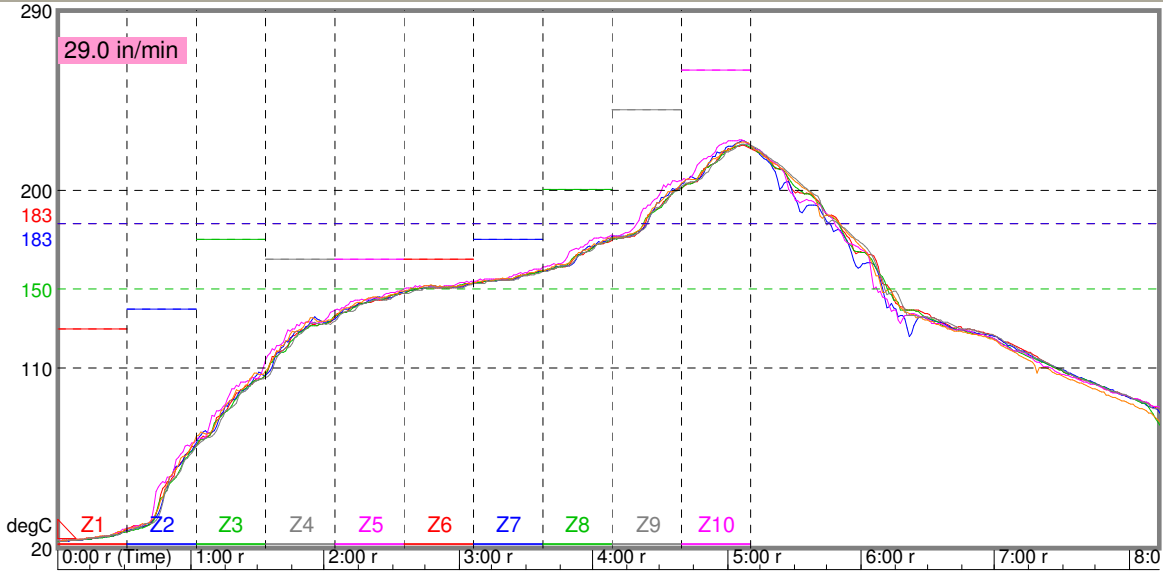
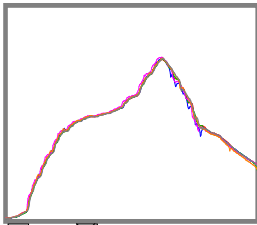


M.O.L.E.(r) STATUS
 Max Internal T: 30C
 Battery: 4.099
 Points: 500
 Active: 123456
 Interval: 00:00:01.0
 Date: 12/29/15
 Time: 14:23:51 V09.02

	Z1	Z2	Z3	Z4	Z5	Z6	Z7	Z8	Z9	Z10
Length (in)	15	15	15	15	15	15	15	15	15	15
Top (degC)	130	140	175	165	165	165	175	200	240	260
Bottom (degC)	130	140	175	165	165	165	175	200	240	260
Predict (degC)	130	140	175	165	165	165	175	200	240	260
Conveyor (in/min)	29	Predict	29							

Tool status box



	Value	C1 = 00:01:39 r	C2 = 00:03:18 r	C3 = 00:04:57 r	C4 = 00:06:36 r	Units
U39	118	118	154	218	133	degC
U32	118	118	154	219	133	degC
U3	117	117	155	217	132	degC
U18	122	122	155	223	132	degC
U22	119	119	155	219	131	degC
U42	117	117	154	216	133	degC

	Time To Ref	Low = 150	Med = 183	Hi = 183	Units
U39	00:02:40	00:02:40	00:04:23	00:04:23	Time
U32	00:02:40	00:02:40	00:04:24	00:04:24	Time
U3	00:02:41	00:02:41	00:04:22	00:04:22	Time
U18	00:02:35	00:02:35	00:04:19	00:04:19	Time
U22	00:02:38	00:02:38	00:04:23	00:04:23	Time
U42	00:02:44	00:02:44	00:04:24	00:04:24	Time

	T Above Ref	Low = 150	Med = 183	Hi = 183	Cure Factor	Units
U39	00:03:33	00:03:33	00:01:27	00:01:27	0%	Time
U32	00:03:30	00:03:30	00:01:22	00:01:22	0%	Time
U3	00:03:31	00:03:31	00:01:28	00:01:28	0%	Time
U18	00:03:32	00:03:32	00:01:29	00:01:29	0%	Time
U22	00:03:32	00:03:32	00:01:28	00:01:28	0%	Time
U42	00:03:27	00:03:27	00:01:25	00:01:25	0%	Time

	Statistics	Minimum	Minimum X	Maximum	Maximum X	Average	Std Deviation	Units
U39	23	23	00:00:00 r	222	00:05:06 r	134.7	51.4	degC
U32	23	23	00:00:00 r	224	00:05:06 r	134.1	51.3	degC
U3	23	23	00:00:00 r	223	00:05:06 r	134.3	51.7	degC
U18	24	24	00:00:00 r	225	00:05:05 r	135.7	51.7	degC
U22	23	23	00:00:01 r	224	00:05:06 r	134.7	51.9	degC
U42	23	23	00:00:01 r	223	00:05:06 r	134.4	51.9	degC

	Summary Stats	Peak	Minimum	Max (+)Slope	Max (-)Slope	Time Above 183C	Time 150-183C	183C / Peak	Peak \ 183C
U39	222.2	23.3	2.56	-2.39	87.0	103.0	0.92	-0.94	
U32	224.4	23.3	2.67	-2.44	82.0	104.0	0.99	-1.10	
U3	222.8	23.3	2.22	-2.06	88.0	101.0	0.91	-0.95	
U18	225.0	23.9	2.50	-2.67	89.0	104.0	0.92	-1.03	
U22	223.9	23.3	2.50	-2.33	88.0	105.0	0.96	-0.98	
U42	222.8	23.3	2.39	-2.44	85.0	100.0	0.95	-1.00	
	Range	2.8	0.6	0.44	0.61	7.0	5.0	0.08	0.16