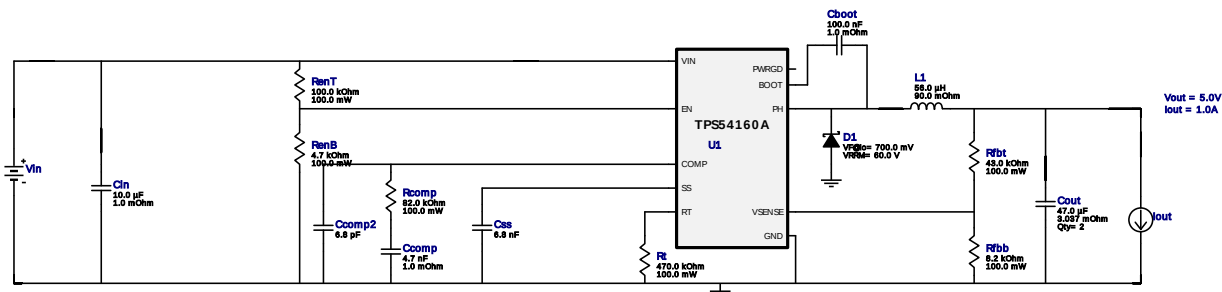
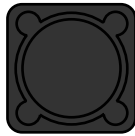


WEBENCH® Design Report

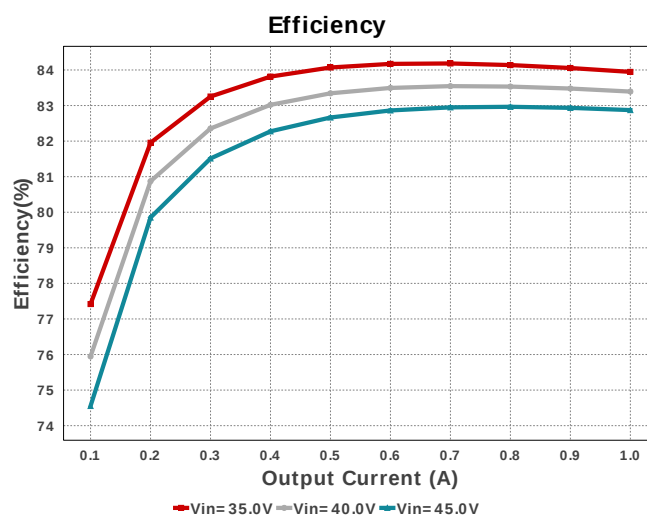
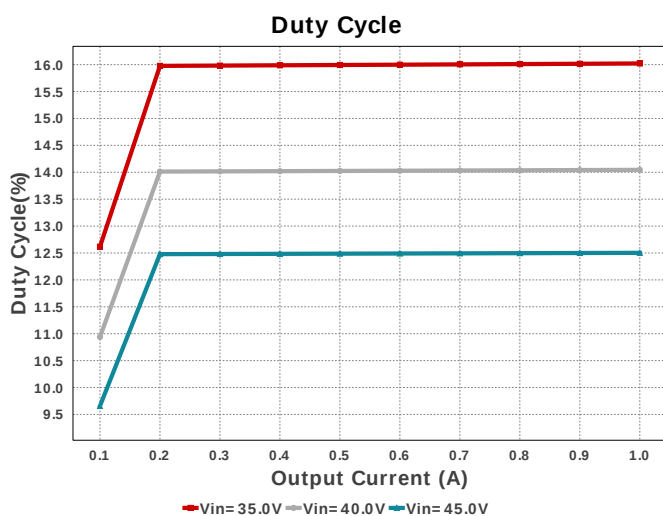
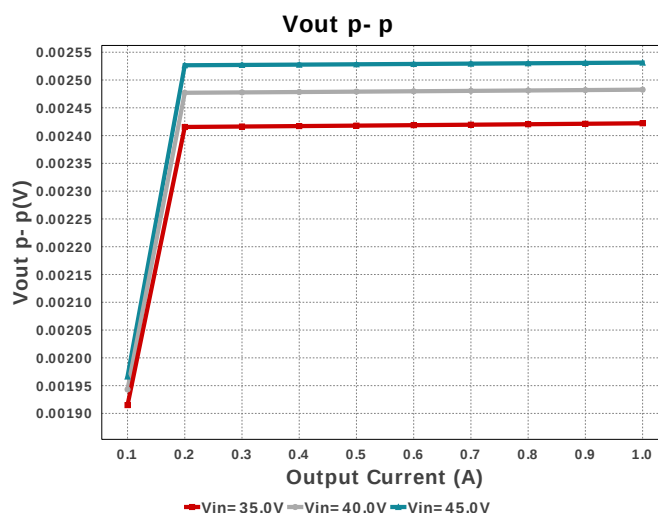
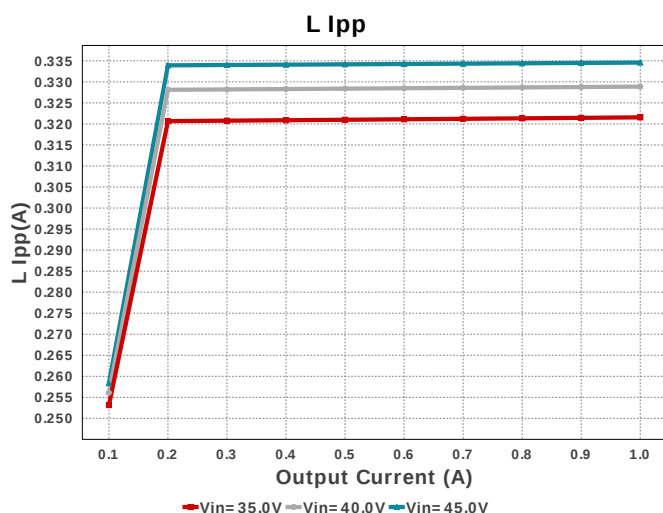
Design : 36 TPS54160ADGQR
TPS54160ADGQR 35V-45V to 5.00V @ 1A

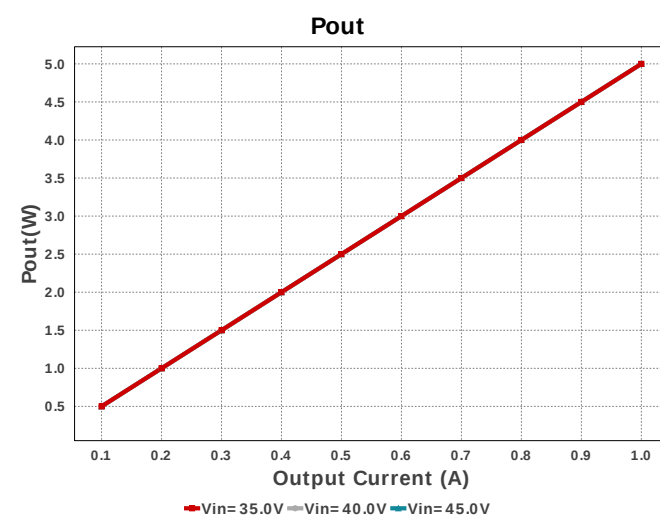
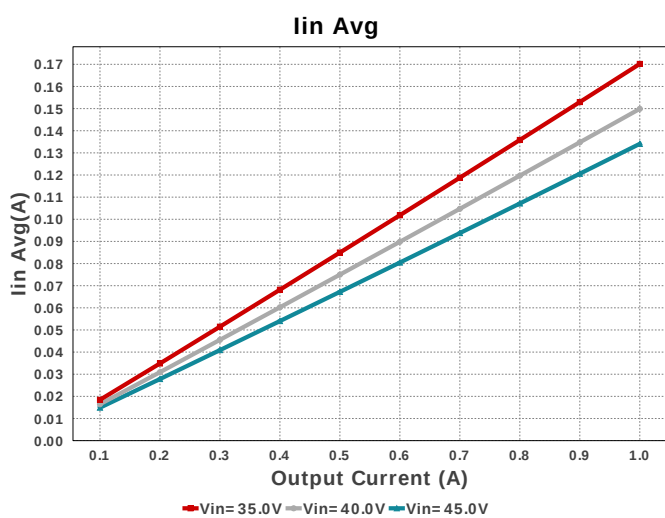
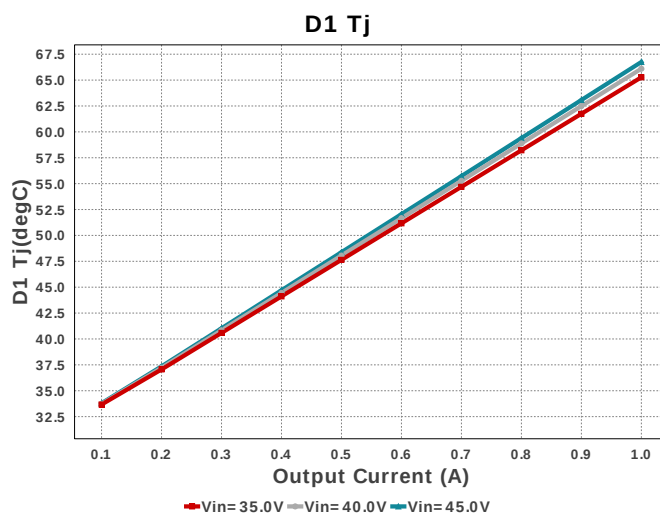
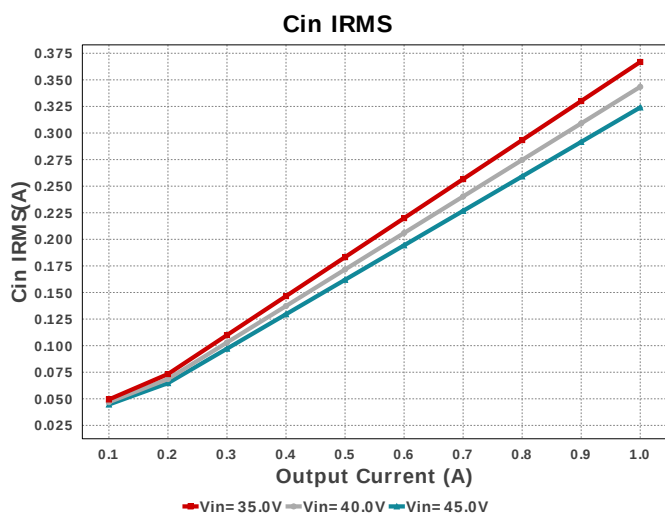
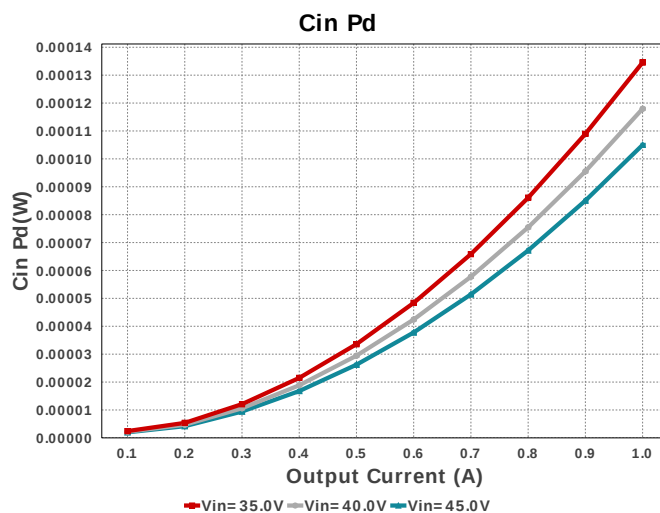
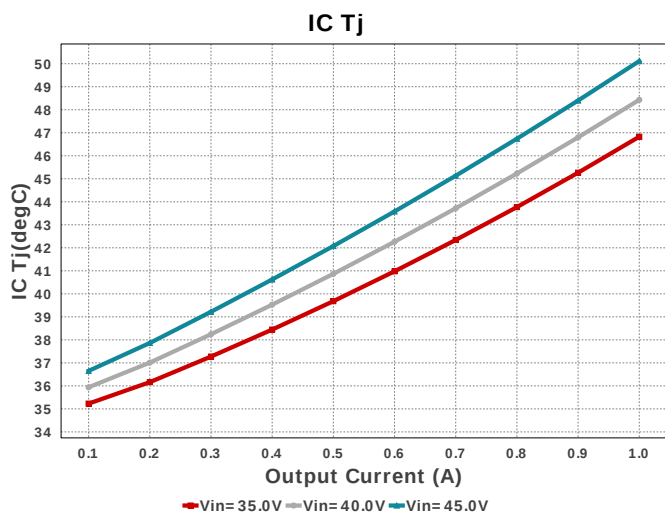


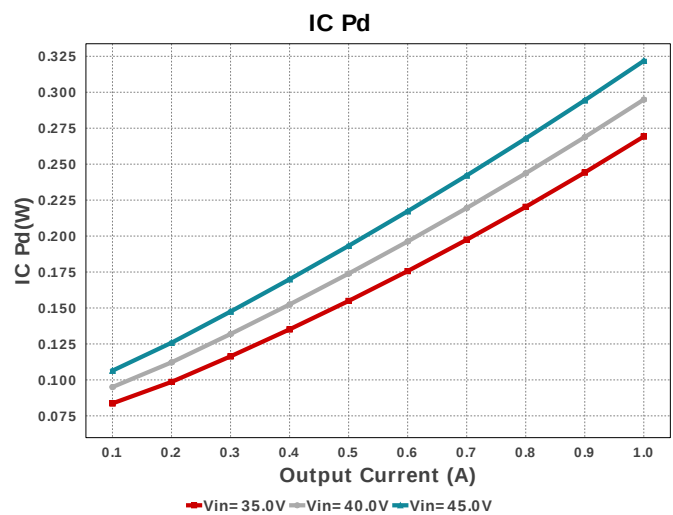
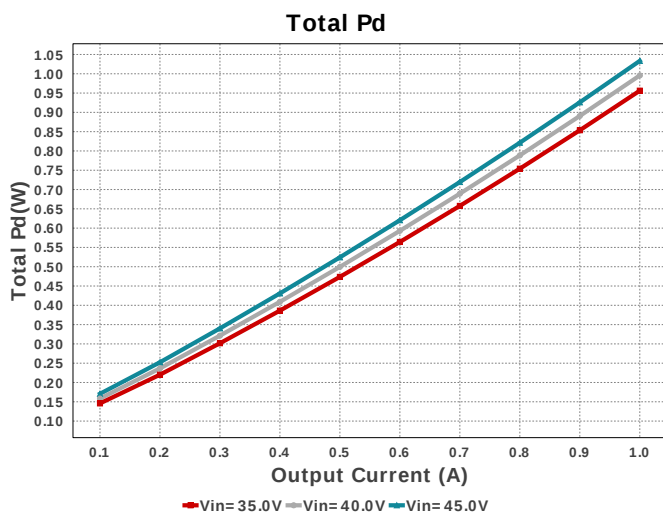
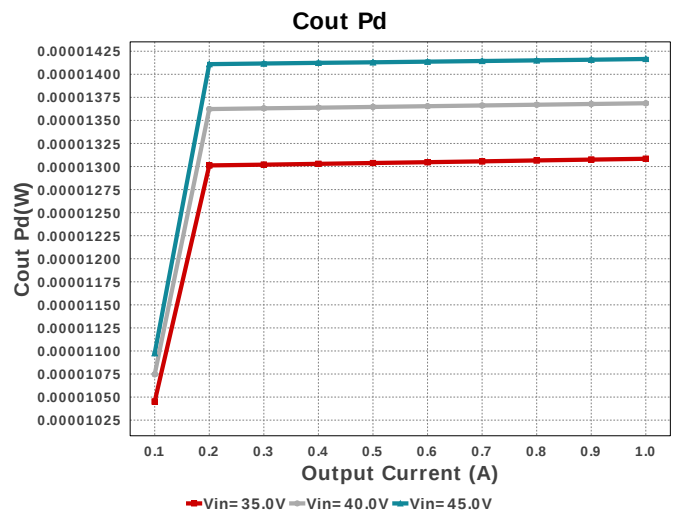
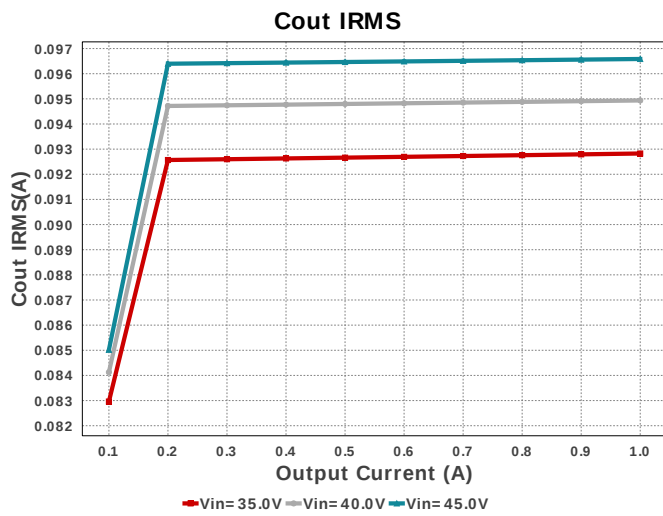
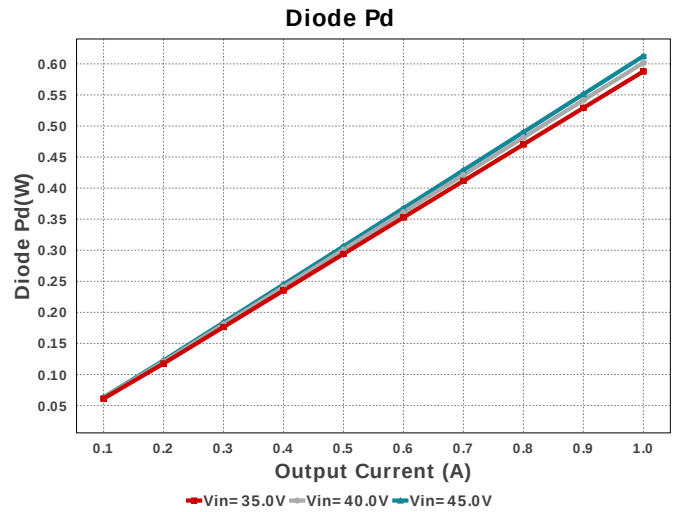
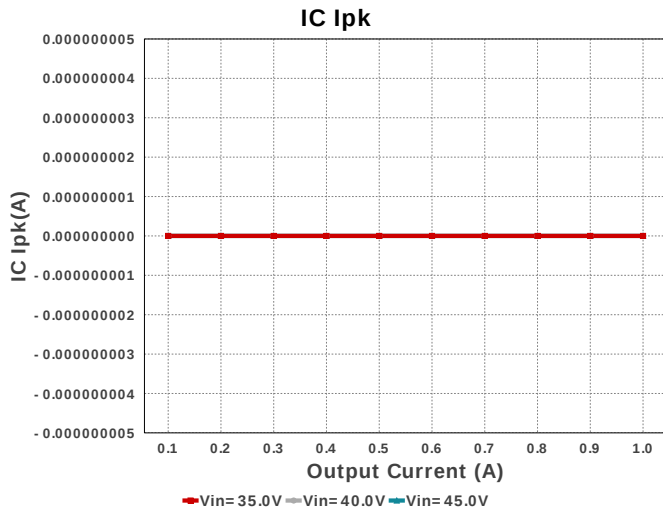
Electrical BOM

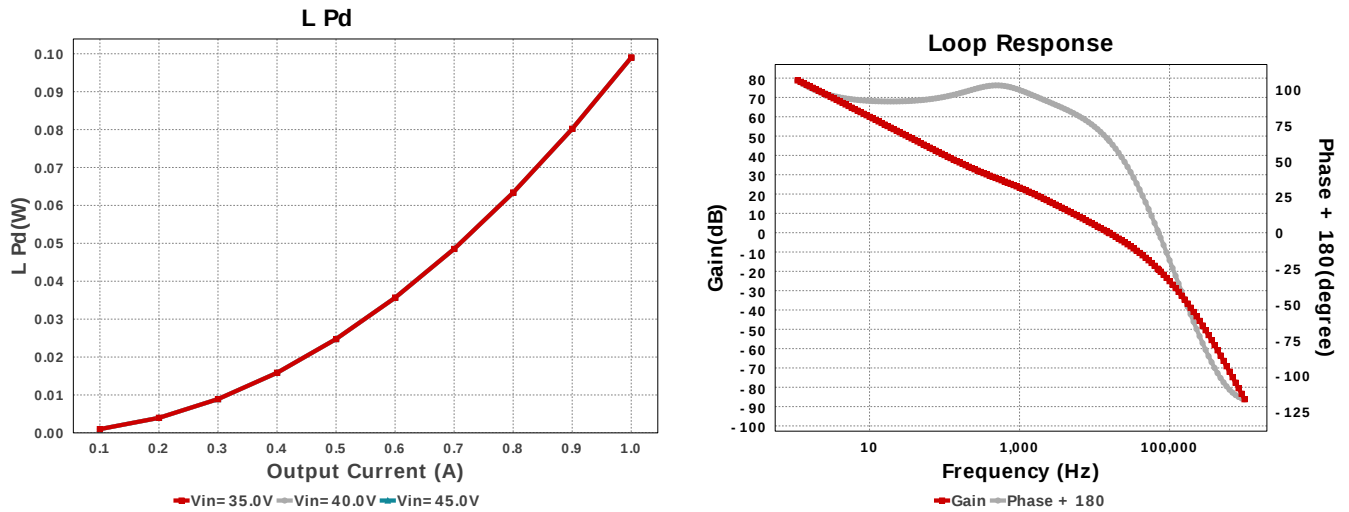
Name	Manufacturer	Part Number	Properties	Qty	Price	Footprint
Cboot	MuRata	GRM155R71A104KA01D Series= X7R	Cap= 100.0 nF ESR= 1.0 mOhm VDC= 10.0 V IRMS= 0.0 A	1	\$0.01	0402 3 mm ²
Ccomp	MuRata	GRM033R71A472KA01D Series= X7R	Cap= 4.7 nF ESR= 1.0 mOhm VDC= 10.0 V IRMS= 0.0 A	1	\$0.01	0201 2 mm ²
Ccomp2	AVX	06031U6R8BAT2A Series= C0G/NP0	Cap= 6.8 pF VDC= 100.0 V IRMS= 0.0 A	1	\$0.07	0603 5 mm ²
Cin	MuRata	GRM32ER71J106KA12L Series= X7R	Cap= 10.0 uF ESR= 1.0 mOhm VDC= 63.0 V IRMS= 6.0 A	1	\$0.30	1210_280 15 mm ²
Cout	MuRata	GRM32ER61C476KE15L Series= X5R	Cap= 47.0 uF ESR= 3.037 mOhm VDC= 16.0 V IRMS= 4.59346 A	2	\$0.38	1210_280 15 mm ²
Css	TDK	C2012C0G1H682J060AA Series= C0G/NP0	Cap= 6.8 nF VDC= 50.0 V IRMS= 0.0 A	1	\$0.04	0805 7 mm ²
D1	Fairchild Semiconductor	SS26FL	VF@Io= 700.0 mV VRRM= 60.0 V	1	\$0.07	SOD-123F 12 mm ²
L1	Bourns	SRR1210-560M	L= 56.0 uH 90.0 mOhm	1	\$0.53	 SRR1210 196 mm ²
Rcomp	Yageo	RC0603FR-0782KL Series= ?	Res= 82.0 kOhm Power= 100.0 mW Tolerance= 1.0%	1	\$0.01	0603 5 mm ²
RenB	Yageo	RC0603FR-074K7L Series= ?	Res= 4.7 kOhm Power= 100.0 mW Tolerance= 1.0%	1	\$0.01	0603 5 mm ²
RenT	Vishay-Dale	CRCW0603100KFKEA Series= CRCW..e3	Res= 100.0 kOhm Power= 100.0 mW Tolerance= 1.0%	1	\$0.01	0603 5 mm ²

Name	Manufacturer	Part Number	Properties	Qty	Price	Footprint
Rfbf	Yageo	RC0603FR-078K2L Series= ?	Res= 8.2 kOhm Power= 100.0 mW Tolerance= 1.0%	1	\$0.01	 0603 5 mm²
Rfbt	Yageo	RC0603FR-0743KL Series= ?	Res= 43.0 kOhm Power= 100.0 mW Tolerance= 1.0%	1	\$0.01	 0603 5 mm²
Rt	Yageo	RC0603FR-07470KL Series= ?	Res= 470.0 kOhm Power= 100.0 mW Tolerance= 1.0%	1	\$0.01	 0603 5 mm²
U1	Texas Instruments	TPS54160ADGQR	Switcher	1	\$1.19	 S-PDSO-G10 24 mm²









Operating Values

#	Name	Value	Category	Description
1.	BOM Count	16		Total Design BOM count
2.	Total BOM	\$3.038		Total BOM Cost
3.	Cin IRMS	324.043 mA	Capacitor	Input capacitor RMS ripple current
4.	Cin Pd	105.0 μ W	Capacitor	Input capacitor power dissipation
5.	Cout IRMS	96.585 mA	Capacitor	Output capacitor RMS ripple current
6.	Cout Pd	14.166 μ W	Capacitor	Output capacitor power dissipation
7.	D1 Tj	66.749 degC	Diode	D1 junction temperature
8.	Diode Pd	612.48 mW	Diode	Diode power dissipation
9.	IC IpK	0.0 A	IC	Peak switch current in IC
10.	IC Pd	321.82 mW	IC	IC power dissipation
11.	IC Tj	50.114 degC	IC	IC junction temperature
12.	ICThetaJA	62.5 degC/W	IC	IC junction-to-ambient thermal resistance
13.	Iin Avg	134.08 mA	IC	Average input current
14.	L Ipp	334.581 mA	Inductor	Peak-to-peak inductor ripple current
15.	L Pd	99.0 mW	Inductor	Inductor power dissipation
16.	Cin Pd	105.0 μ W	Power	Input capacitor power dissipation
17.	Cout Pd	14.166 μ W	Power	Output capacitor power dissipation
18.	Diode Pd	612.48 mW	Power	Diode power dissipation
19.	IC Pd	321.82 mW	Power	IC power dissipation
20.	L Pd	99.0 mW	Power	Inductor power dissipation
21.	Total Pd	1.033 W	Power	Total Power Dissipation
22.	Cross Freq	15.43 kHz	System	Bode plot crossover frequency
23.	Duty Cycle	12.503 %	System	Duty cycle
24.	Efficiency	82.872 %	System	Steady state efficiency
25.	FootPrint	320.0 mm ²	System	Total Foot Print Area of BOM components
26.	Frequency	266.917 kHz	System	Switching frequency
27.	Gain Marg	-19.225 dB	System	Bode Plot Gain Margin
28.	Iout	1.0 A	System	Iout operating point
29.	Low Freq Gain	78.797 dB	System	Gain at 1Hz
30.	Mode	CCM	System	Conduction Mode
31.	Phase Marg	64.941 deg	System	Bode Plot Phase Margin
32.	Pout	5.0 W	System	Total output power
33.	Vin	45.0 V	System	Vin operating point
34.	Vout	5.0 V	System	Operational Output Voltage
35.	Vout Actual	4.995 V	System	Vout Actual calculated based on selected voltage divider resistors
36.	Vout Tolerance	2.714 %	System	Vout Tolerance based on IC Tolerance (no load) and voltage divider resistors if applicable

#	Name	Value	Category	Description
37.	Vout p-p	2.531 mV	System Information	Peak-to-peak output ripple voltage

Design Inputs

Name	Value	Description
Iout	1.0	Maximum Output Current
VinMax	45.0	Maximum input voltage
VinMin	35.0	Minimum input voltage
Vout	5.0	Output Voltage
base_pn	TPS54160A	Base Product Number
source	DC	Input Source Type
Ta	30.0	Ambient temperature

WEBENCH® Assembly

Component Testing

Some published data on components in datasheets such as Capacitor ESR and Inductor DC resistance is based on conservative values that will guarantee that the components always exceed the specification. For design purposes it is usually better to work with typical values. Since this data is not always available it is a good practice to measure the Capacitance and ESR values of C_{in} and C_{out} , and the inductance and DC resistance of L1 before assembly of the board. Any large discrepancies in values should be electrically simulated in WEBENCH to check for instabilities and thermally simulated in WebTHERM to make sure critical temperatures are not exceeded.

Soldering Component to Board

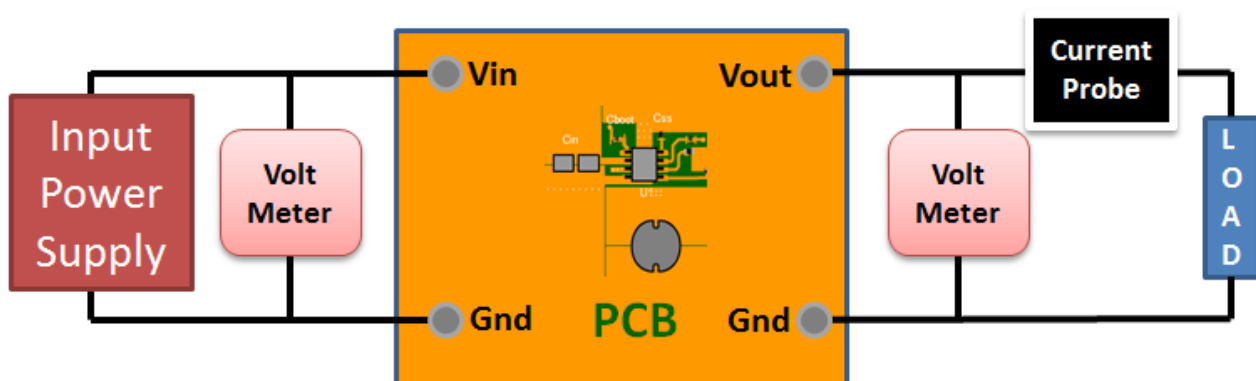
If board assembly is done in house it is best to tack down one terminal of a component on the board then solder the other terminal. For surface mount parts with large tabs, such as the DPAK, the tab on the back of the package should be pre-tinned with solder, then tacked into place by one of the pins. To solder the tab down to the board place the iron down on the board while resting against the tab, heating both surfaces simultaneously. Apply light pressure to the top of the plastic case until the solder flows around the part and the part is flush with the PCB. If the solder is not flowing around the board you may need a higher wattage iron (generally 25W to 30W is enough).

Initial Startup of Circuit

It is best to initially power up the board by setting the input supply voltage to the lowest operating input voltage 35.0V and set the input supply's current limit to zero. With the input supply off connect up the input supply to V_{in} and GND. Connect a digital volt meter and a load if needed to set the minimum load of the design from V_{out} and GND. Turn on the input supply and slowly turn up the current limit on the input supply. If the voltage starts to rise on the input supply continue increasing the input supply current limit while watching the output voltage. If the current increases on the input supply, but the voltage remains near zero, then there may be a short or a component misplaced on the board. Power down the board and visually inspect for solder bridges and recheck the diode and capacitor polarities. Once the power supply circuit is operational then more extensive testing may include full load testing, transient load and line tests to compare with simulation results.

Load Testing

The setup is the same as the initial startup, except that an additional digital voltmeter is connected between V_{in} and GND, a load is connected between V_{out} and GND and a current meter is connected in series between V_{out} and the load. The load must be able to handle at least rated output power + 50% (7.5 watts for this design). Ideally the load is supplied in the form of a variable load test unit. It can also be done in the form of suitably large power resistors. When using an oscilloscope to measure waveforms on the prototype board, the ground leads of the oscilloscope probes should be as short as possible and the area of the loop formed by the ground lead should be kept to a minimum. This will help reduce ground lead inductance and eliminate EMI noise that is not actually present in the circuit.

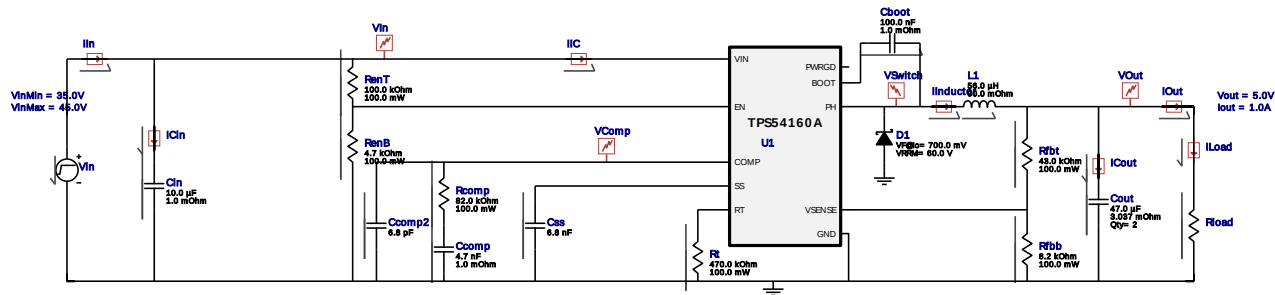


WEBENCH® Electrical Simulation Report

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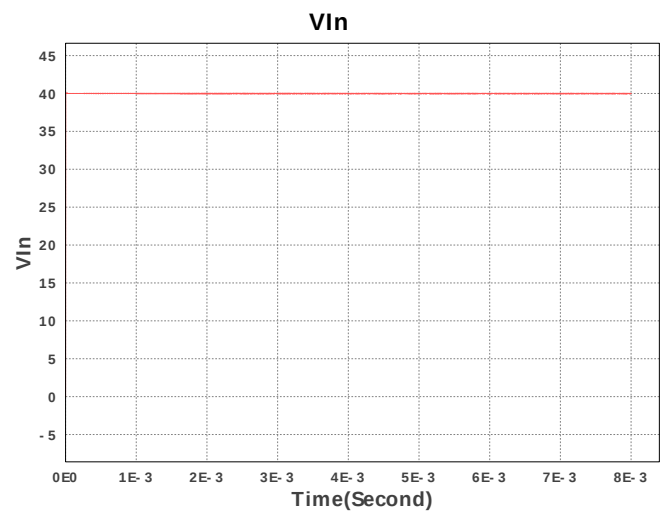
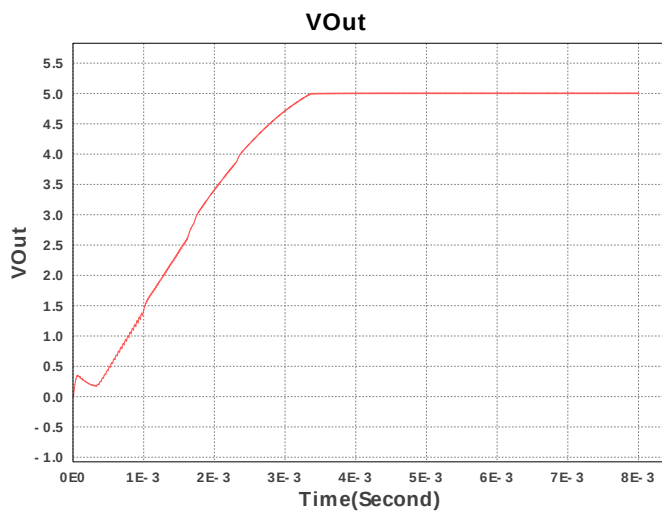
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Simulation Type = Startup



Simulation Parameters

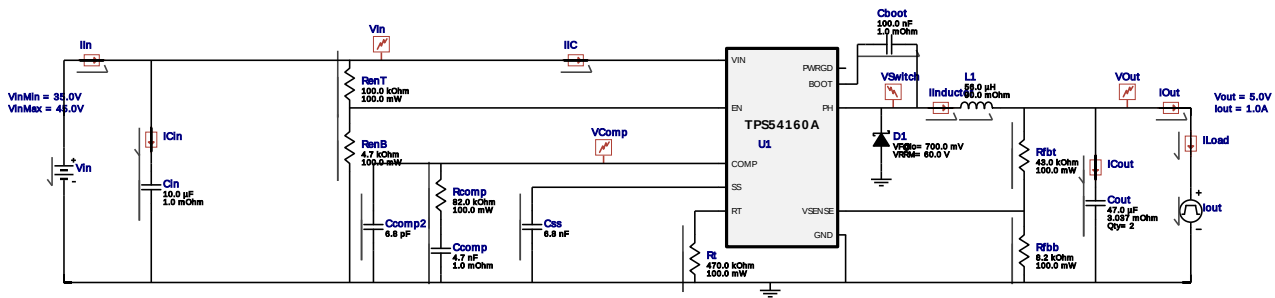
#	Name	Parameter Name	Description	Values
1.	Rload	R	Load Resistance	5.0 Ohm



Design Id = 36

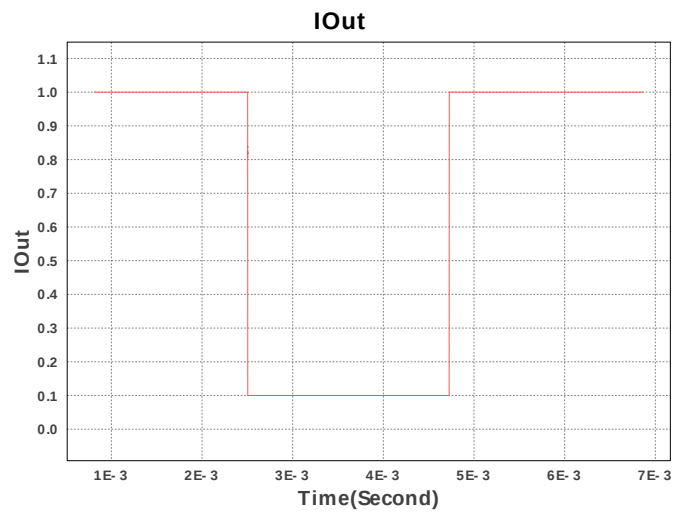
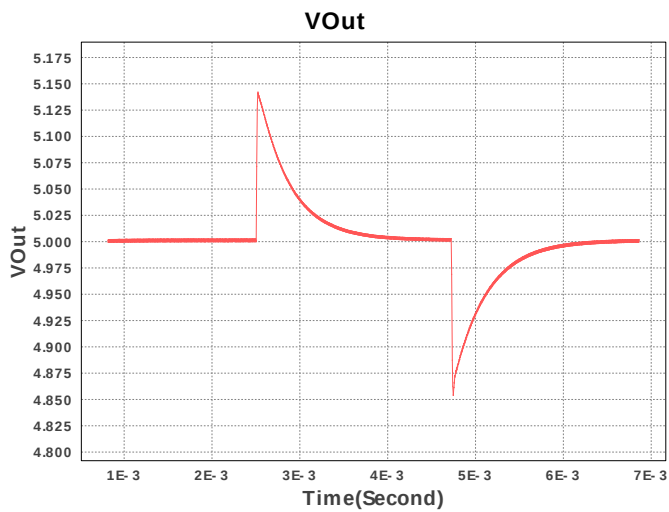
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Simulation Type = Load Transient



Simulation Parameters

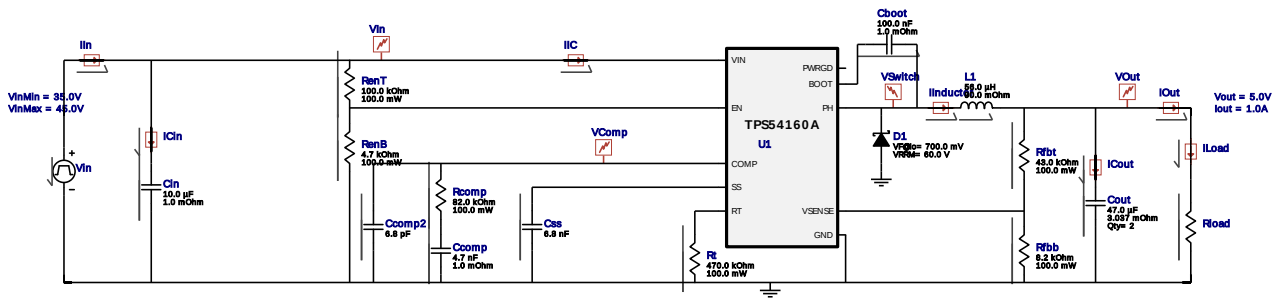
#	Name	Parameter Name	Description	Values
1.	Css	IC	Initial Voltage	1.55 V
2.	Cboot	IC	Initial Voltage	6 V
3.	L1	IC	Initial Current	1.0 A
4.	Cout	IC	Initial Voltage	5.0 V
5.	Iout	signal_type	Signal Type	PULSE
		I1	Initial Load Current	1.0 A
		I2	Minimum Load Current	0.1 A
		Td	Initial Time Delay	0.0025033896755576224 s
		Tr	Rise Time	1µ s
		Tf	Fall Time	1µ s
		Pw	Pulse Width	0.0022213559806643288 s



Design Id = 36

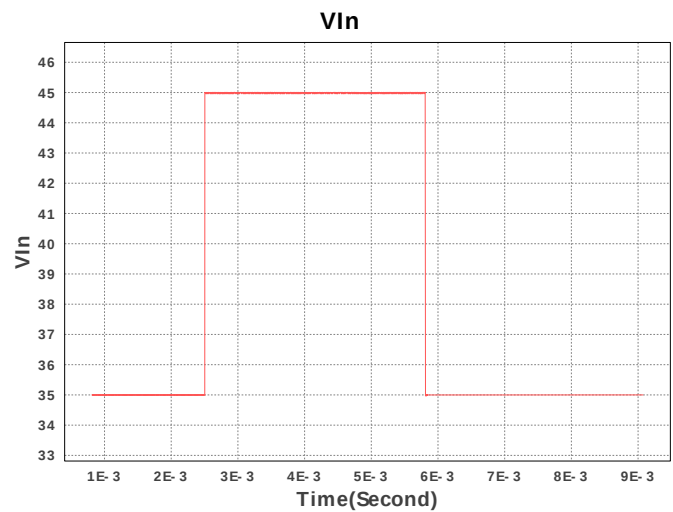
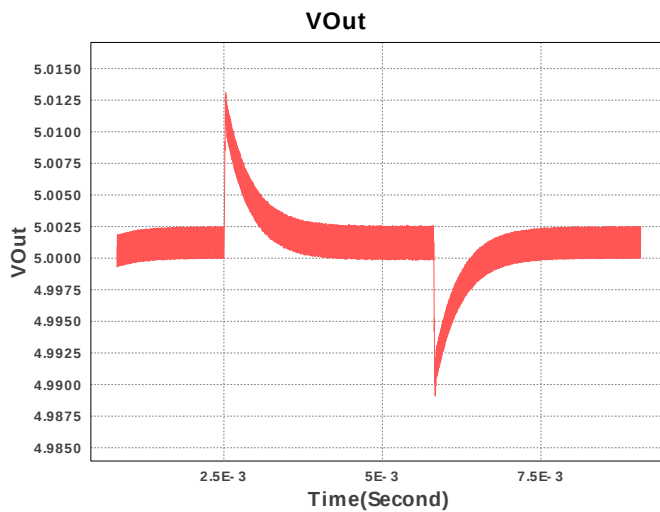
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Simulation Type = Input Transient



Simulation Parameters

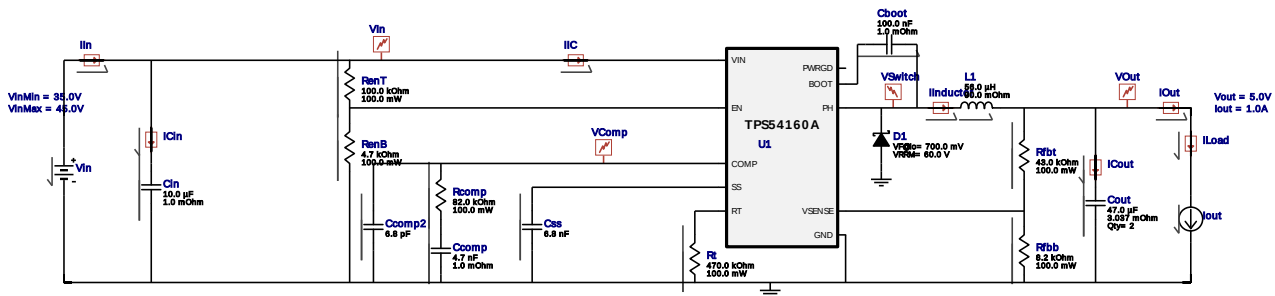
#	Name	Parameter Name	Description	Values
1.	Css	IC	Initial Voltage	1.55 V
2.	Cboot	IC	Initial Voltage	6 V
3.	L1	IC	Initial Current	1.0 A
4.	Cout	IC	Initial Voltage	5.0 V
5.	Rload	R	Load Resistance	5.0 Ohm



Design Id = 36

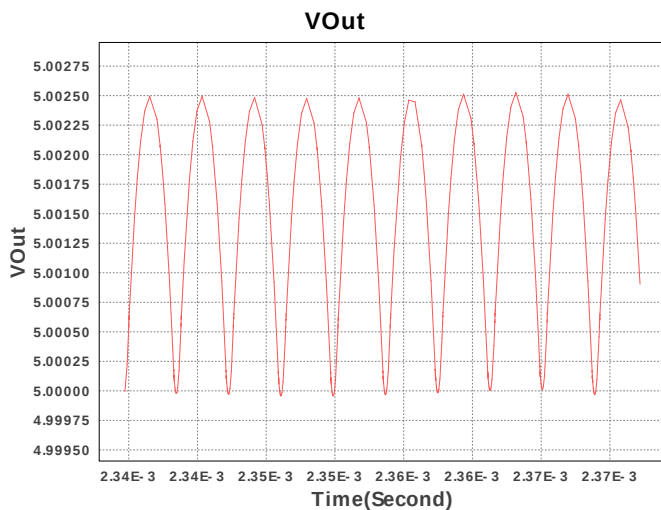
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Simulation Type = Steady State



Simulation Parameters

#	Name	Parameter Name	Description	Values
1.	Css	IC	Initial Voltage	1.55 V
2.	Cboot	IC	Initial Voltage	6 V
3.	L1	IC	Initial Current	1.0 A
4.	Cout	IC	Initial Voltage	5.0 V
5.	Iout	I	Load Current	1.0 A



Design Assistance

1. Master key : 6C78E563CB1BC5AF[v1]
2. **TPS54160A** Product Folder : <http://www.ti.com/product/TPS54160A> : contains the data sheet and other resources.

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