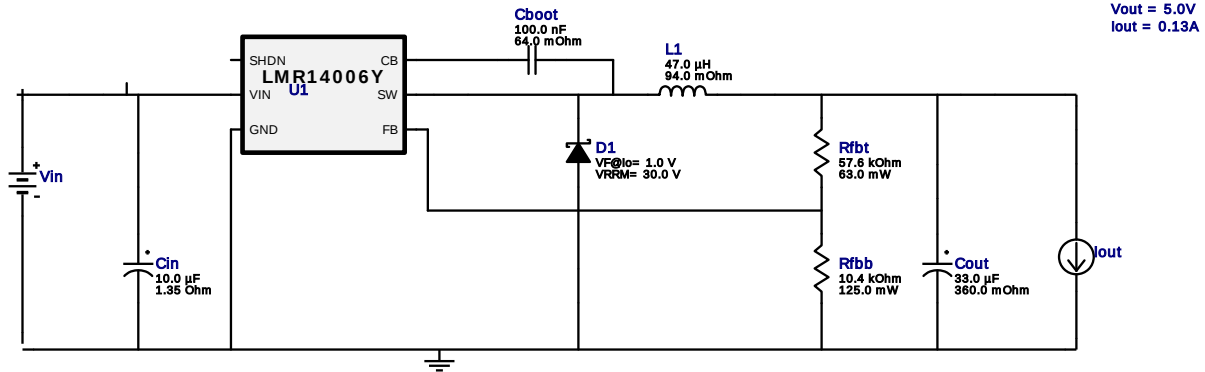


VinMin = 7.6V
 VinMax = 16.0V
 Vout = 5.0V
 Iout = 0.13A

Device = LMR14006YDDCR
 Topology = Buck
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 BOM Cost = \$1.46
 BOM Count = 8
 Total Pd = 0.14W

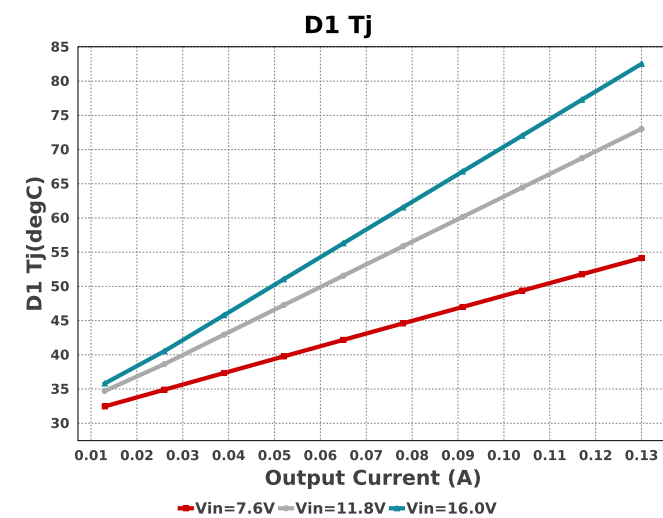
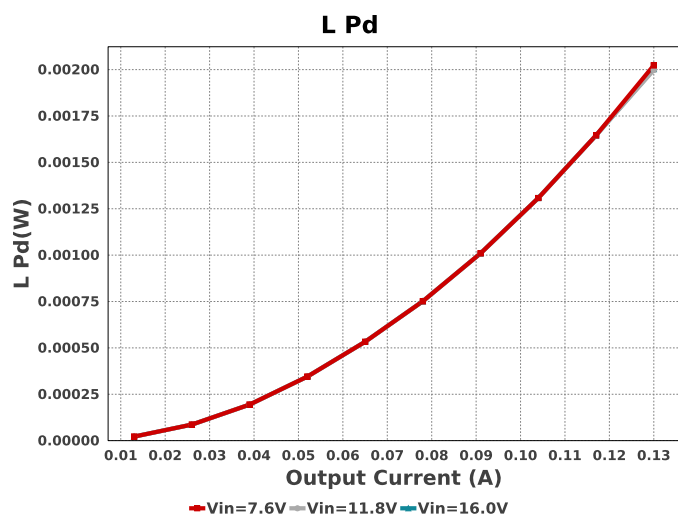
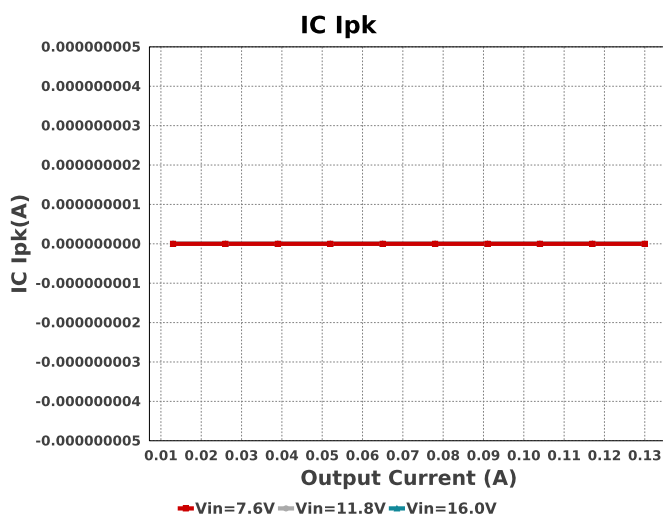
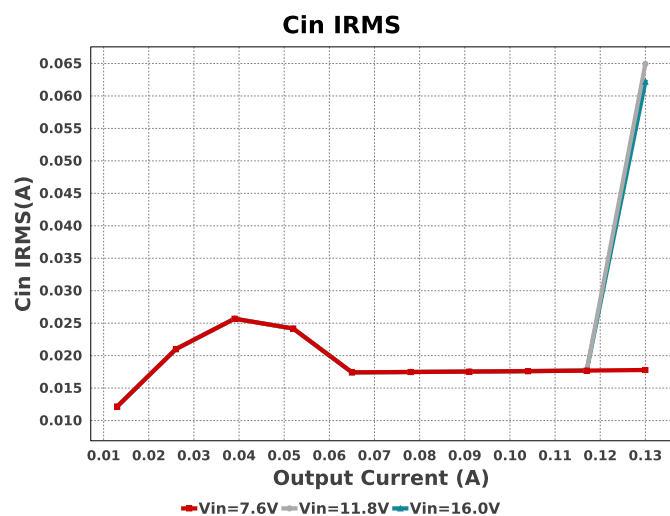
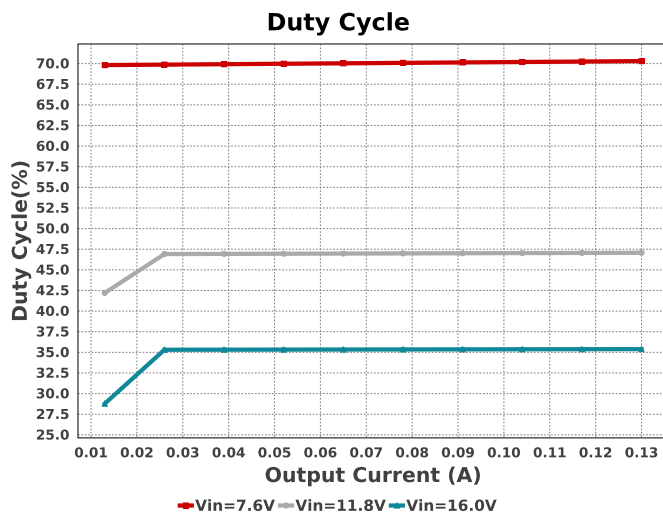
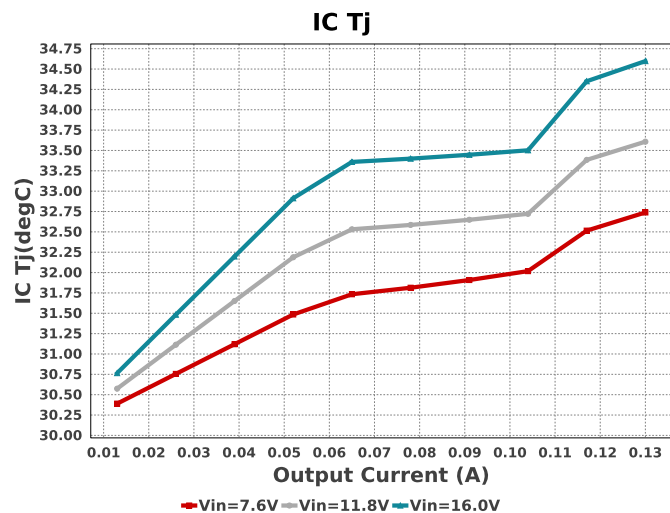
WEBENCH® Design Report

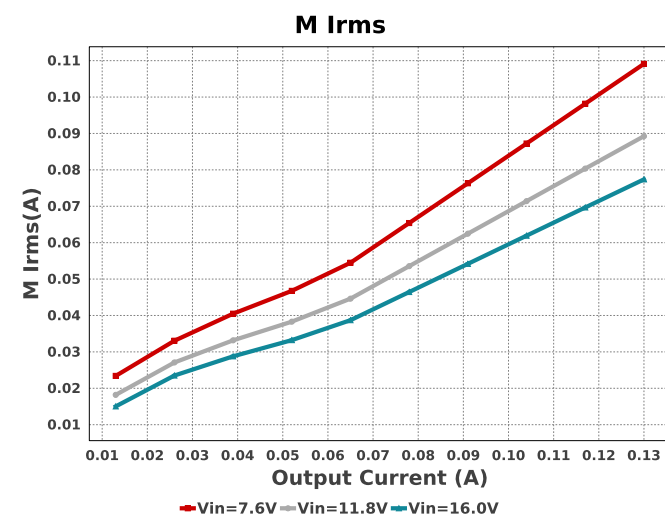
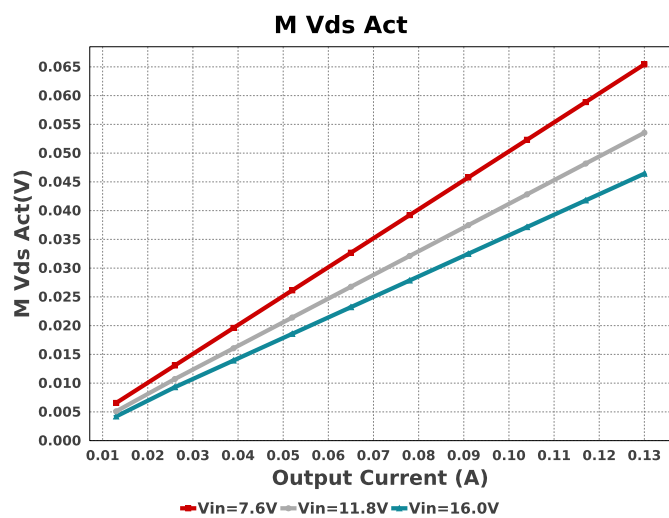
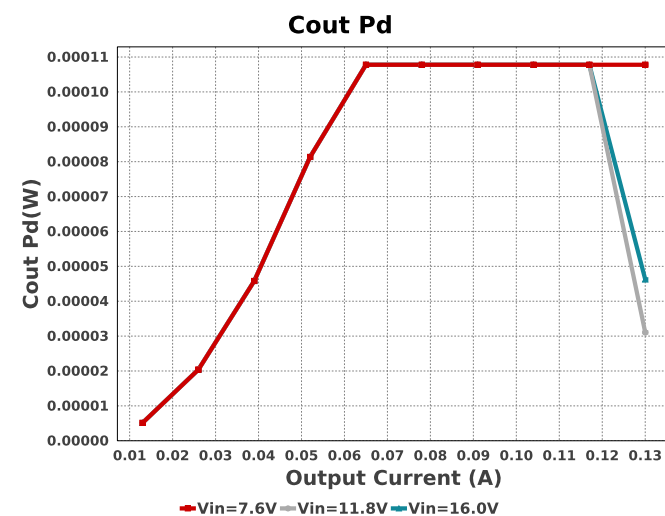
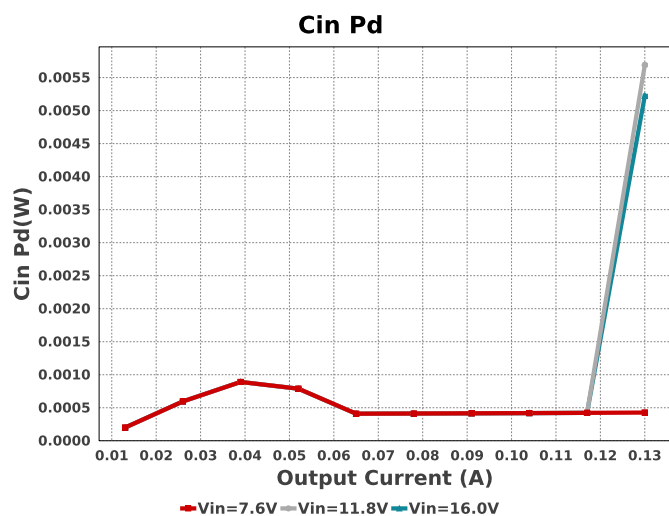
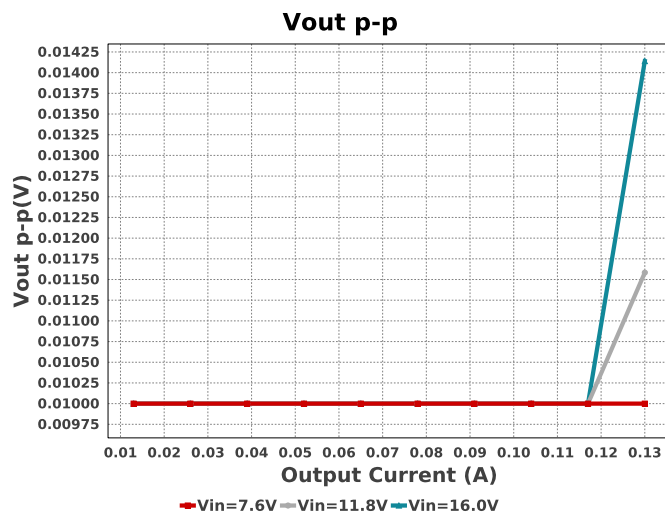
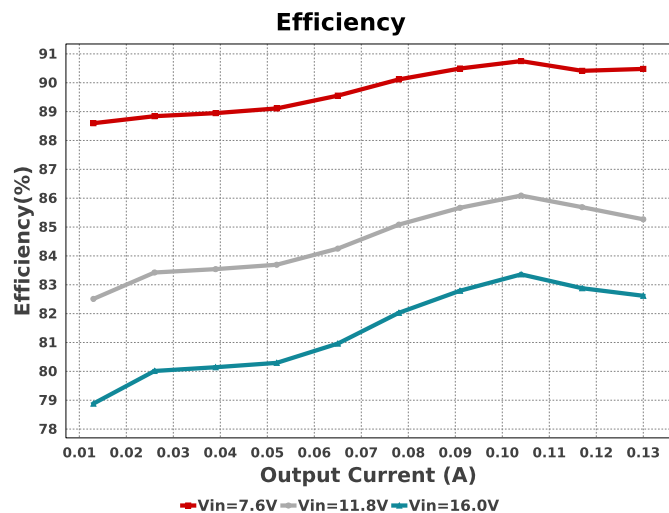
Design : 522 LMR14006YDDCR
 LMR14006YDDCR 9V-16V to 5.00V @ 0.6A

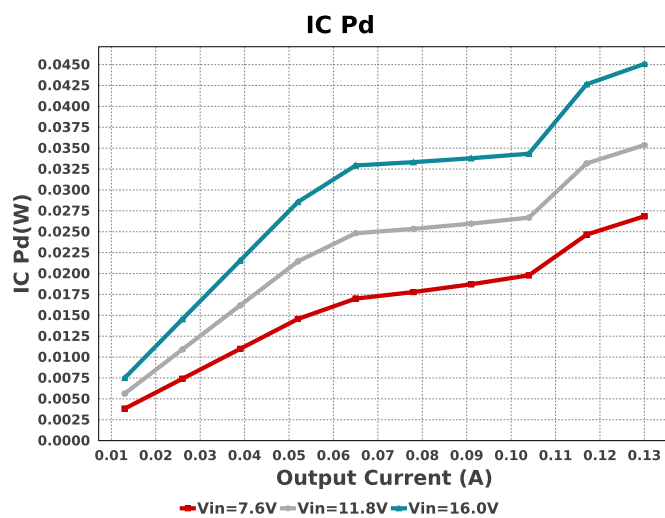
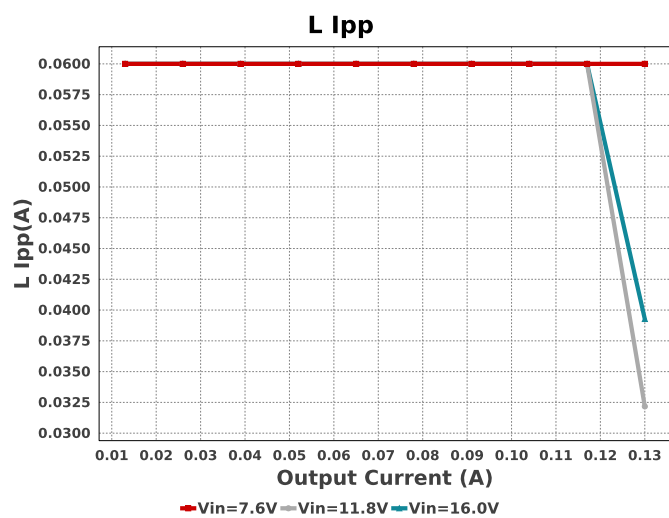
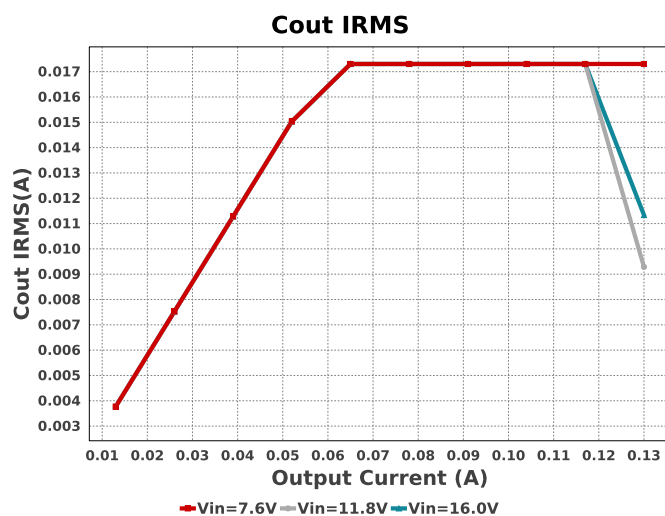
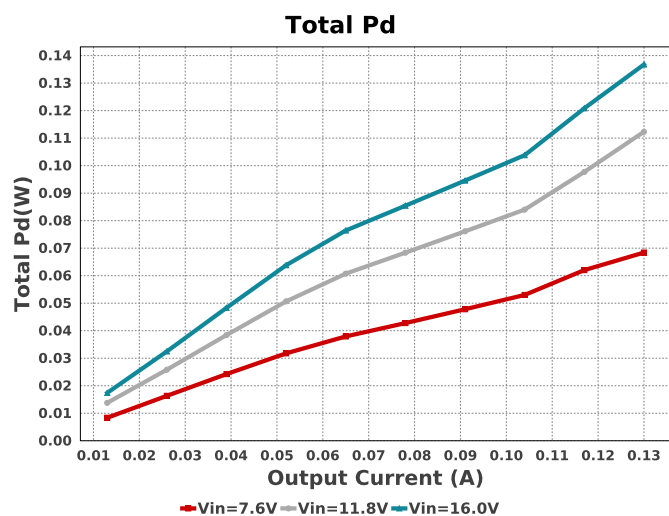
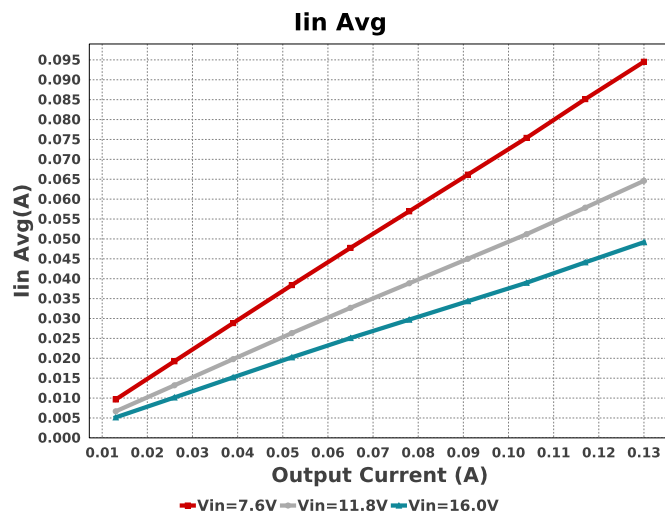
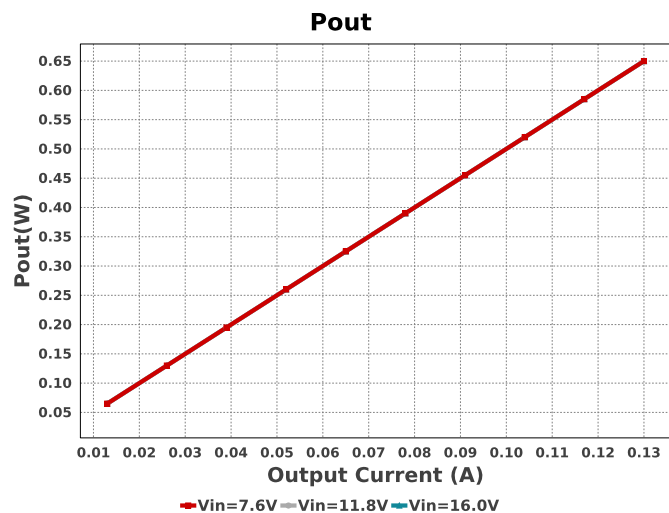


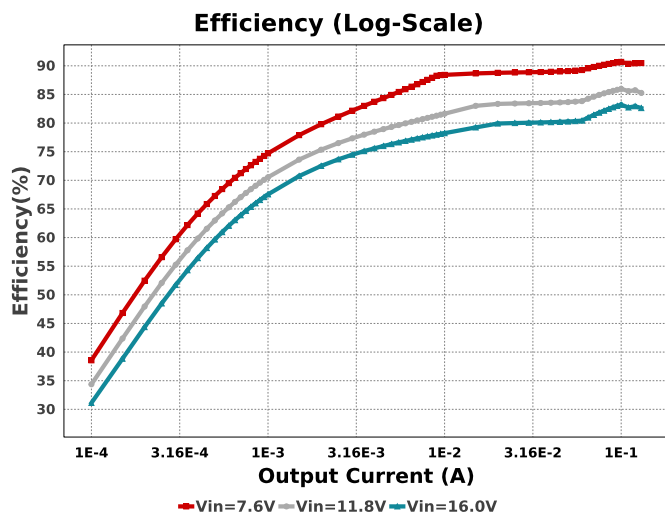
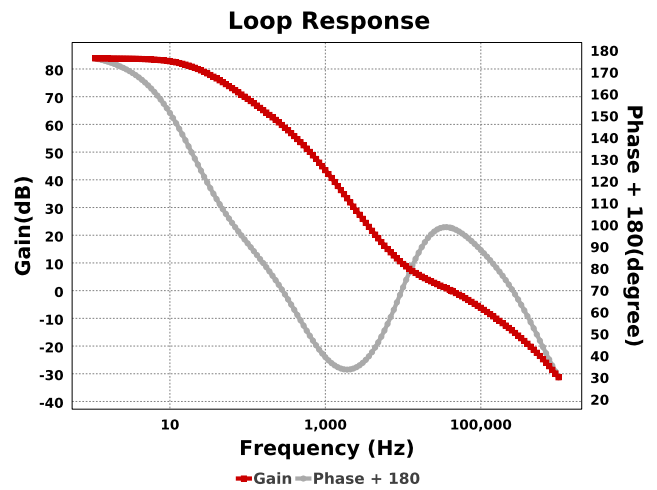
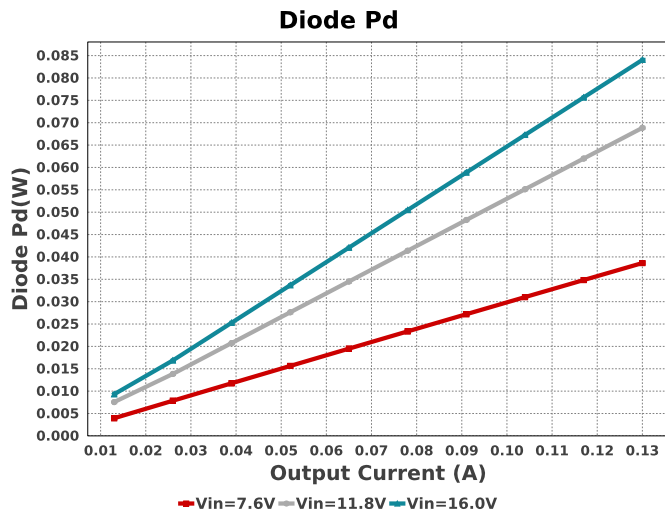
Electrical BOM

Name	Manufacturer	Part Number	Properties	Qty	Price	Footprint
Cboot	Kemet	C0805C104M5RACTU Series= X7R	Cap= 100.0 nF ESR= 64.0 mOhm VDC= 50.0 V IRMS= 1.64 A	1	\$0.01	 0805 7 mm ²
Cin	Panasonic	EEE-FK1V100UR Series= FK	Cap= 10.0 uF ESR= 1.35 Ohm VDC= 35.0 V IRMS= 90.0 mA	1	\$0.08	 SM_RADIAL_B 47 mm ²
Cout	Panasonic	EEE-FK1E330P Series= FK	Cap= 33.0 uF ESR= 360.0 mOhm VDC= 25.0 V IRMS= 240.0 mA	1	\$0.11	 SM_RADIAL_D 84 mm ²
D1	SMC Diode Solutions	BAT54WSTR	VF@Io= 1.0 V VRRM= 30.0 V	1	\$0.02	 SOD-323 9 mm ²
L1	Bourns	SRU1048-470Y	L= 47.0 uH 94.0 mOhm	1	\$0.40	 SRU1048 144 mm ²
Rfbb	Yageo	RT0805BRD0710K4L Series= RT0805	Res= 10.4 kOhm Power= 125.0 mW Tolerance= 0.1%	1	\$0.06	 0805 7 mm ²
Rfbs	Vishay-Dale	CRCW040257K6FKED Series= CRCW..e3	Res= 57.6 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	 0402 3 mm ²
U1	Texas Instruments	LMR14006YDDCR	Switcher	1	\$0.77	 MK06A 11 mm ²









Operating Values

#	Name	Value	Category	Description
1.	Cin IRMS	62.199 mA	Capacitor	Input capacitor RMS ripple current
2.	Cin Pd	5.223 mW	Capacitor	Input capacitor power dissipation
3.	Cout IRMS	11.338 mA	Capacitor	Output capacitor RMS ripple current
4.	Cout Pd	46.278 μ W	Capacitor	Output capacitor power dissipation
5.	D1 Tj	82.525 degC	Diode	D1 junction temperature
6.	Diode Pd	84.04 mW	Diode	Diode power dissipation
7.	IC Ipk	0.0 A	IC	Peak switch current in IC
8.	IC Pd	45.075 mW	IC	IC power dissipation
9.	IC Tj	34.598 degC	IC	IC junction temperature
10.	IC Tolerance	18.0 mV	IC	IC Feedback Tolerance
11.	ICThetaJA	102.0 degC/W	IC	IC junction-to-ambient thermal resistance
12.	Iin Avg	49.172 mA	IC	Average input current
13.	L Ipp	39.276 mA	Inductor	Peak-to-peak inductor ripple current
14.	L Pd	2.003 mW	Inductor	Inductor power dissipation
15.	M Irms	77.386 mA	Mosfet	MOSFET RMS ripple current
16.	M Vds Act	46.429 mV	Mosfet	Voltage drop across the MosFET
17.	Cin Pd	5.223 mW	Power	Input capacitor power dissipation
18.	Cout Pd	46.278 μ W	Power	Output capacitor power dissipation
19.	Diode Pd	84.04 mW	Power	Diode power dissipation
20.	IC Pd	45.075 mW	Power	IC power dissipation
21.	L Pd	2.003 mW	Power	Inductor power dissipation
22.	Total Pd	136.753 mW	Power	Total Power Dissipation
23.	BOM Count	8	System	Total Design BOM count
24.	Cross Freq	41.534 kHz	System	Bode plot crossover frequency
25.	Duty Cycle	35.391 %	System	Duty cycle
26.	Efficiency	82.618 %	System	Steady state efficiency
27.	FootPrint	311.0 mm ²	System	Total Foot Print Area of BOM components

#	Name	Value	Category	Description
28.	Frequency	2.1 MHz	System Information	Switching frequency
29.	Iout	130.0 mA	System Information	Iout operating point
30.	Mode	CCM	System Information	Conduction Mode
31.	Phase Marg	98.928 deg	System Information	Bode Plot Phase Margin
32.	Pout	650.0 mW	System Information	Total output power
33.	Total BOM	\$1.46	System Information	Total BOM Cost
34.	Vin	16.0 V	System Information	Vin operating point
35.	Vout	5.0 V	System Information	Operational Output Voltage
36.	Vout Actual	5.002 V	System Information	Vout Actual calculated based on selected voltage divider resistors
37.	Vout Tolerance	3.308 %	System Information	Vout Tolerance based on IC Tolerance (no load) and voltage divider resistors if applicable
38.	Vout p-p	14.14 mV	System Information	Peak-to-peak output ripple voltage

Design Inputs

Name	Value	Description
Iout	130.0 m	Maximum Output Current
VinMax	16.0	Maximum input voltage
VinMin	7.6	Minimum input voltage
Vout	5.0	Output Voltage
base_pn	LMR14006Y	Base Product Number
source	DC	Input Source Type
Ta	30.0	Ambient temperature

WEBENCH® Assembly

Component Testing

Some published data on components in datasheets such as Capacitor ESR and Inductor DC resistance is based on conservative values that will guarantee that the components always exceed the specification. For design purposes it is usually better to work with typical values. Since this data is not always available it is a good practice to measure the Capacitance and ESR values of C_{in} and C_{out} , and the inductance and DC resistance of L1 before assembly of the board. Any large discrepancies in values should be electrically simulated in WEBENCH to check for instabilities and thermally simulated in WebTHERM to make sure critical temperatures are not exceeded.

Soldering Component to Board

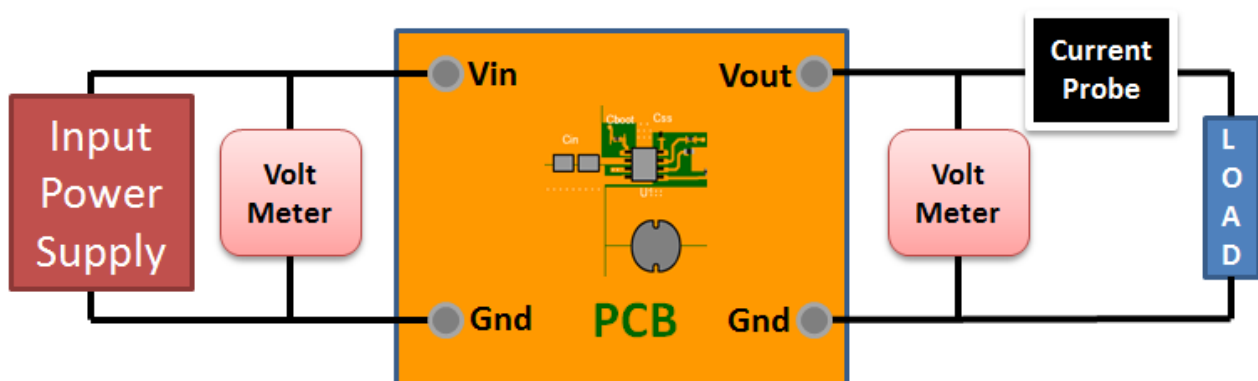
If board assembly is done in house it is best to tack down one terminal of a component on the board then solder the other terminal. For surface mount parts with large tabs, such as the DPAK, the tab on the back of the package should be pre-tinned with solder, then tacked into place by one of the pins. To solder the tab down to the board place the iron down on the board while resting against the tab, heating both surfaces simultaneously. Apply light pressure to the top of the plastic case until the solder flows around the part and the part is flush with the PCB. If the solder is not flowing around the board you may need a higher wattage iron (generally 25W to 30W is enough).

Initial Startup of Circuit

It is best to initially power up the board by setting the input supply voltage to the lowest operating input voltage 7.6V and set the input supply's current limit to zero. With the input supply off connect up the input supply to V_{in} and GND. Connect a digital volt meter and a load if needed to set the minimum load of the design from V_{out} and GND. Turn on the input supply and slowly turn up the current limit on the input supply. If the voltage starts to rise on the input supply continue increasing the input supply current limit while watching the output voltage. If the current increases on the input supply, but the voltage remains near zero, then there may be a short or a component misplaced on the board. Power down the board and visually inspect for solder bridges and recheck the diode and capacitor polarities. Once the power supply circuit is operational then more extensive testing may include full load testing, transient load and line tests to compare with simulation results.

Load Testing

The setup is the same as the initial startup, except that an additional digital voltmeter is connected between V_{in} and GND, a load is connected between V_{out} and GND and a current meter is connected in series between V_{out} and the load. The load must be able to handle at least rated output power + 50% (7.5 watts for this design). Ideally the load is supplied in the form of a variable load test unit. It can also be done in the form of suitably large power resistors. When using an oscilloscope to measure waveforms on the prototype board, the ground leads of the oscilloscope probes should be as short as possible and the area of the loop formed by the ground lead should be kept to a minimum. This will help reduce ground lead inductance and eliminate EMI noise that is not actually present in the circuit.



Design Assistance

1. Master key : 40EE3F1E021441DB[v1]
2. **LMR14006Y** Product Folder : <http://www.ti.com/product/LMR14006> : contains the data sheet and other resources.

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