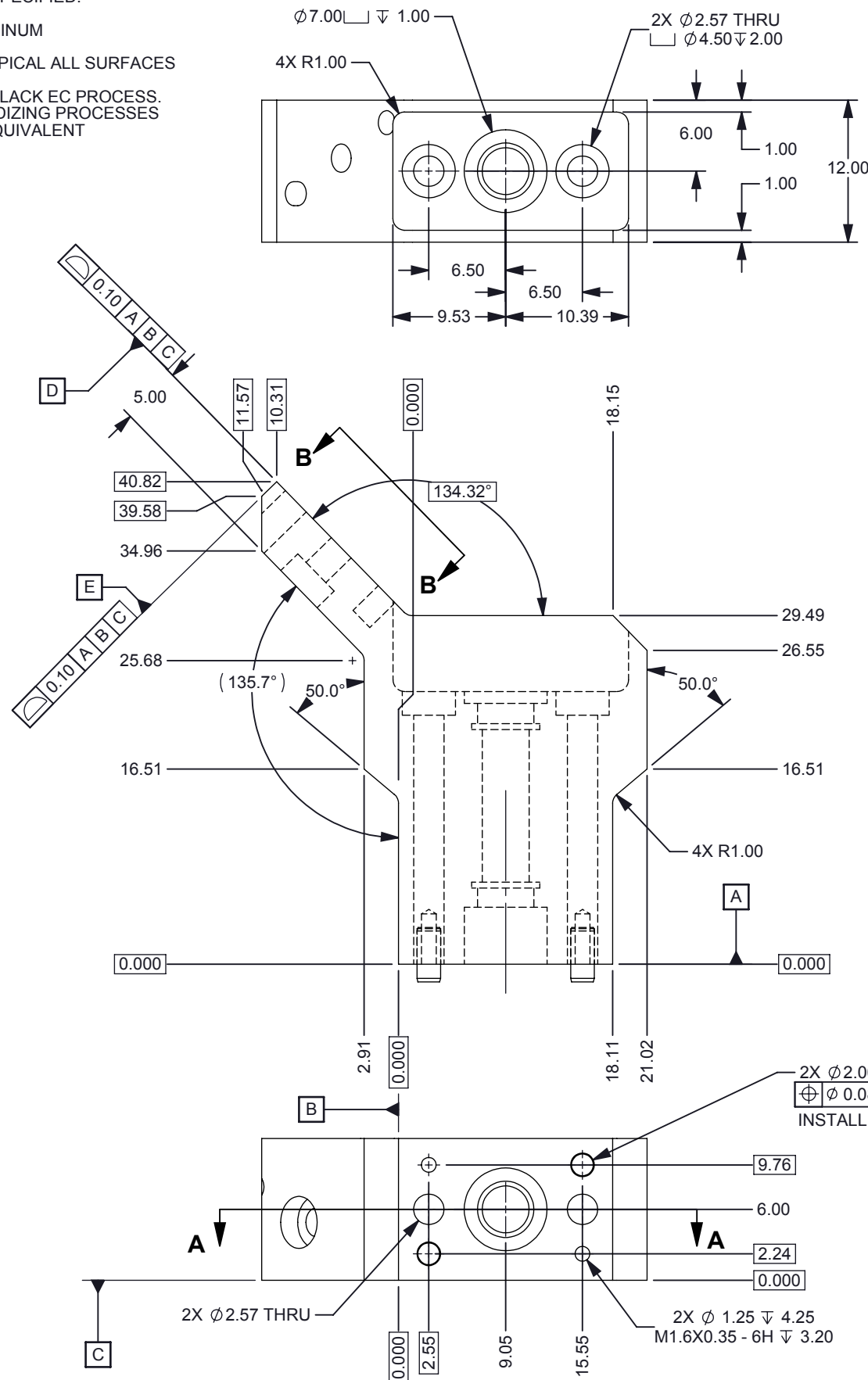


1. MATERIAL: 6061-T6 ALUMINUM
2. DO NOT BEAD BLAST. TYPICAL ALL SURFACES
3. FINISH: ANOPLATE ANOBLACK EC PROCESS.
ALTERNATE BLACK ANODIZING PROCESSES
NOT CONSIDERED AN EQUIVALENT

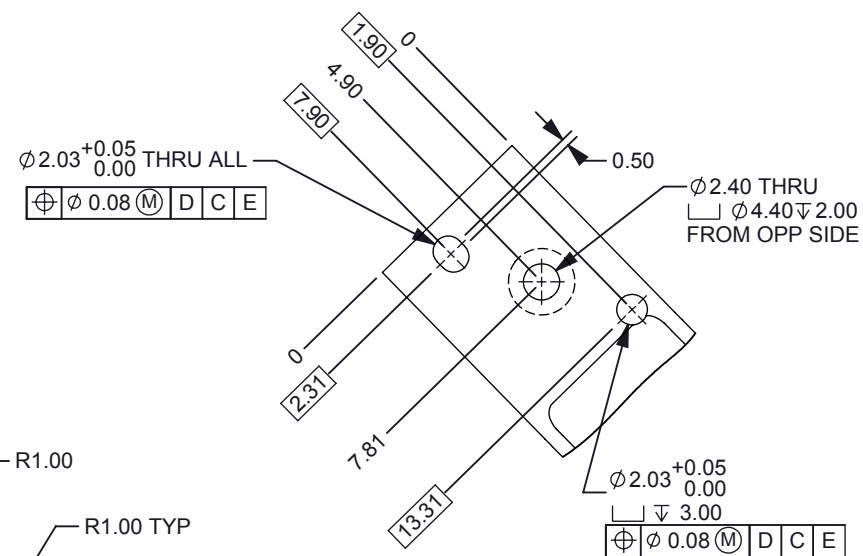


BILL OF MATERIAL						
ITEM NO.	QTY.	TI PART NUMBER	DESCRIPTION	VENDOR	VENDOR P/N	MATERIAL
1	1	2513928	CHASSIS, FIBER INPUT MODULE	MILLTECH	2513928	ALUMINUM 6061-T6
2	2	91585A912	DOWEL PIN, 2MM DIA X 4MM LG, SS	MCMaster-CARR	91585A912	18-8 STAINLESS ST

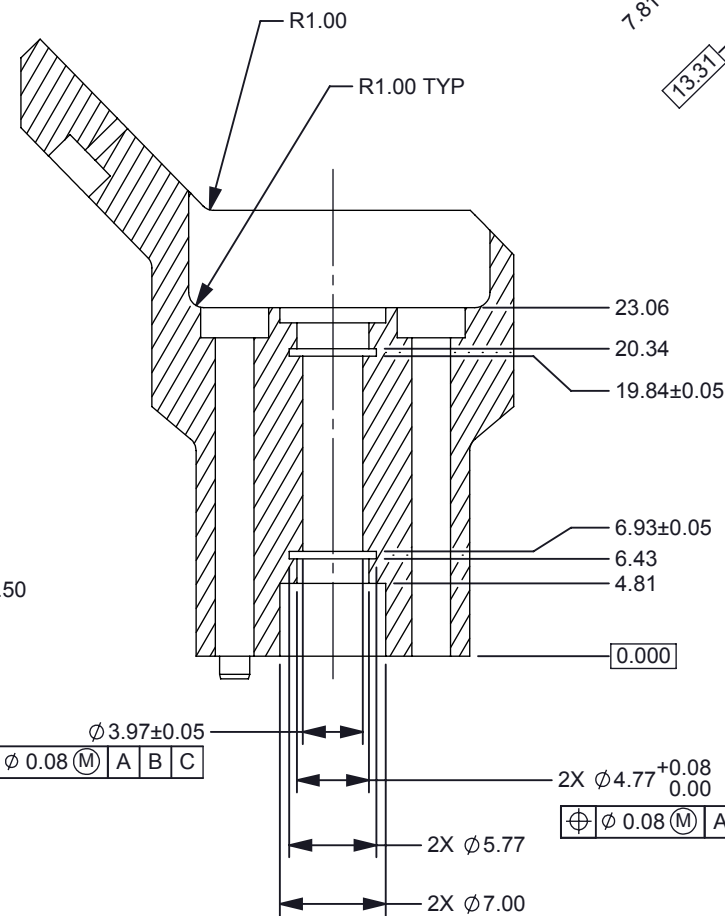


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DWG NO		2513928	SHT	1	1	
REVISIONS						
REV	DESCRIPTION				DATE	BY
A	INITIAL RELEASE				9/9/2014	RDR
B	ADDED Ø2.0 DIM AND TOL, ADDED TOL FOR 2.03 HOLE AND SLOT, ADDED DATUMS A - E, ADDED PROFILE TOL				7/22/2016	SS
C	ADDED TOL FOR 3.97 AND 4.77 HOLES				12/10/2016	SS



VIEW B-B



SECTION A-A

		UNLESS OTHERWISE SPECIFIED • DIMENSIONS ARE IN MILLIMETERS • TOLERANCES: ANGLES $\pm 1^\circ$ 2 PLACE DECIMALS ± 0.25 1 PLACE DECIMALS ± 0.50 • DIMENSIONAL LIMITS APPLY BEFORE PROCESSES • INTERPRET DIMENSIONS IN ACCORDANCE WITH ASME Y14.5M-1994 • REMOVE ALL BURRS AND SHARP EDGES • PARENTHETICAL INFO FOR REF ONLY	DWN R ROWE	DATE 9/5/2014	 TEXAS INSTRUMENTS			
			Engr			CHASSIS ASSY, FIBER INPUT MODULE NIRscan Nano		
			CQE/QA					
			CM			SIZE B DWG NO 2513928 REV C		
NEXT ASSY	USED ON		Apprvd			SCALE 2:1		SHEET 1 OF 1
APPLICATION								