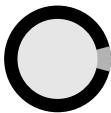

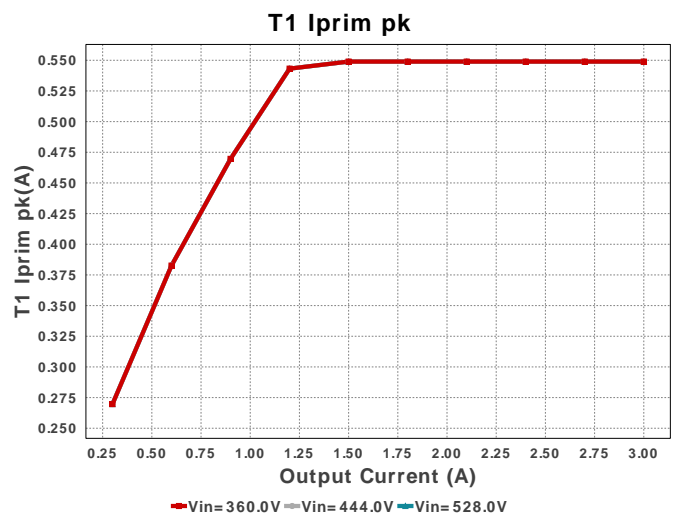
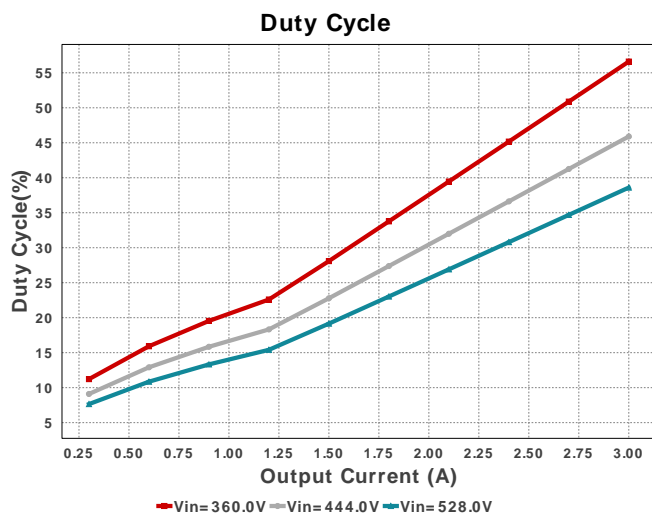
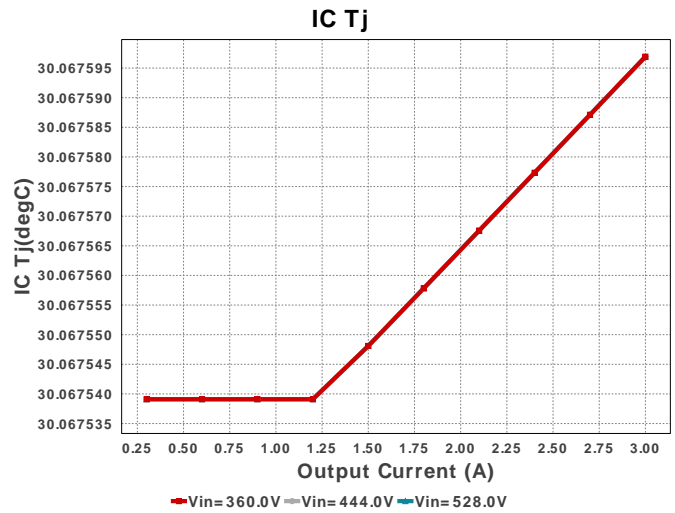
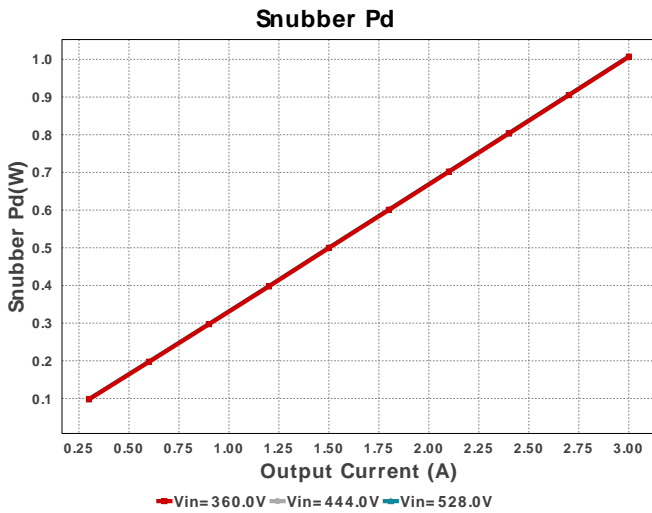
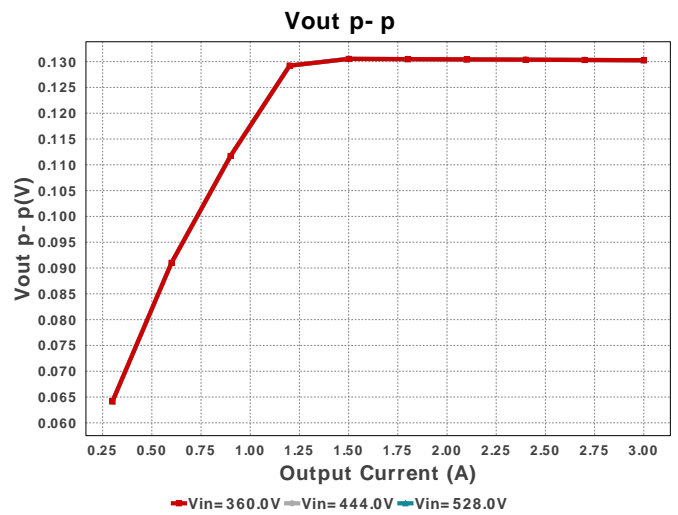
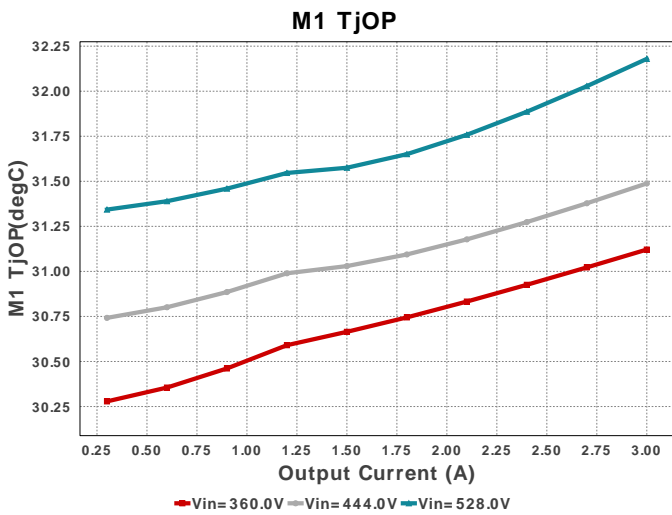
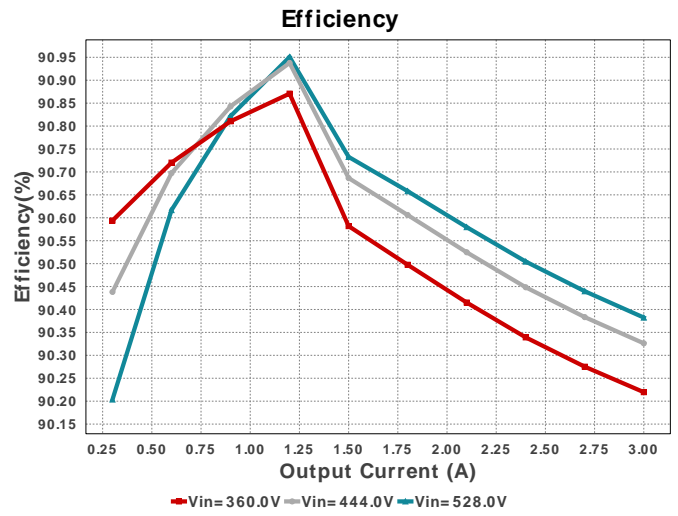
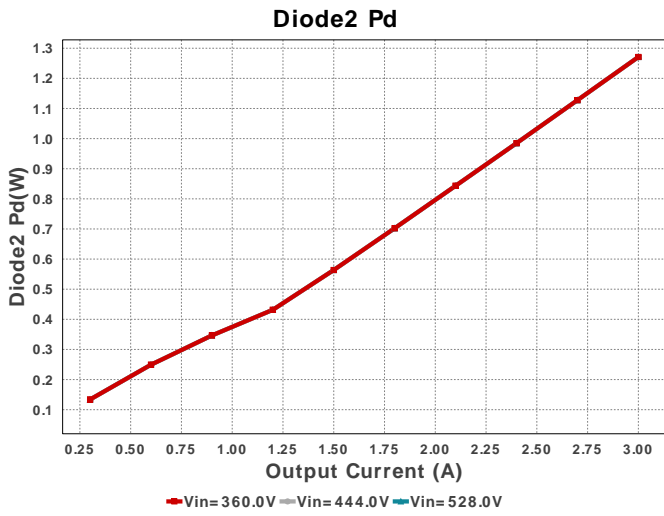
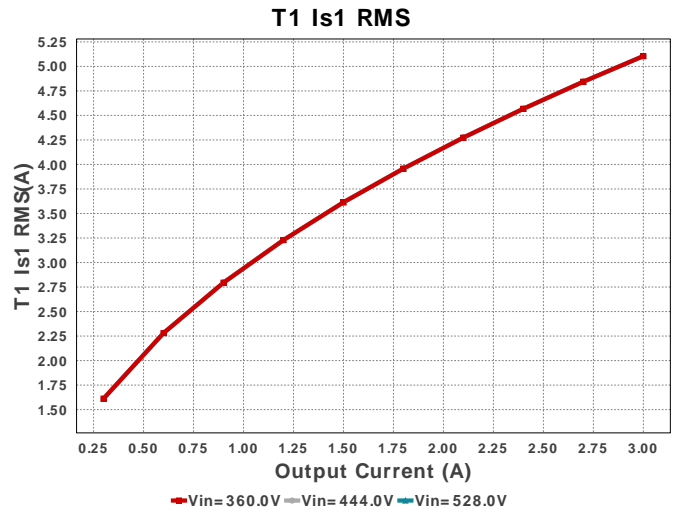
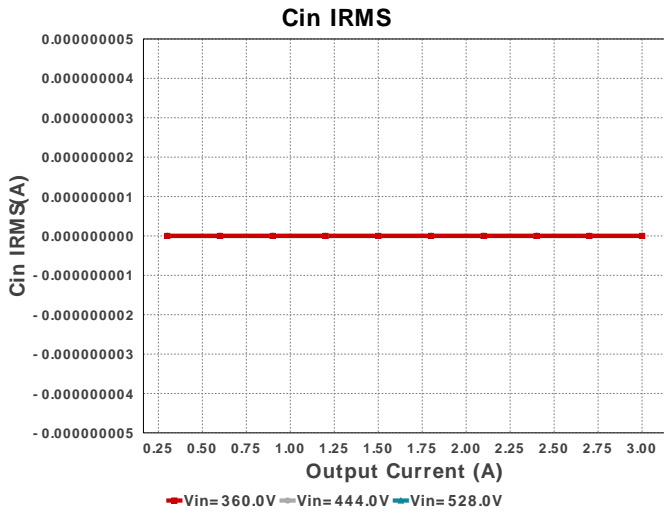


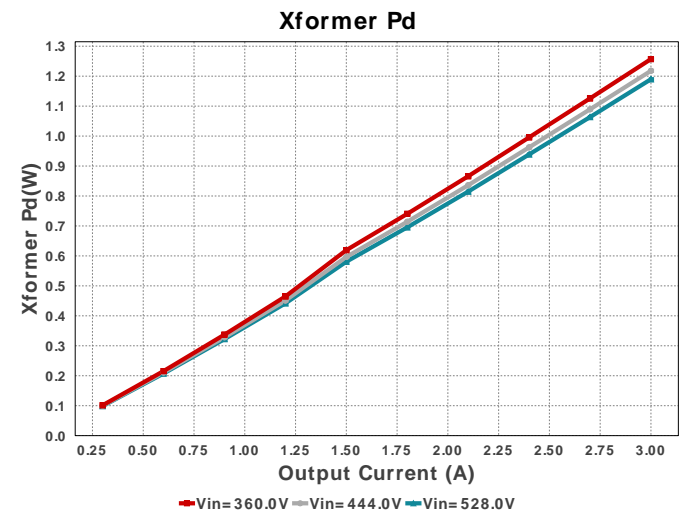
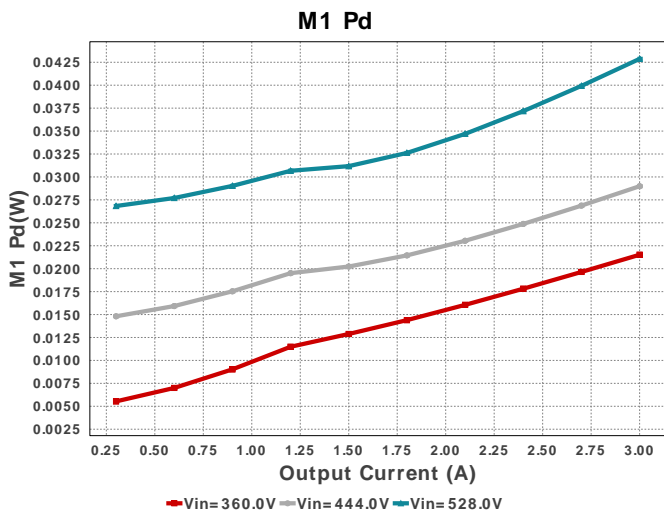
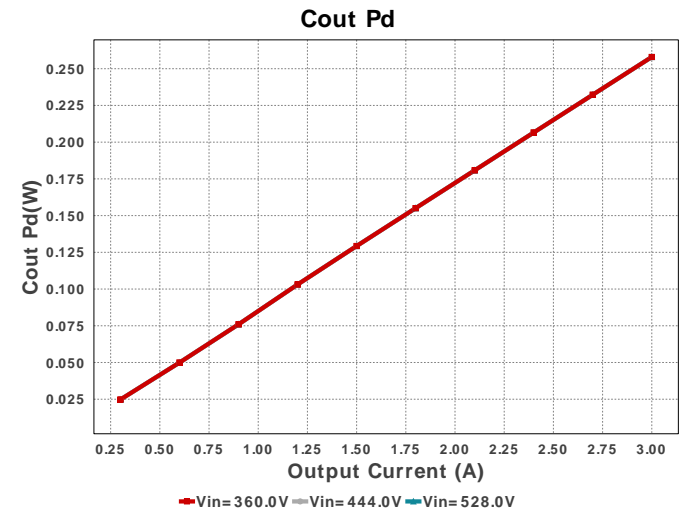
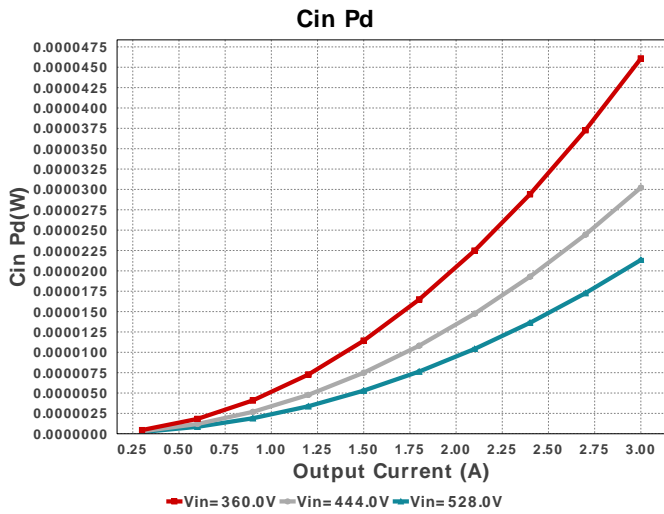
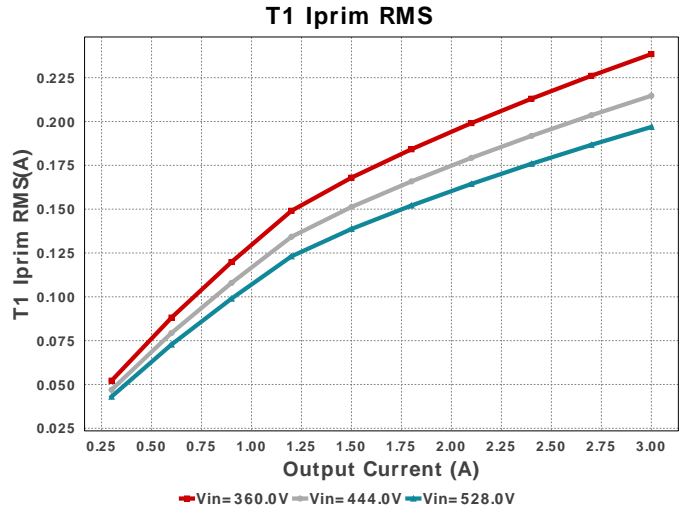
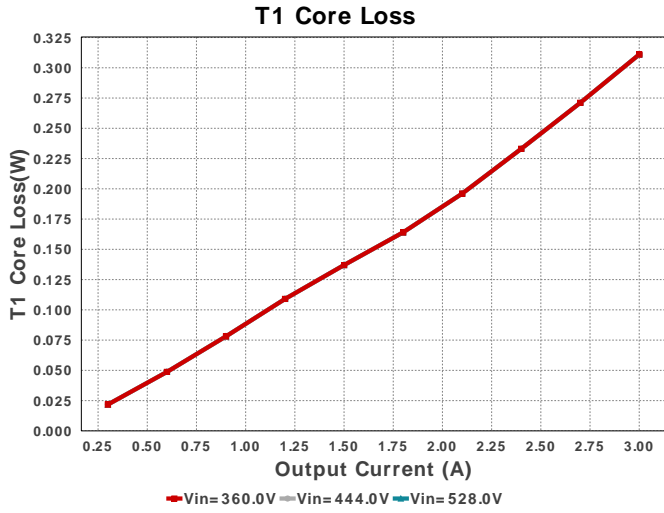


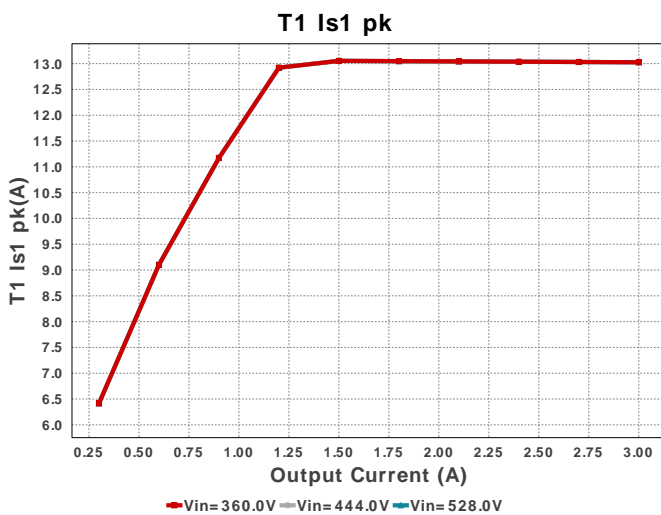
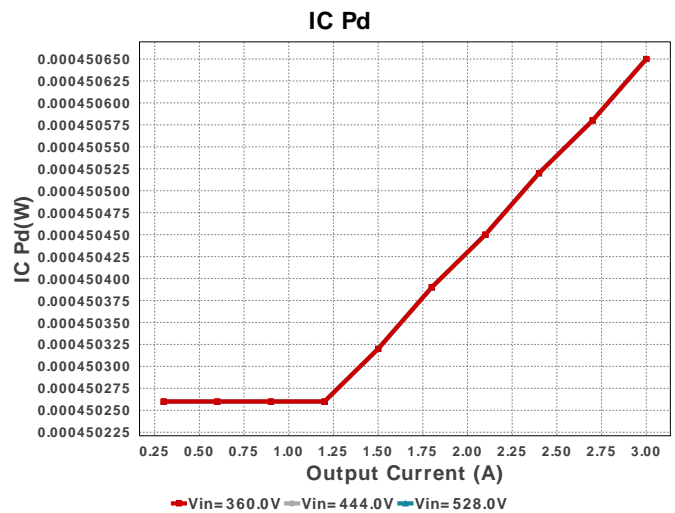
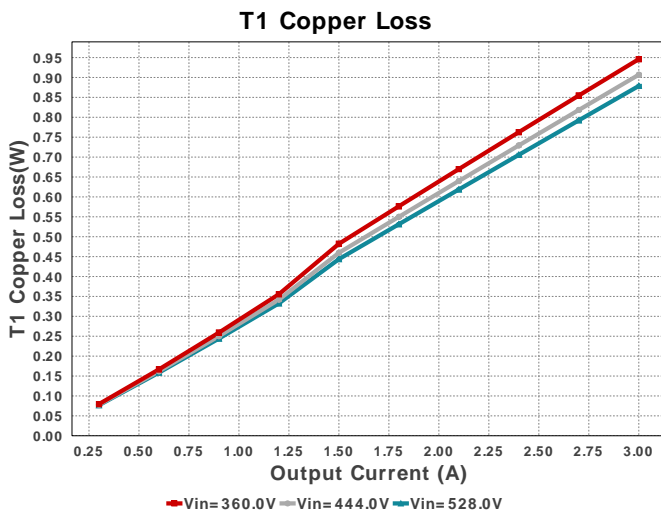
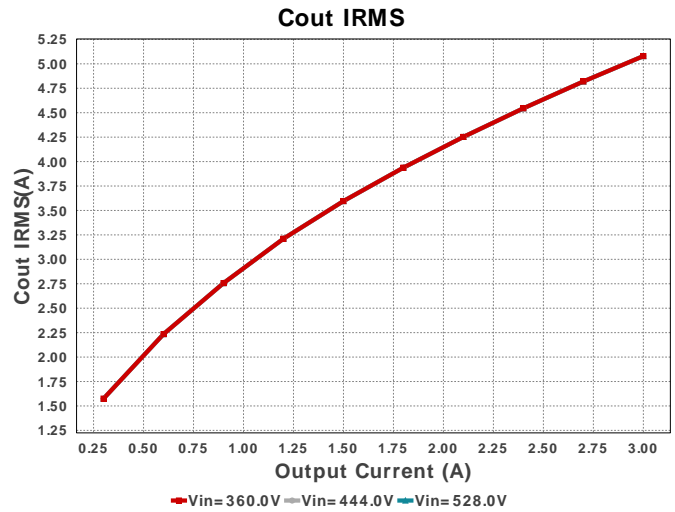
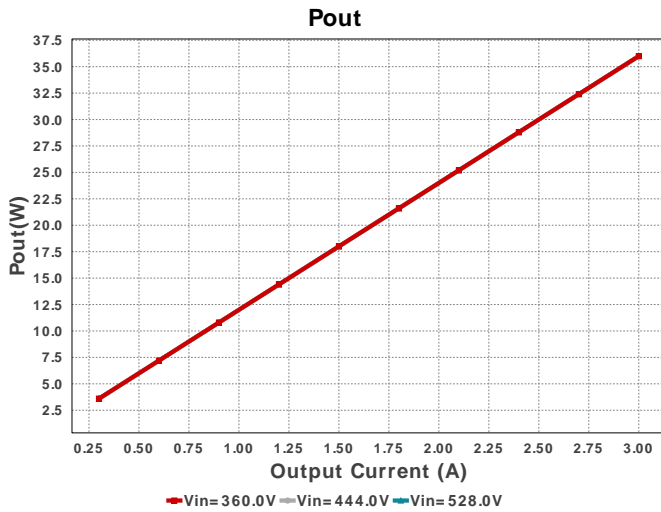
Name	Manufacturer	Part Number	Properties	Qty	Price	Footprint
Cin	TDK	B32924C3475M Series= B32924	Cap= 4.7 uF ESR= 15.0 mOhm VDC= 630.0 V IRMS= 457.0 mA	4	\$1.26	 B32924_33mm 670 mm <sup>2</sup>
Cout	Nichicon	RNU1C471MDN1PH Series= ?	Cap= 470.0 uF ESR= 10.0 mOhm VDC= 16.0 V IRMS= 6.1 A	1	\$0.59	 NU_1000x1250 144 mm <sup>2</sup>
D1	Fairchild Semiconductor	1N4007	VF@Io= 1.1 V VRRM= 1,000.0 V	1	\$0.03	 DO-41 43 mm <sup>2</sup>
D2	STMicroelectronics	STPS20M100SG-TR	VF@Io= 455.0 mV VRRM= 100.0 V	1	\$1.33	 DDPAK 210 mm <sup>2</sup>
Dvdd	CUSTOM	CUSTOM	VF@Io= 500.0 mV VRRM= 127.503 V	1	NA	CUSTOM 0 mm <sup>2</sup>
Dz	CUSTOM	CUSTOM	Zener	1	NA	CUSTOM 0 mm <sup>2</sup>
M1	STMicroelectronics	STW21N90K5	VdsMax= 900.0 V IdsMax= 18.5 Amps	1	\$3.88	 TO-247 123 mm <sup>2</sup>
O1	California Eastern Laboratories	PS2811-1	Optocoupler	1	\$0.41	 SSOP-4 111 mm <sup>2</sup>
Rcs	Vishay-Dale	CRCW12061R43FKEA Series= CRCW..e3	Res= 1.43 Ohm Power= 250.0 mW Tolerance= 1.0%	1	\$0.01	 1206 11 mm <sup>2</sup>
Rdd	Yageo	RC0603FR-0722RL Series= ?	Res= 22.0 Ohm Power= 100.0 mW Tolerance= 1.0%	1	\$0.01	 0603 5 mm <sup>2</sup>
Rfb3	Vishay-Dale	CRCW040231K6FKED Series= CRCW..e3	Res= 31.6 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	 0402 3 mm <sup>2</sup>
Rfb4	Vishay-Dale	CRCW04024K02FKED Series= CRCW..e3	Res= 4.02 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	 0402 3 mm <sup>2</sup>
Rfbb	Yageo	RC0603FR-0743KL Series= ?	Res= 43.0 kOhm Power= 100.0 mW Tolerance= 1.0%	1	\$0.01	 0603 5 mm <sup>2</sup>
Rfbt	Yageo	RT0805BRD07164KL Series= RT0805	Res= 164.0 kOhm Power= 125.0 mW Tolerance= 0.1%	1	\$0.05	 0805 7 mm <sup>2</sup>
Rlc	Vishay-Dale	CRCW04022K49FKED Series= CRCW..e3	Res= 2.49 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	 0402 3 mm <sup>2</sup>
Ropt	Vishay-Dale	CRCW0402681RFKED Series= CRCW..e3	Res= 681.0 Ohm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	 0402 3 mm <sup>2</sup>

Name	Manufacturer	Part Number	Properties	Qty	Price	Footprint
Rs1	Yageo	RC0201FR-07105KL Series= ?	Res= 105.0 kOhm Power= 50.0 mW Tolerance= 1.0%	1	\$0.01	0201 2 mm <sup>2</sup>
Rs2	Yageo	RC0201FR-0728K7L Series= ?	Res= 28.7 kOhm Power= 50.0 mW Tolerance= 1.0%	1	\$0.01	0201 2 mm <sup>2</sup>
Rtl	Vishay-Dale	CRCW0402750RFKED Series= CRCW..e3	Res= 750.0 Ohm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	0402 3 mm <sup>2</sup>
T1	Core=TDK , CoilFormer=TDK	Core=B66421G0000X197 , CoilFormer=B66422W1010D001	Lp= 4.214 mH Turns Ratio(Nas)= 12:8 Turns Ratio(Nps)= 196:8 Npri= 196.0 Naux= 12.0 Nsec= 8.0	1	\$0.35	TDK_B66305 756 mm <sup>2</sup>
U1	Texas Instruments	UCC28742DBVR	Switcher	1	\$0.25	R-PDSO-G6 10 mm <sup>2</sup>
VR	Texas Instruments	TL431IDBVR	Voltage References	1	\$0.07	R-PDSO-G3 16 mm <sup>2</sup>









### Operating Values

#	Name	Value	Category	Description
1.	Cin IRMS	1.828 A	Capacitor	Input capacitor RMS ripple current
2.	Cin Pd	45.986 $\mu$ W	Capacitor	Input capacitor power dissipation
3.	Cout IRMS	5.079 A	Capacitor	Output capacitor RMS ripple current
4.	Cout Pd	257.98 mW	Capacitor	Output capacitor power dissipation
5.	Diode2 Pd	1.271 W	Diode	Diode2 power dissipation
6.	IC Pd	450.65 $\mu$ W	IC	IC power dissipation
7.	IC Tj	30.068 degC	IC	IC junction temperature
8.	ICThetaJA	150.0 degC/W	IC	IC junction-to-ambient thermal resistance
9.	M1 Pd	21.503 mW	Mosfet	M1 MOSFET total power dissipation
10.	M1 TjOP	31.12 degC	Mosfet	M1 MOSFET junction temperature
11.	Cin Pd	45.986 $\mu$ W	Power	Input capacitor power dissipation

#	Name	Value	Category	Description
12.	Cout Pd	257.98 mW	Power	Output capacitor power dissipation
13.	Diode2 Pd	1.271 W	Power	Diode2 power dissipation
14.	IC Pd	450.65 $\mu$ W	Power	IC power dissipation
15.	M1 Pd	21.503 mW	Power	M1 MOSFET total power dissipation
16.	Snubber Pd	1.007 W	Power	Snubber Power Dissipation
17.	T1 Copper Loss	991.06 mW	Power	Transformer Copper Loss Power Dissipation
18.	T1 Core Loss	229.0 mW	Power	Transformer Core Loss Power Dissipation
19.	Xformer Pd	1.22 W	Power	Transformer power dissipation
20.	BOM Count	29	System Information	Total Design BOM count
21.	Duty Cycle	56.606 %	System Information	Duty cycle
22.	Efficiency	90.303 %	System Information	Steady state efficiency
23.	FootPrint	4.346 k mm <sup>2</sup>	System Information	Total Foot Print Area of BOM components
24.	Frequency	79.31 kHz	System Information	Switching frequency
25.	Frequency	79.31 kHz	System Information	Switching frequency
26.	Iout	3.0 A	System Information	Iout operating point
27.	Mode	DCM	System Information	Conduction Mode
28.	Pout	36.0 W	System Information	Total output power
29.	Total BOM	NA	System Information	Total BOM Cost
30.	Vin	528.0 V	System Information	Vin operating point
31.	Vout	12.0 V	System Information	Operational Output Voltage
32.	Vout Actual	12.0 V	System Information	Vout Actual calculated based on selected voltage divider resistors
33.	Vout Tolerance	1.207 %	System Information	Vout Tolerance based on IC Tolerance (no load) and voltage divider resistors if applicable
34.	Vout p-p	130.263 mV	System Information	Peak-to-peak output ripple voltage
35.	T1 Copper Loss	991.06 mW	Transformer	Transformer Copper Loss Power Dissipation
36.	T1 Core Loss	229.0 mW	Transformer	Transformer Core Loss Power Dissipation
37.	T1 Iprim RMS	238.453 mA	Transformer	Transformer Primary RMS Current
38.	T1 Iprim pk	548.951 mA	Transformer	Transformer Primary Peak Current
39.	T1 Is1 RMS	5.105 A	Transformer	Transformer Secondary1 RMS Current
40.	T1 Is1 pk	13.026 A	Transformer	Transformer Secondary1 Peak Current
41.	Xformer Pd	1.22 W	Transformer	Transformer power dissipation

## Design Inputs

Name	Value	Description
Iout	3.0	Maximum Output Current
VinMax	528.0	Maximum input voltage
VinMin	360.0	Minimum input voltage
Vout	12.0	Output Voltage
base_pn	UCC28742	Base Product Number
source	AC	Input Source Type
Ta	30.0	Ambient temperature



## WEBENCH® Assembly

### Component Testing

Some published data on components in datasheets such as Capacitor ESR and Inductor DC resistance is based on conservative values that will guarantee that the components always exceed the specification. For design purposes it is usually better to work with typical values. Since this data is not always available it is a good practice to measure the Capacitance and ESR values of  $C_{in}$  and  $C_{out}$ , and the inductance and DC resistance of L1 before assembly of the board. Any large discrepancies in values should be electrically simulated in WEBENCH to check for instabilities and thermally simulated in WebTHERM to make sure critical temperatures are not exceeded.

### Soldering Component to Board

If board assembly is done in house it is best to tack down one terminal of a component on the board then solder the other terminal. For surface mount parts with large tabs, such as the DPAK, the tab on the back of the package should be pre-tinned with solder, then tacked into place by one of the pins. To solder the tab down to the board place the iron down on the board while resting against the tab, heating both surfaces simultaneously. Apply light pressure to the top of the plastic case until the solder flows around the part and the part is flush with the PCB. If the solder is not flowing around the board you may need a higher wattage iron (generally 25W to 30W is enough).

### Initial Startup of Circuit

It is best to initially power up the board by setting the input supply voltage to the lowest operating input voltage 360.0V and set the input supply's current limit to zero. With the input supply off connect up the input supply to  $V_{in}$  and GND. Connect a digital volt meter and a load if needed to set the minimum load of the design from  $V_{out}$  and GND. Turn on the input supply and slowly turn up the current limit on the input supply. If the voltage starts to rise on the input supply continue increasing the input supply current limit while watching the output voltage. If the current increases on the input supply, but the voltage remains near zero, then there may be a short or a component misplaced on the board. Power down the board and visually inspect for solder bridges and recheck the diode and capacitor polarities. Once the power supply circuit is operational then more extensive testing may include full load testing, transient load and line tests to compare with simulation results.

### Load Testing

The setup is the same as the initial startup, except that an additional digital voltmeter is connected between  $V_{in}$  and GND, a load is connected between  $V_{out}$  and GND and a current meter is connected in series between  $V_{out}$  and the load. The load must be able to handle at least rated output power + 50% ( 7.5 watts for this design). Ideally the load is supplied in the form of a variable load test unit. It can also be done in the form of suitably large power resistors. When using an oscilloscope to measure waveforms on the prototype board, the ground leads of the oscilloscope probes should be as short as possible and the area of the loop formed by the ground lead should be kept to a minimum. This will help reduce ground lead inductance and eliminate EMI noise that is not actually present in the circuit.





# WEBENCH® Transformer Report

#	Name	Value
1.	Core Part Number	B66421G0000X197
2.	Core Manufacturer	TDK
3.	Coil Former Part Number	B66422W1010D001
4.	Coil Former Manufacturer	TDK

## Transformer Electrical Diagram

### Primary

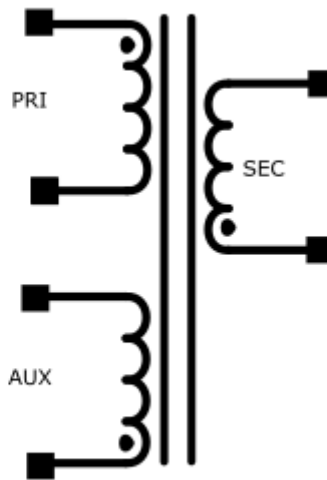
Turns	196.0
AWG	30.0
Layers	4.0
Strands	1.0
Insulation Type	Heavy Insulated Magnet Wire

### Auxiliary

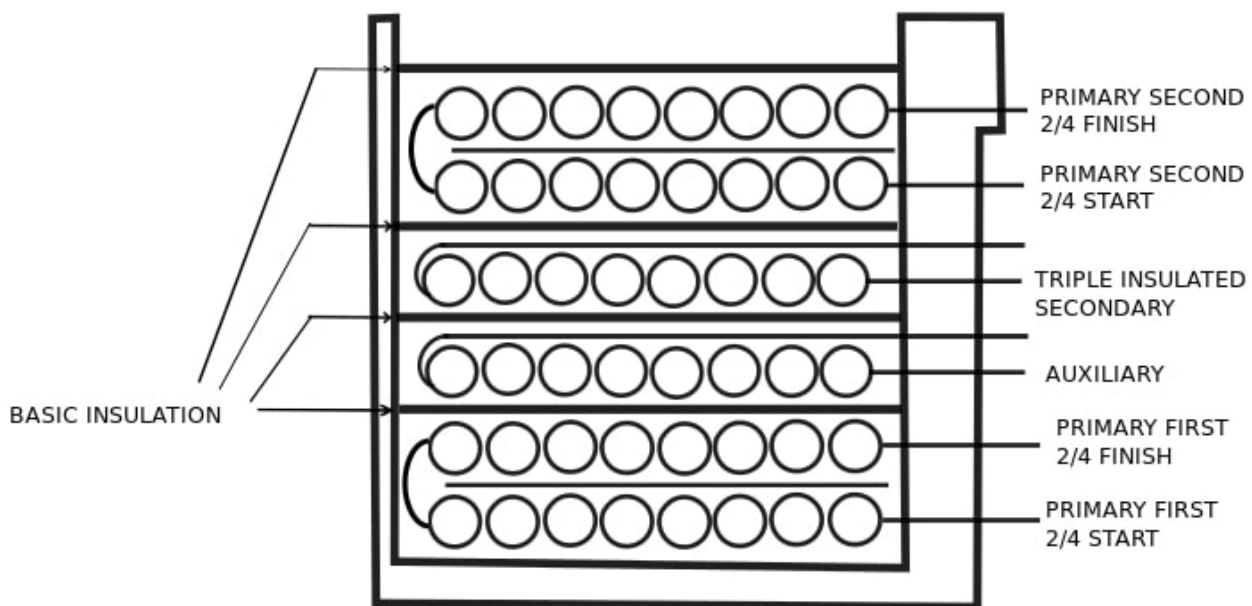
Turns	12.0
AWG	28.0
Layers	1.0
Strands	3.0
Insulation Type	Heavy Insulated Magnet Wire

### Secondary

Turns	8.0
AWG	28.0
Layers	1.0
Strands	3.0
Insulation Type	Triple Insulated



## Transformer Construction Diagram



## Winding Instruction

Winding	AWG	Turns	Winding Orientation
Primary First 2/4.0	30.0	98	Clockwise
Auxiliary	28.0	12.0	Counter Clockwise
Triple Insulated Secondary	28.0	8.0	Counter Clockwise
Primary Second 2/4.0	30.0	98	Clockwise

## Transformer Parameters

#	Name	Value
1.	Lpri	0.00421H
2.	Inductance Factor(AI)	110.0nH
3.	Npri	196.0
4.	Nsec	8.0
5.	Naux	12.0
6.	Core Type	EFD25/13/9
7.	Core Material	N97
8.	Bmax	0.20T
9.	Switching Frequency	63.00kHz
10.	DMax	0.46
11.	Ipk(Primary)	0.55A
12.	Irms(Primary)	0.22A
13.	Ipk(Secondary)	13.4A
14.	Irms(Secondary)	5.35A

## Design Assistance

1. Application Hints Rlc Rlc provides the function of feed-forward line compensation to eliminate change in IPP due to change in di/dt and the propagation delay of the internal comparator and MOSFET turn-off time. For best results the chosen value may need to be adjusted based on board, FET and transformer parasitics. Rtl Rtl is added to prevent excessive diode current and limit Iopt to the maximum value necessary for regulation. The Rtl value may be adjusted for optimal limiting later during the prototype evaluation process. Rfbt & Rfbb The feedback resistors will set the output voltage of the circuit. The values chosen may need to be fine tuned based on the final Transformer turns ratios and the voltage across the output diode at close to zero current. Rfb3 & Cfb3 Rfb3 is necessary to limit the current into FB and to avoid excess draining of Cvdd during this type of transient situation. The value of Rfb3 is chosen to limit the excess Ifb and Rfb4 current to an acceptable level when the optocoupler is saturated. Cfb3 helps improve the transient response and is estimated initially by equating the time constant to 1ms. This can later be adjusted for optimal performance during prototype evaluation. Rfb4 Rfb4 speeds up the turnoff time of the optocoupler in the case of a heavy load-step transient condition. This value tends to fall within the range of 10k and 100k. A tradeoff must be made between a lower value for faster transient response and a higher value for lower standby power. Rfb4 also serves to set a minimum bias current for the optocoupler and to drain dark current. Part Description The UCC28740 isolated-flyback controller provides Constant-Voltage (CV) using an optical coupler to improve transient response. Constant-Current (CC) regulation is accomplished through Primary Side Regulation (PSR) techniques. Please see the datasheet for further design guidance. <http://www.ti.com/lit/ds/symlink/ucc28740.pdf>

2. Master key : B2249EC6E9BD9C39[v1]

3. **UCC28742** Product Folder : <http://www.ti.com/product/UCC28742> : contains the data sheet and other resources.

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