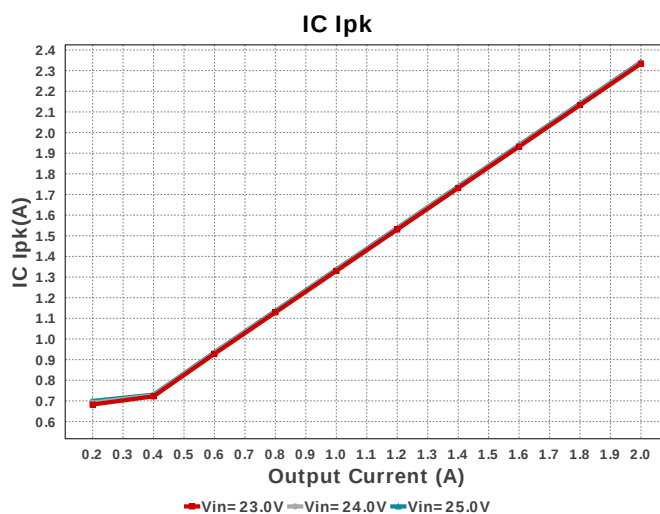
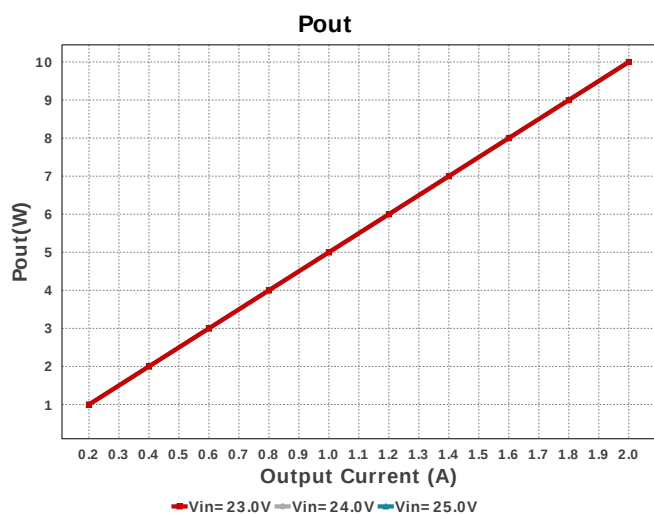
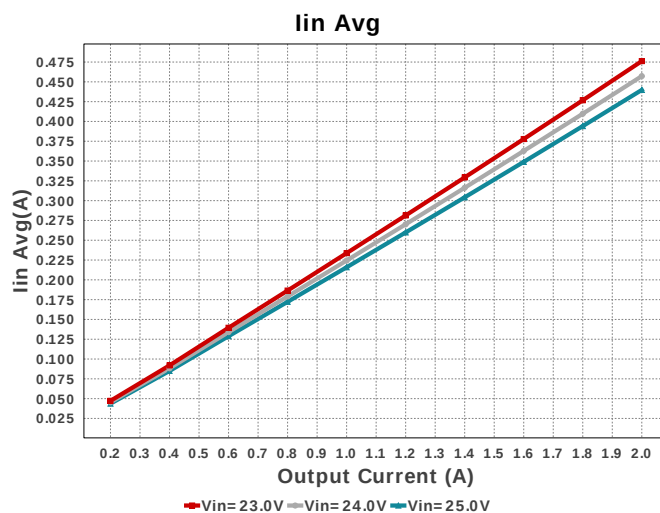
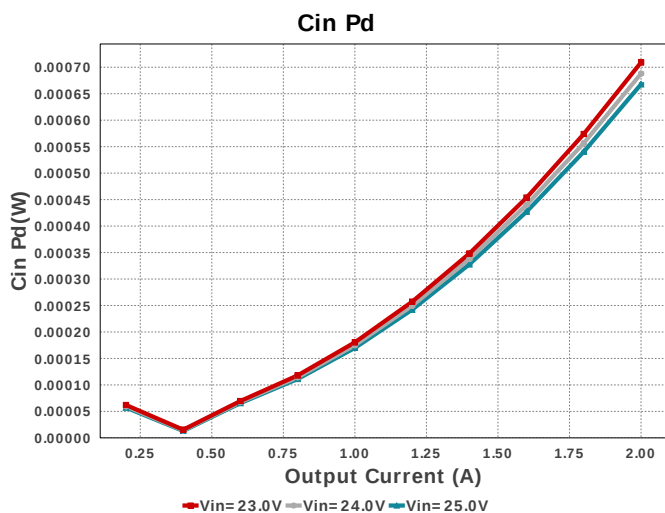
Design : 224 TPS54302DDCR
TPS54302DDCR 23V-25V to 5.00V @ 2A

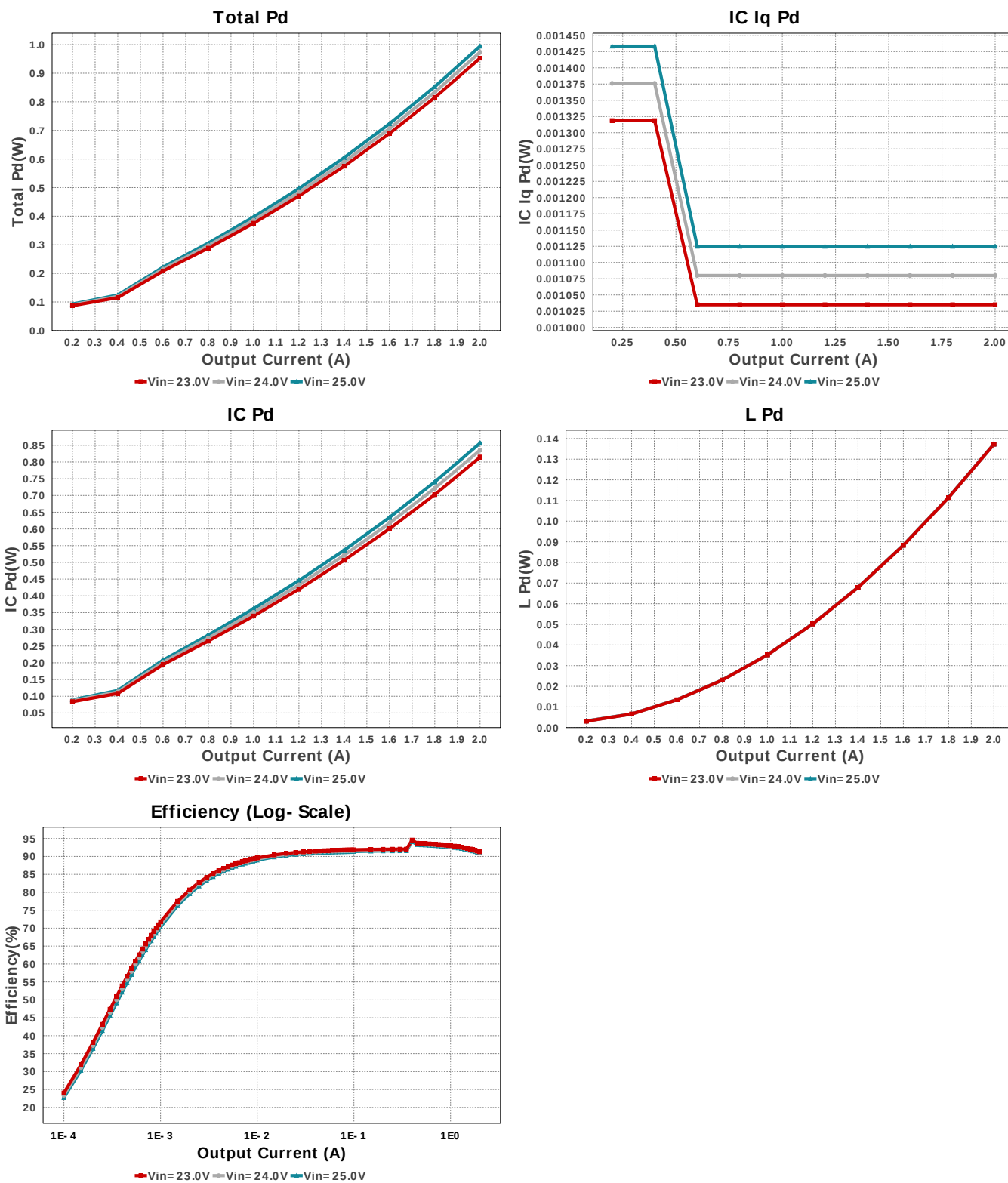


Electrical BOM

Name	Manufacturer	Part Number	Properties	Qty	Price	Footprint
Cbst	TDK	C1005X7R1H104K050BB Series= X7R	Cap= 100.0 nF ESR= 39.064 mOhm VDC= 50.0 V IRMS= 814.67 mA	1	\$0.02	 0402 3 mm ²
Cff	Yageo	CC0201JRNPO8BN680 Series= C0G/NP0	Cap= 68.0 pF VDC= 25.0 V IRMS= 0.0 A	1	\$0.01	 0201 2 mm ²
Cin	MuRata	KCM55WR71J226MH01K Series= X7R	Cap= 22.0 uF ESR= 1.0 mOhm VDC= 63.0 V IRMS= 0.0 A	1	\$2.90	 KCM55W 59 mm ²
Cout	MuRata	KCM55QR71E226KH01K Series= X7R	Cap= 22.0 uF VDC= 25.0 V IRMS= 0.0 A	2	\$1.97	 KCM55Q 59 mm ²
L1	Bourns	SDR1307-150ML	L= 15.0 µH DCR= 34.0 mOhm	1	\$0.42	 SDR1307 226 mm ²
Rfbb	Panasonic	ERJ-6ENF1372V Series= ERJ-6E	Res= 13.7 kOhm Power= 125.0 mW Tolerance= 1.0%	1	\$0.01	 0805 7 mm ²
Rfht	Vishay-Dale	CRCW0402100KFKED Series= CRCW..e3	Res= 100.0 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	 0402 3 mm ²
U1	Texas Instruments	TPS54302DDCR	Switcher	1	\$0.75	 DDC0006A_N 10 mm ²







Operating Values

#	Name	Value	Category	Description
1.	Cin IRMS	817.203 mA	Capacitor	Input capacitor RMS ripple current
2.	Cin Pd	667.82 μ W	Capacitor	Input capacitor power dissipation
3.	Cout IRMS	197.358 mA	Capacitor	Output capacitor RMS ripple current
4.	Cout Pd	0.0 W	Capacitor	Output capacitor power dissipation
5.	IC Ipk	2.342 A	IC	Peak switch current in IC
6.	IC Iq Pd	1.125 mW	IC	IC Iq Pd
7.	IC Pd	856.37 mW	IC	IC power dissipation
8.	IC Tj	81.382 degC	IC	IC junction temperature
9.	ICThetaJA Effective	60.0 degC/W	IC	Effective IC Junction-to-Ambient Thermal Resistance
10.	Iin Avg	439.78 mA	IC	Average input current
11.	L Ipp	683.668 mA	Inductor	Peak-to-peak inductor ripple current

#	Name	Value	Category	Description
12.	L Pd	137.32 mW	Inductor	Inductor power dissipation
13.	Cin Pd	667.82 μ W	Power	Input capacitor power dissipation
14.	Cout Pd	0.0 W	Power	Output capacitor power dissipation
15.	IC Pd	856.37 mW	Power	IC power dissipation
16.	L Pd	137.32 mW	Power	Inductor power dissipation
17.	Total Pd	994.562 mW	Power	Total Power Dissipation
18.	BOM Count	9	System	Total Design BOM count
			Information	
19.	Duty Cycle	20.833 %	System	Duty cycle
			Information	
20.	Efficiency	90.954 %	System	Steady state efficiency
			Information	
21.	FootPrint	429.0 mm ²	System	Total Foot Print Area of BOM components
			Information	
22.	Frequency	400.0 kHz	System	Switching frequency
			Information	
23.	Iout	2.0 A	System	Iout operating point
			Information	
24.	Mode	CCM	System	PWM/PFM Mode
			Information	
25.	Pout	10.0 W	System	Total output power
			Information	
26.	Total BOM	\$8.06	System	Total BOM Cost
			Information	
27.	Vin	25.0 V	System	Vin operating point
			Information	
28.	Vout Actual	4.946 V	System	Vout Actual calculated based on selected voltage divider resistors
			Information	
29.	Vout Tolerance	1.777 %	System	Vout Tolerance based on IC Tolerance (no load) and voltage divider resistors if applicable
			Information	
30.	Vout p-p	4.758 mV	System	Peak-to-peak output ripple voltage
			Information	

Design Inputs

Name	Value	Description
Iout	2.0	Maximum Output Current
VinMax	25.0	Maximum input voltage
VinMin	23.0	Minimum input voltage
Vout	5.0	Output Voltage
base_pn	TPS54302	Base Product Number
source	DC	Input Source Type
Ta	30.0	Ambient temperature

WEBENCH® Assembly

Component Testing

Some published data on components in datasheets such as Capacitor ESR and Inductor DC resistance is based on conservative values that will guarantee that the components always exceed the specification. For design purposes it is usually better to work with typical values. Since this data is not always available it is a good practice to measure the Capacitance and ESR values of C_{in} and C_{out} , and the inductance and DC resistance of L1 before assembly of the board. Any large discrepancies in values should be electrically simulated in WEBENCH to check for instabilities and thermally simulated in WebTHERM to make sure critical temperatures are not exceeded.

Soldering Component to Board

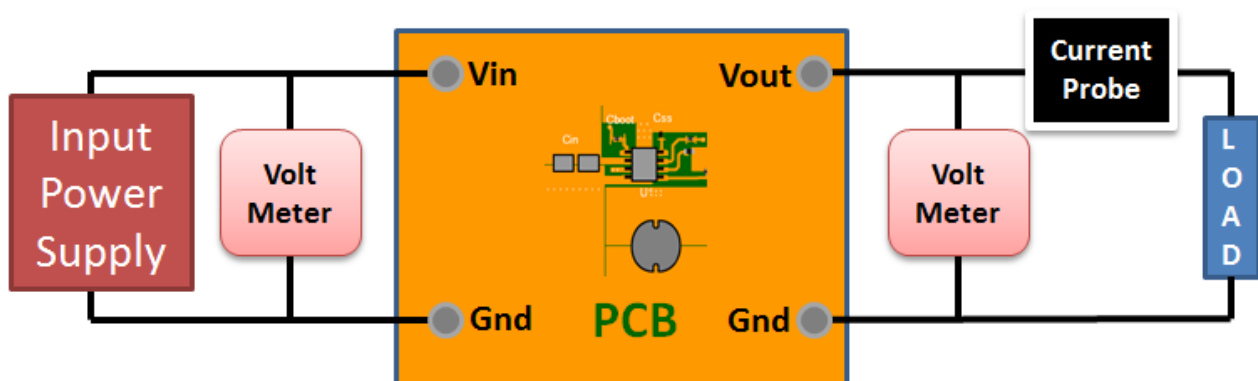
If board assembly is done in house it is best to tack down one terminal of a component on the board then solder the other terminal. For surface mount parts with large tabs, such as the DPAK, the tab on the back of the package should be pre-tinned with solder, then tacked into place by one of the pins. To solder the tab down to the board place the iron down on the board while resting against the tab, heating both surfaces simultaneously. Apply light pressure to the top of the plastic case until the solder flows around the part and the part is flush with the PCB. If the solder is not flowing around the board you may need a higher wattage iron (generally 25W to 30W is enough).

Initial Startup of Circuit

It is best to initially power up the board by setting the input supply voltage to the lowest operating input voltage 23.0V and set the input supply's current limit to zero. With the input supply off connect up the input supply to V_{in} and GND. Connect a digital volt meter and a load if needed to set the minimum load of the design from V_{out} and GND. Turn on the input supply and slowly turn up the current limit on the input supply. If the voltage starts to rise on the input supply continue increasing the input supply current limit while watching the output voltage. If the current increases on the input supply, but the voltage remains near zero, then there may be a short or a component misplaced on the board. Power down the board and visually inspect for solder bridges and recheck the diode and capacitor polarities. Once the power supply circuit is operational then more extensive testing may include full load testing, transient load and line tests to compare with simulation results.

Load Testing

The setup is the same as the initial startup, except that an additional digital voltmeter is connected between V_{in} and GND, a load is connected between V_{out} and GND and a current meter is connected in series between V_{out} and the load. The load must be able to handle at least rated output power + 50% (7.5 watts for this design). Ideally the load is supplied in the form of a variable load test unit. It can also be done in the form of suitably large power resistors. When using an oscilloscope to measure waveforms on the prototype board, the ground leads of the oscilloscope probes should be as short as possible and the area of the loop formed by the ground lead should be kept to a minimum. This will help reduce ground lead inductance and eliminate EMI noise that is not actually present in the circuit.



Design Assistance

1. Master key : 7EC0CFB3FD0F9F0B[v1]
2. **TPS54302** Product Folder : <http://www.ti.com/product/TPS54302> : contains the data sheet and other resources.

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