

Date: Fri May 13 18:31:54 2022
 Customer Name: MISTRAL SOLUTIONS PVT LTD
 Customer P/N: AM62A
 Customer Rev: NONE
 Customer Mat: I-SPEED
 Plant: Wuxi
 Cat/Tool Num: P29_RFS_1105



SANMINA

Lay #	Thick (in)	Picture	Type Dk Df	Description	Drill Picture
0.0006/0.0013			4.5 0.019	Soldermask	
1	0.0020		F/S/LPHTe	0.5oz w/plating	
	0.0030		2.91 0.0058	fill	
2	0.0006		P/RTF5P	0.5oz	
	0.0030		3.14 0.0059	core	
3	0.0006		M/RTF5P	0.5oz	
	0.0044		2.93 0.0058	fill	
4	0.0006		P/RTF5P	0.5oz	
	0.0030		3.14 0.0059	core	
5	0.0006		M/RTF5P	0.5oz	
	0.0044		2.93 0.0058	fill	
6	0.0006		P/RTF5P	0.5oz	
	0.0030		3.14 0.0059	core	
7	0.0006		P/RTF5P	0.5oz	
	0.0045		2.92 0.0058	fill	
8	0.0006		P/RTF5P	0.5oz	
	0.0030		3.14 0.0059	core	
9	0.0006		P/RTF5P	0.5oz	
	0.0044		2.93 0.0058	fill	
10	0.0006		M/RTF5P	0.5oz	
	0.0030		3.14 0.0059	core	
11	0.0006		P/RTF5P	0.5oz	
	0.0030		2.91 0.0058	fill	
12	0.0020		F/S/LPHTe	0.5oz w/plating	
0.0006/0.0013			4.5 0.019	Soldermask	
0.0486	Total thickness (in) Over plated copper				
0.0458	After lamination thickness (in)				
0.0472	Over laminate thickness (in) (with soldermask)				
0.0490	Customer Requirement (in)				
+/-0.0049	Customer Tolerance (in)				

Notes and Recommendations:

1. Assume copper usage: 75% for GND layer, 60% for Mix layer.
2. In order to meet impedance, suggest to use 3mil core instead of 4mil core, L1-2&L12-11 Pre-preg is about 2.95mil(1x 1067 PP)
The final board thickness is 49mil exclude solder mask.
3. Suggest to relax tolerance to +/-5ohm for 400HM impedance.
4. Suggest to relax tolerance to +/-5ohm for 330HM impedance.
5. For "L10 33E single ended(6.3mils for 33E SE)"
--> We need adjust 6.3mil to 8mil to meet 33ohm+/-5ohm.
6. For "L10 66E differential(5.5mil/6.3mil for 66E differential)"
--> We need adjust 5.5mil/6.3mil to 7.4mil/4.4mil to meet 66ohm+/-10%.
7. For "L3 66E single ended(3 mils for 66E SE)"
--> 3mil line can not be adjusted to more thin, the impedance value only meet 57ohm.
8. For "L3 133E differential(3mils/6.5mil for 133E differential)"
--> 3mil line can not be adjusted to more thin, the impedance value only meet 110ohm.

Impedance Constraint Information (I)

Imp #	Impedance Type	Affect Lyr (1) (2)	Cust L/W	Line Width		Spacing		Ref Plane		Targ ohms	Tol ohms	Predicted ohms@2GHz
				(1)	(2)	(1)	(2)	Top	Bot			
1	EC MS	1	None	0.004	0.004	0.004	0.0043	None	2	90	9	89.38
2	EC MS	1	None	0.0035	0.0035	0.0035	0.0055	None	2	100	10	99.52
3	Surf MS	1	None	0.0055	0.0055			None	2	50	5	49.28
4	EC SL	3	None	0.005	0.005	0.005	0.004	4	2	80	8	81.17
5	EC SL	3	None	0.004	0.004	0.004	0.004	4	2	90	9	90.86
6	EC SL	3	None	0.0035	0.0035	0.0035	0.005	4	2	100	10	99.70
7	EC SL	3	None	0.003	0.003	0.003	0.0065	4	2	133	13.3	109.88
8	Stripline	3	None	0.0055	0.0058			4	2	40	5	40.04
9	Stripline	3	None	0.004	0.004			4	2	50	5	49.33
10	Stripline	3	None	0.003	0.003			4	2	66	6.6	56.75
11	EC SL	5	None	0.005	0.005	0.005	0.004	6	4	80	8	81.17
12	EC SL	5	None	0.004	0.004	0.004	0.004	6	4	90	9	90.86
13	EC SL	5	None	0.0035	0.0035	0.0035	0.005	6	4	100	10	99.70
14	Stripline	5	None	0.0055	0.0058			6	4	40	5	40.04
15	Stripline	5	None	0.004	0.004			6	4	50	5	49.33
16	EC SL	10	None	0.0055	0.0074	0.0074	0.0044	9	11	66	6.6	65.37
17	EC SL	10	None	0.005	0.005	0.005	0.004	9	11	80	8	81.17
18	EC SL	10	None	0.004	0.004	0.004	0.004	9	11	90	9	90.86
19	EC SL	10	None	0.0035	0.0035	0.0035	0.005	9	11	100	10	99.70
20	Stripline	10	None	0.0063	0.008			9	11	33	5	32.59
21	Stripline	10	None	0.0055	0.0058			9	11	40	5	40.04
22	Stripline	10	None	0.004	0.004			9	11	50	5	49.33
23	EC MS	12	None	0.004	0.004	0.004	0.0043	None	11	90	9	89.38
24	EC MS	12	None	0.0035	0.0035	0.0035	0.0055	None	11	100	10	99.52
25	Surf MS	12	None	0.0055	0.0055			None	11	50	5	49.28

Trace widths measured at base of trace
 All dimensions in inches (unless otherwise noted)

Products built using these specified nominal dimensions will have variation in physical and electrical results based on acceptable manufacturing materials and process tolerance.
 This data is intended to provide one possible solution to meet a particular set of impedance and thickness requirements.
 If any of these values are attached to fabrication prints, they should be marked as 'reference'.

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