

**Activation energy ( $E_a$ )** is an empirical value that is the minimum energy required to initiate a specific type of failure mode that can occur within a technology type. Oxide defects, bulk silicon defects, mask defects, electro-migration and contamination are some examples of such failure modes, each with a unique associated  $E_a$ . In lieu of using empirical data for each individual failure mode, it is generally accepted that a standard single value of  **$E_a = 0.7 \text{ eV}$**  provides a reasonably accurate average  $E_a$  value for diode type semiconductors.