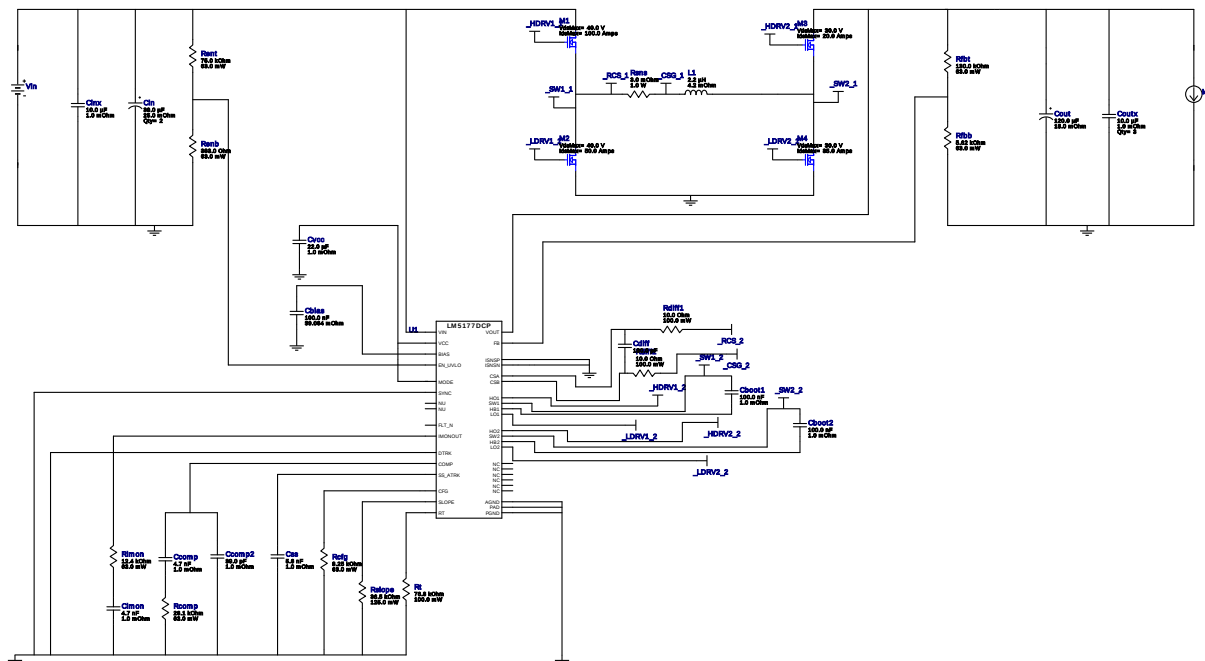
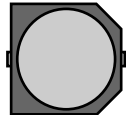


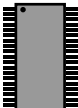


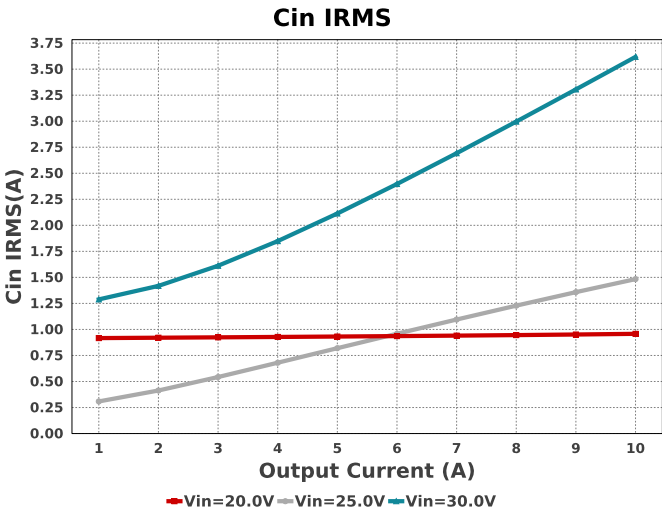
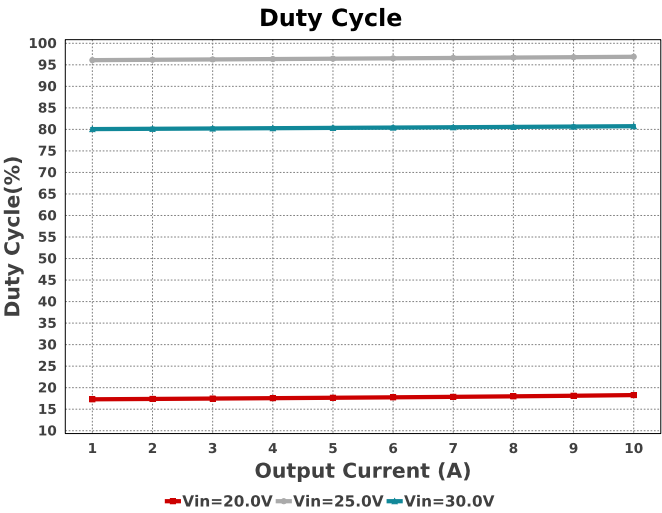
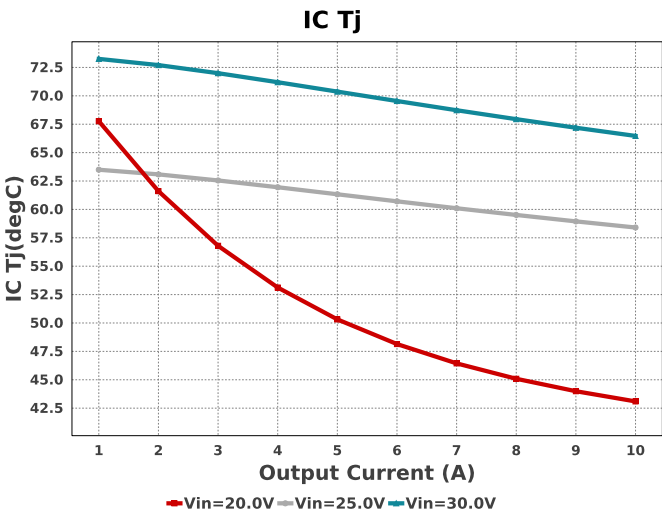
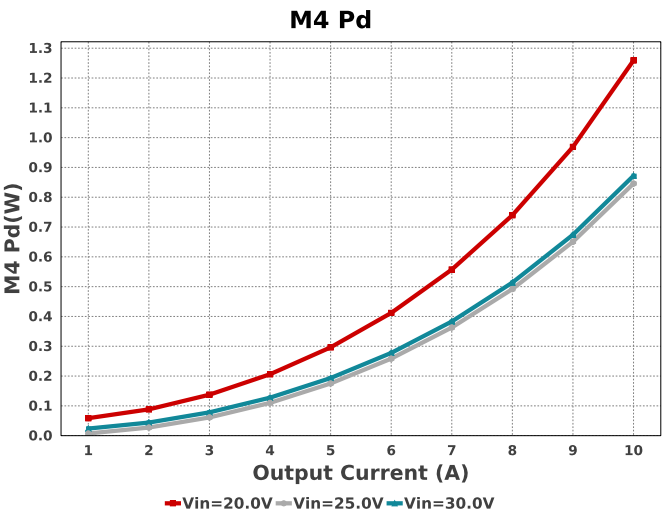
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Topology = Buck_Boost
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BOM Cost = \$14.40
BOM Count = 34
Total Pd = 4.34W

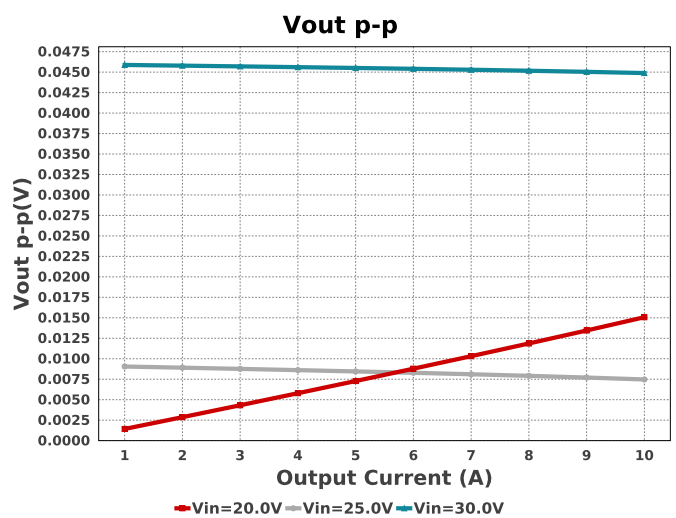
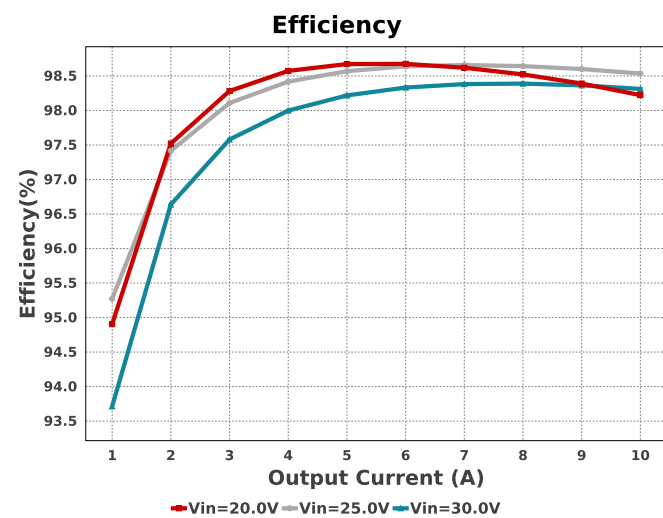
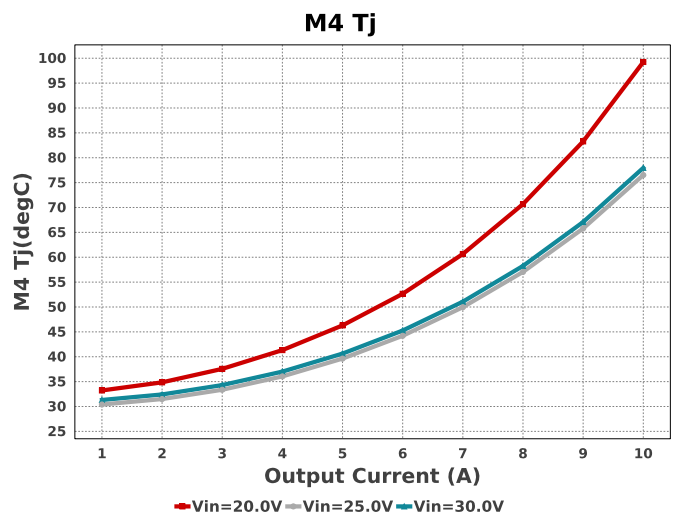
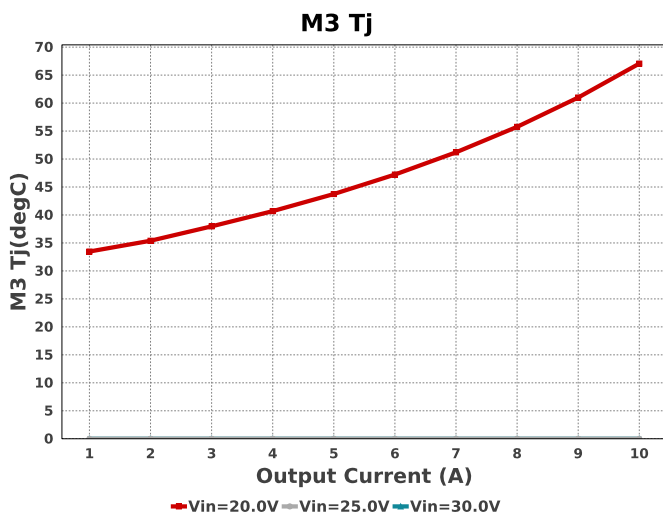
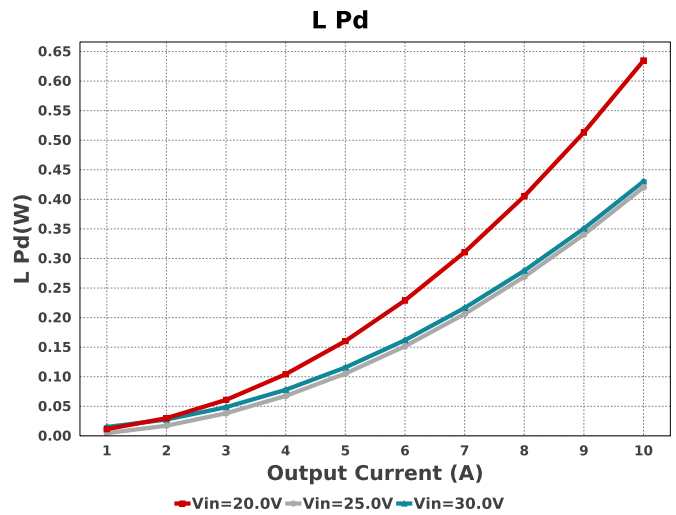
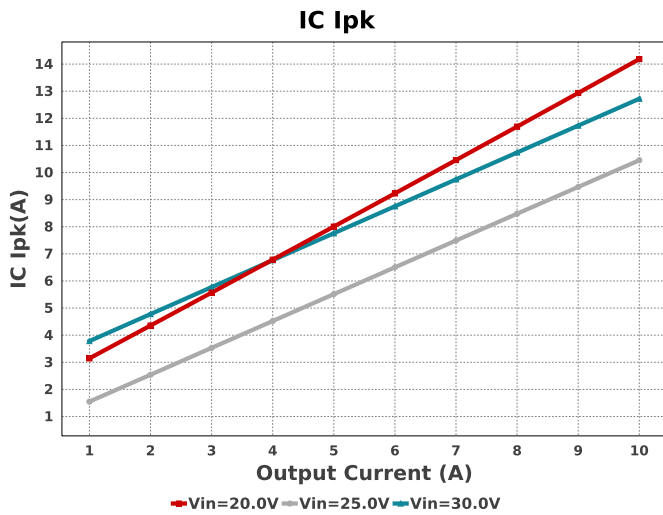


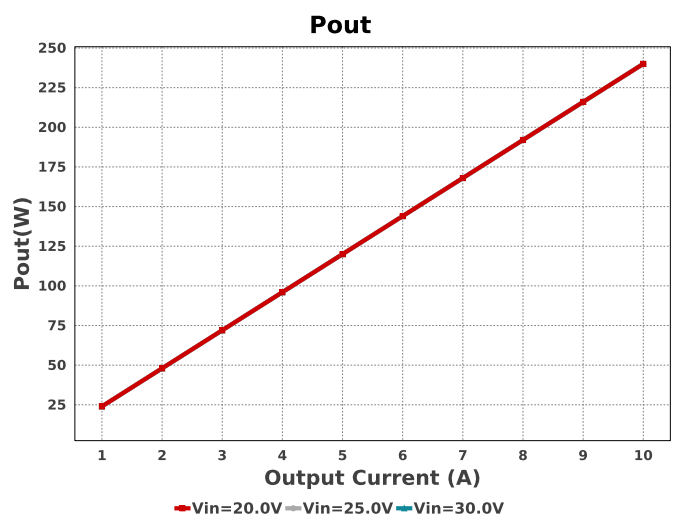
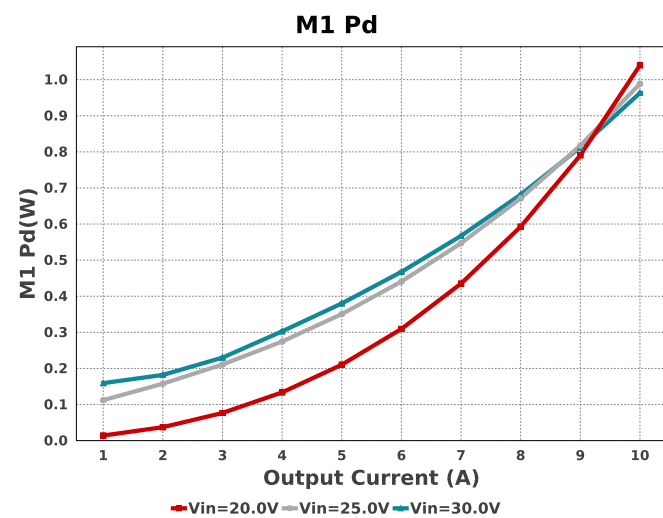
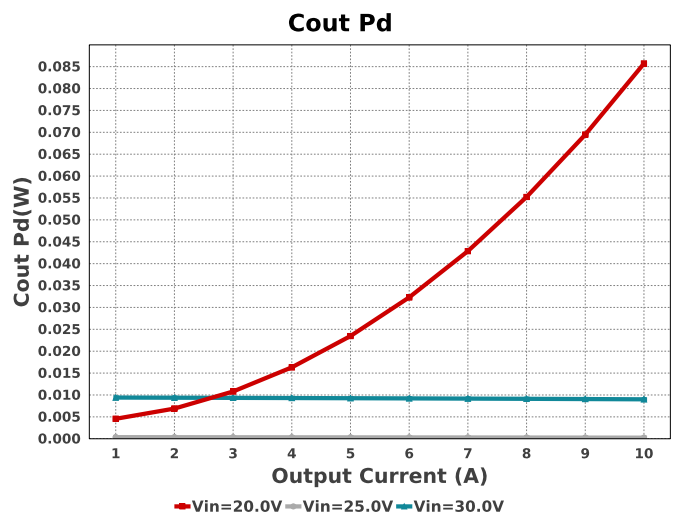
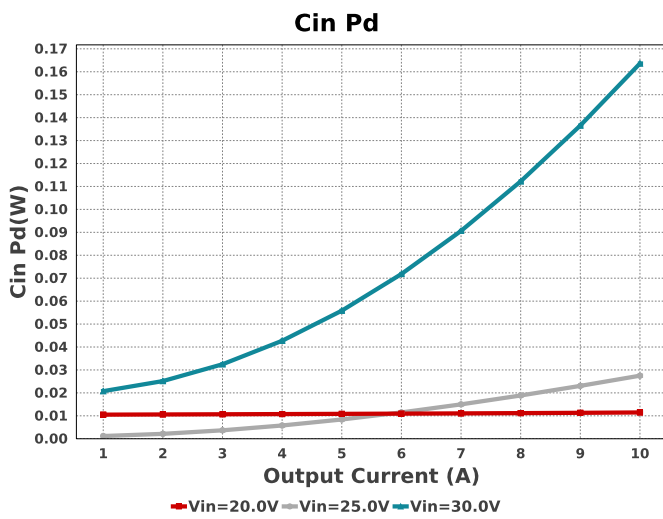
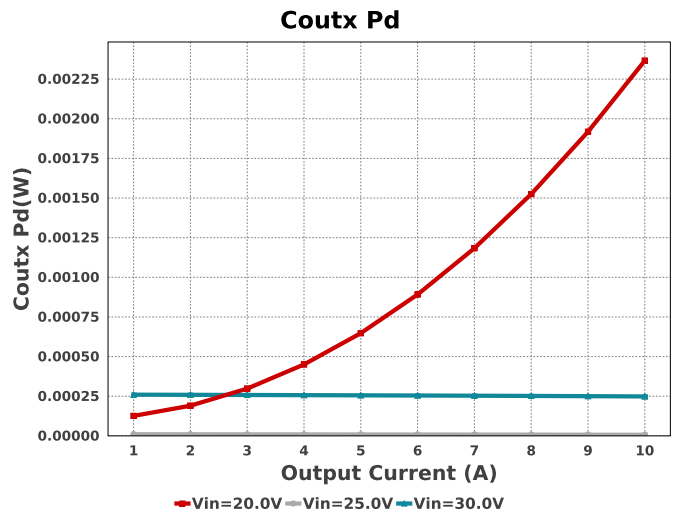
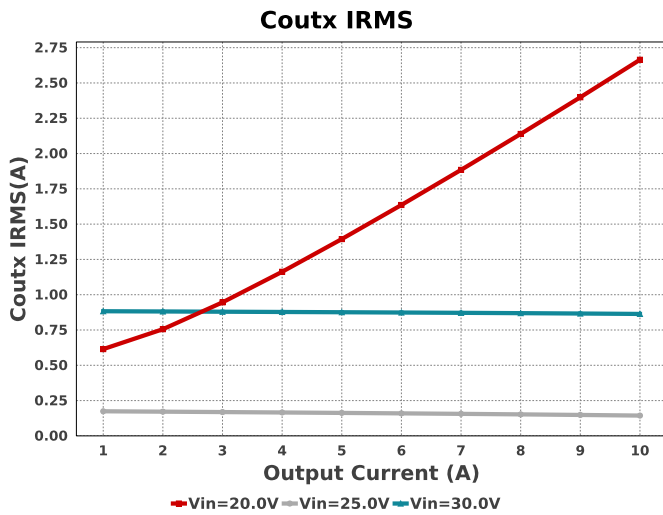
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Cbias	TDK	C1005X5R1H104K050BB Series= X5R	Cap= 100.0 nF ESR= 39.064 mOhm VDC= 50.0 V IRMS= 814.67 mA	1	\$0.02	 0402 3 mm ²
Cboot1	Taiyo Yuden	EMK107B7104KA-T Series= X7R	Cap= 100.0 nF ESR= 1.0 mOhm VDC= 16.0 V IRMS= 0.0 A	1	\$0.01	 0603 5 mm ²
Cboot2	Taiyo Yuden	EMK107B7104KA-T Series= X7R	Cap= 100.0 nF ESR= 1.0 mOhm VDC= 16.0 V IRMS= 0.0 A	1	\$0.01	 0603 5 mm ²
Ccomp	MuRata	GRM155R71C472KA01D Series= X7R	Cap= 4.7 nF ESR= 1.0 mOhm VDC= 16.0 V IRMS= 0.0 A	1	\$0.01	 0402 3 mm ²
Ccomp2	MuRata	GRM1555C1H390JA01D Series= C0G/NP0	Cap= 39.0 pF ESR= 1.0 mOhm VDC= 50.0 V IRMS= 0.0 A	1	\$0.01	 0402 3 mm ²
Cdiff	Kemet	C0805C181K5GACTU Series= C0G/NP0	Cap= 180.0 pF VDC= 50.0 V IRMS= 0.0 A	1	\$0.01	 0805 7 mm ²
Cimon	MuRata	GRM155R71C472KA01D Series= X7R	Cap= 4.7 nF ESR= 1.0 mOhm VDC= 16.0 V IRMS= 0.0 A	1	\$0.01	 0402 3 mm ²

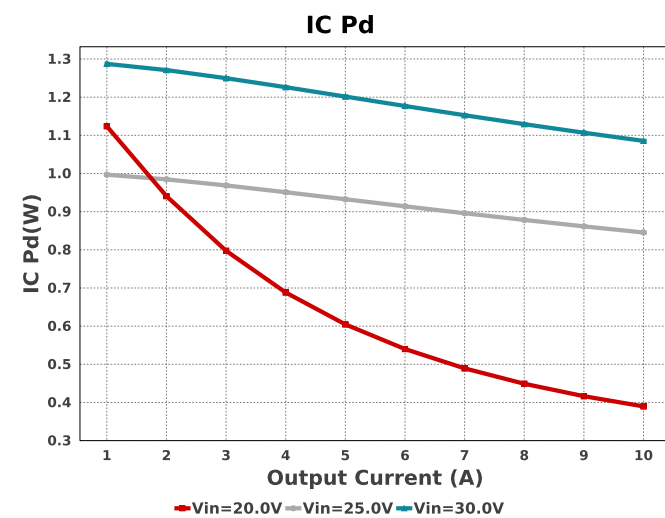
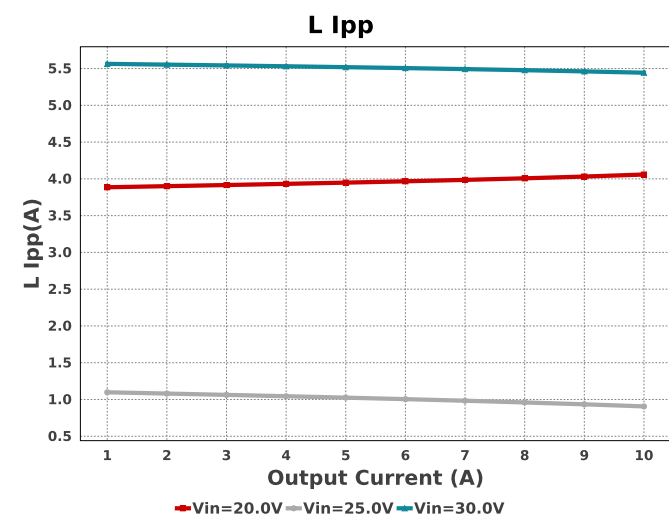
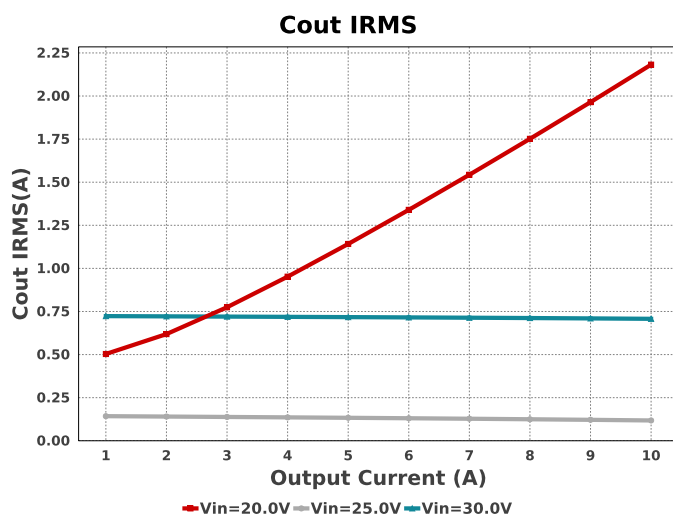
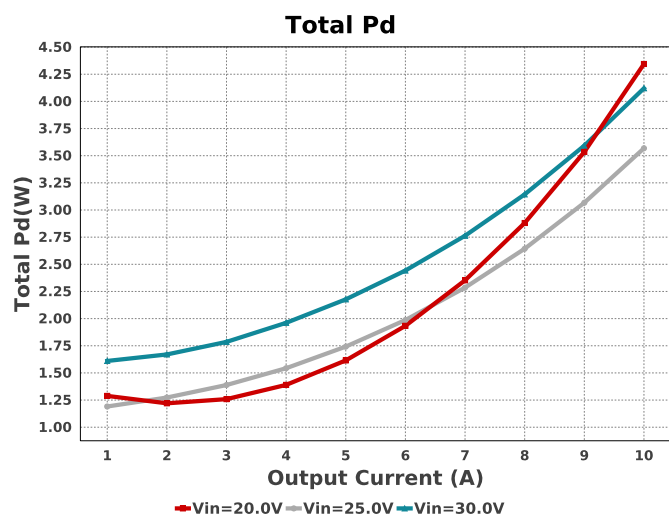
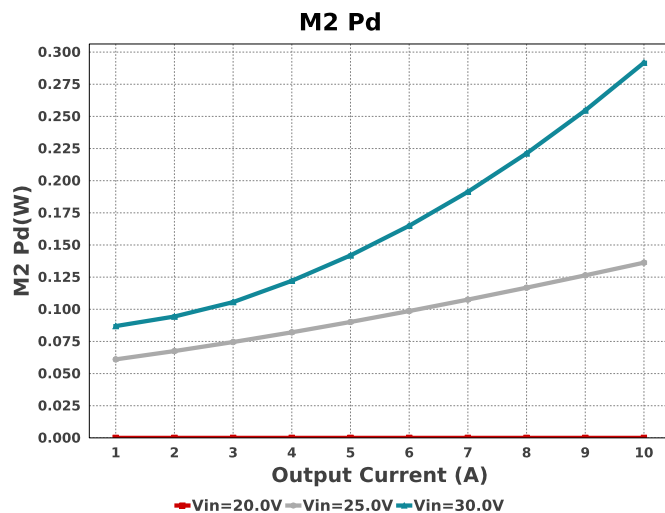
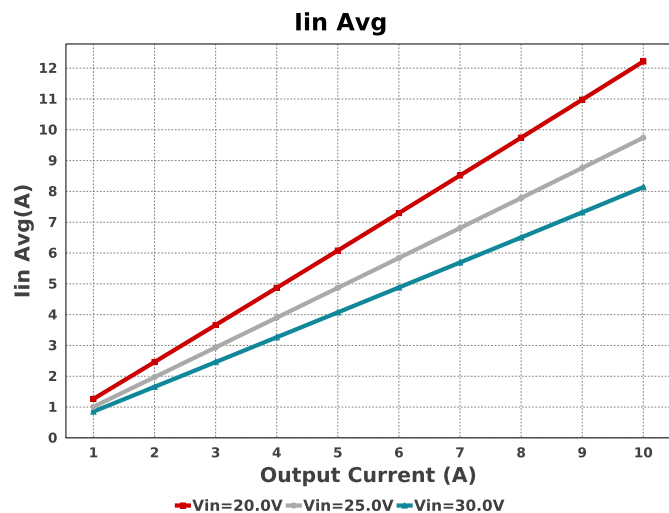
Name	Manufacturer	Part Number	Properties	Qty	Price	Footprint
Cin	Panasonic	50SVPF39M Series= SVPF	Cap= 39.0 uF ESR= 25.0 mOhm VDC= 50.0 V IRMS= 3.8 A	2	\$1.15	 CAPSMT_62_E12 106 mm ²
Cinx	TDK	C3225X7R1H106M250AC Series= X7R	Cap= 10.0 uF ESR= 1.0 mOhm VDC= 50.0 V IRMS= 5.0 A	1	\$0.27	 1210 15 mm ²
Cout	Panasonic	35SVPF120M Series= SVPF	Cap= 120.0 uF ESR= 18.0 mOhm VDC= 35.0 V IRMS= 4.4 A	1	\$1.33	 CAPSMT_62_F12 151 mm ²
Coutx	TDK	CKG57NX7R2A106M500JH Series= X7R	Cap= 10.0 uF ESR= 1.0 mOhm VDC= 100.0 V IRMS= 4.22 A	3	\$1.80	 CKG57N 56 mm ²
Css	MuRata	GRM155R71H562KA88D Series= X7R	Cap= 5.6 nF ESR= 1.0 mOhm VDC= 50.0 V IRMS= 0.0 A	1	\$0.01	 0402 3 mm ²
Cvcc	MuRata	GRM188R60J226MEA0D Series= X5R	Cap= 22.0 uF ESR= 1.0 mOhm VDC= 6.3 V IRMS= 6.0 A	1	\$0.04	 0603 5 mm ²
L1	Bourns	SRP1270-2R2M	L= 2.2 µH 4.2 mOhm	1	\$0.83	 SRP1270 246 mm ²
M1	Texas Instruments	CSD18513Q5A	VdsMax= 40.0 V IdsMax= 100.0 Amps	1	\$0.26	 TRANS_NexFET_Q5A 55 mm ²
M2	Texas Instruments	CSD18514Q5A	VdsMax= 40.0 V IdsMax= 50.0 Amps	1	\$0.22	 TRANS_NexFET_Q5A 55 mm ²
M3	Texas Instruments	CSD17578Q3A	VdsMax= 30.0 V IdsMax= 20.0 Amps	1	\$0.13	 DNH0008A 18 mm ²
M4	Texas Instruments	CSD17577Q3A	VdsMax= 30.0 V IdsMax= 35.0 Amps	1	\$0.15	 DNH0008A 18 mm ²
Rcfg	Vishay-Dale	CRCW04028K25FKED Series= CRCW..e3	Res= 8.25 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	 0402 3 mm ²
Rcomp	Vishay-Dale	CRCW040226K1FKED Series= CRCW..e3	Res= 26.1 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	 0402 3 mm ²
Rdiff1	Vishay-Dale	CRCW060310R0FKEA Series= CRCW..e3	Res= 10.0 Ohm Power= 100.0 mW Tolerance= 1.0%	1	\$0.01	 0603 5 mm ²
Rdiff2	Vishay-Dale	CRCW060310R0FKEA Series= CRCW..e3	Res= 10.0 Ohm Power= 100.0 mW Tolerance= 1.0%	1	\$0.01	 0603 5 mm ²
Renb	Vishay-Dale	CRCW0402383RFKED Series= CRCW..e3	Res= 383.0 Ohm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	 0402 3 mm ²

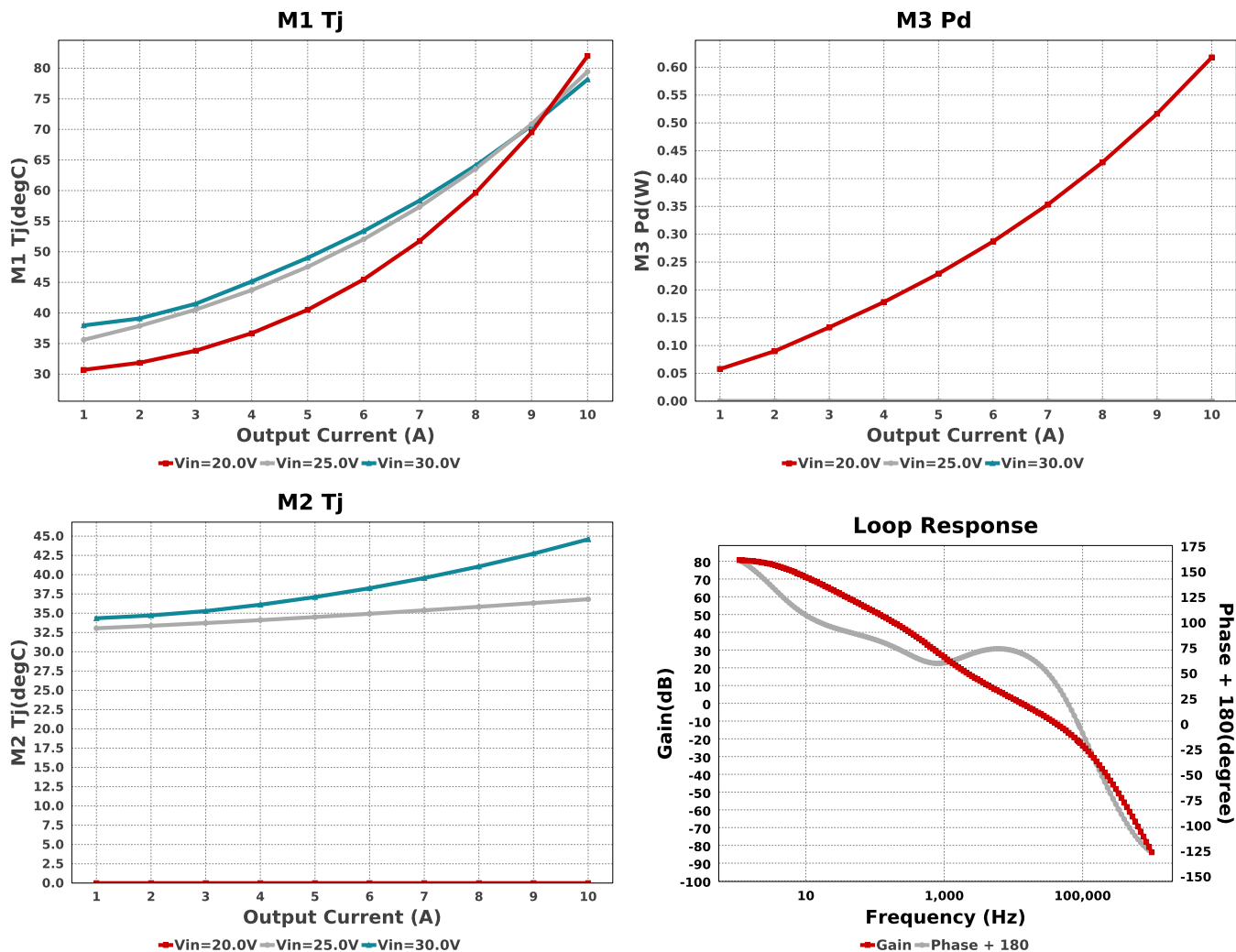
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Rent	Vishay-Dale	CRCW040275K0FKED Series= CRCW..e3	Res= 75.0 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	 0402 3 mm²
Rfbb	Vishay-Dale	CRCW04025K62FKED Series= CRCW..e3	Res= 5.62 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	 0402 3 mm²
Rfbt	Vishay-Dale	CRCW0402130KFKED Series= CRCW..e3	Res= 130.0 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	 0402 3 mm²
Rimon	Vishay-Dale	CRCW040212K4FKED Series= CRCW..e3	Res= 12.4 kOhm Power= 63.0 mW Tolerance= 1.0%	1	\$0.01	 0402 3 mm²
Rslope	Vishay-Dale	CRCW080536K5FKEA Series= CRCW..e3	Res= 36.5 kOhm Power= 125.0 mW Tolerance= 1.0%	1	\$0.01	 0805 7 mm²
Rsns	CTS Resistor	73M1R003F Series= 73M1	Res= 3.0 mOhm Power= 1.0 W Tolerance= 1.0%	1	\$0.47	 2512 43 mm²
Rt	Vishay-Dale	CRCW060376K8FKEA Series= CRCW..e3	Res= 76.8 kOhm Power= 100.0 mW Tolerance= 1.0%	1	\$0.01	 0603 5 mm²
U1	Texas Instruments	LM5177DCPR	Switcher	1	\$2.80	 DCP0038A 75 mm²











Operating Values

#	Name	Value	Category	Description
1.	Cin IRMS	957.809 mA	Capacitor	Input capacitor RMS ripple current
2.	Cin Pd	11.467 mW	Capacitor	Input capacitor power dissipation
3.	Cout IRMS	2.182 A	Capacitor	Output capacitor RMS ripple current
4.	Cout Pd	85.702 mW	Capacitor	Output capacitor power dissipation
5.	Coutx IRMS	2.664 A	Capacitor	Output capacitor_x RMS ripple current
6.	Coutx Pd	2.366 mW	Capacitor	Output capacitor_x power loss
7.	IC Ipk	14.184 A	IC	Peak switch current in IC
8.	IC Pd	389.71 mW	IC	IC power dissipation
9.	IC Tj	43.094 degC	IC	IC junction temperature
10.	IC Tolerance	10.0 mV	IC	IC Feedback Tolerance
11.	ICThetaJA	33.6 degC/W	IC	IC junction-to-ambient thermal resistance
12.	Iin Avg	12.217 A	IC	Average input current
13.	L Ipp	4.059 A	Inductor	Peak-to-peak inductor ripple current
14.	L Pd	634.64 mW	Inductor	Inductor power dissipation
15.	M1 Pd	1.04 W	Mosfet	M1 MOSFET total power dissipation
16.	M1 Tj	81.995 degC	Mosfet	M1 MOSFET junction temperature
17.	M2 Pd	0.0 W	Mosfet	M2 MOSFET total power dissipation
18.	M2 Tj	0.0 degC	Mosfet	M2 MOSFET junction temperature
19.	M3 Pd	617.59 mW	Mosfet	M1 MOSFET total power dissipation
20.	M3 Tj	67.055 degC	Mosfet	M1 MOSFET junction temperature
21.	M4 Pd	1.259 W	Mosfet	M2 MOSFET total power dissipation
22.	M4 Tj	99.246 degC	Mosfet	M2 MOSFET junction temperature
23.	Cin Pd	11.467 mW	Power	Input capacitor power dissipation
24.	Cout Pd	85.702 mW	Power	Output capacitor power dissipation
25.	Coutx Pd	2.366 mW	Power	Output capacitor_x power loss
26.	IC Pd	389.71 mW	Power	IC power dissipation
27.	L Pd	634.64 mW	Power	Inductor power dissipation
28.	M1 Pd	1.04 W	Power	M1 MOSFET total power dissipation
29.	M2 Pd	0.0 W	Power	M2 MOSFET total power dissipation
30.	M3 Pd	617.59 mW	Power	M1 MOSFET total power dissipation
31.	M4 Pd	1.259 W	Power	M2 MOSFET total power dissipation
32.	Total Pd	4.344 W	Power	Total Power Dissipation

#	Name	Value	Category	Description
33.	BOM Count	34	System Information	Total Design BOM count
34.	Cross Freq	23.725 kHz	System Information	Bode plot crossover frequency
35.	Duty Cycle	18.277 %	System Information	Duty cycle
36.	Efficiency	98.222 %	System Information	Steady state efficiency
37.	FootPrint	1.136 k mm ²	System Information	Total Foot Print Area of BOM components
38.	Frequency	391.443 kHz	System Information	Switching frequency
39.	Gain Marg	-9.089 dB	System Information	Bode Plot Gain Margin
40.	Iout	10.0 A	System Information	Iout operating point
41.	Low Freq Gain	79.919 dB	System Information	Gain at 1Hz
42.	Mode	CCM	System Information	Conduction Mode
43.	Phase Marg	50.345 deg	System Information	Bode Plot Phase Margin
44.	Pout	240.0 W	System Information	Total output power
45.	Total BOM	\$14.4	System Information	Total BOM Cost
46.	Vin	20.0 V	System Information	Vin operating point
47.	Vout	24.0 V	System Information	Operational Output Voltage
48.	Vout Actual	24.132 V	System Information	Vout Actual calculated based on selected voltage divider resistors
49.	Vout Tolerance	2.956 %	System Information	Vout Tolerance based on IC Tolerance (no load) and voltage divider resistors if applicable
50.	Vout p-p	15.072 mV	System Information	Peak-to-peak output ripple voltage

Design Inputs

Name	Value	Description
Iout	10.0	Maximum Output Current
VinMax	30.0	Maximum input voltage
VinMin	20.0	Minimum input voltage
Vout	24.0	Output Voltage
base_pn	LM5177	Base Product Number
source	DC	Input Source Type
Ta	30.0	Ambient temperature

WEBENCH® Assembly

Component Testing

Some published data on components in datasheets such as Capacitor ESR and Inductor DC resistance is based on conservative values that will guarantee that the components always exceed the specification. For design purposes it is usually better to work with typical values. Since this data is not always available it is a good practice to measure the Capacitance and ESR values of C_{in} and C_{out} , and the inductance and DC resistance of $L1$ before assembly of the board. Any large discrepancies in values should be electrically simulated in WEBENCH to check for instabilities and thermally simulated in WebTHERM to make sure critical temperatures are not exceeded.

Soldering Component to Board

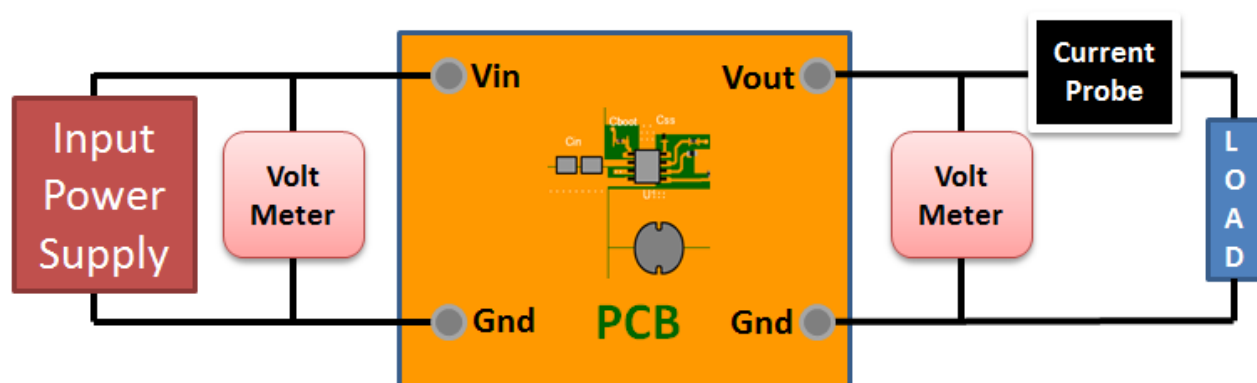
If board assembly is done in house it is best to tack down one terminal of a component on the board then solder the other terminal. For surface mount parts with large tabs, such as the DPAK, the tab on the back of the package should be pre-tinned with solder, then tacked into place by one of the pins. To solder the tab down to the board place the iron down on the board while resting against the tab, heating both surfaces simultaneously. Apply light pressure to the top of the plastic case until the solder flows around the part and the part is flush with the PCB. If the solder is not flowing around the board you may need a higher wattage iron (generally 25W to 30W is enough).

Initial Startup of Circuit

It is best to initially power up the board by setting the input supply voltage to the lowest operating input voltage 20.0V and set the input supply's current limit to zero. With the input supply off connect up the input supply to V_{in} and GND. Connect a digital volt meter and a load if needed to set the minimum load of the design from V_{out} and GND. Turn on the input supply and slowly turn up the current limit on the input supply. If the voltage starts to rise on the input supply continue increasing the input supply current limit while watching the output voltage. If the current increases on the input supply, but the voltage remains near zero, then there may be a short or a component misplaced on the board. Power down the board and visually inspect for solder bridges and recheck the diode and capacitor polarities. Once the power supply circuit is operational then more extensive testing may include full load testing, transient load and line tests to compare with simulation results.

Load Testing

The setup is the same as the initial startup, except that an additional digital voltmeter is connected between V_{in} and GND, a load is connected between V_{out} and GND and a current meter is connected in series between V_{out} and the load. The load must be able to handle at least rated output power + 50% (7.5 watts for this design). Ideally the load is supplied in the form of a variable load test unit. It can also be done in the form of suitably large power resistors. When using an oscilloscope to measure waveforms on the prototype board, the ground leads of the oscilloscope probes should be as short as possible and the area of the loop formed by the ground lead should be kept to a minimum. This will help reduce ground lead inductance and eliminate EMI noise that is not actually present in the circuit.



Design Assistance

1. Master key : B617E79A5683633000477B18021AE4EE[v1]
2. **LM5177** Product Folder : <http://www.ti.com/product/LM5177> : contains the data sheet and other resources.

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