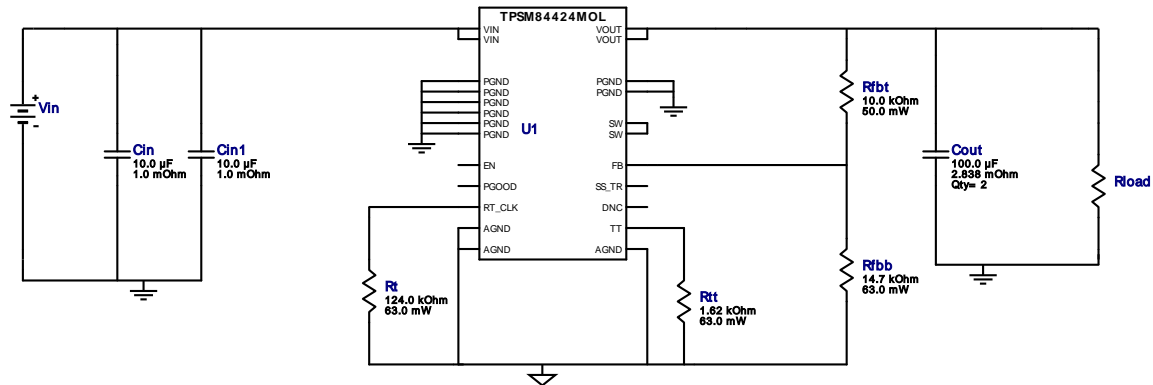
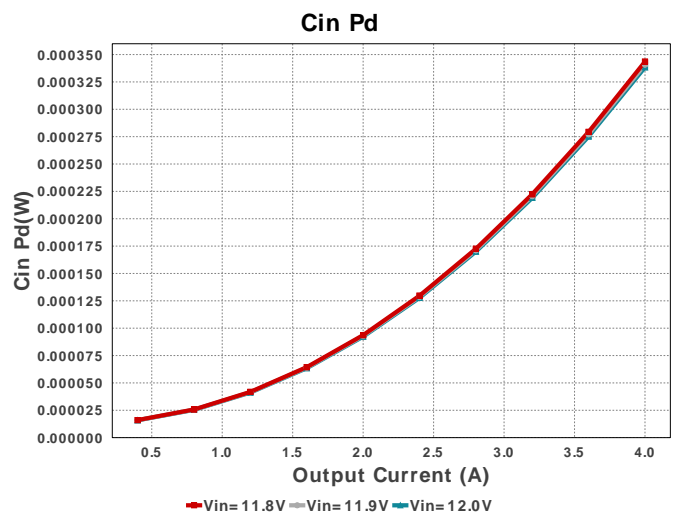
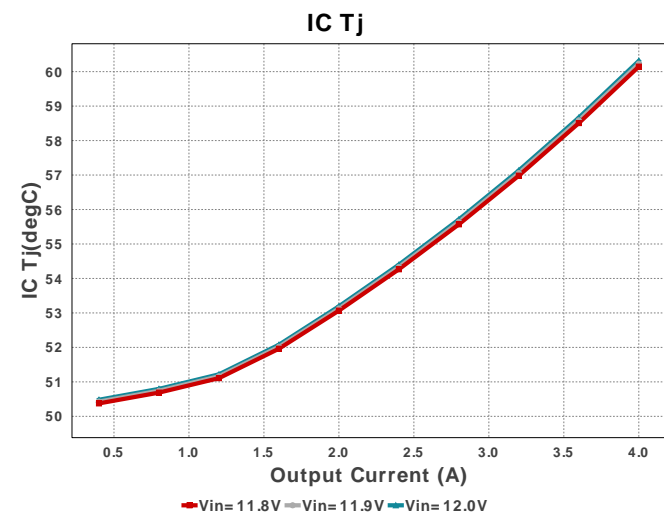
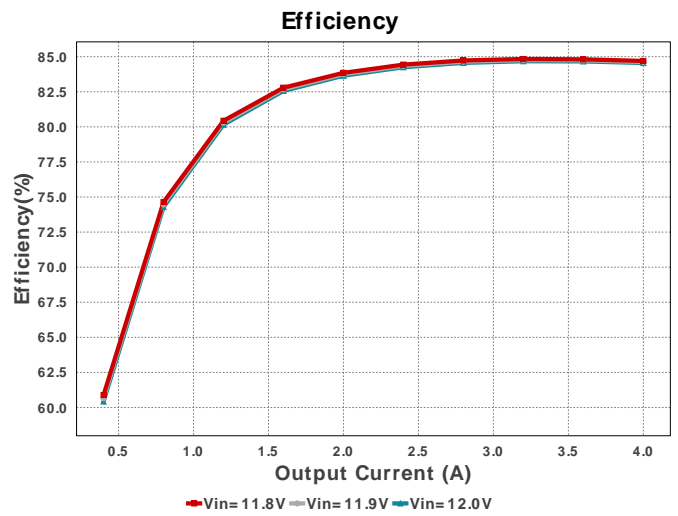
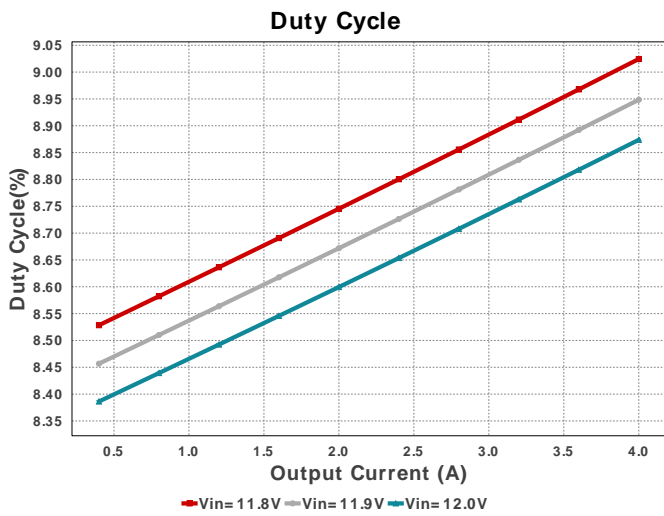
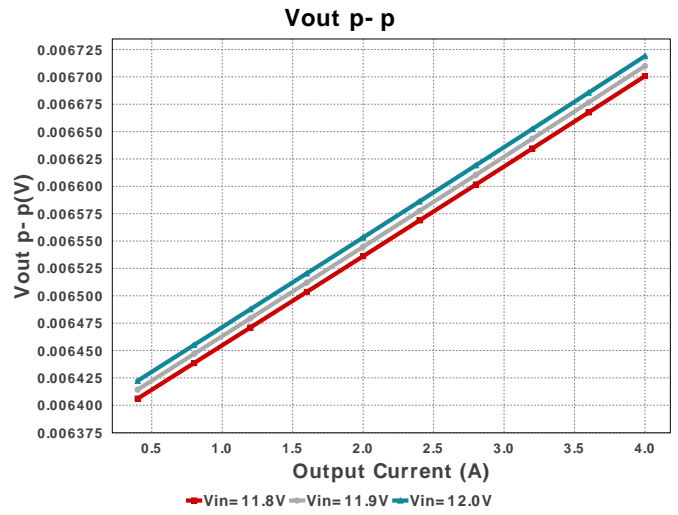
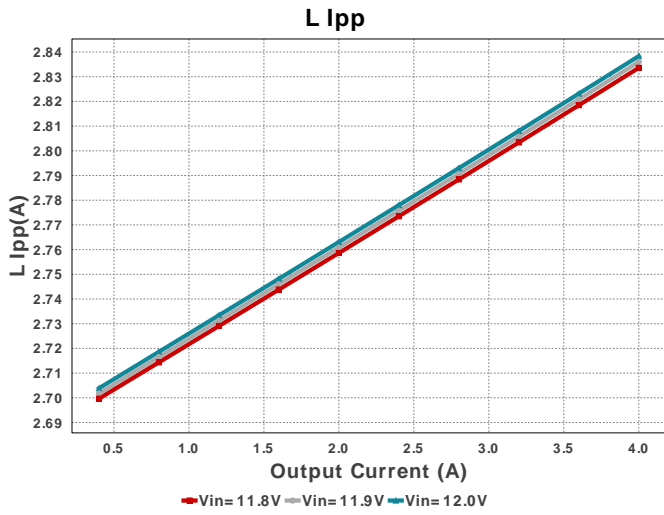
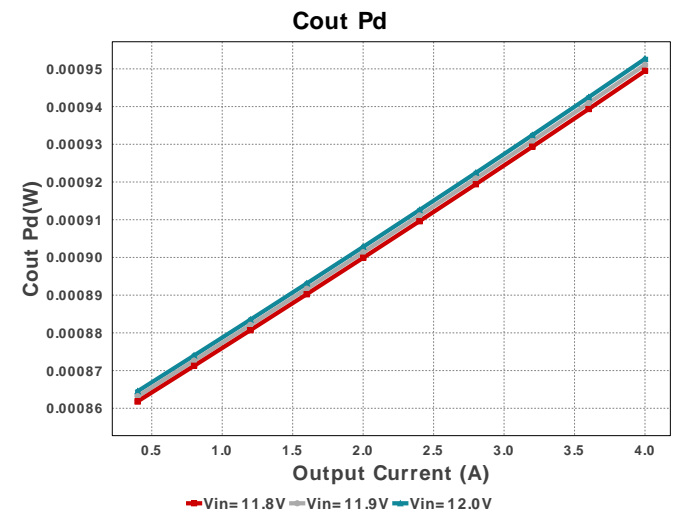
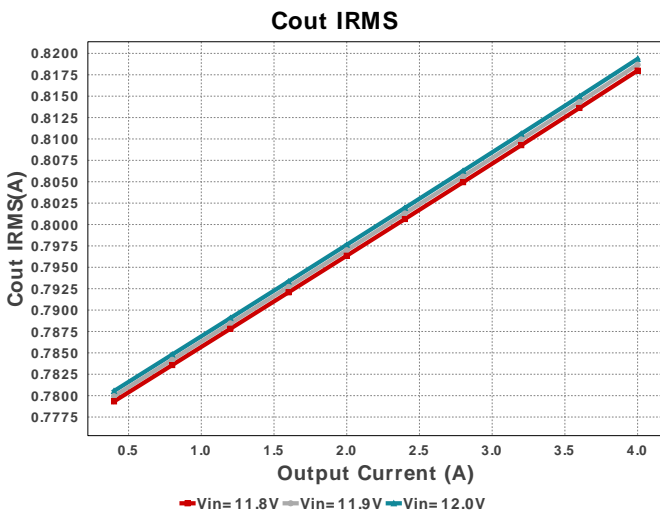
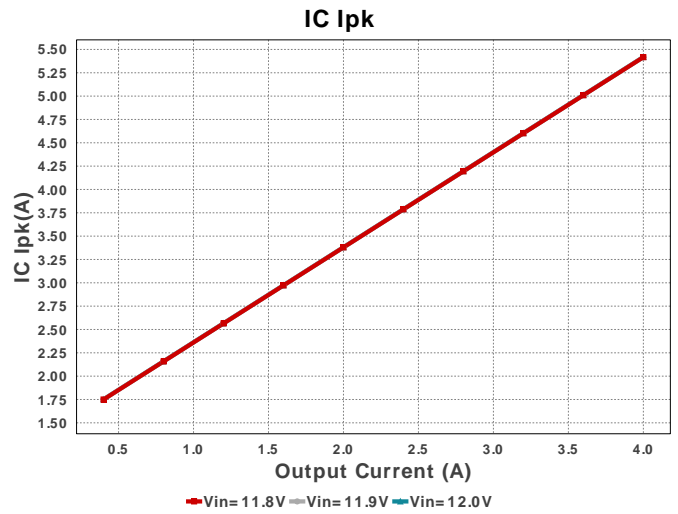
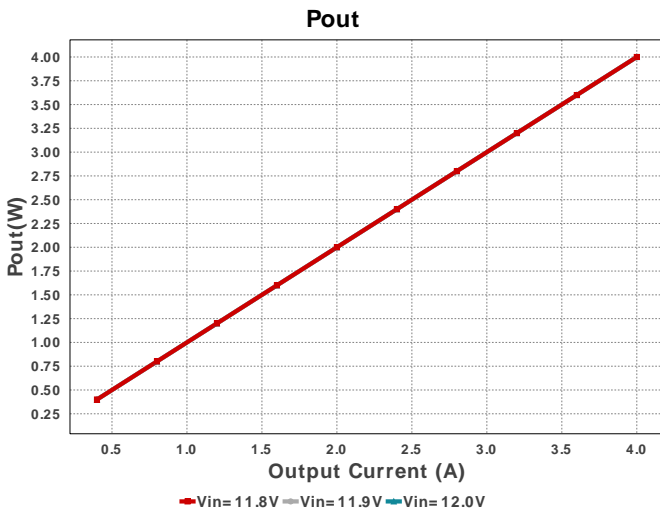
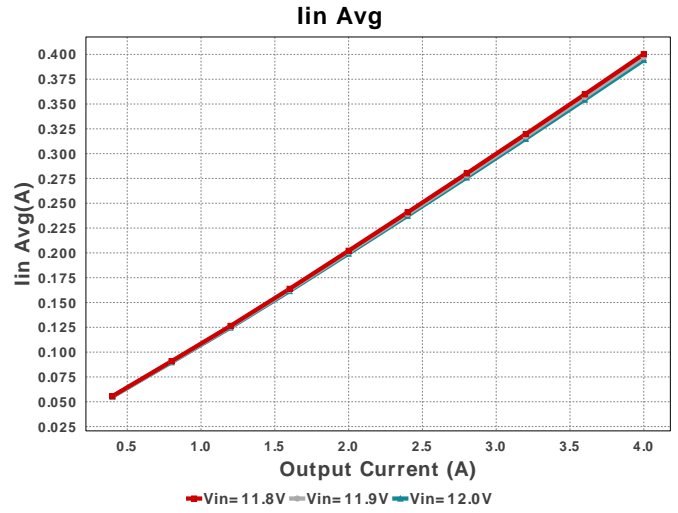
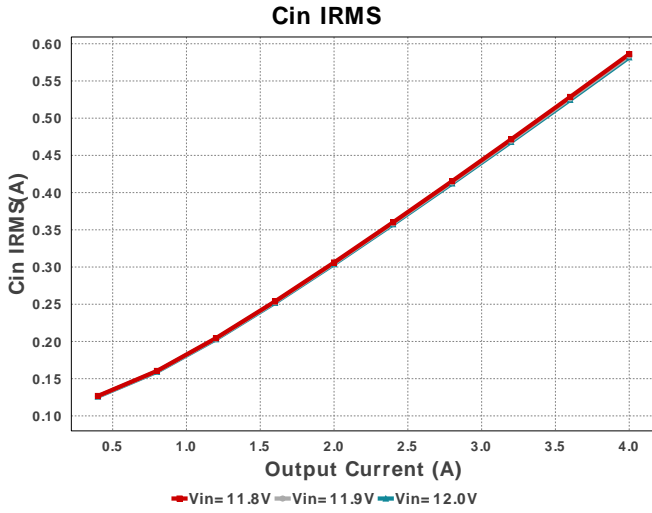


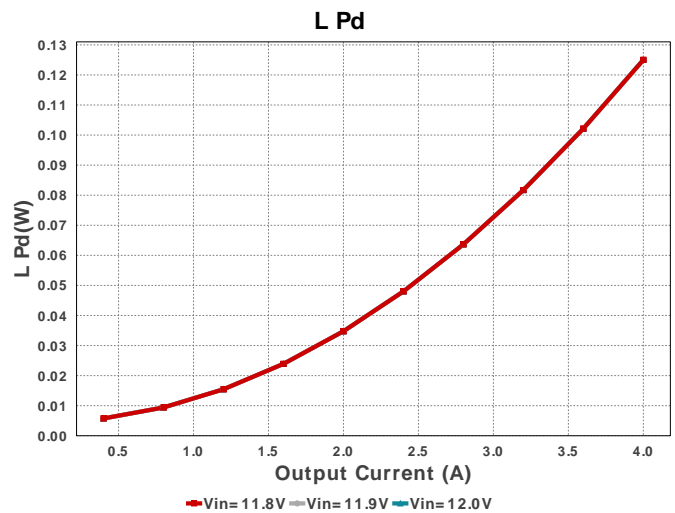
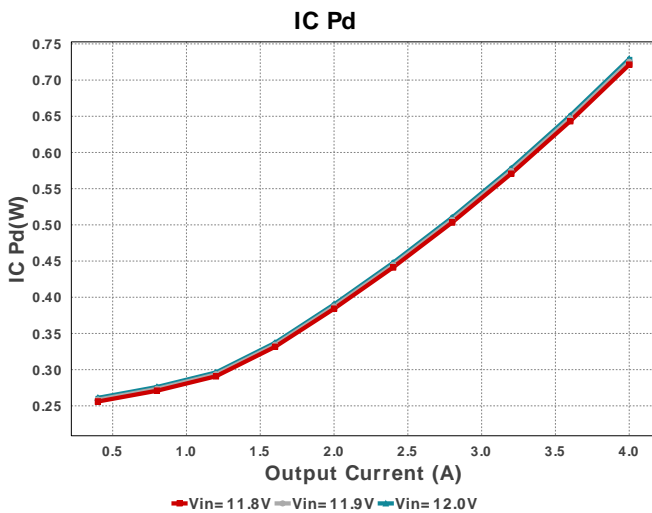
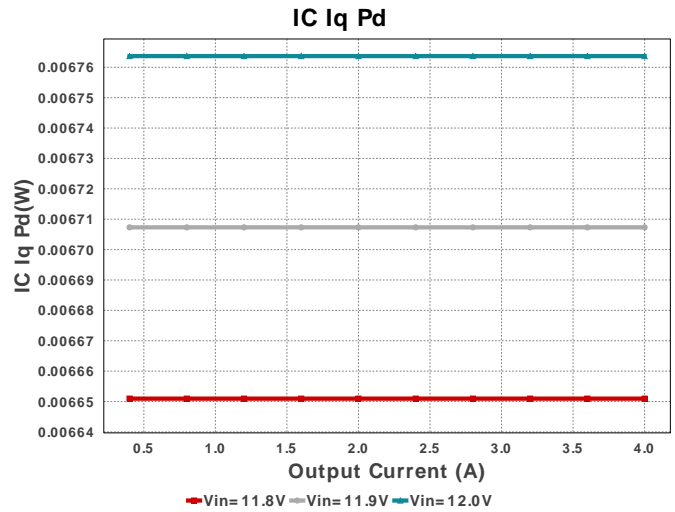
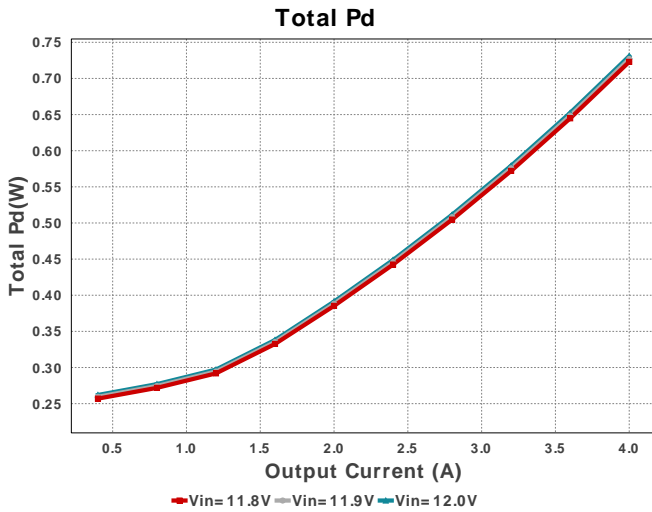
WEBENCH® Design Report

 Design : 166 TPSM84424MOLR
 TPSM84424MOLR 11.8V-12V to 1.00V @ 4A

Electrical BOM

Name	Manufacturer	Part Number	Properties	Qty	Price	Footprint
Cin	TDK	C3225X5R1H106K250AB Series= X5R	Cap= 10.0 uF ESR= 1.0 mOhm VDC= 50.0 V IRMS= 5.0 A	1	\$0.46	1210_280 15 mm ²
Cin1	TDK	C3225X5R1H106K250AB Series= X5R	Cap= 10.0 uF ESR= 1.0 mOhm VDC= 50.0 V IRMS= 5.0 A	1	\$0.46	1210_280 15 mm ²
Cout	TDK	C3216X5R1A107M160AC Series= X5R	Cap= 100.0 uF ESR= 2.838 mOhm VDC= 10.0 V IRMS= 4.3069 A	2	\$0.50	1206_190 11 mm ²
Rfbb	Vishay-Dale	CRCW040214K7FKED Series= CRCW..e3	Res= 14.7 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	0402 3 mm ²
Rfbt	Yageo	RC0201FR-0710KL Series= ?	Res= 10.0 kOhm Power= 50.0 mW Tolerance= 1.0%	1	\$0.01	0201 2 mm ²
Rt	Vishay-Dale	CRCW0402124KFKED Series= CRCW..e3	Res= 124.0 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	0402 3 mm ²
Rtt	Vishay-Dale	CRCW04021K62FKED Series= CRCW..e3	Res= 1.62 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	0402 3 mm ²
U1	Texas Instruments	TPSM84424MOLR	Switcher	1	\$3.95	MOL0024A 90 mm ²







Operating Values

#	Name	Value	Category	Description
1.	Cin IRMS	581.675 mA	Capacitor	Input capacitor RMS ripple current
2.	Cin Pd	338.35 μ W	Capacitor	Input capacitor power dissipation
3.	Cout IRMS	819.36 mA	Capacitor	Output capacitor RMS ripple current
4.	Cout Pd	952.65 μ W	Capacitor	Output capacitor power dissipation
5.	IC Ipk	5.419 A	IC	Peak switch current in IC
6.	IC Iq Pd	6.764 mW	IC	IC Iq Pd
7.	IC Pd	729.14 mW	IC	IC power dissipation
8.	IC Tj	60.312 degC	IC	IC junction temperature
9.	ICThetaJA Effective	21.0 degC/W	IC	Effective IC Junction-to-Ambient Thermal Resistance
10.	Iin Avg	394.29 mA	IC	Average input current
11.	L Ipp	2.838 A	Inductor	Peak-to-peak inductor ripple current
12.	L Pd	125.04 mW	Inductor	Inductor power dissipation
13.	Cin Pd	338.35 μ W	Power	Input capacitor power dissipation
14.	Cout Pd	952.65 μ W	Power	Output capacitor power dissipation
15.	IC Pd	729.14 mW	Power	IC power dissipation
16.	L Pd	125.04 mW	Power	Inductor power dissipation
17.	Total Pd	730.919 mW	Power	Total Power Dissipation
18.	BOM Count	9	System	Total Design BOM count
19.	Duty Cycle	8.874 %	System	Duty cycle
20.	Efficiency	84.552 %	System	Steady state efficiency
21.	FootPrint	153.0 mm ²	System	Total Foot Print Area of BOM components
22.	Frequency	401.037 kHz	System	Switching frequency
23.	Iout	4.0 A	System	Iout operating point
24.	Mode	CCM	System	Conduction Mode

#	Name	Value	Category	Description
25.	Pout	4.0 W	System Information	Total output power
26.	Total BOM	\$5.91	System Information	Total BOM Cost
27.	Vin	12.0 V	System Information	Vin operating point
28.	Vout	1.0 V	System Information	Operational Output Voltage
29.	Vout Actual	1.008 V	System Information	Vout Actual calculated based on selected voltage divider resistors
30.	Vout Tolerance	2.498 %	System Information	Vout Tolerance based on IC Tolerance (no load) and voltage divider resistors if applicable
31.	Vout p-p	6.719 mV	System Information	Peak-to-peak output ripple voltage

Design Inputs

Name	Value	Description
Iout	4.0	Maximum Output Current
VinMax	12.0	Maximum input voltage
VinMin	11.8	Minimum input voltage
Vout	1.0	Output Voltage
base_pn	TPSM84424	Base Product Number
source	DC	Input Source Type
Ta	45.0	Ambient temperature
1. Vout Sch	1.0	Output voltage selected

WEBENCH® Assembly

Component Testing

Some published data on components in datasheets such as Capacitor ESR and Inductor DC resistance is based on conservative values that will guarantee that the components always exceed the specification. For design purposes it is usually better to work with typical values. Since this data is not always available it is a good practice to measure the Capacitance and ESR values of C_{in} and C_{out} , and the inductance and DC resistance of L1 before assembly of the board. Any large discrepancies in values should be electrically simulated in WEBENCH to check for instabilities and thermally simulated in WebTHERM to make sure critical temperatures are not exceeded.

Soldering Component to Board

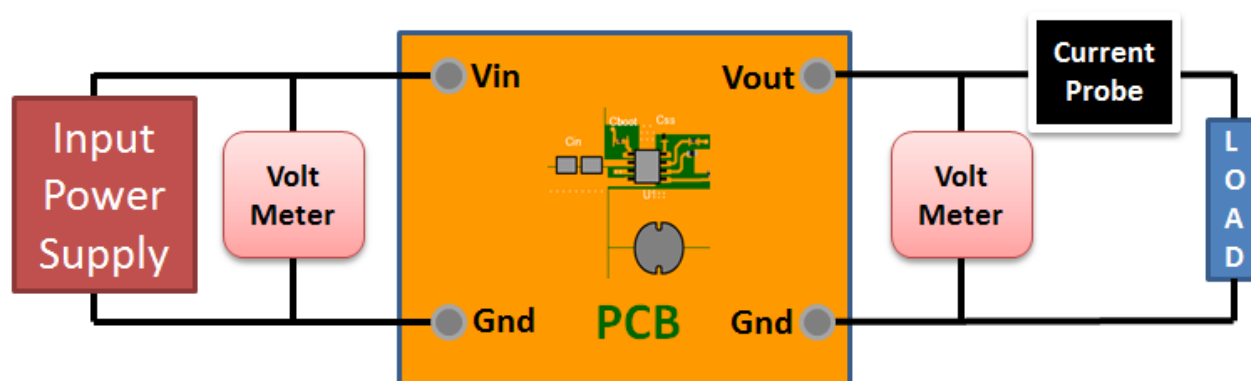
If board assembly is done in house it is best to tack down one terminal of a component on the board then solder the other terminal. For surface mount parts with large tabs, such as the DPAK, the tab on the back of the package should be pre-tinned with solder, then tacked into place by one of the pins. To solder the tab down to the board place the iron down on the board while resting against the tab, heating both surfaces simultaneously. Apply light pressure to the top of the plastic case until the solder flows around the part and the part is flush with the PCB. If the solder is not flowing around the board you may need a higher wattage iron (generally 25W to 30W is enough).

Initial Startup of Circuit

It is best to initially power up the board by setting the input supply voltage to the lowest operating input voltage 11.8V and set the input supply's current limit to zero. With the input supply off connect up the input supply to V_{in} and GND. Connect a digital volt meter and a load if needed to set the minimum load of the design from V_{out} and GND. Turn on the input supply and slowly turn up the current limit on the input supply. If the voltage starts to rise on the input supply continue increasing the input supply current limit while watching the output voltage. If the current increases on the input supply, but the voltage remains near zero, then there may be a short or a component misplaced on the board. Power down the board and visually inspect for solder bridges and recheck the diode and capacitor polarities. Once the power supply circuit is operational then more extensive testing may include full load testing, transient load and line tests to compare with simulation results.

Load Testing

The setup is the same as the initial startup, except that an additional digital voltmeter is connected between V_{in} and GND, a load is connected between V_{out} and GND and a current meter is connected in series between V_{out} and the load. The load must be able to handle at least rated output power + 50% (7.5 watts for this design). Ideally the load is supplied in the form of a variable load test unit. It can also be done in the form of suitably large power resistors. When using an oscilloscope to measure waveforms on the prototype board, the ground leads of the oscilloscope probes should be as short as possible and the area of the loop formed by the ground lead should be kept to a minimum. This will help reduce ground lead inductance and eliminate EMI noise that is not actually present in the circuit.



Design Assistance

1. Master key : FE71AA6D202CD84E[v1]
2. **TPSM84424** Product Folder : <http://www.ti.com/product/TPSM84424> : contains the data sheet and other resources.

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