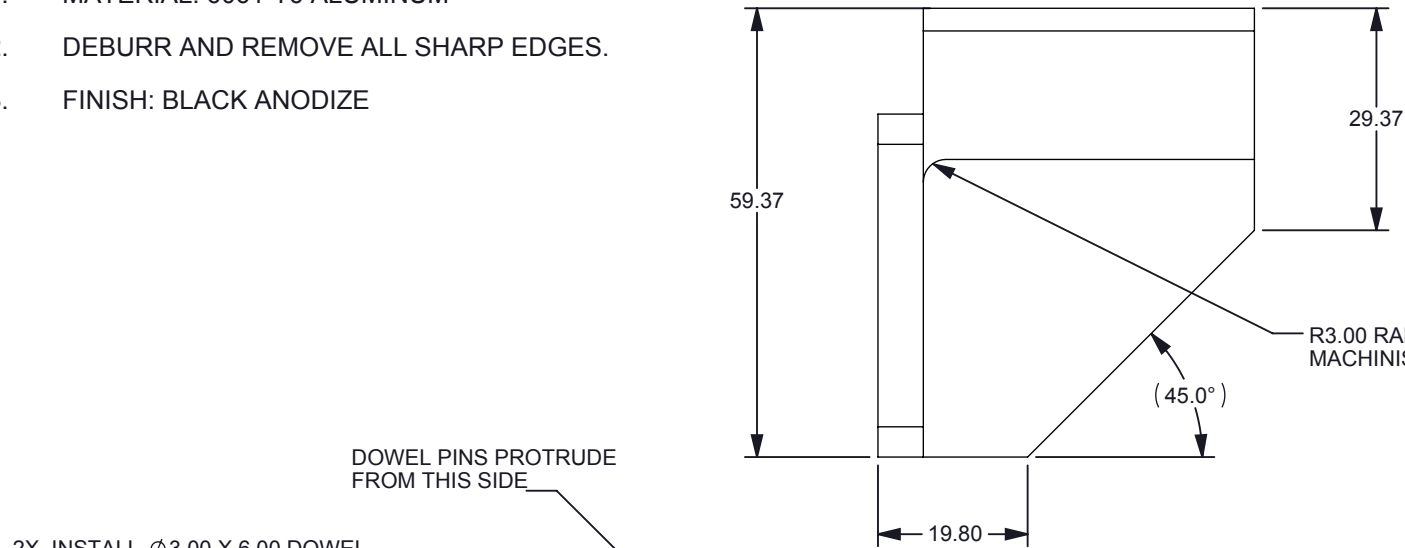


NOTES: UNLESS OTHERWISE SPECIFIED:

1. MATERIAL: 6061-T6 ALUMINUM
2. DEBURR AND REMOVE ALL SHARP EDGES.
3. FINISH: BLACK ANODIZE

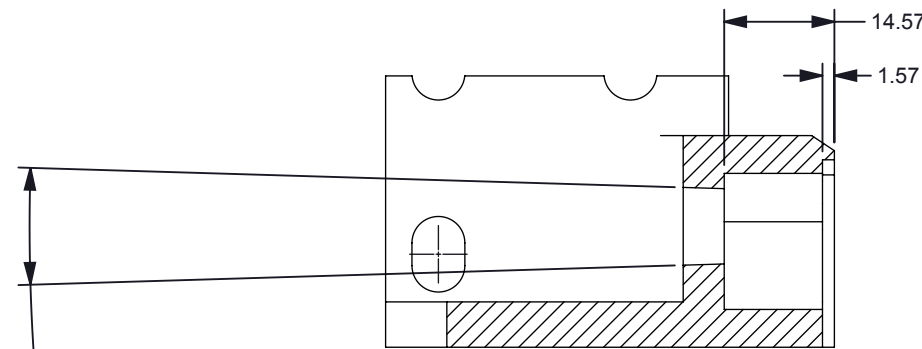
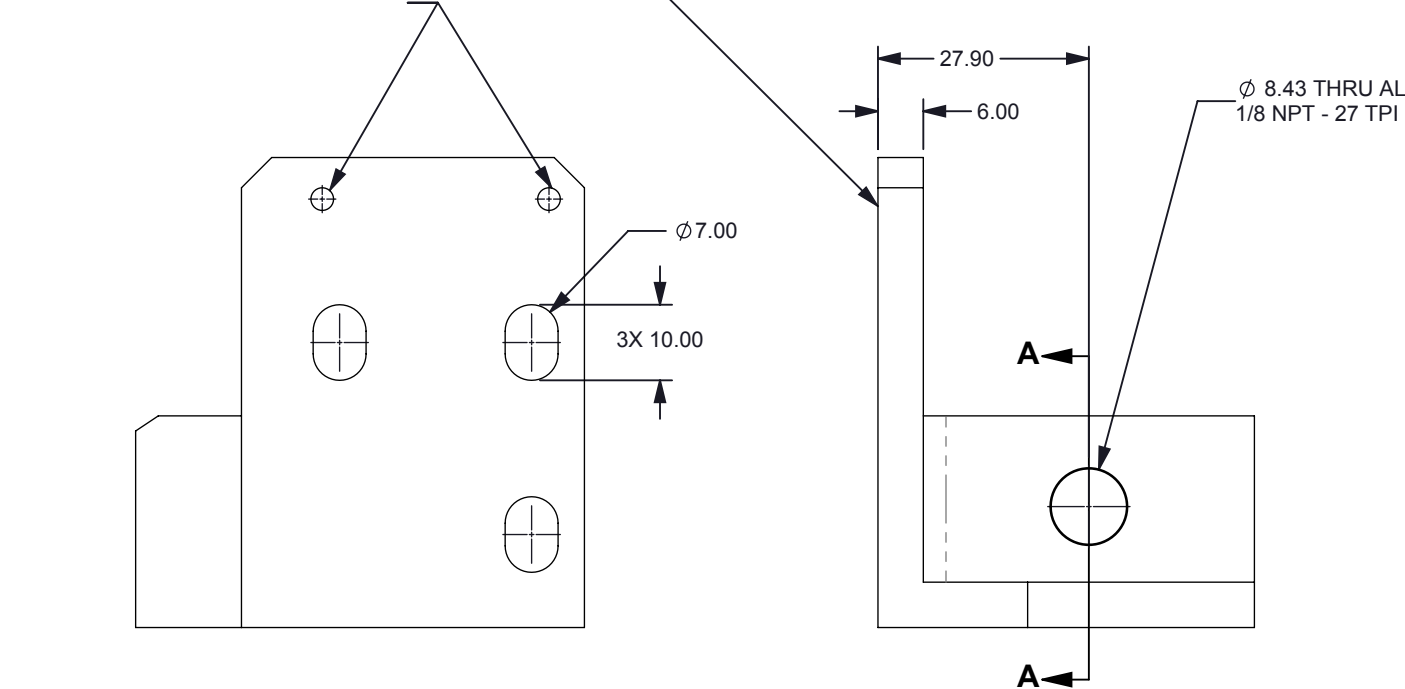
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DWG NO 2513939		SHT 1	1	
REVISIONS				
REV	DESCRIPTION		DATE	BY
A	RELEASE FOR PROTOTYPE		8/22/2014	RDR



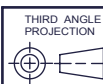
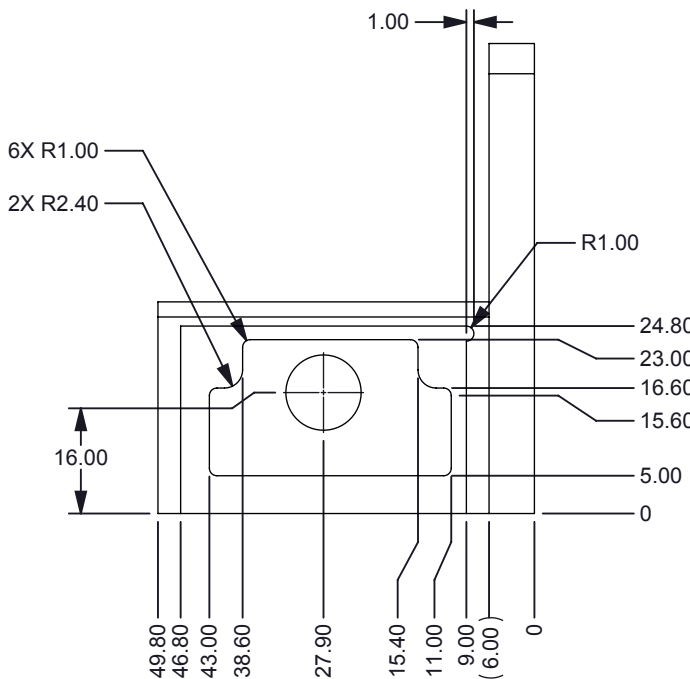
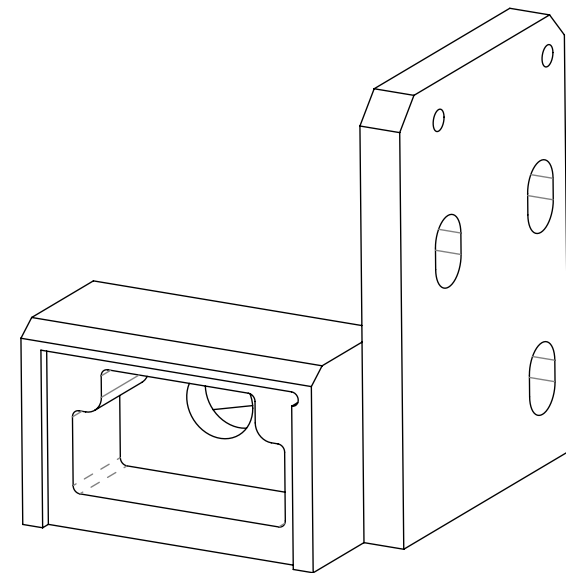
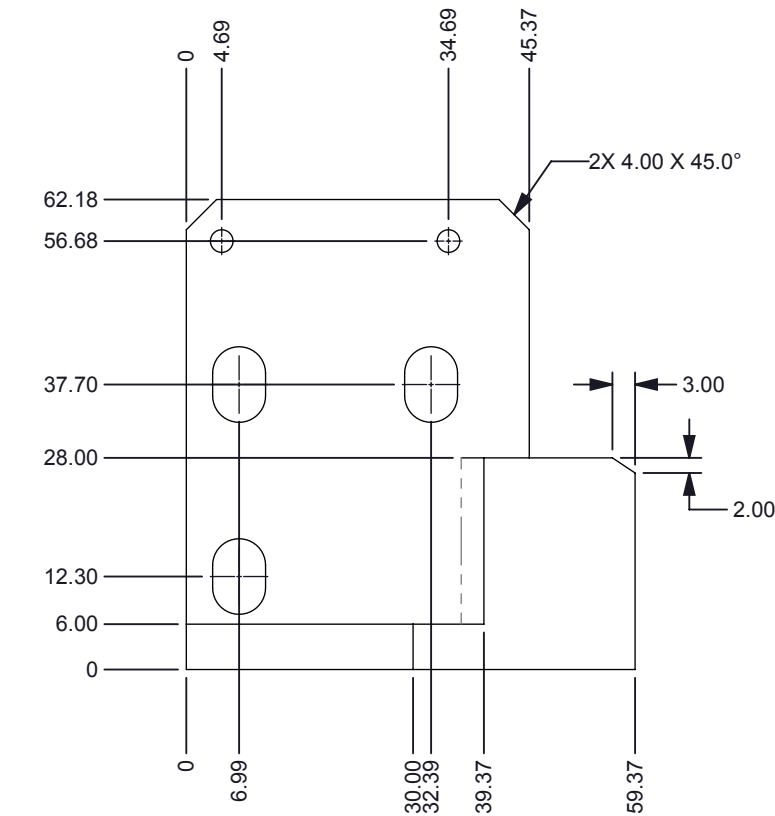
2X INSTALL $\phi 3.00$ X 6.00 DOWEL PINS (NOT SHOWN). DOWEL PINS TO PROTRUDE 3.00 FROM THIS SIDE.

DOWEL PINS PROTRUDE FROM THIS SIDE



NOTE DIRECTION OF TAP TAPER

SECTION A-A



UNLESS OTHERWISE SPECIFIED

- DIMENSIONS ARE IN MILLIMETERS
- TOLERANCES: ANGLES $\pm 1^\circ$
2 PLACE DECIMALS ± 0.25
1 PLACE DECIMALS ± 0.50
- DIMENSIONAL LIMITS APPLY BEFORE PROCESSES
- INTERPRET DIMENSIONS IN ACCORDANCE WITH ASME Y14.5M-1994
- REMOVE ALL BURRS AND SHARP EDGES
- PARENTHETICAL INFO FOR REF ONLY

DWN R ROWE	DATE 8/22/2014
Engr	
CQE/QA	
CM	
Apprvd	

TEXAS INSTRUMENTS	
VACUUM CHUCK - ENGINE TEST STAND	
SIZE B	DWG NO 2513939
SCALE 1:1	SHEET 1 OF 1
REV A	