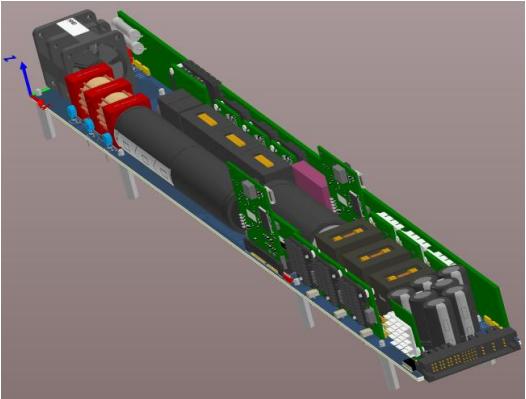


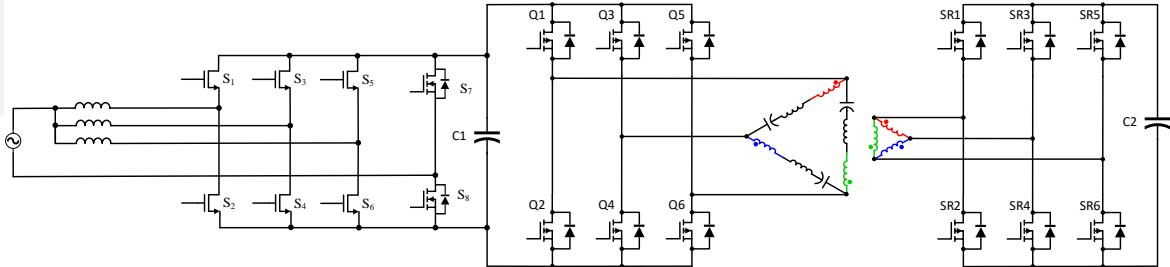
PMP23547 8 kW AI Server PSU

Features

- Peak Efficiency 97.5 % with fan
- Δ-Δ Connected 3 Phase LLC
 - 200 kHz – 1.5 MHz
 - Reduced resonant tank currents
 - In/output current cancellation
- 3 Phase Totem Pole PFC
 - ZVS across line and load
 - 70 kHz – 1.2 MHz
- Available Q2 2025
- 700 mm x 68.5 mm x 32 mm

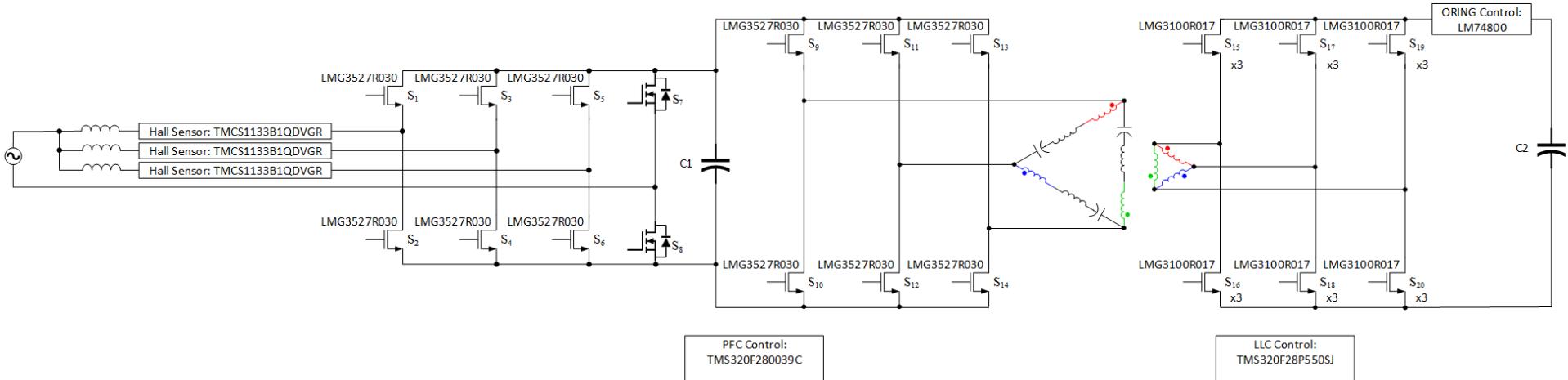


Parameter	Specification
AC Input voltage	180 V to 305 V
Output voltage	48 V
Output Power	8 kW
Switching frequency	70 kHz – 1.2 MHz
Topology	TCM Totem Pole PFC 3 Phase LLC
Key Enabling ICs	LMG3527R030 LMG3100R017 TMS320F280039C TMS320F28P550SJ



1

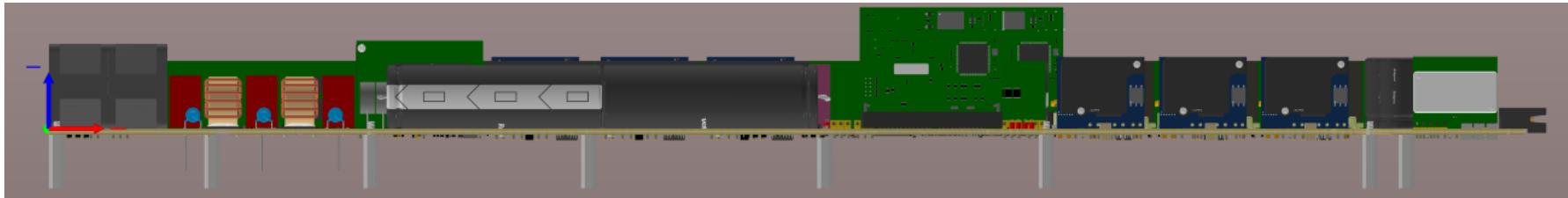
Key TI Parts



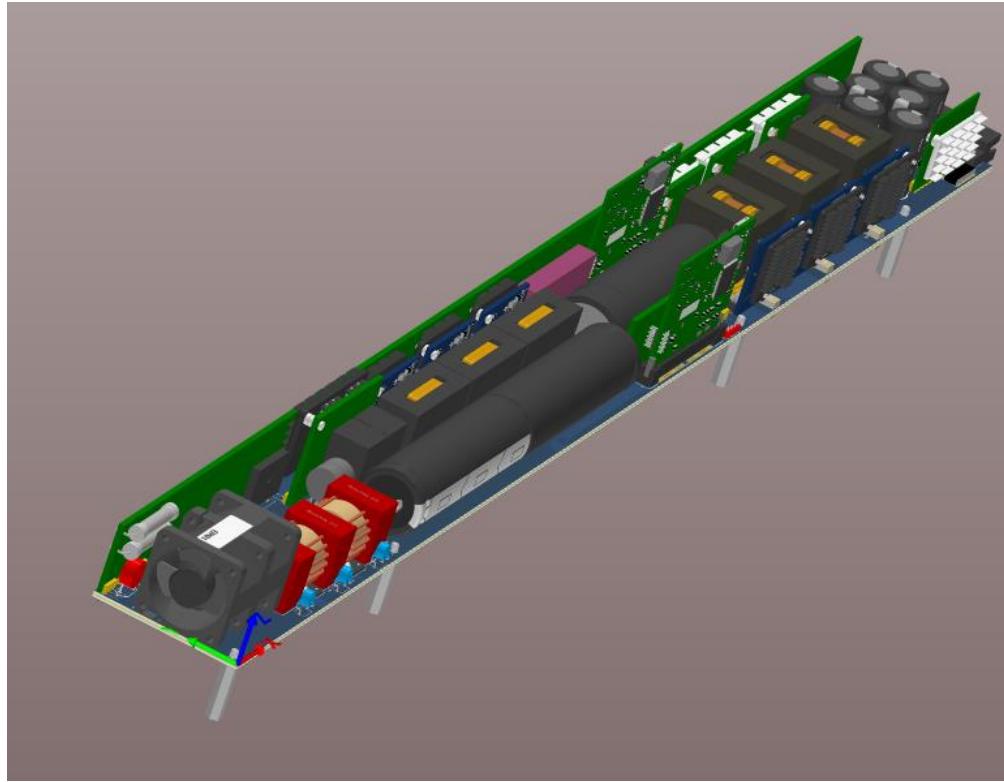
Top view



Side view



Isometric view



Worst Case Power Losses – Calculated at 180 V_{rms}

Efficiency:					95.1%
Element	Loss (W)	n	Devices per Card	Loss per Card	Total Loss (W)
LLC,xfmr,each	10.01	3			30.03
LLC,pri,fet,each	6.19	6		2	12.38
LLC,sec,fet,each	4.68	18		6	28.10
LLC,cin,each	0.00	3			0.00
LLC,cout,each	0.00	7			0.00
LLC,cres,each	0.52	12			6.29
LLC,bias	2.29	1			2.29
LLC,oring,each	1.82	4		4	7.29
PFC,GaN,fet,each	10.56	6		2	21.12
PFC,LF,fet,each	6.49	4		4	25.95
PFC,ind,each	7.24	3			21.72
PFC,cbulk,1,each	6.85	2			13.70
PFC,cbulk,2,each	9.11	1			9.11
PFC,cmc,each	7.92	2			15.84
Fan	80.00	1			80.00
PFC bias	2.00	1			2.00
Bias loss	9.37	1			9.37
Relay	5.99	1			5.99
Total					414.38

PFC Inductor Selection

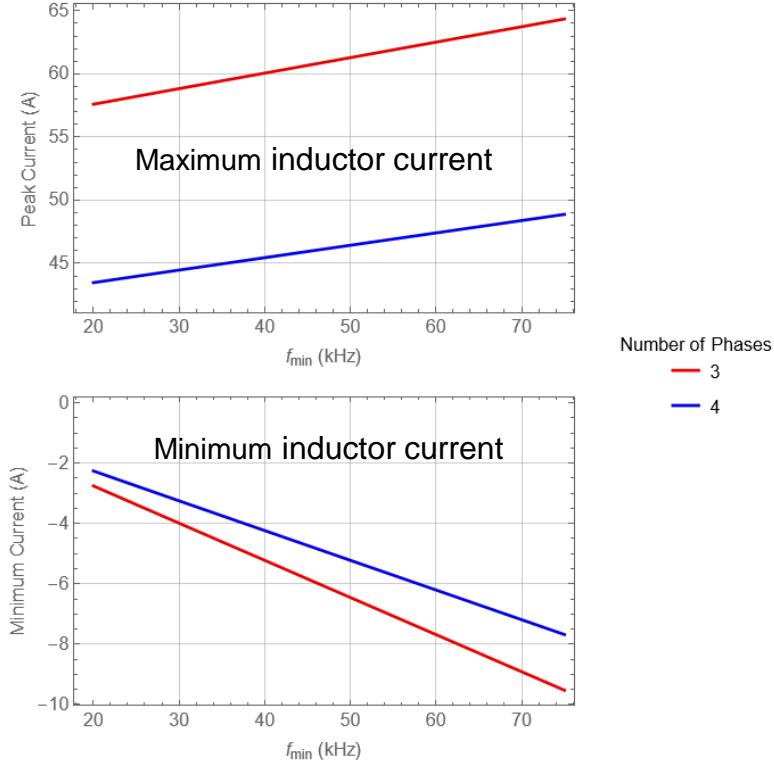
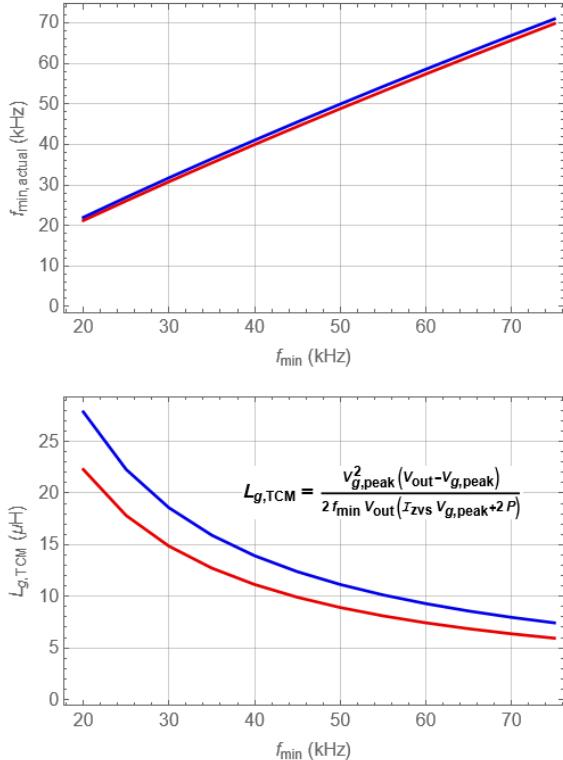
- The target inductance value is selected based on the lowest desired operating frequency.

$$\bullet L_{g,TCM} = \frac{V_{g,peak}^2 \cdot (V_{out} - V_{g,peak})}{2 \cdot f_{min} \cdot V_{out} \cdot (I_{zvs} \cdot V_{g,peak} + 2 \cdot P)}$$

- $V_{g,peak}$ is the peak line voltage at the maximum AC RMS voltage
- V_{out} is the PFC output voltage
- f_{min} is the minimum desired operating frequency
- I_{zvs} is the required negative current for ZVS
- P is the maximum output power

PFC Inductance and Frequency

This plot shows compares the actual operating frequency as predicted from the governing differential equations to the equation below.

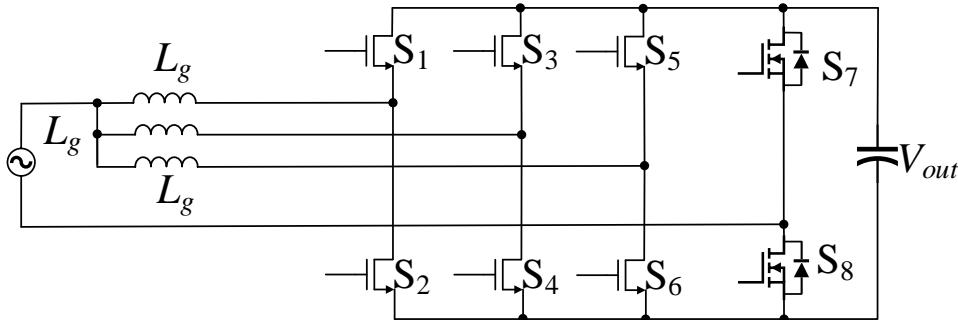


Final inductance considerations

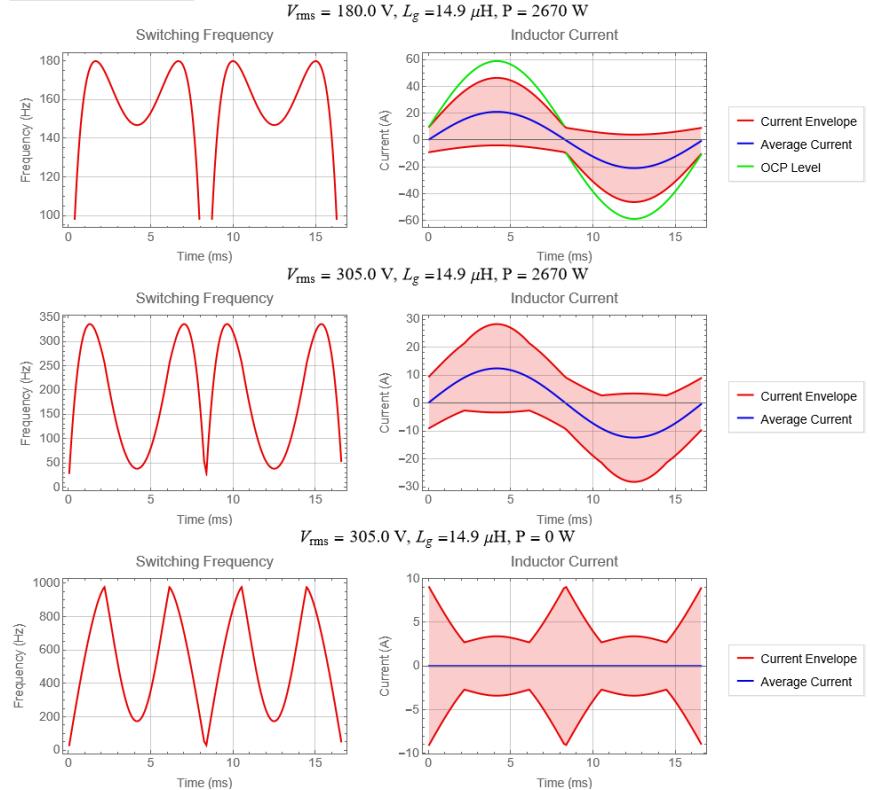
- 3 phases was chosen over 4 in order to simplify the control and minimize the overall solution volume.
- $f_{\min} = 30\text{-}35 \text{ kHz}$ was chosen in order to minimize the peak inductor current.
- The resulting target inductance chosen was $\sim 15 \mu\text{H}$

PFC Inductor Requirements

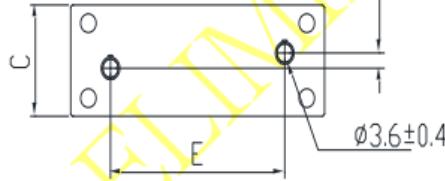
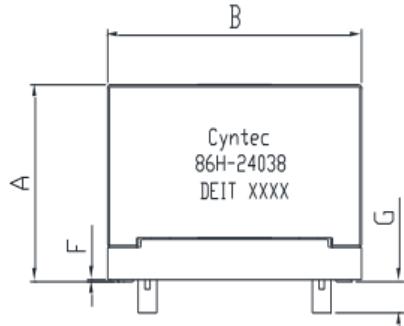
- The top set of plots shows the maximum peak to peak current in steady state (red), the average current (blue) and the peak inductor current during a surge event (green).
- The additional 2 cases have lower current levels but they illustrate the range of frequencies that the inductor will be subjected to.



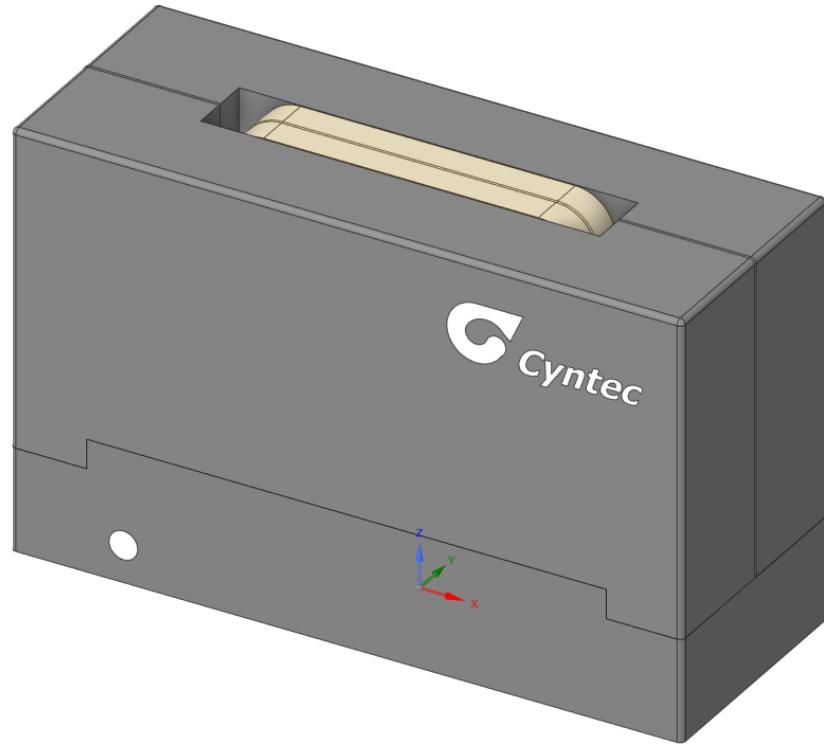
Power	V_{rms}	$I_{L,rms}$
2670.	180.	21.482
2670.	305.	13.3883
0	305.	4.56875



PFC Inductor



UNIT : mm
A = 32.0 MAX
B = 50.5 MAX
C = 19.0 MAX
D = 2.45±0.5
E = 33.5±0.5
F = 0.3 REF.
G = 5.0 REF.



3 Phase Basics

- Sine wave conversions for Δ -Y conversions assuming balanced loading.

- $\frac{V_{\Delta,rms}}{V_{Y,rms}} = \sqrt{3}$

- $\frac{I_{\Delta,rms}}{I_{Y,rms}} = \frac{1}{\sqrt{3}}$

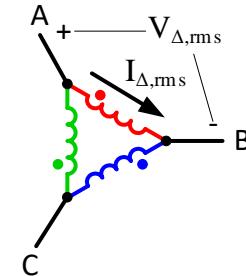
- $\frac{z_{\Delta}}{z_Y} = 3$

- Δ - Δ architecture is chosen due to the reduced RMS currents flowing in the resonant tank.
- First harmonic load resistance approximations for 3 phase LLC topologies assuming balanced loading.

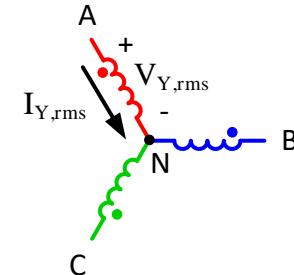
- $R_{eq,\Delta} = \frac{18 \cdot V_{out}}{\pi^2 \cdot I_{out}}$

- $R_{eq,Y} = \frac{6 \cdot V_{out}}{\pi^2 \cdot I_{out}}$

Δ Connection



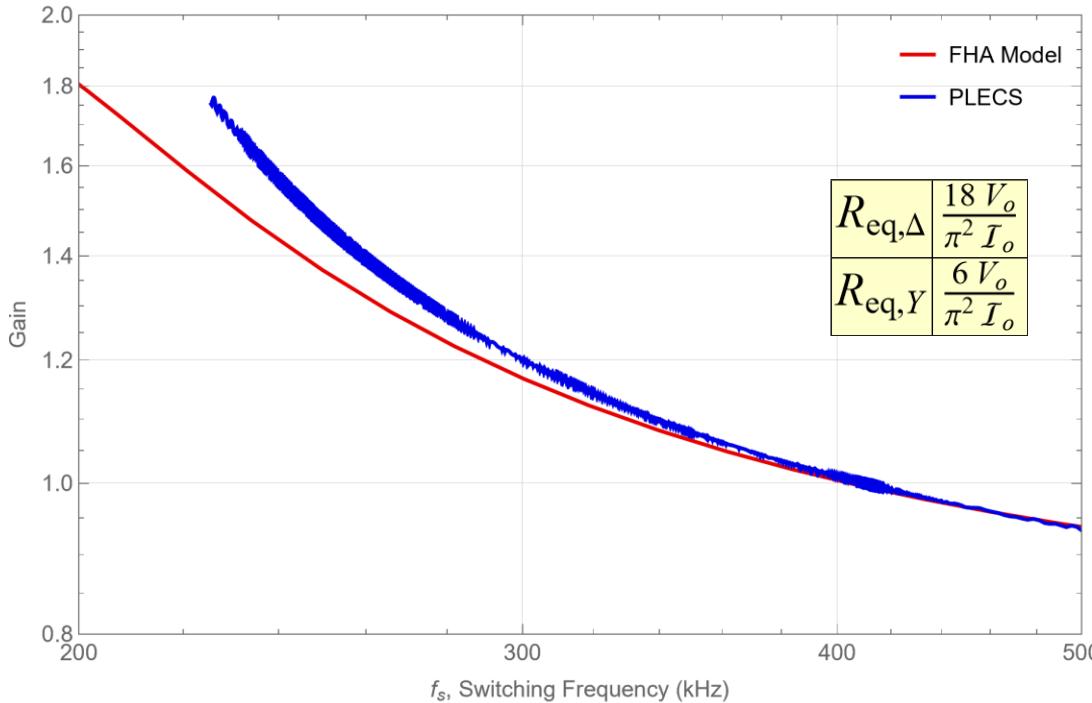
Y Connection



FHA Model Verification (8 kW)

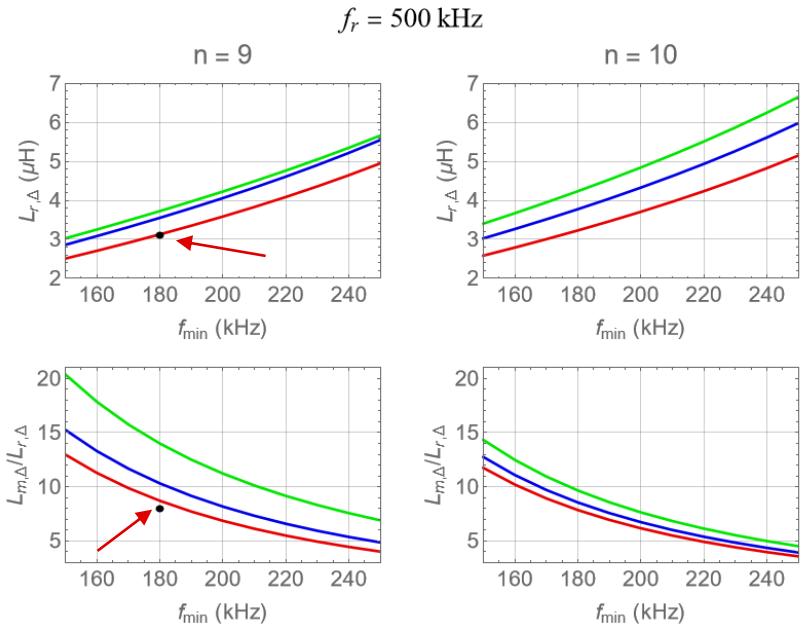
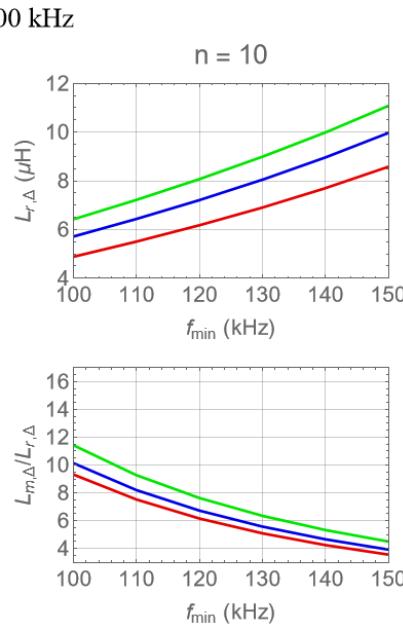
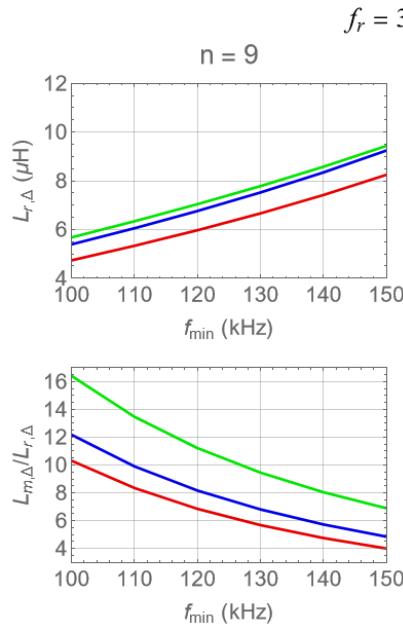
$f_r = 500$ kHz
 $L_m/L_r = 8$
 $n_p/n_s = 10$

1st Harmonic Gain Plot: $\frac{V_{in,norm}}{V_{o,norm}} \frac{(s L_m) \| R_e}{(s L_m) \| R_e + s L_r + \frac{1}{s C_r}} \frac{n_s}{n_p}$



LLC Tank Considerations

- $f_r = 500 \text{ kHz}$, chosen to minimize tank component size
- $n = 9$ chosen to minimize C_{bulk} required for hold up.
- Equivalent performance $n = 10$ requires larger inductance values.

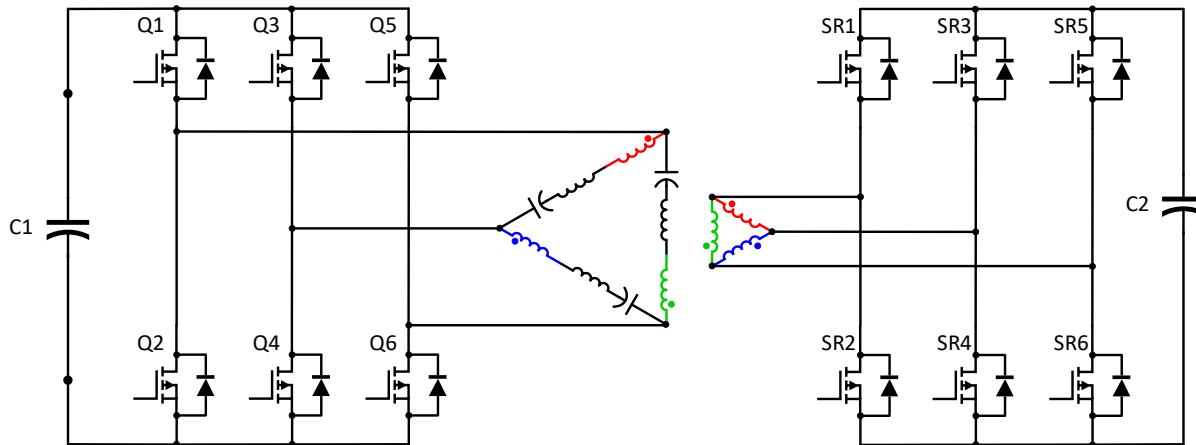


$V_{\text{in},\text{min}}$

- 250 V
- 300 V
- 350 V

3 Phase LLC Tank Design

$\Delta-\Delta$



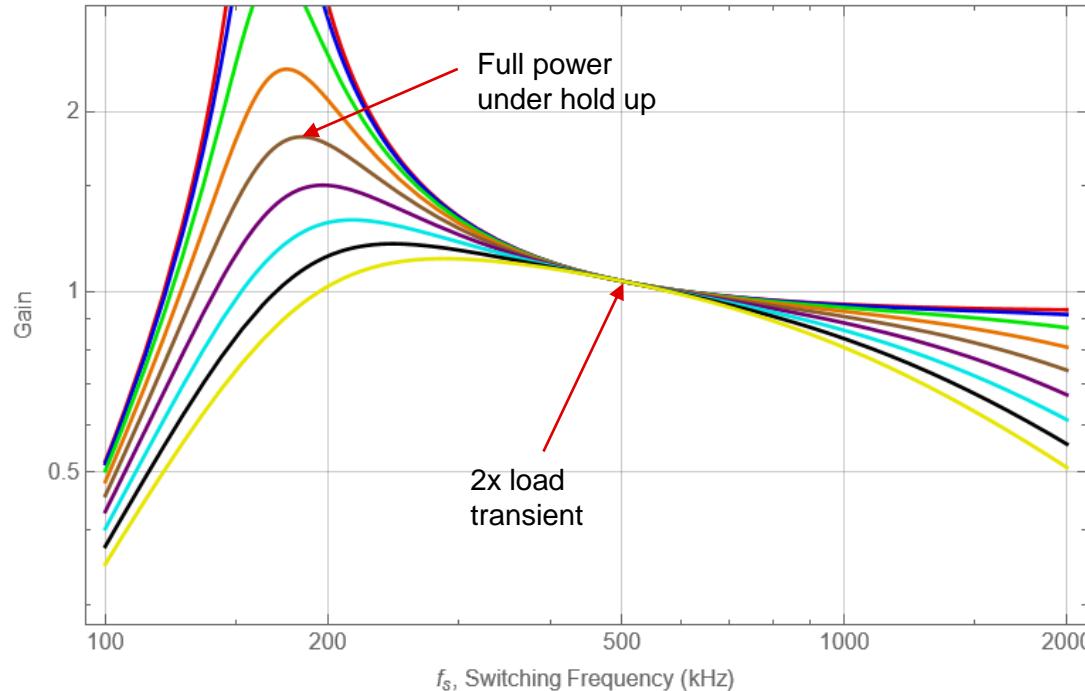
- $L_r = 3.1 \mu\text{H}$
- $L_m = 24.8 \mu\text{H}$
- $C_r = 32.7 \text{ nF}$
- $n_p/n_s = 9$
- $L_m/L_r = 8$
- $f_r = 500 \text{ kHz}$

FHA Gain Plot

Sufficient gain for:

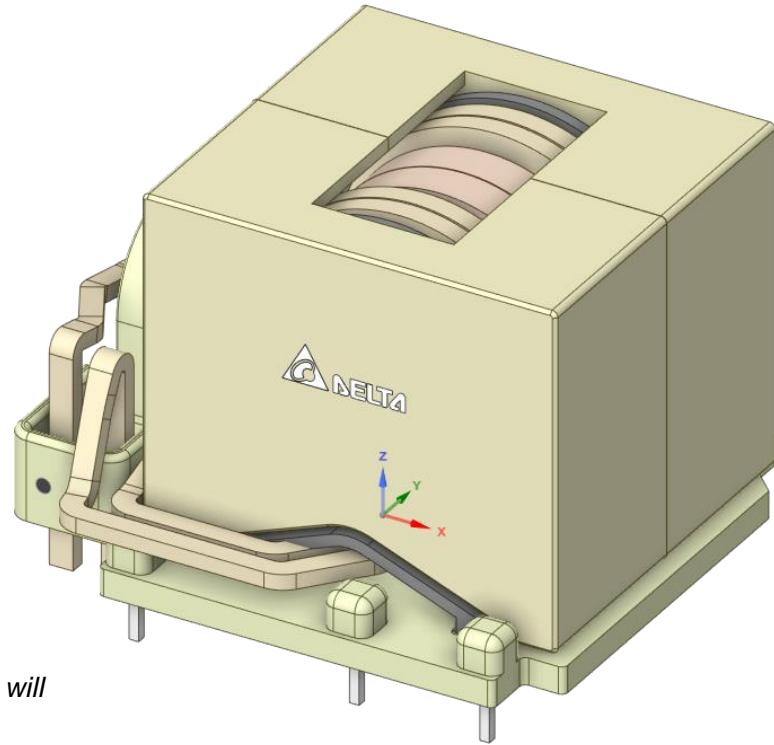
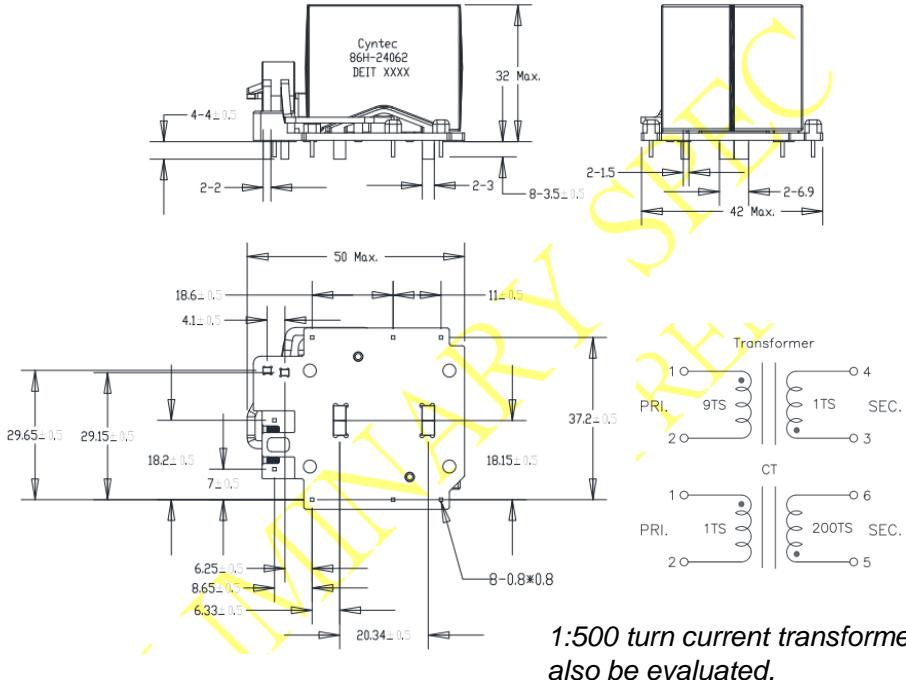
- full power operation under hold up conditions.
- 2x transient load conditions.

$$1^{\text{st}} \text{ Harmonic Gain Plot: } \frac{V_{\text{in,norm}}}{V_{o,\text{norm}}} \frac{(sL_m)\|R_e}{(sL_m)\|R_e + sL_r + \frac{1}{sC_r}} \frac{n_s}{n_p}$$



Power	
0 kW	
2 kW	
4 kW	
6 kW	
8 kW	
10 kW	
12 kW	
14 kW	
16 kW	
$L_{r,\Delta}$	3.1×10^{-6}
$L_{m,\Delta}$	24.8×10^{-6}
$C_{r,\Delta}$	32.6843×10^{-9}
L_r	1.03333×10^{-6}
L_m	8.26667×10^{-6}
C_r	98.0528×10^{-9}
f_r	$500. \times 10^3$
n_p	9.
n_s	1.
R_e	14.1817
V_o	48.
I_o	166.667
P_o	$8. \times 10^3$
$V_{o,\text{norm}}$	48.
$V_{\text{in,norm}}$	450.
$R_{\text{eq},\Delta}$	525.249×10^{-3}
$R_{\text{eq},Y}$	175.083×10^{-3}

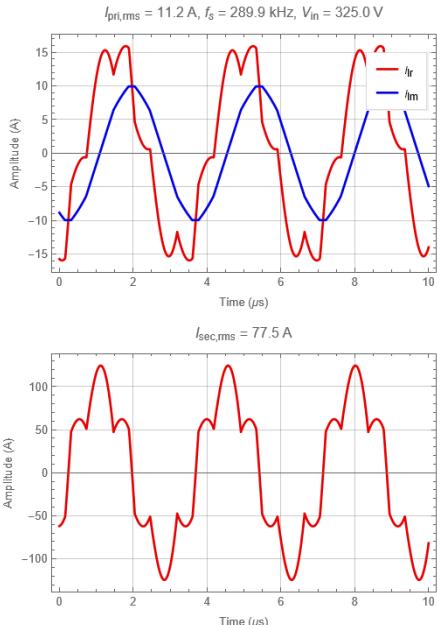
Transformer with integrated current sense



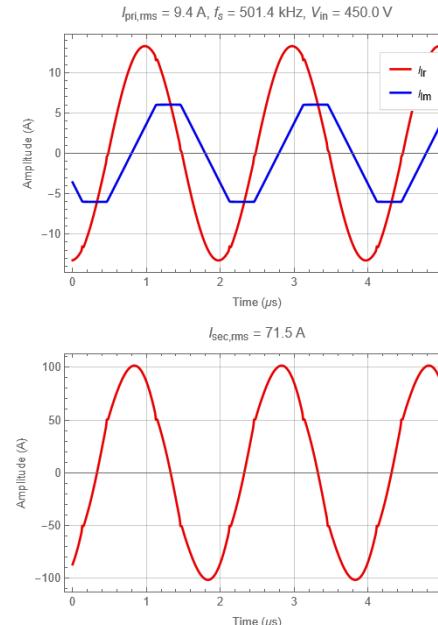
Operating Waveforms

- Inductor
 - $L_r = 3.1 \mu\text{H}$
- Transformer
 - $L_m = 24.8 \mu\text{H}$
 - Turns ratio:
 $n_p:n_s = 9:1$

AC line drop out (20 ms)

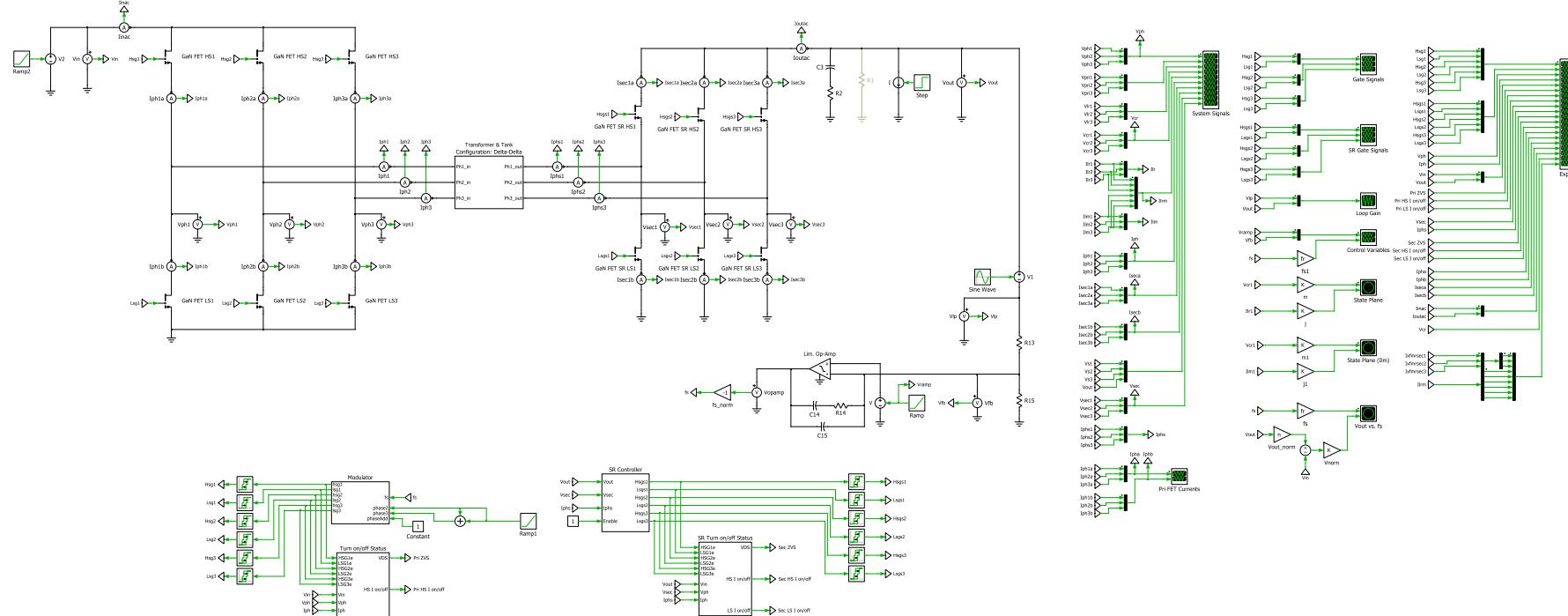


Maximum steady state operating



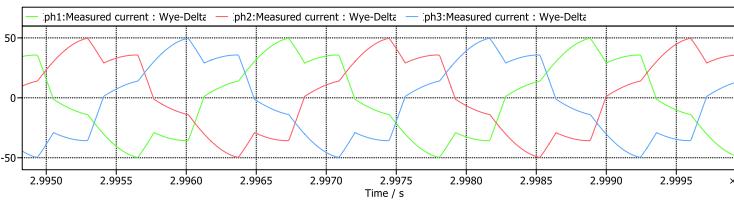
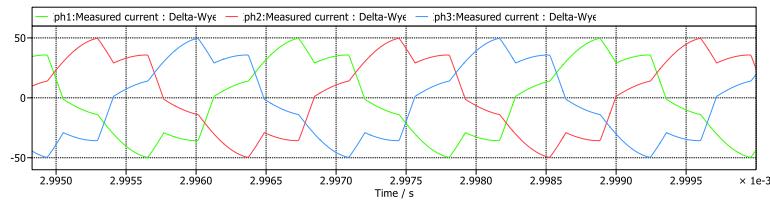
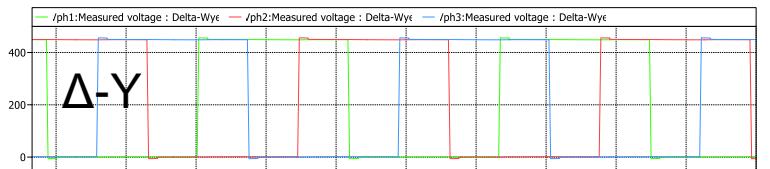
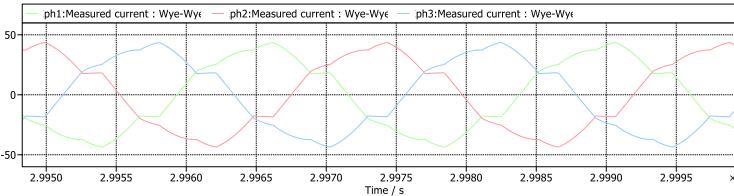
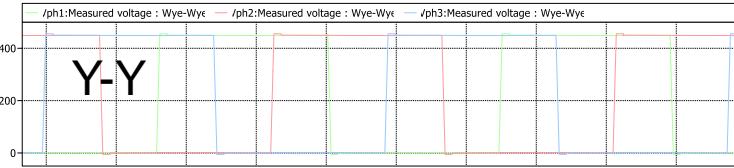
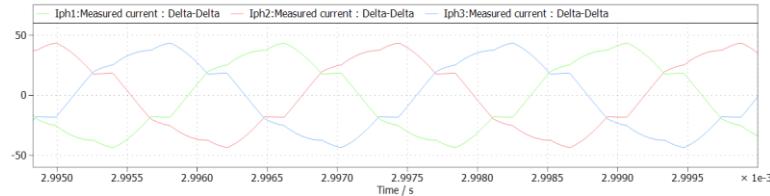
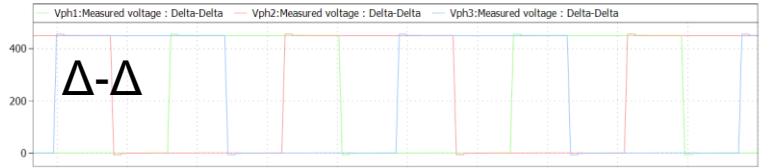
Low duty cycle transient.
Do not consider for thermal impact.

PLECS Model



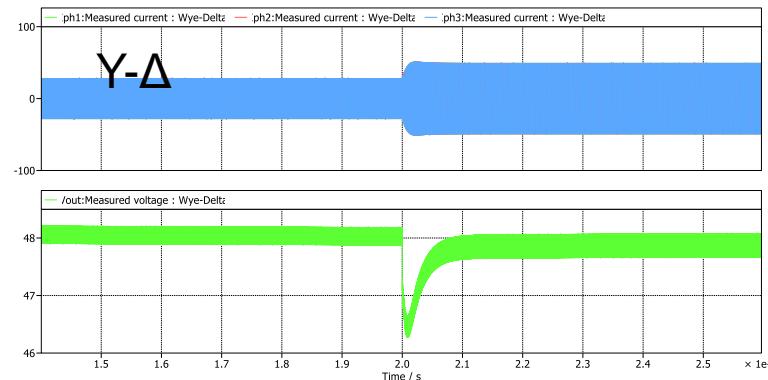
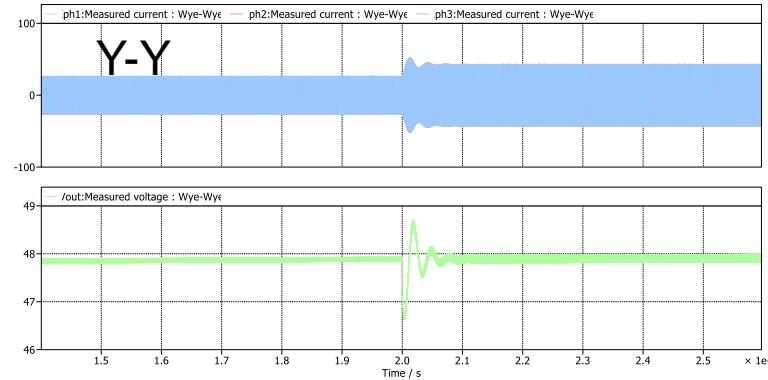
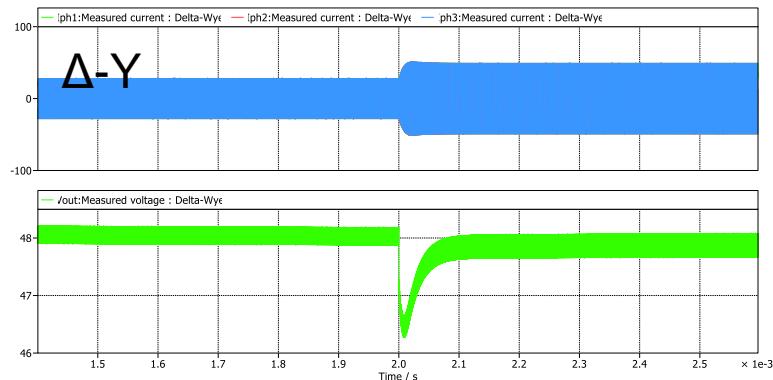
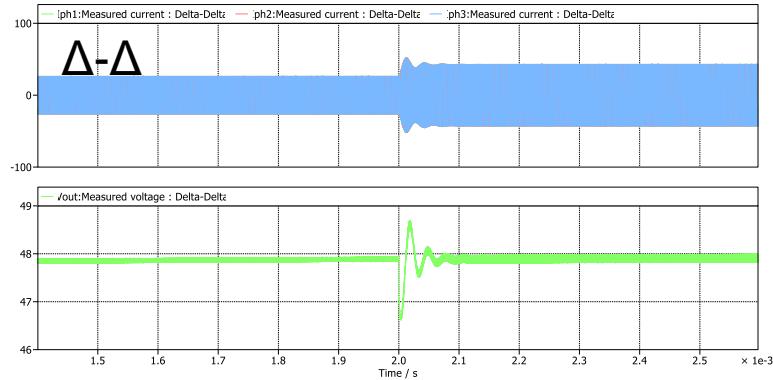
Back up

ZVS behavior 16 kW

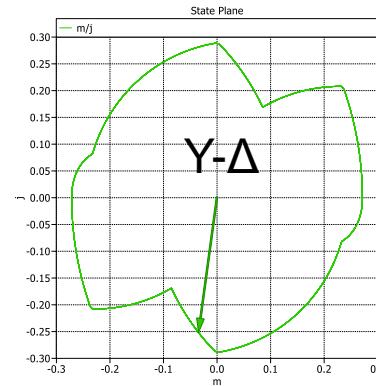
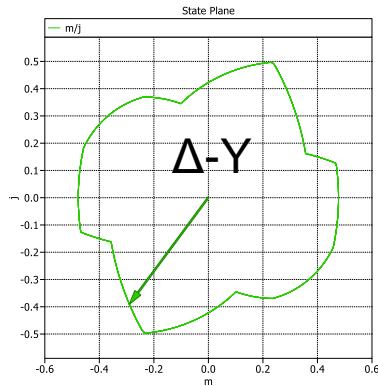
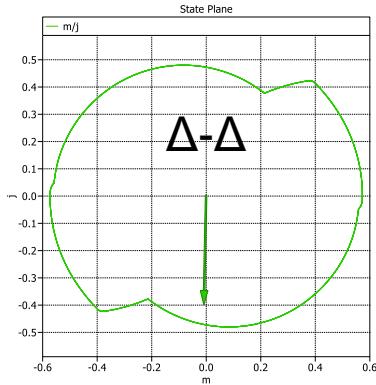


Load Transient

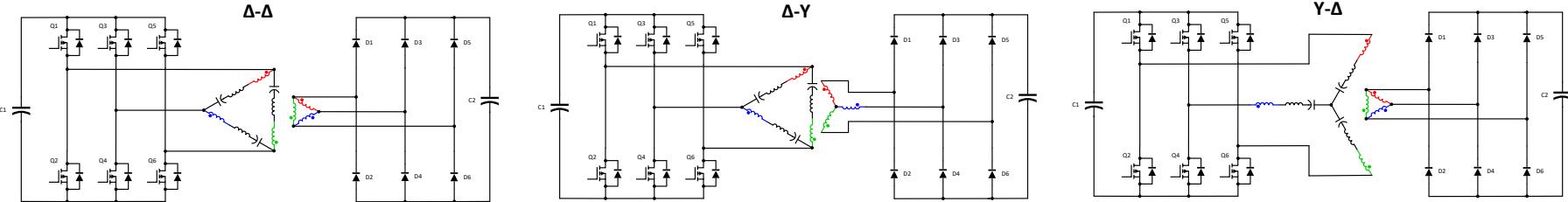
$V_{in} = 450 \text{ V}$
 $V_{out} = 48 \text{ V}$
 $P_{out} = 8 \text{ kW} \rightarrow 16 \text{ kW}$



State Plane – 16 kW



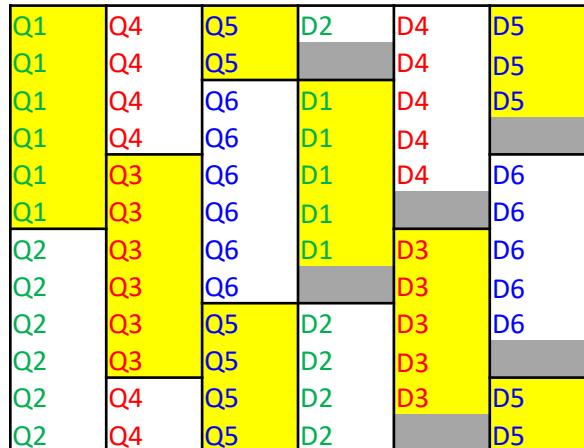
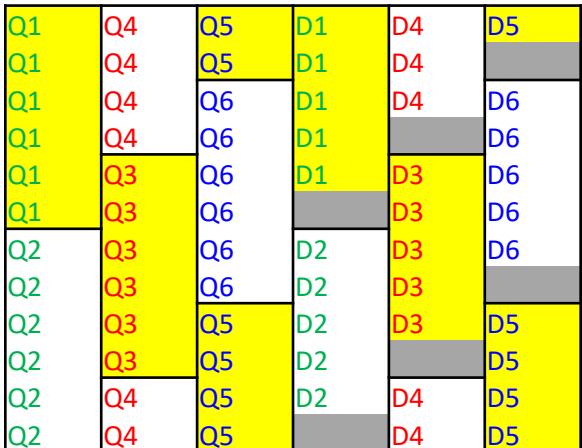
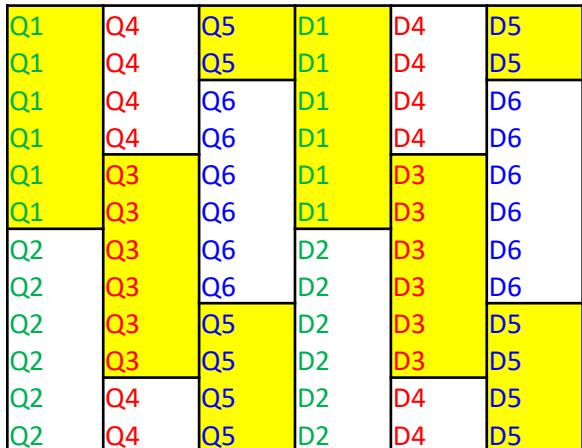
Resonance – Switch States



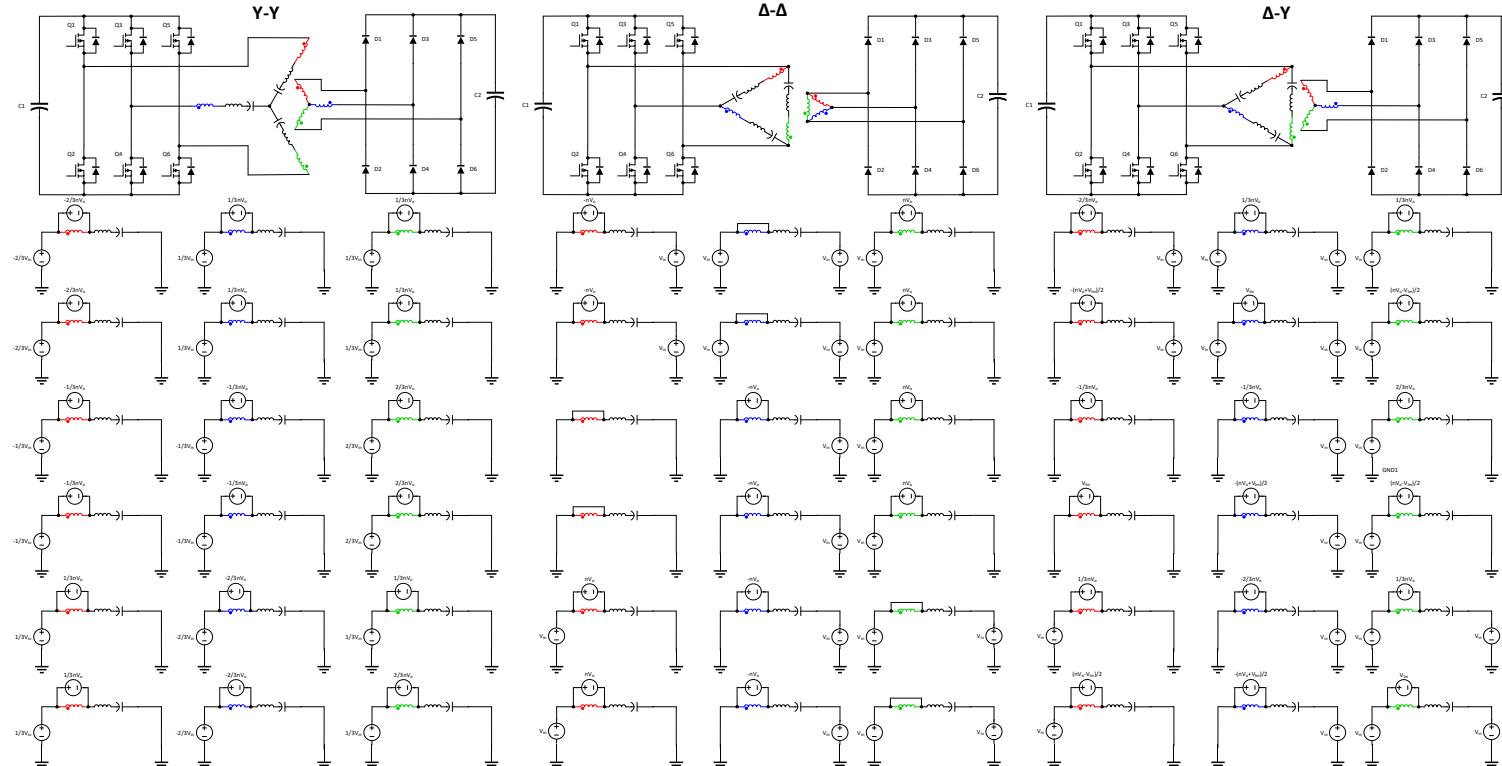
Delta-Delta & Wye-Wye

Delta-Y

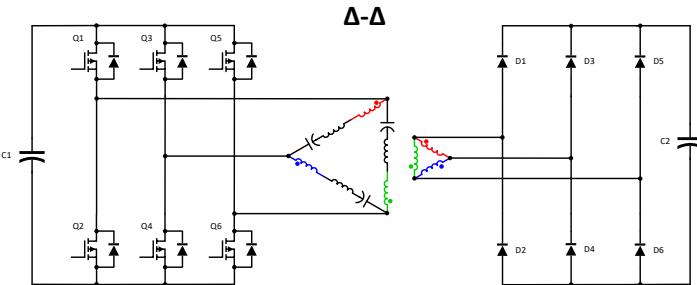
Y-Delta



Resonance – Positive ½ Cycle States



$\Delta-\Delta$ States



Below Resonance

Q1	Q4	Q5	D1	D4	D5
Q1	Q4	Q5	D1	D4	
Q1	Q4	Q6	D1	D4	D6
Q1	Q4	Q6	D1	D6	
Q1	Q3	Q6	D1	D3	D6
Q1	Q3	Q6	D3	D6	
Q2	Q3	Q6	D2	D3	D6
Q2	Q3	Q6	D2	D3	
Q2	Q3	Q5	D2	D3	D5
Q2	Q3	Q5	D2	D4	D5
Q2	Q4	Q5	D2	D4	D5
Q2	Q4	Q5	D4	D5	

Resonance

Q1	Q4	Q5	D1	D4	D5
Q1	Q4	Q5	D1	D4	D5
Q1	Q4	Q6	D1	D4	D6
Q1	Q4	Q6	D1	D4	D6
Q1	Q3	Q6	D1	D3	D6
Q1	Q3	Q6	D3	D6	
Q2	Q3	Q6	D2	D3	D6
Q2	Q3	Q6	D2	D3	D6
Q2	Q3	Q5	D2	D3	D5
Q2	Q3	Q5	D2	D3	D5
Q2	Q4	Q5	D2	D4	D5
Q2	Q4	Q5	D2	D4	D5

Above Resonance

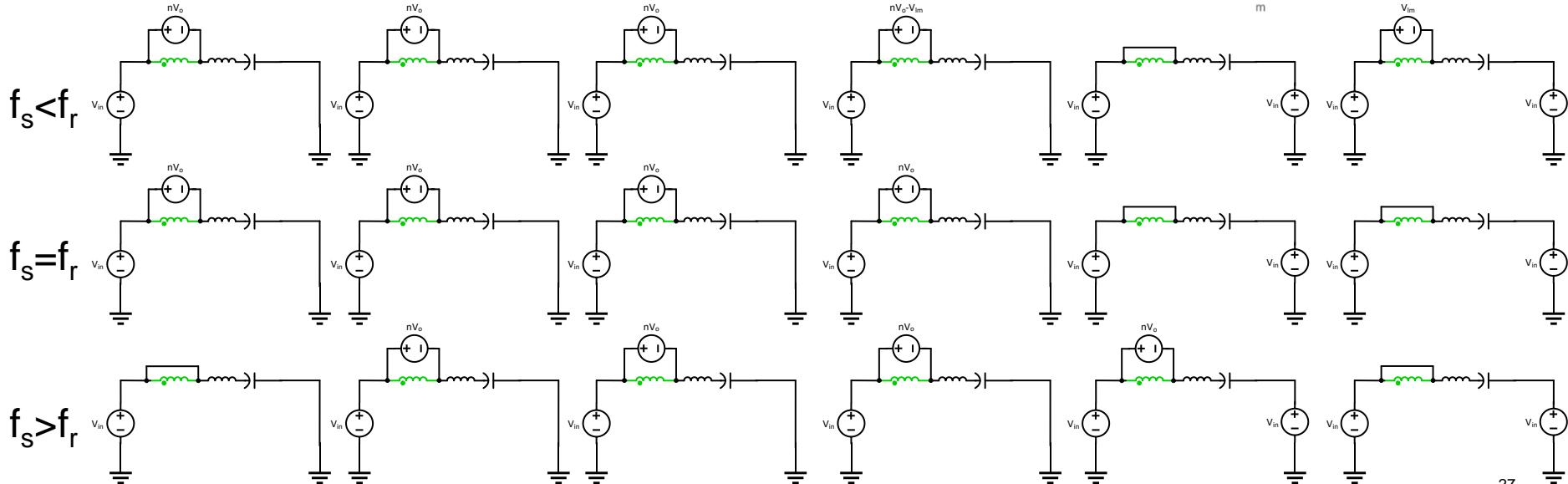
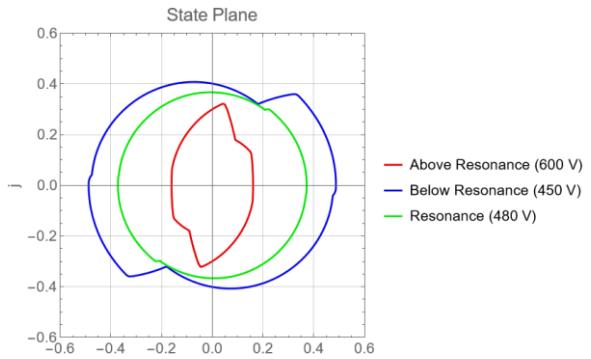
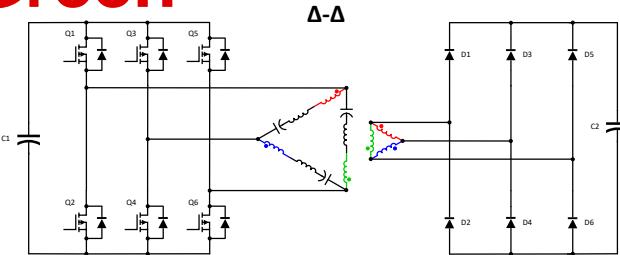
Q1	Q4	Q5	D2	D4	D5
Q1	Q4	Q5	D1	D4	D5
Q1	Q4	Q6	D1	D4	D6
Q1	Q4	Q6	D1	D4	D6
Q1	Q3	Q6	D1	D3	D6
Q1	Q3	Q6	D3	D6	
Q2	Q3	Q6	D2	D3	D6
Q2	Q3	Q6	D2	D3	D6
Q2	Q3	Q5	D2	D3	D5
Q2	Q3	Q5	D2	D3	D5
Q2	Q4	Q5	D2	D3	D5
Q2	Q4	Q5	D2	D3	D5

Phase States – Green

$$v_{lm,1}(t) = \frac{1}{2} \left(\frac{t(I_{lr,0} - I_{lb,0})}{C_r} - V_{cb,0} + V_{cr,0} \right)$$

$$v_{lm,2}(t) = \frac{1}{2} \left(\frac{t(I_{lg,0} - I_{lr,0})}{C_r} + V_{cg,0} - V_{cr,0} \right)$$

$$v_{lm,3}(t) = \frac{1}{2} \left(\frac{t(I_{lb,0} - I_{lg,0})}{C_r} + V_{cb,0} - V_{cg,0} \right)$$

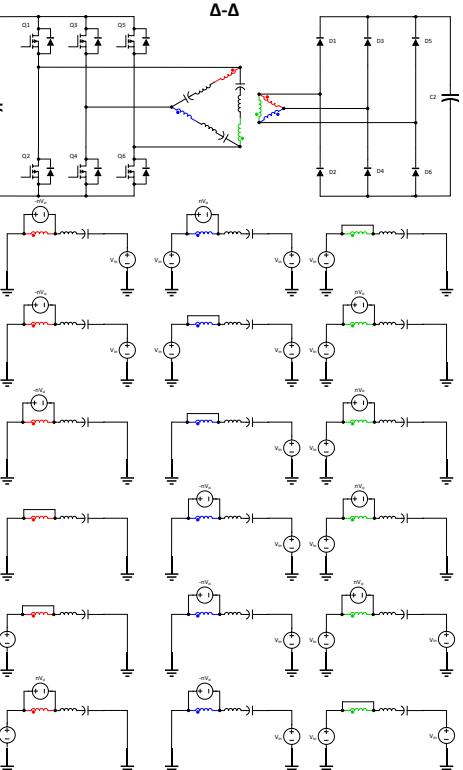
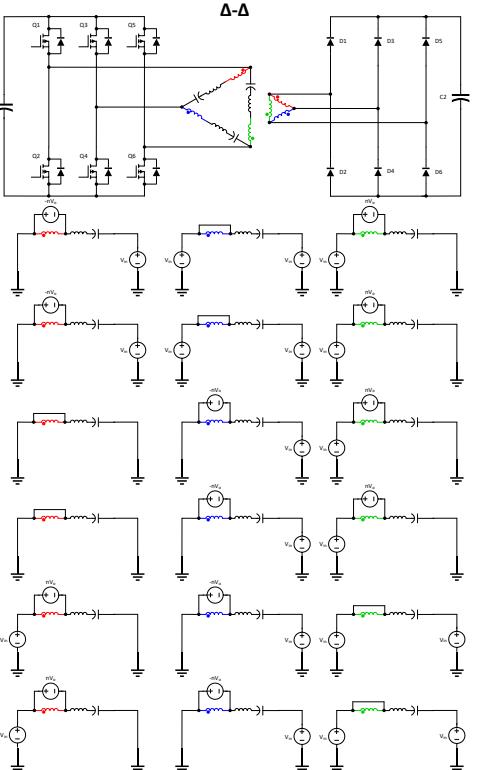
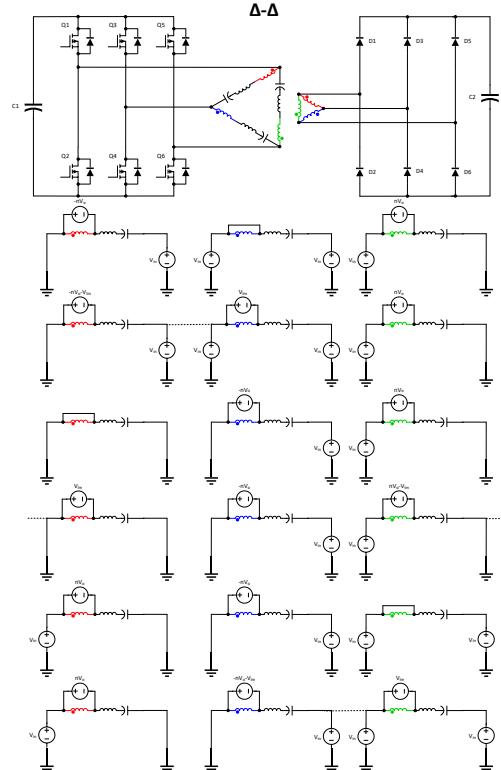


Δ-Δ States

Below Resonance

Resonance

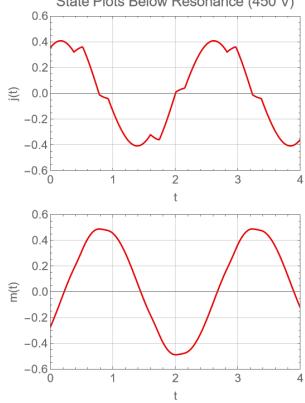
Above Resonance



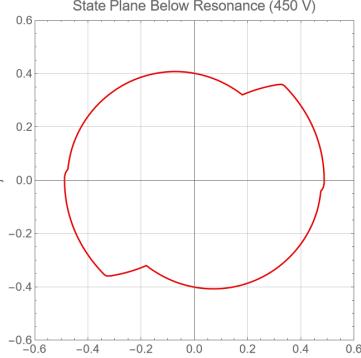
$v_{lm,1}(t)$	$\frac{1}{2} \left(\frac{i(r_{lr,0}-r_{lb,0})}{C_r} - V_{cb,0} + V_{cr,0} \right)$
$v_{lm,2}(t)$	$\frac{1}{2} \left(\frac{i(r_{lg,0}-r_{lr,0})}{C_r} + V_{cg,0} - V_{cr,0} \right)$
$v_{lm,3}(t)$	$\frac{1}{2} \left(\frac{i(r_{lb,0}-r_{lg,0})}{C_r} + V_{cb,0} - V_{cg,0} \right)$

State Plane Plots

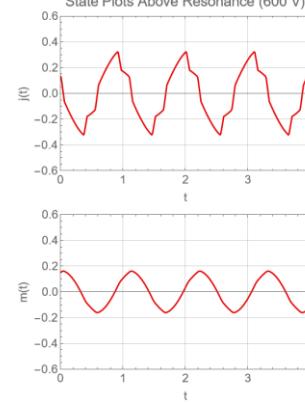
State Plots Below Resonance (450 V)



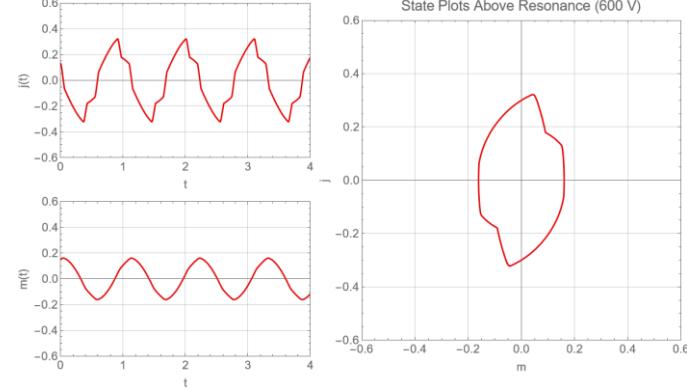
State Plane Below Resonance (450 V)



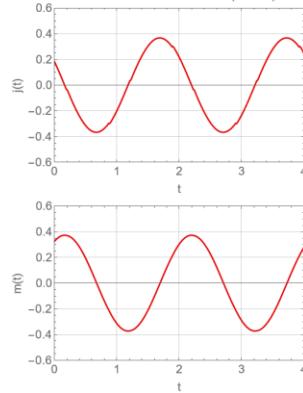
State Plots Above Resonance (600 V)



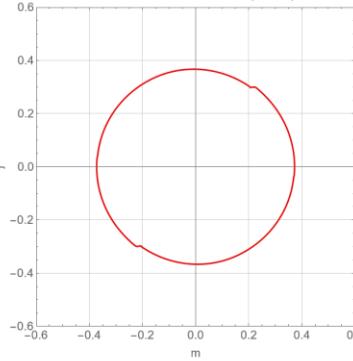
State Plots Above Resonance (600 V)



State Plots Resonance (480 V)



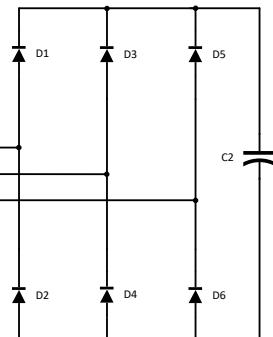
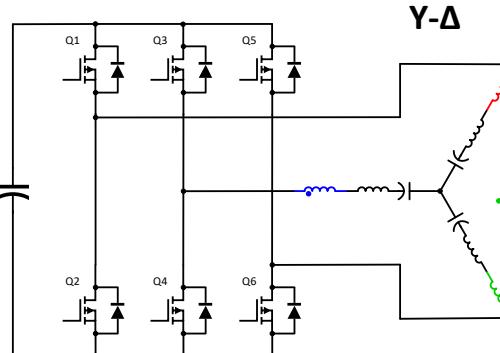
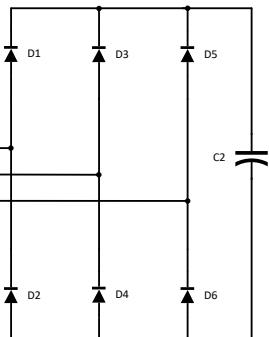
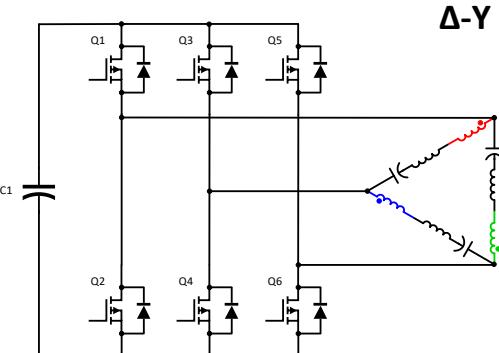
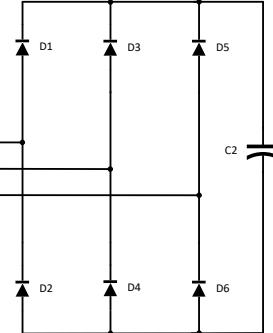
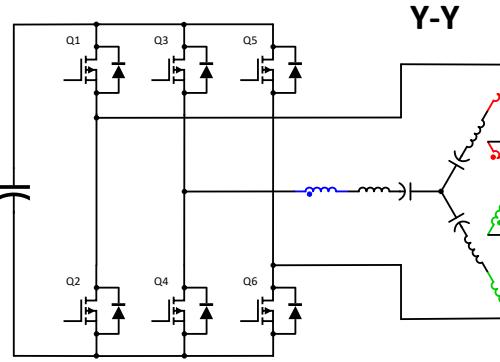
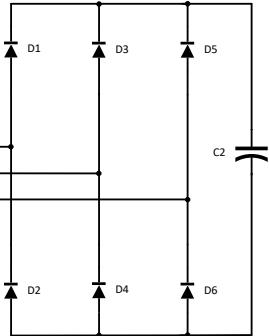
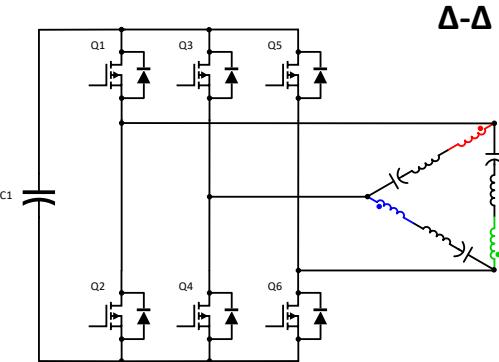
State Plane Resonance (480 V)



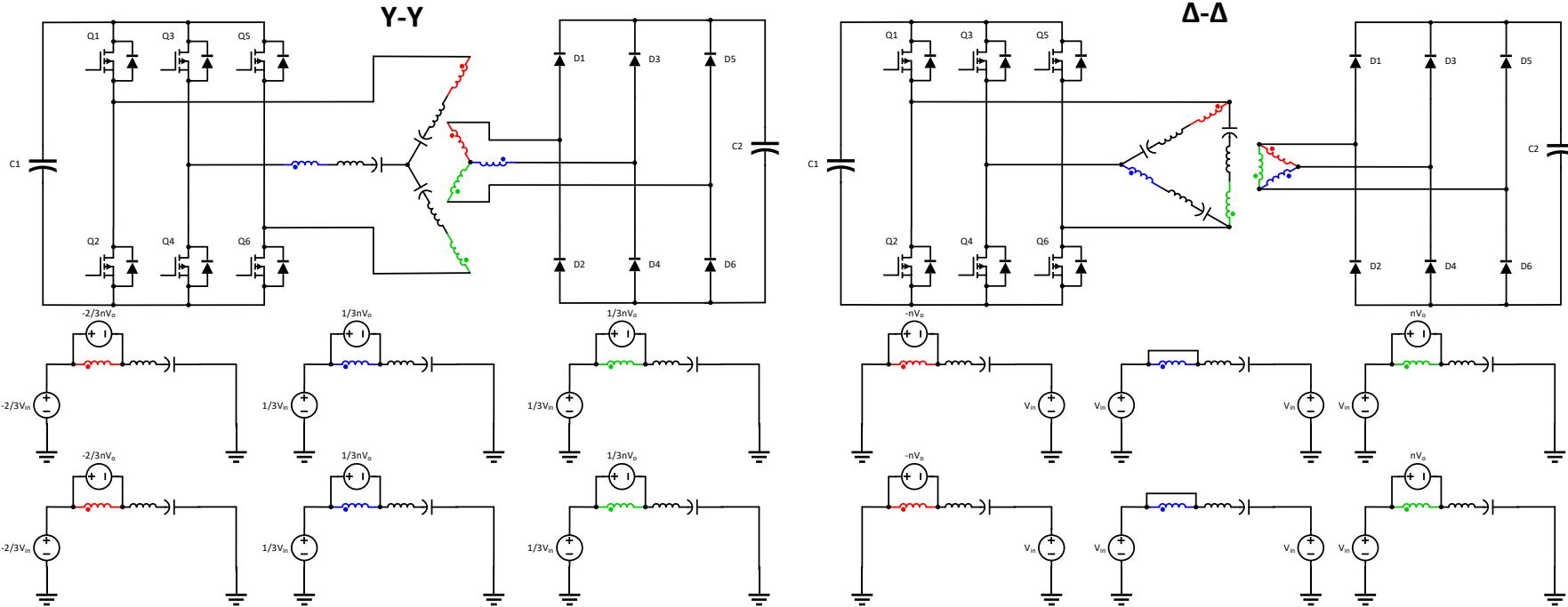
3 Phase LLC

$\Delta\text{-}\Delta$ & Y-Y behave the same and
 $\Delta\text{-Y}$ & $\text{Y}\text{-}\Delta$ behave the same but these pairs behave different.

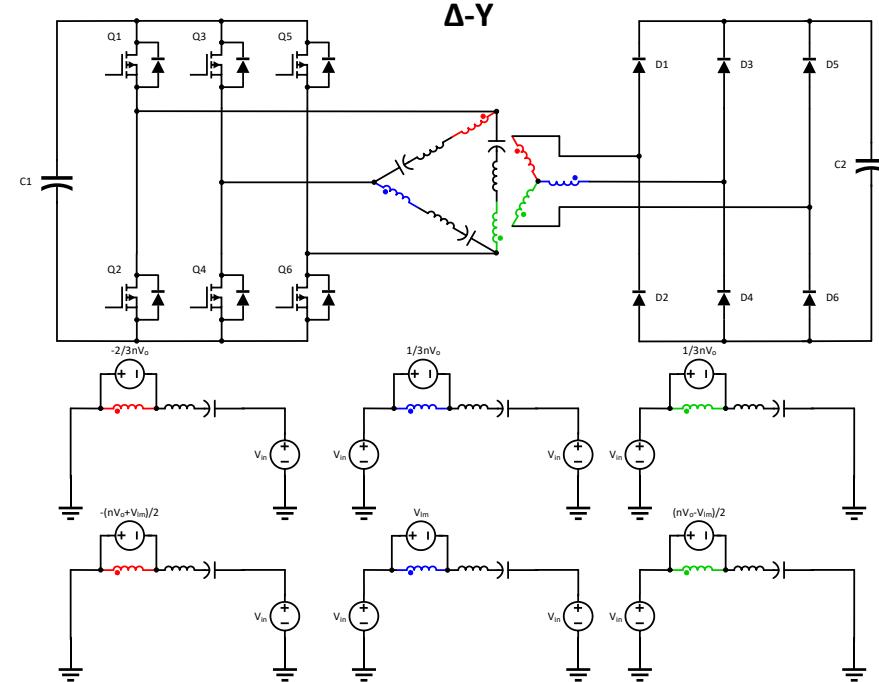
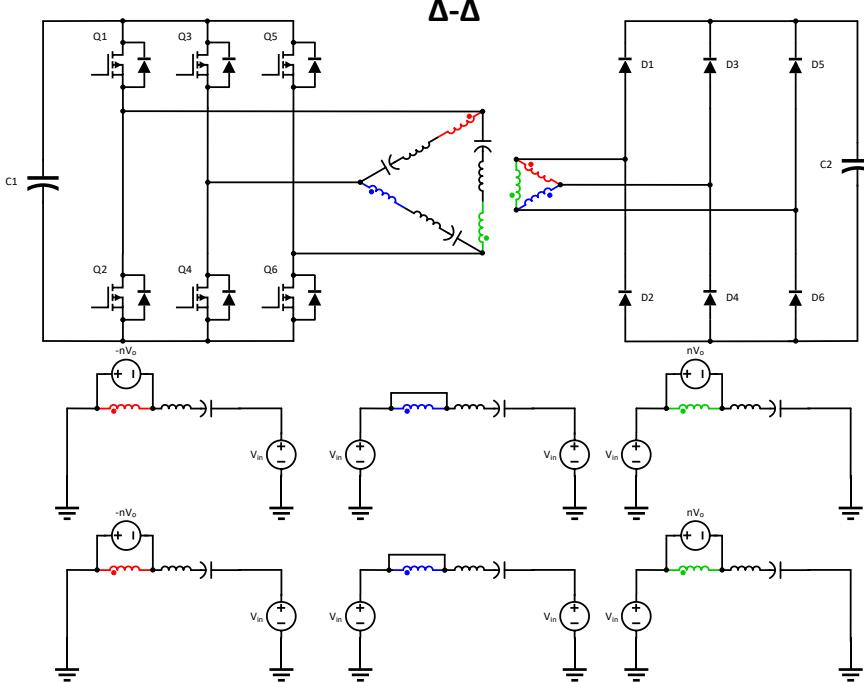
- $V_\Delta = \sqrt{3} \cdot V_Y$
- $I_\Delta = \frac{I_Y}{\sqrt{3}}$
- $Z_\Delta = 3 \cdot Z_Y$



Y-Y vs. Δ-Δ States



$\Delta\text{-}\Delta$ vs. $\Delta\text{-}\text{Y}$ States



Below Resonant Magnetizing Voltage Solutions

Exact
 $L_m/L_r \approx \infty$
 $nV_o \approx V_{in}$ $L_m/L_r \approx \infty$

Interval 1			
Tank Voltages		Magnetizing Voltages	
$-v_{lm}(t)$	$-V_{in} + v_{lm}(t) + n V_o$	$v_{lm}(t)$	$-v_{lm}(t) - n V_o$
$\frac{L_m(v_{cb}(t) - v_{cr}(t) - V_{in} + n V_o) + n L_r V_o}{2(L_m + L_r)}$	$\frac{L_m(-v_{cb}(t) + v_{cr}(t) - V_{in} + n V_o) + L_r(n V_o - 2 V_{in})}{2(L_m + L_r)}$	$\frac{L_m(-v_{cb}(t) + v_{cr}(t) + V_{in} - n V_o) - n L_r V_o}{2(L_m + L_r)}$	$\frac{-L_m(-v_{cb}(t) + v_{cr}(t) + V_{in} + n V_o) + n L_r V_o}{2(L_m + L_r)}$
$\frac{1}{2}(v_{cb}(t) - v_{cr}(t) - V_{in} + n V_o)$	$\frac{1}{2}(-v_{cb}(t) + v_{cr}(t) - V_{in} + n V_o)$	$\frac{1}{2}(-v_{cb}(t) + v_{cr}(t) + V_{in} - n V_o)$	$\frac{1}{2}(v_{cb}(t) - v_{cr}(t) - V_{in} - n V_o)$
$\frac{1}{2}(v_{cb}(t) - v_{cr}(t))$	$\frac{1}{2}(v_{cr}(t) - v_{cb}(t))$	$\frac{1}{2}(v_{cr}(t) - v_{cb}(t))$	$\frac{1}{2}(v_{cb}(t) - v_{cr}(t) - 2 n V_o)$
Interval 2			
Tank Voltages		Magnetizing Voltages	
$-v_{lm}(t)$	$V_{in} + v_{lm}(t) - n V_o$	$v_{lm}(t)$	$n V_o - v_{lm}(t)$
$-\frac{L_m(v_{cg}(t) - v_{cr}(t) - V_{in} + n V_o) + n L_r V_o}{2(L_m + L_r)}$	$\frac{L_m(v_{cg}(t) - v_{cr}(t) + V_{in} - n V_o) + L_r(2 V_{in} - n V_o)}{2(L_m + L_r)}$	$\frac{L_m(v_{cg}(t) - v_{cr}(t) - V_{in} + n V_o) + n L_r V_o}{2(L_m + L_r)}$	$\frac{L_m(-v_{cg}(t) + v_{cr}(t) + V_{in} + n V_o) + n L_r V_o}{2(L_m + L_r)}$
$\frac{1}{2}(-v_{cg}(t) + v_{cr}(t) + V_{in} - n V_o)$	$\frac{1}{2}(v_{cg}(t) - v_{cr}(t) + V_{in} - n V_o)$	$\frac{1}{2}(v_{cg}(t) - v_{cr}(t) - V_{in} + n V_o)$	$\frac{1}{2}(-v_{cg}(t) + v_{cr}(t) + V_{in} + n V_o)$
$\frac{1}{2}(v_{cr}(t) - v_{cg}(t))$	$\frac{1}{2}(v_{cg}(t) - v_{cr}(t))$	$\frac{1}{2}(v_{cg}(t) - v_{cr}(t))$	$\frac{1}{2}(-v_{cg}(t) + v_{cr}(t) + 2 n V_o)$
Interval 3			
Tank Voltages		Magnetizing Voltages	
$-v_{lm}(t)$	$-V_{in} + v_{lm}(t) + n V_o$	$v_{lm}(t)$	$-v_{lm}(t) - n V_o$
$\frac{L_m(-v_{cb}(t) + v_{cg}(t) - V_{in} + n V_o) + n L_r V_o}{2(L_m + L_r)}$	$\frac{L_m(v_{cb}(t) - v_{cg}(t) - V_{in} + n V_o) + L_r(n V_o - 2 V_{in})}{2(L_m + L_r)}$	$\frac{L_m(v_{cb}(t) - v_{cg}(t) + V_{in} - n V_o) - n L_r V_o}{2(L_m + L_r)}$	$\frac{-L_m(v_{cb}(t) - v_{cg}(t) + V_{in} + n V_o) + n L_r V_o}{2(L_m + L_r)}$
$\frac{1}{2}(-v_{cb}(t) + v_{cg}(t) - V_{in} + n V_o)$	$\frac{1}{2}(v_{cb}(t) - v_{cg}(t) - V_{in} + n V_o)$	$\frac{1}{2}(v_{cb}(t) - v_{cg}(t) + V_{in} - n V_o)$	$\frac{1}{2}(-v_{cb}(t) + v_{cg}(t) - V_{in} - n V_o)$
$\frac{1}{2}(v_{cg}(t) - v_{cb}(t))$	$\frac{1}{2}(v_{cb}(t) - v_{cg}(t))$	$\frac{1}{2}(v_{cb}(t) - v_{cg}(t))$	$\frac{1}{2}(-v_{cb}(t) + v_{cg}(t) - 2 n V_o)$

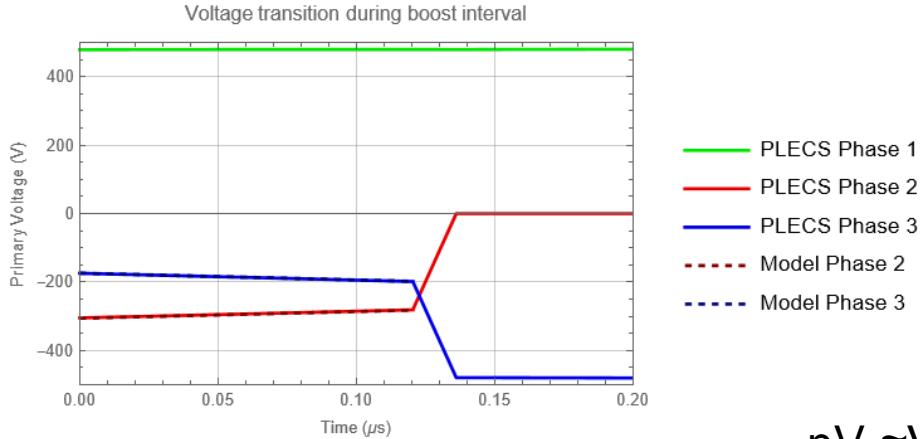
Below Resonant Magnetizing Voltage Solutions

$$nV_o \approx V_{in}$$

$$L_m/L_r \approx \infty$$

$v_{lm,1}(t)$	$\frac{1}{2} \left(\frac{t(I_{lr,0}-I_{lb,0})}{C_r} - V_{cb,0} + V_{cr,0} \right)$
$v_{lm,2}(t)$	$\frac{1}{2} \left(\frac{t(I_{lg,0}-I_{lr,0})}{C_r} + V_{cg,0} - V_{cr,0} \right)$
$v_{lm,3}(t)$	$\frac{1}{2} \left(\frac{t(I_{lb,0}-I_{lg,0})}{C_r} + V_{cb,0} - V_{cg,0} \right)$

Exact



$$nV_o \approx V_{in}$$

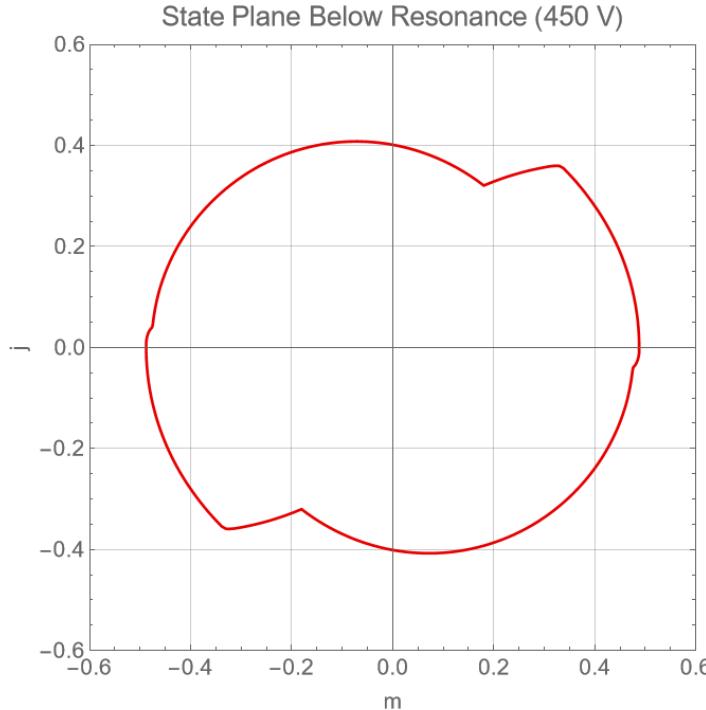
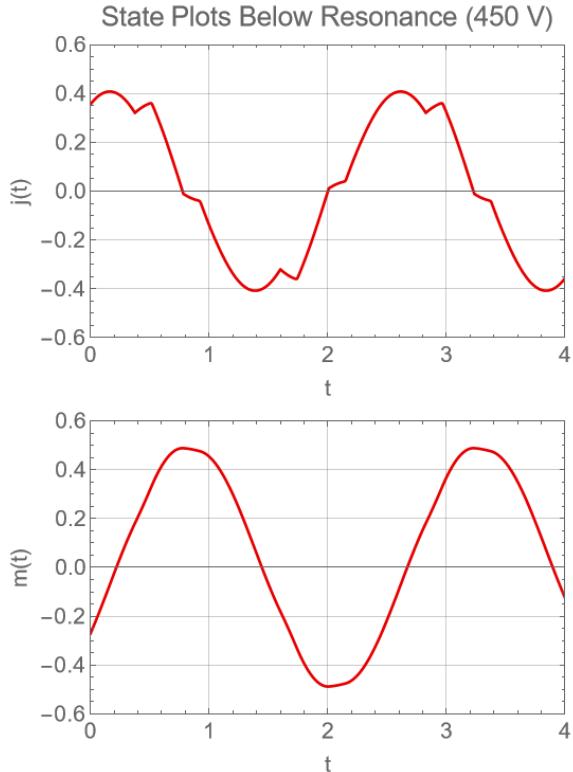
$$nV_o \approx V_{in}$$

$$L_m/L_r \approx \infty$$

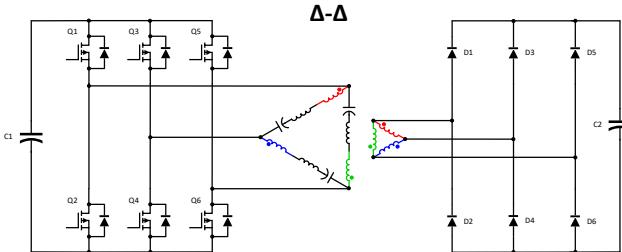
$$L_m/L_r \approx \infty$$

$v_{lm,1}(t)$	$\frac{1}{2} \left(\frac{L_m (V_{cr,0}-V_{cb,0}) \cos\left(\frac{t}{\sqrt{C_r(L_m+L_r)}}\right) + V_{in} \cos\left(\frac{t}{\sqrt{C_r(L_m+L_r)}}\right) - n V_o}{L_m+L_r} - n L_r V_o + \frac{L_m (I_{lr,0}-I_{lb,0}) \sin\left(\frac{t}{\sqrt{C_r(L_m+L_r)}}\right)}{\sqrt{C_r} \sqrt{L_m+L_r}} \right)$	$\frac{1}{2} \left(\frac{L_m (-V_{cb,0}+V_{cr,0}+n V_o) \cos\left(\frac{t}{\sqrt{C_r(L_m+L_r)}}\right)}{L_m+L_r} + \frac{L_m (I_{lr,0}-I_{lb,0}) \sin\left(\frac{t}{\sqrt{C_r(L_m+L_r)}}\right)}{\sqrt{C_r} (L_m+L_r)} - n V_o \right)$	$\frac{t(I_{lr,0}-I_{lb,0})}{C_r} - V_{cb,0} + V_{cr,0} + V_{in} - n V_o$	$\frac{1}{2} \left(\frac{t(I_{lb,0}-I_{lr,0})}{C_r} - V_{cb,0} + V_{cr,0} \right)$
$v_{lm,2}(t)$	$\frac{1}{2} \left(\frac{L_m (V_{cg,0}-V_{cr,0}) \cos\left(\frac{t}{\sqrt{C_r(L_m+L_r)}}\right) + V_{in} \left(-\cos\left(\frac{t}{\sqrt{C_r(L_m+L_r)}}\right)\right) + n V_o}{L_m+L_r} - n L_r V_o + \frac{L_m (I_{lg,0}-I_{lr,0}) \sin\left(\frac{t}{\sqrt{C_r(L_m+L_r)}}\right)}{\sqrt{C_r} \sqrt{L_m+L_r}} \right)$	$\frac{1}{2} \left(\frac{L_m (-V_{cg,0}+V_{cr,0}+n V_o) \cos\left(\frac{t}{\sqrt{C_r(L_m+L_r)}}\right)}{L_m+L_r} + \frac{L_m (I_{lg,0}-I_{lr,0}) \sin\left(\frac{t}{\sqrt{C_r(L_m+L_r)}}\right)}{\sqrt{C_r} (L_m+L_r)} + n V_o \right)$	$\frac{t(I_{lg,0}-I_{lr,0})}{C_r} + V_{cg,0} - V_{cr,0} - V_{in} + n V_o$	$\frac{1}{2} \left(\frac{t(I_{lg,0}-I_{lr,0})}{C_r} + V_{cg,0} - V_{cr,0} \right)$
$v_{lm,3}(t)$	$\frac{1}{2} \left(\frac{L_m (V_{cb,0}-V_{cg,0}) \cos\left(\frac{t}{\sqrt{C_r(L_m+L_r)}}\right) + V_{in} \cos\left(\frac{t}{\sqrt{C_r(L_m+L_r)}}\right) - n V_o}{L_m+L_r} - n L_r V_o + \frac{L_m (I_{lb,0}-I_{lg,0}) \sin\left(\frac{t}{\sqrt{C_r(L_m+L_r)}}\right)}{\sqrt{C_r} \sqrt{L_m+L_r}} \right)$	$\frac{1}{2} \left(\frac{L_m (V_{cb,0}-V_{cg,0}+n V_o) \cos\left(\frac{t}{\sqrt{C_r(L_m+L_r)}}\right)}{L_m+L_r} + \frac{L_m (I_{lb,0}-I_{lg,0}) \sin\left(\frac{t}{\sqrt{C_r(L_m+L_r)}}\right)}{\sqrt{C_r} (L_m+L_r)} - n V_o \right)$	$\frac{t(I_{lb,0}-I_{lg,0})}{C_r} + V_{cb,0} - V_{cg,0} + V_{in} - n V_o$	$\frac{1}{2} \left(\frac{t(I_{lb,0}-I_{lg,0})}{C_r} + V_{cb,0} - V_{cg,0} \right)$

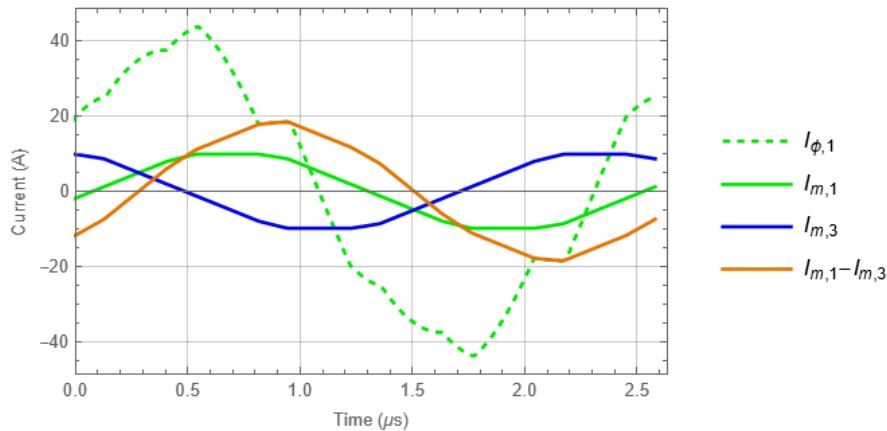
State Plane Below Resonance



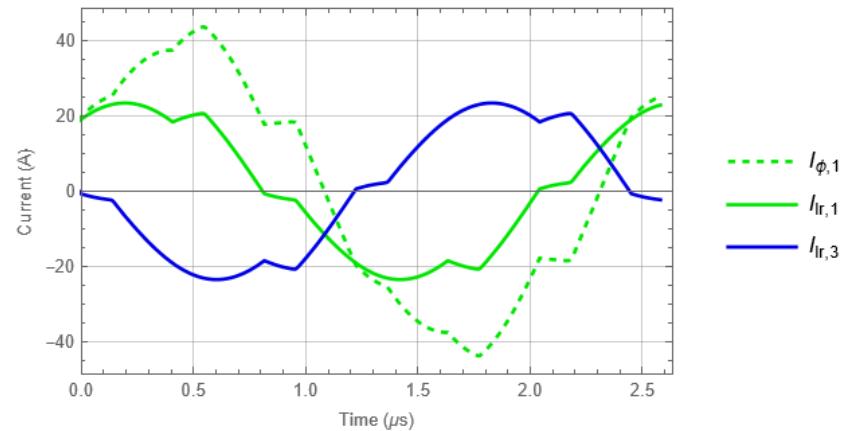
ZVS Advantage



Magnetizing Current "Boost" for ZVS



Magnetizing Current "Boost" for ZVS



Secondary Currents

